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TECHNICAL REPORT BRL-TR-3205

BRL

RHEOLOGY STUDIES ON M30 PROPELLANT

FREDERICK W. ROBBINS PAUL J. CONROY



FEBRUARY 1991

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U.S. ARMY LABORATORY COMMAND

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ERRATA

BRL-TR-3205 dated February 1991, Rheology Studies of M30 Propellant

Page 21, line 16 - change to read:

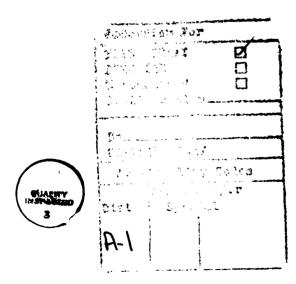
for (-65° F), 70 for (70° F), and 145 for (145° F). The M30 stands for M30A1 propellant, which in

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TABLE OF CONTENTS

| | | Page |
|------------|---------------------------------------|------|
| | LIST OF FIGURES | V |
| | ACKNOWLEDGMENTS | vii |
| 1. | INTRODUCTION | 1 |
| 2. | EXPERIMENTAL | 1 |
| 3. | DATA REDUCTION | 5 |
| 4. | OTHER OBSERVATIONS | 5 |
| 5 . | NOVA CALCULATIONS | 15 |
| 6. | CONCLUSIONS | 16 |
| 7. | REFERENCES | 17 |
| | APPENDIX: RHEOLOGICAL EXPERIMENT DATA | 19 |
| | DISTRIBUTION LIST | 133 |



LIST OF FIGURES

| Figure | | Page |
|--------|--|------|
| 1. | Rheology Apparatus | 2 |
| 2. | Typical Upper Force-Time Curves at 298 K for Different Final Force Levels | 4 |
| 3. | Upper Force-Porosity Curves at 336 K for Different Final Force Levels | 7 |
| 4. | Upper Force-Porosity Curves at 298 K for Different Final Force Levels | 8 |
| 5. | Upper Force-Porosity Curves at 219 K for Different Final Force Levels | 9 |
| 6. | A Linear Viscoelastic Model | 11 |
| 7. | Comparison of Experimental Strain-Time Plot With the Linear Model 1.5 <t<5.5< td=""><td>12</td></t<5.5<> | 12 |
| 8. | Comparison of Experimental Strain-Time Plot With the Linear Model 1.5 <t<125< td=""><td>13</td></t<125<> | 13 |
| 9. | Upper Force-Resistive Force Plot at Different Temperatures (219 K, 298 K, and 336 K) | 14 |

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1. INTRODUCTION

In the last decade, one- and two-dimensional, two-phase-flow, unsteady, heterogeneous, reacting, gun interior ballistic computer codes, which provide digital simulations of flamespreading and a history of ignition transients, have been (or are sing) developed. Examples of these codes are the one- and two-dimensional NOVA codes (Gough 1983; Gough 1980). The NOVA codes require as one of their inputs the rate of propagation of intergranular stress in the aggregate at the settling porosity (i.e., the speed of sound in the settled aggregate).

Gough (1980) has developed the basic relationship

$$\frac{D\sigma}{Dt_p} = -\rho_p a^2 \frac{D\varepsilon}{Dt_p}, \qquad (1)$$

where the operator D/Dt_p is the convective derivative along the solid phase streamline (i.e., assumes the observer is sitting on the moving solid). In Equation 1, a is the rate of propagation of intergranular stress, σ is the non-intrinsic average granular stress (positive in compression), i.e., $\sigma = (1 - \varepsilon)R$ where R is the intrinsic intergranular stress, ε is the porosity of the aggregate (fraction of a unit volume occupied by gas), and ρ_p is the density of the propellant. Gough assumes a form

$$a(\varepsilon) = a_1 \frac{\varepsilon_o}{\varepsilon} , \qquad (2)$$

where a_1 is the intergranular stress at the settling porosity of the aggregate and ε_0 is the settling porosity. Integrating Equation 1 using Equation 2 gives

$$\sigma = \rho_p \ a_1^2 \ \epsilon_0^2 \left(\frac{1}{\epsilon} - \frac{1}{\epsilon_o} \right). \tag{3}$$

2. EXPERIMENTAL

The Naval Ordnance Station (NOS), Indian Head, MD, performed a series of experiments (Birkett 1981) for the Ballistic Research Laboratory (BRL) using an existing piece of equipment to deduce stress vs. porosity on M30Al propellant. The apparatus, which is shown in Figure 1, was modified to measure not only the force on the top of the propellant bed but also the force on the bottom of the bed. A surge tank was added to allow the force-time curve to be tailored to rise to a given upper force level as fast as

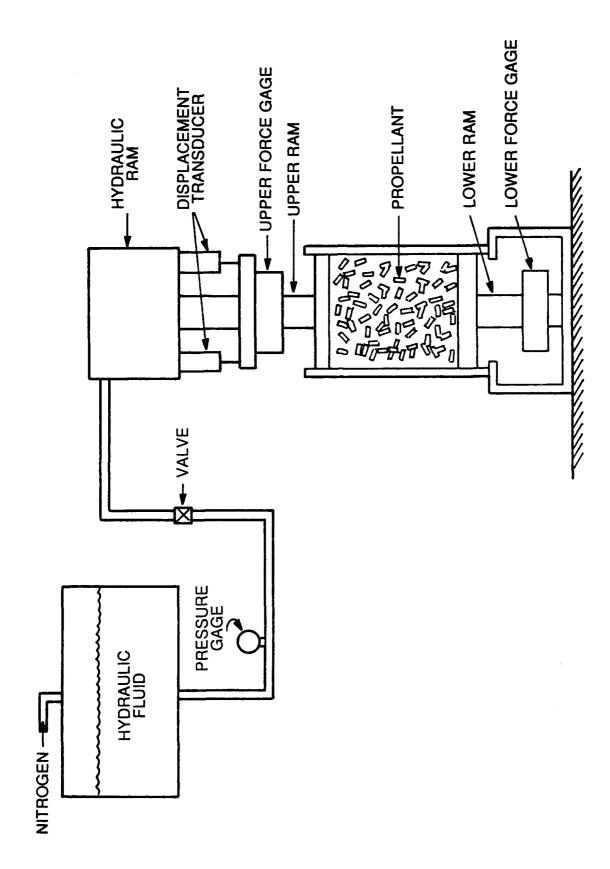


Figure 1. Rheology Apparatus.

possible (on the order of one second) and remain at that level for many seconds. A sample of force-time curves is given in Figure 2.

The i opellant was subjected to the same force-time function for three different ropellant temperatures (nominally, 219 K, 294 K, and 336 K) and for four different final upper force levels (nominally, 16,200 N, 31,100 N, 48,900 N, and 62,300 N). Usually two or three repetitions were performed at each pressure level and temperature.

The rheology fixture consists of a large tank filled with hydraulic fluid which is pressurized with nitrogen gas to a specified value, at which time a valve between the hydraulic ram and the tank is opened. The ram then compressed a measured amount of propellant contained in a steel cylinder (7.768 cm in diameter and 27.86 cm high). Force gages (BLH Electronics model C3P2-C) were used to measure the force both on the top of and at the bottom of the propellant bed. The motion of the top ram was monitored with two linear variable differential transformers (Model FSCM 62767 by SCR Division of Moxon Inc.). A pressure cell (BLH Electronics Model DHF) was used to monitor the hydraulic fluid pressure.

The experiments were controlled by a PDP-11/10 minicomputer. A 15-bit Phoenix A/D converter was used to digitize the data which were stored on magnetic disks.

The procedure included the preweighing of the sample of M30Al propellant (Lot RAD-79E-069960), which gave a convenient bed depth of approximately 20.3 cm (approximately 0.9 kg). The propellant samples were preconditioned to 211 K for the 219 K tests and 344 K for the 336 K tests. Portions of the steel fixture in contact with the propellant were also temperature conditioned. The cylinder was wrapped with insulation for the extreme temperature runs. In the tests, propellant was poured into the fixture, the side of the cylinder was tapped with a mallet to settle the propellant, and the upper ram was lowered to the top of the propellant bed. The initial distance from the top of the cylinder to the top of the upper arm was measure manually. The random arrangement of grains at the surface made it difficult to standardize this measurement (and therefore the initial porosity). The nitrogen pressure was raised in the hydraulic fluid tank to a prescribed pressure, at which time the computer opened the connecting valve to the hydraulic ram and started to collect data. The nitrogen gas was vented, and the upper ram was raised remotely after the data were collected.

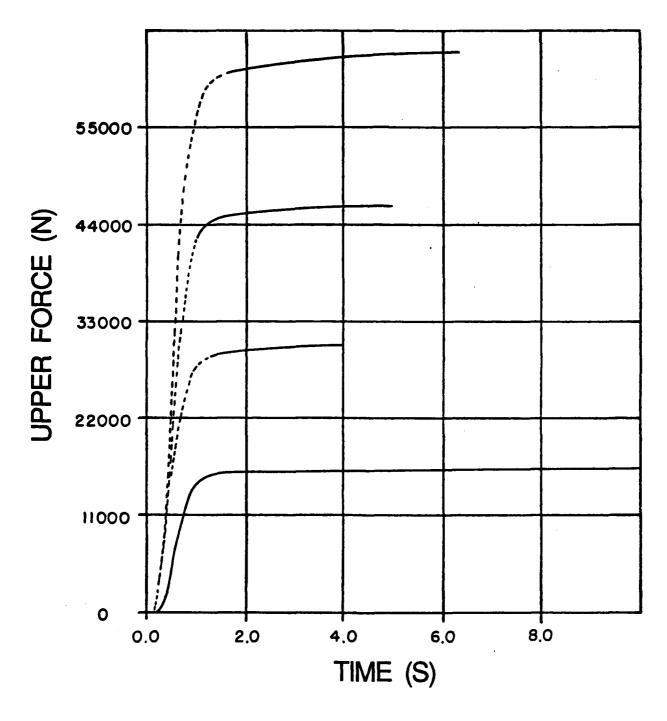


Figure 2. Typical Upper Force-Time Curves at 294 K for Different Final Force Levels.

The data consisted of two independent displacement measurements of the top ram, four force measurements (two independent measurements at the top and bottom of the propellant bed), and the hydraulic fluid pressure, all as functions of time. These data are provided in the Appendix.

3. DATA REDUCTION

The data were reduced with a computer program provided by NOS, Indian Head, MD. Calculated values were the averaged displacement, the averaged upper and lower forces, and the porosity with tabulated values of time and hydraulic oil pressure. The inertial forces were calculated to be less than one percent of the applied forces and were neglected. The computer program was modified to calculate the rate of propagation of intergranular stress, a, from Equation 1 by least-squares fitting the stress vs. porosity to a form

$$\sigma = c + d\varepsilon \tag{4}$$

over a given number of points; therefore, using (1) and (4),

$$a = \sqrt{\frac{d\varepsilon}{-\rho_p}} . ag{5}$$

The calculated values of stress propagation for different temperatures over the first ten points (0.04s), for which the force is greater than 1,000 N, are tabulated in Table 1 for both the stress calculated at the top and bottom of the bed. These values of a_i , the rate of propagation of intergranular stress at the settling porosity, are the required input values to both the one-dimensional and two-dimensional NOVA codes.

4. OTHER OBSERVATIONS

As well as getting speed of sound data at the settling porosity for different temperatures of M30A1 propellant, it was hoped to obtain a rate dependant behavior at different temperatures. By assuming a relationship of rate vs. temperature, extrapolation to higher rates than experimentally determined may be expected. Unfortunately, the only experiments that showed any rate dependance (Figure 3) were for 336 K. The 294 K and 219 K experiments did not exhibit any detectable rate dependance (Figures 4 and 5). The stress rates ranged from 2.5 MPa/s to 25 MPa/s. This is three orders of magnitude less than would be calculated for a typical top-zone 155-mm howitzer firing. It should be noted that the initial porosity was arbitrarily normalized to 0.45, by calculating the initial distance to the top of the bed required to give this value, to simplify comparisons of Figures 3, 4, and 5.

Table 1. Rate of Propagation of Intergranular Stress a_1 at The Settling Porosity with Different Force Levels and Temperatures

| Temperature | 219 K | | 29 | 4 K | 336 K | | |
|-----------------------|----------------------------|-------------------------------|---------------------------------|---------------------------------|----------------------------|-------------------------------|--|
| Final Top Force, N | a ₁ Top, m/s | a ₁ Bottom, m/s | a ₁ Top, m/s | a ₁ Bottom, m/s | a ₁ Top, m/s | a ₁ Bottom, m/s | |
| 16,200 | 253 282 247 | 216 248 211 | 166 179 185 | 138 152 119 | 85 93 | 65 61 | |
| 20,800 | | | 190 178 182 | 167 158 158 | | | |
| 26,700 | | | 176 | 155 | | | |
| 31,100 | 239 254 | 208 220 | 187 195 182 184 189 | 160 161 163 164 159 | 101 | 67 | |
| 48,900 | 251 256 | 208 213 | 186 190 | 161 159 | 105 115 | 77 88 | |
| 62,300 | 242 224 229 | 199 188 192 | 193 190 195 | 166 167 173 | 107 120 123 | 80 95 94 | |
| Average S.D. | 248 (16.1) | 210 (16.8) | 185 (7.5) | 157 (12.6) | 106 (13.1) | 78 (13.2) | |

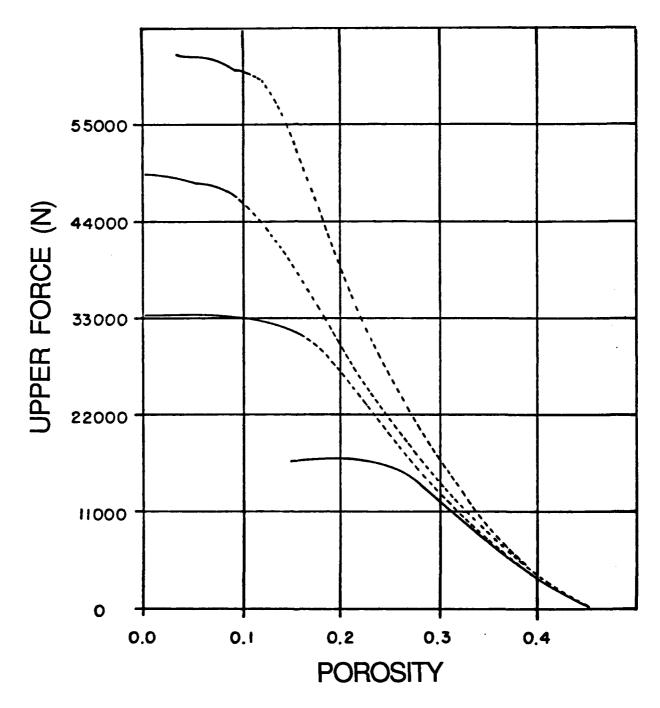


Figure 3. Upper Force-Porosity Curves at 336 K for Different Final Force Levels.

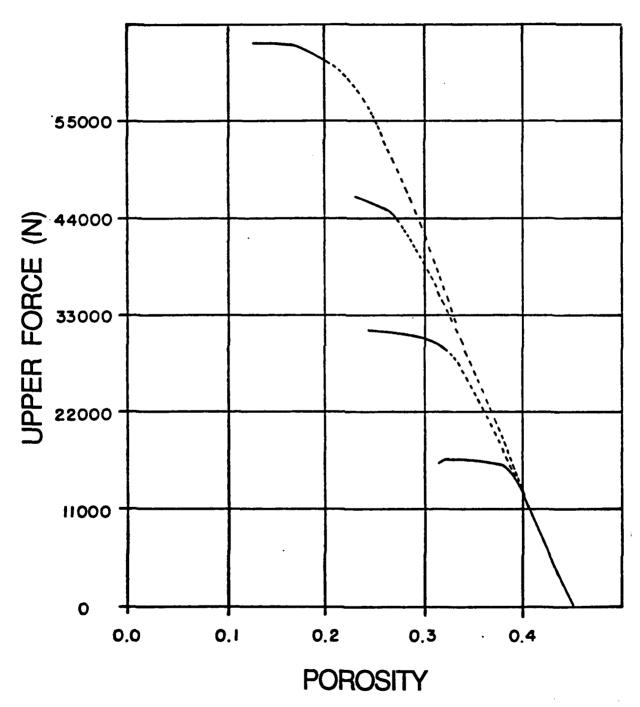


Figure 4. Upper Force-Porosity Curves at 294 K for Different Final Force Levels.

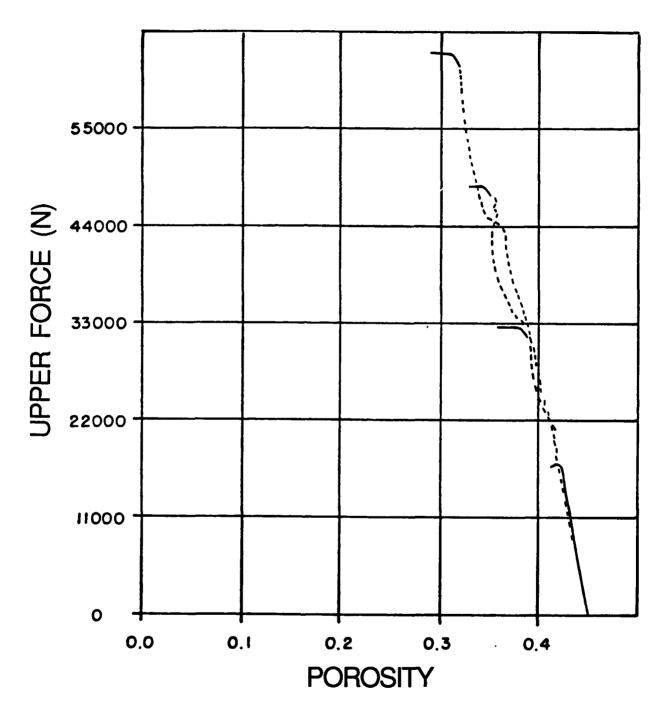


Figure 5. Upper Force-Porosity Curves at 219 K for Different Final Force Levels.

If we assume a linear model of a viscoelastic material (Flugge 1967) (see Figure 6), the differential equation describing this model is

$$\sigma + p_i \dot{\sigma} = q_i \dot{E} + q_i \dot{E} , \qquad (6)$$

where p_1 , q_0 , and q_1 are constants describing the physical characteristics of the system and E is the strain; then for the portion of the strain-time curve for a constant stress level, σ_0 is

$$E = \frac{\sigma_o}{q_o} + \left(E(o) - \frac{\sigma_o}{q_o} \right) e^{-\frac{q_o}{q_1}t} . \tag{7}$$

When the points on a stress-time curve are fit to the form $E = a + be^{ct}$ over the constant stress portion of the strain-time curve, and compared to the analytical result, there is virtually no detectable difference (Figure 7). The resulting equation is

$$E = 0.33545 - 0.06575e^{-0.48363t} \tag{8}$$

for this fit. If the fit is attempted over the entire time span, deviations appear (Figure 8), indicating a need for a more complex model in the less highly compacted region.

The experiments were performed with force measurements being made at both the top and bottom of the propellant bed; therefore, the resistive force F_r , will be the difference between the F_t measured at the top of the propellant bed and the force F_b measured at the bottom of the propellant bed (Kuo, Moore, and Yang 1979).

$$F_{\bullet} = F_{\bullet} - F_{\bullet} . \tag{9}$$

A plot of force measured at the top of the propellant bed vs. the resistive force (Figure 9) for the top force level of 62,300 N at three different temperatures shows that, for 294 K, the resistive force, after the value of the top force becomes constant, continues to increase with time. This would be expected if during the dynamic portion of the rise to the steady force level, a sliding coefficient of friction is assumed and then a higher static coefficient of friction is assumed during the constant force portion of the compression of the propellant where little propellant motion takes place. Both the hot and cold experiments show an unexpected decrease in the resistive force in the constant force region. This unexplained effect was noted at all force levels and possibly could be due to grains shifting in the bed.

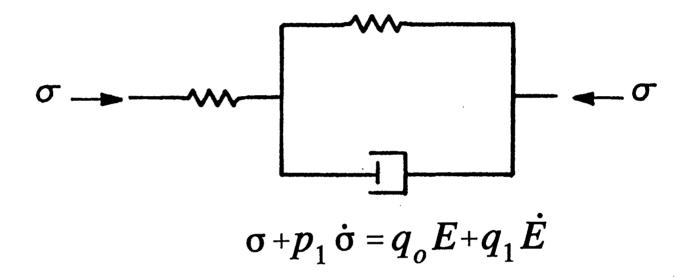


Figure 6. A Linear Viscoelastic Model.

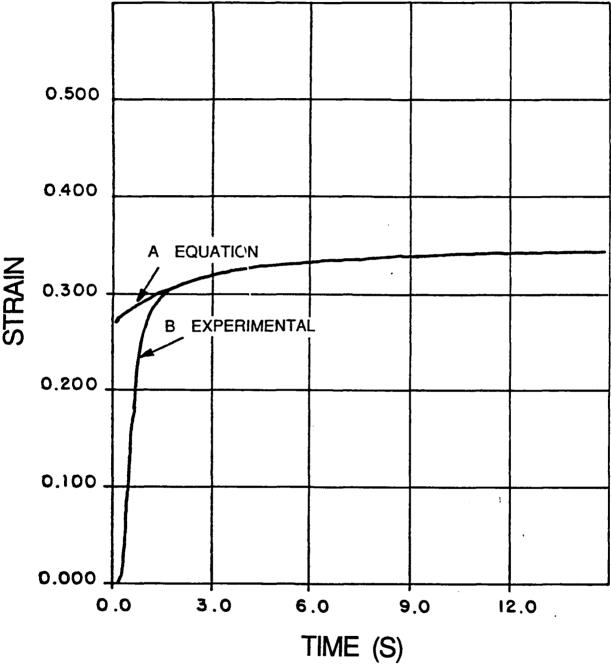


Figure 7. Comparison of Experimental Strain-Time Plot With the Linear Model 1.5<t<5.5.

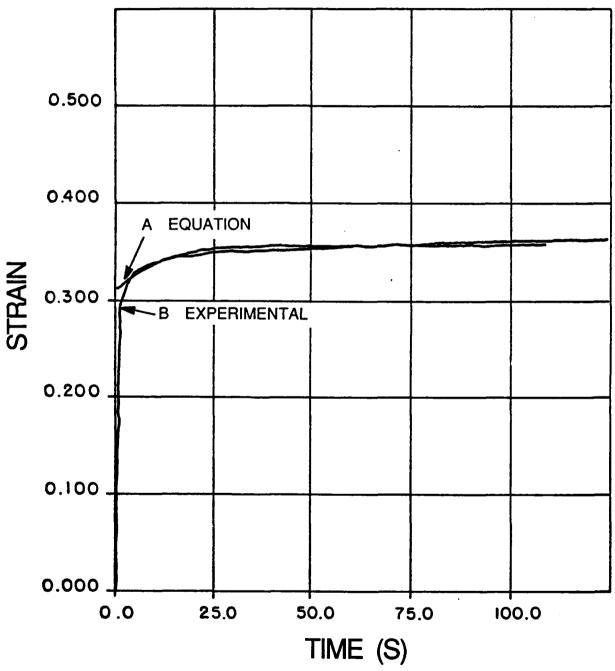


Figure 8. Comparison of Experimental Strain-Time Plot With the Linear Model 1.5<t<125.

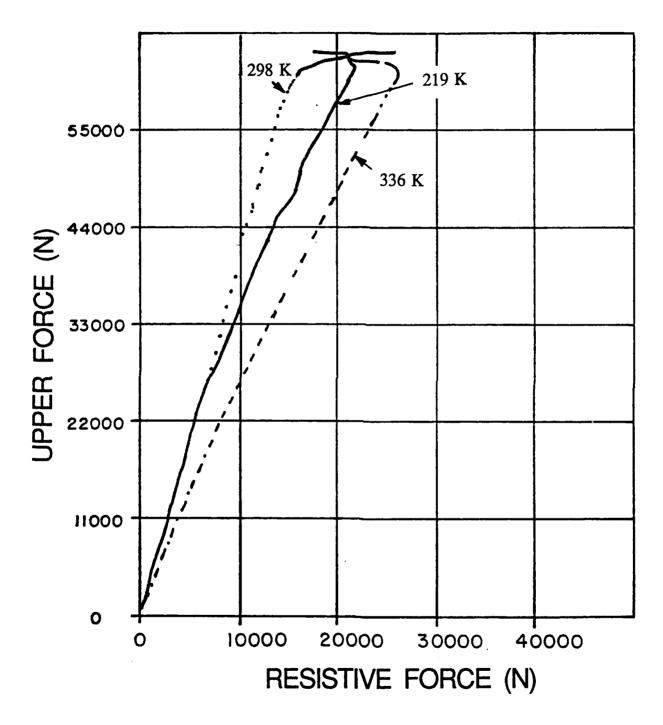


Figure 9. Upper Force-Resistive Force Plot at Different Temperatures (219 K, 294 K, and 336 K).

5. NOVA CALCULATIONS

Calculations were performed using both the one- and two-dimensional NOVA codes for a M203 propelling charge in a 155-mm, M198 howitzer. The only variable changed was the value of a_1 . The values of a_1 used were 210, 157, and 78 m/s for cold, ambient, and hot propellant, respectively. For the two-dimensional calculations, there was a 2% change in the maximum pressure calculated, a 1.2% change in the velocity going from hot to cold, and a 10% difference in the calculated pressure difference curves. For the one-dimensional calculations, there was virtually no change in the calculated maximum pressure and pressure difference curves and a 0.2% change in the velocity going from hot to cold. This is reassuring since it implies that previous calculations using values of a_1 from rheology experiments at ambient temperature (Horst and Robbins 1977) are acceptable for the calculation of maximum pressure and velocity. This does not, however, mean that rheology data are unimportant, as this same range of values for a_1 can lead to substantial differences in the prediction of pressure waves. Further, when an analysis of possible grain fracture is included, significant differences in maximum chamber pressure and velocity are possible as well.

The one-dimensional NOVA code also calculates a projectile stress level when the propellant hits its base. The calculated levels are different (10.1 MPa for the cold, 8.9 MPa for the hot propellant). This decrease of 20% suggests that if shock loading of the projectile is important, consideration must be given to the a_1 input value.

As stated before, Gough assumes a relationship

$$a(\varepsilon) = a_1 \varepsilon / \varepsilon \,, \tag{10}$$

for the speed of the intergranular stress as a function of the propellant porosity. The cold and ambient experiments have nearly a linear region of stress vs. porosity, which would lead to

$$a(\varepsilon) = a_1(\varepsilon_* - \varepsilon), \tag{11}$$

or

$$\sigma = -\rho_{p} a_{1}^{2} \frac{(\varepsilon_{o} - \varepsilon)^{3}}{3}$$
 (12)

The hot tests show an increase in a, in which case Gough's relationship (Equation 10) is applicable.

The resistive forces between the propellant and the walls of the metal cylinder used in the experiments are in the order of 20-50% of the applied force. If it is assumed that, as is done in the NOVA code, there is negligible frictional force between the propellant and the gun wall, then the values of a_1 used as input to the NOVA code should be those values of a_1 calculated from the lower force measurements as tabulated in Table 1. If there is significant contact between the wall and the propellant, then consideration should be given to modeling this effect or developing some correlation to account for it.

6. CONCLUSIONS

- (1) A series of experiments has been performed which provides data for M30Al propellant, for calculation of a, the rate of propagation of intergranular stress, at the settling porosity, and at more highly compacted levels. The experiments were performed at 219 K, 294 K, and 336 K.
- (2) No discernable rate effects were seen for the 219 K and 294 K experiments. The rate of propagation of intergranular stress a was constant over a wide range of porosities. The 336 K experiments indicated both rate effects and an increase in the rate of propagation of intergranular stress as the porosity decreased.
- (3) An unexplained decrease in the resistive force between the propellant and the container for 219 K and 336 K at constant force levels was noted.
- (4) NOVA code calculations indicate a very small dependence on the input parameter a_1 for the major ballistic parameters but did indicate a dependence on shock loading of the projectile.

7. REFERENCES

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- Kuo, K., B. Moore, and V. Yang. "Measurement and Correlation of Intergranular Stress and Particle Wall Friction in Granular Propellant Beds." <u>Proceedings of the 16th JANNAF Combustion Meeting</u>, CPIA Publication 308, vol. I, pp. 559-581, December 1979.

APPENDIX: RHEOLOGICAL EXPERIMENT DATA

This appendix contains the data collected in 36 rheological experiments performed at the Naval Ordnance Station (NOS), Indian Head, MD (Birkett 1981). The setup is illustrated in Figure 1. There are two independent measurements of the distance the top ram moves as well as independent measurements of the force at the top and bottom of the propellant bed. These values are averaged, with the averaged value given in the following tables. The pressure in the hydraulic oil line is also measured and tabulated. The total number of data points per channel is 500, with a higher sampling rate for the first 250 points than the last 250 points. The first 30 points are tabulated and then every tenth point after that. There are also values of porosity, strain, and resistive forces calculated and tabulated for each point. The porosity is defined to be the ratio of the instantaneous volume of the gas to the total volume at that time; the strain is defined as the ratio of the instantaneous change in height to the height at that time; and the resistive force is defined to be the difference between the top force and the bottom force measurement at that time. The density used to calculate the porosity was measured at NOS as 1.67 g/cc. The experiments were performed at three different temperatures which are coded in the filename. The filenames have the form M30xxx.yyy, where xxx defines the temperature of the experiment and yyy is the run number (002-037). The temperatures were chosen to be 219 K, 294 K, and 336 K, and the values of yyy are 65 (for -650° F), 70 for (700° F), and 145 for (1,450° F). The M30 stands for M30Al propellant, which in this case was from lot RAD-79E-069960. The first seven runs were run with a constant sampling rate for all 500 points (002-007 having a sampling rate of 0.01 seconds/point and having a sampling rate of 0.2 seconds/point for 008). The sampling rate is printed out on the tables for the other tests.

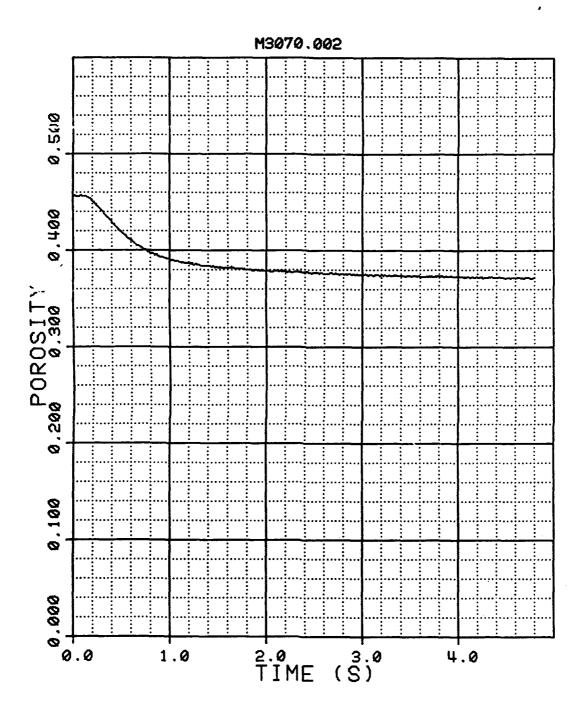
RHEOLOGY DATA FOR FILE M3070.002

INITIAL HEIGHT OF BED 202.6 MM MASS OF PROPELLANT 0.8744 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE NOVED | OIL PRESSURE | STRAIN |
|------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | - | N | N | N | MM | MPA | - |
| 0.00 | 0.4562 | 107. | 93. | 15. | 0.0 | 2.05 | 0.0000 |
| 0.01 | 0.4563 | 127. | 109. | 17. | -0.0 | 2.06 | -0.0002 |
| 0.02 | 0.4567 | 137. | 127. | 10. | -0.2 | 2.05 | -0.0009 |
| 0.03 | 0.4564 | 140. | 130. | 10. | -0.1 | 2.05 | -0.0003 |
| 0.04 | 0.4564 | 115. | 111. | 4. | -0.1 | 2.05 | -0.0004 |
| 0.05 | 0.4561 | 112. | 107. | 4. | 0.0 | 2.05 | 0.0001 |
| 0.06 | 0.4562 | 128. | 121. | 7. | -0.0 | 2.05 | -0.0001 |
| 0.07 | 0.4559 | 104. | 83. | 21. | 0.1 | 2.05 | 0.0005 |
| 0.08 | 0.4565 | 143. | 127. | 16. | -0.1 | 2.05 | -0.0007 |
| 0.09 | 0.4565 | 134. | 128. | 7. | -0.1 | 1.98 | -0.0006 |
| 0.10 | 0.4561 | 112. | 107. | 4. | 0.0 | 1.64 | 0.0002 |
| 0.11 | 0.4564 | 140. | 127. | 13. | -0.1 | 1.23 | -0.0003 |
| 0.12 | 0.4561 | 146. | 119. | 27. | 0.0 | 1.09 | 0.0002 |
| 0.13 | 0.4564 | 184. | 134. | 50. | -0.1 | 1.13 | -0.0005 |
| 0.14 | 0.4564 | 287. | 188. | 98. | -0.1 | 1.23 | -0.0005 |
| 0.15 | 0.4552 | 422. | 255. | 167. | 0.4 | 1.32 | 0.0018 |
| 0.16 | 0.4548 | 501. | 361. | 220. | 0.5 | 1.39 | 0.0024 |
| 0.17 | 0.4540 | 760. | 474. | 286. | 0.8 | 1.44 | 0.0040 |
| 0.18 | 0.4539 | 1027. | 658. | 368. | 0.8 | 1.47 | 0.0041 |
| 0.19 | 0.4527 | 1256. | 831. | 424. | 1.3 | 1.48 | 0.0064 |
| 0.20 | 0.4511 | 1454. | 960. | 494. | 1.9 | 1.49 | 0.0093 |
| 0.21 | 0.4500 | 1681. | 1125. | 555. | 2.3 | 1.49 | 0.0113 |
| 0.22 | 0.4496 | 1906. | 1293. | 613. | 2.4 | 1.49 | 0.0120 |
| 0.23 | 0.4482 | 2107. | 1415. | 692. | 2.9 | 1.49 | 0.0144 |
| 0.24 | 0.4478 | 2366. | 1617. | 749. | 3.1 | 1.50 | 0.0151 |
| 0.25 | 0.4458 | 2572. | 1738. | 834. | 3.8 | 1.51 | 0.0187 |
| 0.26 | 0.4450 | 2815. | 1907. | 908. | 4.1 | 1.52 | 0.0202 |
| 0.27 | 0.4439 | 3063. | 2078. | 985. | 4.5 | 1.53 | 0.0222 |
| 0.28 | 0.4433 | 3363. | 2286. | 1077. | 4.7 | 1.54 | 0.0231 |
| 0.29 | 0.4417 | 3595. | 2446. | 1148. | 5.2 | 1.54 | 0.0259 |
| 0.39 | 0.4310 | 6462. | 4466. | 1996. | 9.0 | 1.63 | 0.0442 |
| 0.49 | 0.4195 | 8984. | 6210. | 2774. | 12.8 | 1.72 | 0.0631 |
| 0.59 | 0.4105 | 11234. | 7757. | 3477. | 15.7 | 1.79 | 0.0774 |
| 0.69 | 0.4043 | 12932. | 8970. | 3962. | 17.6 | 1.86 | 0.0871 |
| 0.79 | 0.3987 | 14051. | 9699. | 4352. | 19.4 | 1.91 | 0.0956 |
| 0.89 | 0.3938 | 14730. | 10088. | 4642. | 20.9 | 1.94 | 0.1030 |
| 0.99 | 0.3907 | 15144. | 10301. | 4843. | 21.8 | 1.96 | 0.1075 |
| 1.09 | 0.3891 | 15425. | 10440. | 4985. | 22.3 | 1.98 | 0.1099 |
| 1.19 | 0.3865 | 15545. | 10434. | 5110. | 23.0 | 1.99 | 0.1136 |

RHEOLOGY DATA FOR FILE M3070.002

| TIME | POROSITY | AVERAGE UPPER | AVERAGE LOWER | RESISTIVE FORCE | AMERAGE DISTANCE | OIL PRESSURE | STEEL |
|------|----------|------------------|------------------|--------------------|---------------------|-----------------|----------------|
| | | FORCE | FORCE | PORCE | MOVED | · NEDOONE | |
| S | _ | N | N | N | MM | MPA | _ |
| 3 | | •• | •• | •• | ••• | | |
| 1.29 | 0.3854 | 15663. | 10445. | 5218. | 23.3 | 2.00 | 0.1152 |
| 1.39 | 0.3841 | 15745. | 10437. | 5308. | 23.7 | 2.01 | 0.1:70 |
| 1.49 | 0.3826 | 15787. | 10352. | 5435. | 24.2 | 2.01 | 0.1192 |
| 1.59 | 0.3816 | 15837. | 10308. | 5529. | 24.4 | 2.01 | 0.1206 |
| 1.69 | 0.3805 | 15827. | 10211. | 5615. | 24.7 | 2.82 | 0.1221 |
| 1.79 | 0.3801 | 15830. | 10139. | 5691. | 24.9 | 2.02 | 0.1227 |
| 1.89 | 0.3798 | 15853. | 10086. | 5767. | 24.9 | 2.02 | 0.1231 |
| 1.99 | 0.3707 | 15818. | 9976. | 5041. | 25.3 | 2.02 | 0.1247 |
| 2.09 | 0.3788 | 15856. | 9937. | 5919. | 25.2 | 2.02 | 0.1246 |
| 2.19 | 0.3786 | 15847. | 9878. | 5969. | 25.3 | 2.02 | 0.1249 |
| 2.29 | 0.3777 | 15827. | 9793. | 6034. | 25.6 | 2.02 | 0.1261 |
| 2.39 | 0.3769 | 15840. | 9746. | 6094. | 25.8 | 2.03 | 0.1272 |
| 2.49 | 0.3773 | 15878. | 9732. | 6147. | 25.7 | 2.03 | 0.1267 |
| 2.59 | 0.3759 | 15861. | 9649. | 6212. | 26.1 | 2.03 | 0.128 6 |
| 2.69 | 0.3760 | 15865. | 9609. | 6256. | 26.0 | 2.03 | 0.1285 |
| 2.79 | 0.3761 | 15906. | 9597. | 6309. | 26.0 | 2.03 | 0.1283 |
| 2.89 | 0.3752 | 15880. | 9522. | 6357. | 26.3 | 2.04 | 0.1296 |
| 2.99 | 0.3751 | 15896. | 9495. | 6401. | 26.3 | 2.03 | 0.1297 |
| 3.09 | 0.3754 | 15928. | 9491. | 6437. | 26.2 | 2.04 | 0.1293 |
| 3.19 | 0.3742 | 15902. | 9424. | 6478. | 26.5 | 2.04 | 0.1309 |
| 3.29 | 0.3740 | 15914. | 9396. | 6518. | 26.6 | 2.03 | 0.1312 |
| 3.39 | 0.3744 | 15949. | 9400. | 6549. | 26.5 | 2.04 | 0.1307 |
| 3.49 | 0.3741 | 15959. | 9368. | 6590. | 26.6 | 2.04 | 0.1311 |
| 3.59 | 0.3741 | 15965. | 9347. | 6618. | 26.6 | 2.03 | 3.1317 |
| 3.69 | 0.3730 | 15939. | 9284. | 6655. | 26.9 | 2.03 | 0.1326 |
| 3.79 | 0.3737 | 15972. | 9300. | 6672. | 26.7 | 2.04 | 0.1316 |
| 3.89 | 0.3728 | 15961. | 9246. | 6715. | 26.9 | 2.03 | 0.1329 |
| 3.99 | 0.3734 | 15981. | 9255. | 6726. | 26.8 | 2.84 | 0.1321 |
| 4.09 | 0.3730 | 15993. | 9236. | 6757. | 26.9 | 2.84 | 0.1326 |
| 4.19 | 0.3730 | 15999. | 9221. | 6779. | 26.9 | 2.03 | 0.1326 |
| 4.29 | 0.3718 | 15973. | 9157. | 6816. | 27.2 | 2.04 | 0.1343 |
| 4.39 | 0.3717 | 15992. | 9151. | 6841. | 27.2 | 2.04 | 0.1344 |
| 4.49 | 0.3713 | 15996. | 9139. | 6857. | 27.3 | 2.03 | 0.1349 |
| 4.59 | 0.3718 | 15986. | 9127. | 6859. | 27.2 | 2.04 | 0.1343 |
| 4.69 | 0.3711 | 15979. | 9093. | 6886. | 27.4 | 2.04 | 0.1352 |
| 4.79 | 0.3719 | 16012. | 9116. | 6896. | 27.2 | 2.04 | 0.1341 |

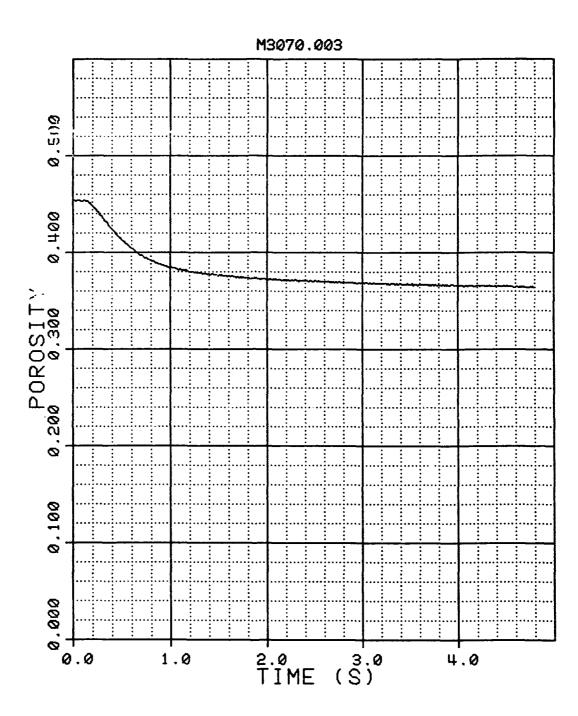


RHEOLOGY DATA FOR FILE M3070.003

INITIAL HEIGHT OF BED 202.3 MM MASS OF PROPELLANT 0.8769 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N . | N | MM | MPA | |
| 0.00 | 0.4536 | 129. | 127. | 2. | 0.0 | 2.08 | 0.0000 |
| 0.01 | 0.4540 | 164. | 161. | 3. | -0.1 | 2.08 | -0.0006 |
| 0.02 | 0.4535 | 139. | 137. | 2. | 0.0 | 2.08 | 0.0002 |
| 0.03 | 0.4534 | 132. | 127. | 5. | 0.1 | 2.08 | 0.0005 |
| 0.04 | 0.4541 | 162. | 162. | -0. | -0.2 | 2.08 | -0.0008 |
| 0.05 | 0.4537 | 139. | 138. | 1. | -0.0 | 2.08 | -0.0001 |
| 0.06 | 0.4541 | 165. | 166. | -1. | -0.2 | 2.08 | -0.0008 |
| 0.07 | 0.4540 | 146. | 149. | -3. | -0.1 | 2.08 | -0.0006 |
| 0.08 | 0.4533 | 132. | 131. | 1. | 0.1 | 2.08 | 0.0007 |
| 0.09 | 0.4534 | 132. | 124. | 8. | 0.1 | 1.96 | 0.0005 |
| 0.10 | 0.4534 | 135. | 127. | 8. | 0.1 | 1.53 | 0.0004 |
| 0.11 | 0.4539 | 146. | 142. | 4. | -0.1 | 1.22 | -0.0005 |
| 0.12 | 0.4535 | 176. | 147. | 29. | 0.0 | 1.14 | 0.0002 |
| 0.13 | 0.4533 | 222. | 143. | 79. | 0.1 | 1.19 | 0.0006 |
| 0.14 | 0.4530 | 344. | 207. | 137. | 0.2 | 1.28 | 0.0012 |
| 0.15 | 0.4528 | 522. | 338. | 183. | 0.3 | 1.37 | 0.0015 |
| 0.16 | 0.4519 | 677. | 426. | 250. | 0.6 | 1.43 | 0.0031 |
| 0.17 | 0.4511 | 842. | 528. | 314. | 0.9 | 1.46 | 0.0047 |
| 0.18 | 0.4506 | 1033. | 677. | 355. | 1.1 | 1.49 | 0.0055 |
| 0.19 | 0.4490 | 1190. | 760. | 430. | 1.7 | 1.49 | 0.0004 |
| 0.20 | 0.4479 | 1367. | 874. | 493. | 2.1 | 1.50 | 0.0103 |
| 0.21 | 0.4470 | 1562. 1789. | 1011. | 552. 633. | 2.4 2.9 | 1.51 1.52 | 0.0120 0.0142 |
| 0.22 0.23 | 0.4458 | 2020. | 1157. 1323. | 697. | 2.9 3.2 | 1.52 | 0.0158 |
| 0.23 0.24 | 0.4448 0.4438 | 2020. 2284. | 1501. | 783. | 3.6 | 1.53 | 0.0138 |
| 0.25 | 0.4436 0.4423 | 2516. | 1656. | 861. | 4.1 | 1.53 | 0.0204 |
| 0.26 | 0.4423 0.4417 | 2801. | 1867. | 933. | 4.3 | 1.54 | 0.6214 |
| 0.26 0.27 | 0.4401 | 3086. | 2066. | 1020. | 4.9 | 1.56 | 0.0241 |
| 0.28 | 0.4385 | 3340. | 2244. | 1020. | 5.5 | 1.56 | 0.0270 |
| 0.29 | 0.4378 | 3639. | 2467. | 1172. | 5.7 | 1.57 | 0.0281 |
| 0.39 | 0.4250 | 6622. | 4498. | 2124. | 10.1 | 1.67 | 0.0498 |
| 0.49 | 0.4147 | 9430. | 6549 | 2881. | 13.5 | 1.76 | 0.0665 |
| 0.59 | 0.4047 | 11678. | 8198. | 3481. | 16.6 | 1.84 | 0.0823 |
| 0.69 | 0.3975 | 13316. | 9420. | 3896. | 18.9 | 1.90 | 0.0932 |
| 0.79 | 0.3921 | 14417. | 10212. | 4205. | 20.5 | 1.95 | 0.1012 |
| 0.89 | 0.3880 | 15089. | 10683. | 4406. | 21.7 | 1.98 | 0.1073 |
| 0.99 | 0.3844 | 15476. | 10904. | 4572. | 22.8 | 2.00 | 0.1125 |
| 1.09 | 0.3820 | 15712. | 11012. | 4701. | 23.5 | 2.01 | 0.1160 |
| 1.19 | 0.3803 | 15859. | 11041. | 4818. | 23.9 | 2.03 | 0.1183 |
| | - · - | | | | | | |

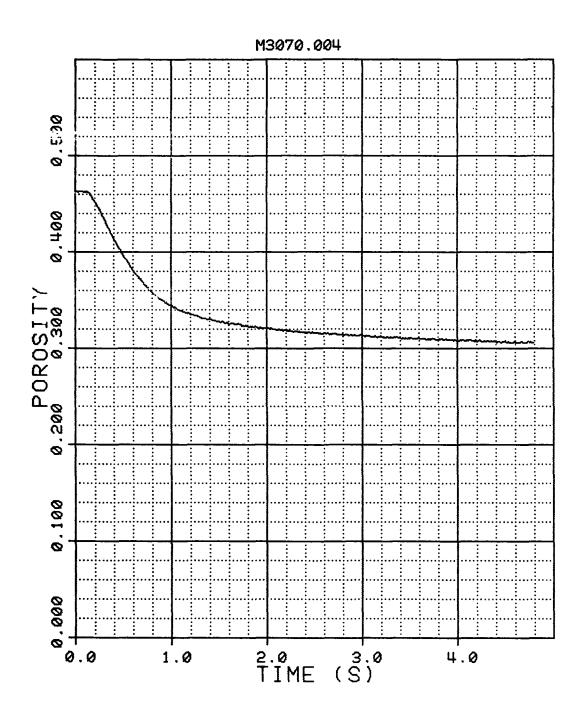
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | - | N | N | N | MM | MPA | - |
| 1.29 | 0.3792 | 15944. | 11039. | 4904. | 24.2 | 2.03 | 0.1199 |
| 1.39 | 0.3775 | 15983. | 10990. | 4994. | 24.7 | 2.04 | 0.1223 |
| 1.49 | 0.3762 | 16008. | 10935. | 5073. | 25.1 | 2.04 | 0.1241 |
| 1.59 | 0.3754 | 16039. | 10898. | 5141. | 25.3 | 2.05 | 0.1252 |
| 1.69 | 0.3751 | 16068. | 10874. | 5194. | 25.4 | 2.04 | 0.1257 |
| 1.79 | 0.3744 | 16084. | 10827. | 5257. | 25.6 | 2.05 | 0.1266 |
| 1.89 | 0.3737 | 16099. | 10795. | 5304. | 25.8 | 2.05 | 0.1276 |
| 1.99 | 0.3723 | 16104. | 10729. | 5375. | 26.2 | 2.05 | 0.1295 |
| 2.09 | 0.3725 | 16140. | 10713. | 5427. | 26.1 | 2.05 | 0.1292 |
| 2.19 | 0.3720 | 16162. | 10684. | 5477. | 26.3 | 2.06 | 0.1299 |
| 2.29 | 0.3717 | 16174. | 10643. | 5532. | 26.4 | 2.06 | 0.1305 |
| 2.39 | 0.3710 | 16186. | 10601. | 5585. | 26.6 | 2.06 | 0.1315 |
| 2.49 | 0.3699 | 16157. | 10528. | 5628. | 26.9 | 2.06 | 0.1328 |
| 2.59 | 0.3703 | 16196. | 10532. | 5664. | 26.8 | 2.06 | 0.1323 |
| 2.69 | 0.3695 | 16201. | 10491. | 5710. | 27.0 | 2.07 | 0.1334 |
| 2.79 | 0.3688 | 16181. | 10430. | 5751. | 27.2 | 2.06 | 0.1344 |
| 2.89 | 0.3687 | 16226. | 10431. | 5795. | 27.2 | 2.07 | 0.1345 |
| 2.99 | 0.3687 | 16239. | 10417. | 5822. | 27.2 | 2.06 | 0.1345 |
| 3.09 | 0.3681 | 16245. | 10384. | 5861. | 27.4 | 2.07 | 0.1353 |
| 3.19 | 0.3676 | 16216. | 10332. | 5884. | 27.5 | 2.06 | 0.1360 |
| 3.29 | 0.3672 | 16232. | 10310. | 5922. | 27.6 | 2.07 | 0.1366 |
| 3.39 | 0.3677 | 16270. | 10318. | 5952. | 27.5 | 2.07 | 0.1359 |
| 3.49 | 0.3667 | 16244. | 10259. | 5985. | 27.8 | 2.06 | 0.1373 |
| 3.59 | 0.3673 | 16283. | 10277. | 6006. | 27.6 | 2.07 | 0.1364 |
| 3.69 | 0.3670 | 16276. | 10246. | 6031. | 27.7 | 2.07 | 0.1368 |
| 3.79 | 0.3661 | 16262. | 10208. | 6054. | 27.9 | 2.07 | 0.1381 |
| 3.89 | 0.3665 | 16307. | 10220. | 6088. | 27.8 | 2.07 | 0.1375 |
| 3.99 | 0.3656 | 16294. | 10173. | 6121. | 28.1 | 2.07 | 0.1388 |
| 4.09 | 0.3658 | 16316. | 10174. | 6142. | 28.0 | 2.07 | 0.1385 |
| 4.19 | 0.3656 | 16325. | 10162. | 6164. | 28.1 | 2.07 | 0.1388 |
| 4.29 | 0.3654 | 16310. | 10134. | 6176. | 28.1 | 2.07 | 0.1391 |
| 4.39 | 0.3655 | 16326. | 10131. | 6195. | 28.1 | 2.07 | 0.1389 |
| 4.49 | 0.3652 | 16332. | 10109. | 6223. | 28.2 | 2.07 | 0.1393 |
| 4.59 | 0.3644 | 16315. | 10069. | 6247. | 28.4 | 2.07 | 0.1404 |
| 4.69 | 0.3648 | 16347. | 10086. | 6262. | 28.3 | 2.07 | 0.1399 |
| 4.79 | 0.3645 | 16344. | 10066. | 6278. | 28.4 | 2.07 | 0.1493 |



INITIAL HEIGHT OF BED 205.2 MM MASS OF PROPELLANT 0.8750 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | - | N | H | N | MM | MPA | - |
| 0.00 | 0.4627 | 85. | 115. | -30. | 0.0 | 3.96 | 0.0000 |
| 0.01 | 0.4629 | 118. | 153. | -36. | -0.1 | 3.96 | -0.0004 |
| 0.02 | 0.4629 | 114. | 153. | -39. | -0.1 | 3.96 | -0.0004 |
| 0.03 | 0.4624 | 78. | 115. | -37. | 0.1 | 3.96 | 0.0005 |
| 0.04 | 0.4628 | 117. | 149. | -32. | -0.1 | 3.96 | -0.0003 |
| 0.05 | 0.4626 | 101. | 135. | -34. | 0.0 | 3.97 | 0.0002 |
| 0.06 | 0.4628 | 114. | 152. | -38. | -0.1 | 3.96 | -0.0003 |
| 0.07 | 0.4628 | 118. | 159. | -42. | -0.1 | 3.96 | -0.0003 |
| 0.08 | 0.4626 | 110. | 138. | -28. | 0.0 | 3.97 | 0.0001 |
| 0.09 | 0.4623 | 85. | 115. | -30. | 0.1 | 3.88 | 0.0007 |
| 0.10 | 0.4627 | 111. | 142. | -31. | -0.0 | 3.43 | -0.0001 |
| 0.11 | 0.4623 | 97. | 121. | -24. | 0.1 | 2.74 | 0.0007 |
| 0.12 | 0.4626 | 194. | 170. | 24. | 0.0 | 2.47 | 0.0002 |
| 0.13 | 0.4621 | 334. | 246. | 88. | 0.2 | 2.49 | 0.0010 |
| 0.14 | 9.4621 | 609. | 445. | 164. | 0.2 | 2.61 | 0.0011 |
| 0.15 | 0.4609 | 897. | 625. | 272. | 0.7 | 2.76 | 0.0033 |
| 0.16 | 0.4595 | 1230. | 839. | 391. | 1.2 | 2.88 | 0.0059 |
| 0.17 | 0.4579 | 1556. | 1039. | 518. | 1.8 | 2.93 | 0.0088 |
| 0.18 | 0.4561 | 1931. | 1269. | 663. | 2.5 | 2.96 | 0.0120 |
| 0.19 | 0.4543 | 2317. | 1509. | 807. | 3.1 | 2.98 | 0.0153 |
| 0.20 | 0.4527 | 2740. | 1777. | 962. | 3.7 | 2.99 | 0.0131 |
| 0.21 | 0.4507 | 3190. | 2046. | 1144. | 4.5 | 3.00 | 0.0218 |
| 0.22 | 0.4488 | 3672. | 2348. | 1324. | 5.1 | 3.01 | 0.0251 |
| 0.23 | 0.4472 | 4151. | 2666. | 1484. | 5.7 | 3.03 | 0.0279 |
| 0.24 | 0.4457 | 4671. | 3040. | 1631. | 6.3 | 3.04 | 0.0305 |
| 0.25 | 0.4432 | 5148. | 3361. | 1787. | 7.2 | 3.05 | 0.0350 |
| 0.26 | 0.4416 | 5687. | 3764. | 1923. | 7.7 | 3.07 | 0.6378 |
| 0.27 | 0.4392 | 6208. | 4134. | 2075. | 8.6 | 3.08 | 0.0418 |
| 0.28 | 0.4374 | 6762. | 4541. | 2221. | 9.2 | 3.10 | 0.0450 |
| 0.29 | 0.4358 | 7347. | 4983. | 2364. | 9.8 | 3.12 | 0.0477 |
| 0.39 | 0.4161 | 13068. | 9233. | 3835. | 16.4 | 3.27 | 0.0797 |
| 8.49 | 0.3982 | 17959. | 12817. | 5142. | 22.0 | 3.41 | 0.1072 |
| 0.59 | 0.3829 | 21536. | 15396. | 6141. | 26.5 | 3.51 | 0.1292 |
| 0.69 | 0.3701 | 24464. | 17365. | 7099. | 30.2 | 3.61 | 0.1469 |
| 0.79 | 0.3598 | 26755. | 18919. | 7836. | 33.0 | 3.69 | 0.1607 |
| 0.89 | 0.3511 | 28245. | 19793. | 8452. | 35.3 | 3.75 | 0.1720 |
| 0.99 | 0.3451 | 29176. | 20243. | 8933. | 36.8 | 3.79 | 0.1795 |
| 1.09 | 0.3392 | 29758. | 20444. | 9315. | 38.3 | 3.82 | 0.1868 |
| 1.19 | 0.3363 | 30164. | 20586. | 9578. | 39.1 | 3.84 | 0.1904 |

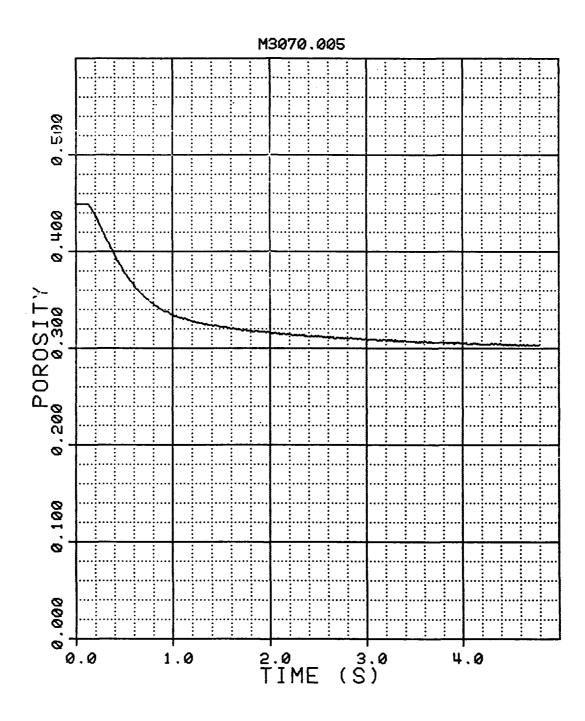
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------|---------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------------------|
| S | - | N | N | N | MM | MPA | - |
| 1.29 | 0.3330 | 30406. | 20617. | 9789. | 39.9 | 3.86 | Ø.1944 ² |
| 1.39 | 0.3297 | 30532. | 20568. | 9965. | 40.7 | 3.87 | 0.1384 |
| 1.49 | 0.3276 | 30638. | 20510. | 10128. | 41.2 | 3.88 | 0.2008 |
| 1.59 | 0.3268 | 30711. | 20459. | 10252. | 41.4 | 3.88 | 0.2018 |
| 1.69 | 0.3249 | 30751. | 20350. | 10401. | 41.9 | 3.89 | 0.2041 |
| 1.79 | 0.3231 | 30800. | 20251. | 10549. | 42.3 | 3.89 | 0.2062. |
| 1.89 | 0.3220 | 30850. | 20173. | 10677. | 42.6 | 3.90 | 0.2075 |
| 1.99 | 0.3211 | 30897. | 20081. | 10816. | 42.8 | 3.90 | 0.2085 |
| 2.09 | 0.3203 | 30935. | 19996. | 10939. | 43.0 | 3.90 | 0.2094 |
| 2.19 | 0.3194 | 30966. | 19897. | 11068. | 43.2 | 3.91 | 0.2105 |
| 2.29 | 0.3175 | 30980. | 19783. | 11196. | 43.7 | 3.92 | 0.2127 |
| 2.39 | 0.3174 | 31009. | 197 06. | 11303. | 43.7 | 3.92 | 0.2128 |
| 2.49 | 0.3159 | 30995. | 19599. | 11396. | 44.0 | 3 .92 | 0.2146 |
| 2.59 | 0.3155 | 31036. | 19527. | 11509. | 44.1 | 3.92 | 0.2150 |
| 2.69 | 0.3148 | 31033. | 19444. | 11589. | 44.3 | 3.92 | 0.2158 |
| 2.79 | 0.3142 | 31073. | 19374. | 11699. | 44.4 | 3.92 | 0.2165 |
| 2.89 | 0.3138 | 31093. | 19325. | 11768. | 44.5 | 3.92 | 0.2169 |
| 2.99 | 0.3136 | 31093. | 19252. | 11840. | 44.6 | 3.92 | 0.2172 |
| 3.09 | 0.3120 | 31092. | 19164. | 11927. | 44.9 | 3.92 | 0.2190 |
| 3.19 | 0.3124 | 31118. | 19125. | 11993. | 44.9 | 3.92 | 0.2185 |
| 3.29 | 0.3113 | 31107. | 19040. | 12067. | 45.1 | 3.93 | 0.2198 |
| 3.39 | 0.3108 | 31120. | 18981. | 12139. | 45.2 | 3.93 | 0.2203 |
| 3.49 | 0.3106 | 31145. | 18953. | 12193. | 45.3 | 3.93 | 0.2206 |
| 3.59 | 0.3107 | 31174. | 18909. | 12264. | 45.2 | 3.93 | 0.2204 |
| 3.69 | 0.3104 | 31186. | 18865. | 12321. | 45.3 | 3.93 | 0.2209 |
| 3.79 | 0.3091 | 31176. | 18793. | 12383. | 45.6 | 3.93 | 0.2222 |
| 3.89 | 0.30 9 3 | 31214. | 18782. | 12432. | 45.6 | 3.94 | 0.2221 |
| 3.99 | 0.3082 | 31191. | 18707. | 12484. | 45.8 | 3.94 | 0.2233 |
| 4.09 | 0.3084 | 31232. | 18699. | 12534. | 45.8 | 3.94 | 0.2230 |
| 4.19 | 0.3085 | 31236. | 18668. | 12568. | 45.7 | 3.94 | 0.2229 |
| 4.29 | 0.3072 | 31210. | 18592. | 12617. | 46.1 | 3.94 | 0.2244 |
| 4.39 | 0.3070 | 31235. | 18567. | 12668. | 46.1 | 3.94 | 0.2247 |
| 4.49 | 0.3072 | 31242. | 18544. | 12698. | 46.1 | 3.94 | 0.2244 |
| 4.59 | 0.3068 | 31245. | 18505. | 12740. | 46.1 | 3.94 | 0.2248 |
| 4.69 | 0.3062 | 31253. | 18465. | 12788. | 46.3 | 3.94 | 0.2255 |
| 4.79 | 0.3057 | 31250. | 18434. | 12816. | 46.4 | 3.94 | 0.2260 |



INITIAL HEIGHT OF BED 200.1 MM MASS OF PROPELLANT 0.8748 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | ••• | N | И. | N | MM | MPA | - |
| 0.00 | 0.4491 | 155. | 182. | -27. | 0.0 | 3.93 | 0.0900 |
| 0.01 | 0.4488 | 136. | 166. | -30. | 0.1 | 3.93 | 0.0304 |
| 0.02 | 0.4492 | 149. | 183. | -33. | -0.0 | 3.93 | -0.0002 |
| 0.03 | 0.4489 | 152. | 168. | -16. | 0.1 | 3.93 | 0.0003 |
| 0.04 | 0.4488 | 142. | 158. | -16. | 0.1 | 3.93 | 0.0004 |
| 0.05 | 0.4490 | 155. | 168. | -13. | 0.0 | 3.93 | 0.0001 |
| 0.06 | 0.4486 | 120. | 141. | -22. | 0.2 | 3.93 | 0.0008 |
| 0.07 | 0.4487 | 120. | 145. | -25. | 0.1 | 3.93 | 0.0007 |
| 0.08 | 0.4490 | 124. | 149. | -26. | 0.0 | 3.93 | 0.0000 |
| 0.09 | 0.4494 | 152. | 182. | -30. | -0.1 | 3.87 | -0.0006 |
| 0.10 | 0.4494 | 1 5 5. | 182. | -27. | -0.1 | 3.47 | -0.0006 |
| 0.11 | 0.4489 | 136. | 162. | -26. | 0.0 | 2.78 | 0.0002 |
| 0.12 | 0.4488 | 226. | 180. | 46. | 0.1 | 2.47 | 0.0005 |
| 0.13 | 0.4488 | 413. | 293. | 120. | Ø. <u>1</u> | 2.46 | 0.0005 |
| 0.14 | 0.4482 | 698. | 446. | 244. | 0.3 | 2.59 | 0.0016 |
| 0.15 | 0.4464 | 996. | 602. | 394. | 1.0 | 2.73 | 0.0048 |
| 0.16 | 0.4447 | 1385. | 835. | 550. | 1.6 | 2.84 | 0.0078 |
| 0.17 | 0.4430 | 1801. | 1092. | 710. | 2.2 | 2.91 | 0.0108 |
| 0.18 | 0.4411 | 2261. | 1384. | 878. | 2.8 | 2.95 | 0.0142 |
| 0.19 | 0.4399 | 2775. | 1730. | 1046. | 3.3 | 2.98 | 0.0164 |
| 0.20 | 0.4379 | 3304. | 2073. | 1232. | 4.0 | 2.99 | 0.0198 |
| 0.21 | 0.4351 | 3825. | 2398. | 1427. | 4.9 | 3.01 | 0.0247 |
| 0.22 | 0.4335 | 4423. | 2794. | 1629. | 5.5 | 3.03 | 0.0275 |
| 0.23 | 0.4315 | 5007. | 3181. | 1826. | 6.2 | 3.04 | 0.0310 |
| 0.24 | 0.4287 | 5602. | 3563. | 2039. | 7.1 | 3.06 | 0.0356 |
| 0.25 | 0.4269 | 6225. | 3993. | 2231. | 7.7 | 3.08 | 0.0386 |
| 0.26 | 0.4247 | 6840. | 4404. | 2436. | 8.5 | 3.09 | 0.6423 |
| 0.27 | 0.4224 | 7443. | 4800. | 2643. | 9.2 | 3.11 3.13 | 0.0462 |
| 0.28 | 0.4204 | 8070. | 5231. | 2839. | 9.9 | 3.13 3.14 | 0.0495 |
| 0.29 | 0.4186 | 8711. | 5674. | 3037. | 10.5 | 3.14 | 0.0523 0.0840 |
| 0.39 | 0.3985 | 14575. | 9703. | 4872. | 16.8 22.0 | | 0.1098 |
| 0.49 | 0.3811 | 19669. | 13178. | 6491. | | 3.45 3.57 | |
| 0.59 | 0.3671 | 23529. | 15858. | 7671. | 25.9 | 3.56 | 0.1295 |
| 0.69 | 0.3557 | 26214. | 17650. | 8564. | 29.0 | | 0.1449 |
| 0.79 | 0.3469 | 27957. | 18711. | 9246. | 31.3 33.0 | 3.72 3.77 | 0.1565 0.1651 |
| 0.89 | 0.3401 | 29017. | 19303. | 9714. | 33.0 34.3 | 3.77 3.80 | 0.1716 |
| 0.99 | 0.3350 | 29619. | 19550. | 10069. | | 3.82 | 0.1716 |
| 1.09 | 0.3318 | 29961. | 19618. | 10343. | 35.1 | | |
| 1.19 | 0.3278 | 30175. | 19549. | 10626. | 36.1 | 3.84 | 0.1804 |

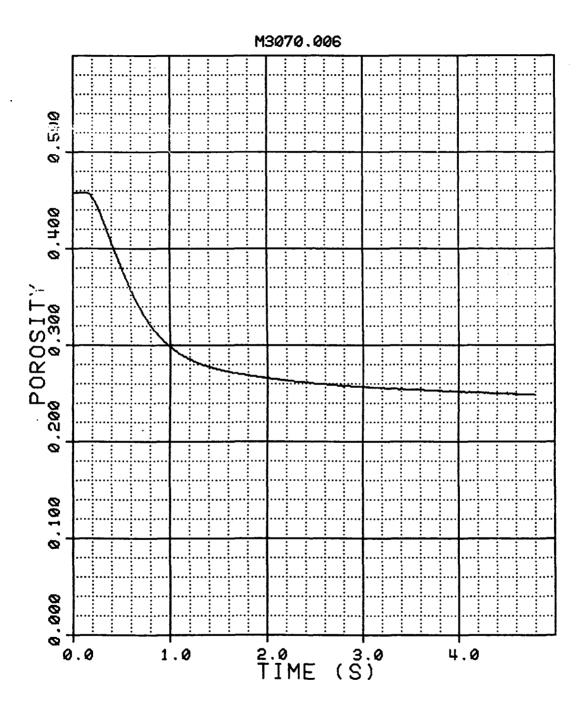
| FORCE FORCE MOVED S - N N N MM MPA | - 0.1832 |
|--|-------------|
| | |
| | |
| | 0.1355 |
| | 0.1871 |
| | 0.1897 |
| | 0.1908 |
| | 0.1919 |
| | 0.1932 |
| | 0.1949 |
| | 0.1950 |
| | 0.1971 |
| 2.29 0.3133 30797. 18436. 12361. 39.6 3.88 | 0.1977 |
| | 0.1988 |
| | 0.1992 |
| 2.59 0.3119 30875 . 18224. 12651. 39.9 3.89 | 0.1993 |
| | 0.2002 |
| | 0.2016 |
| 2.89 0.3096 30896. 17994. 12902. 40.4 3.90 | 0.2020 |
| 2.99 0.3098 30953. 17974. 12979. 40.4 3.90 | 0.2017 |
| | 0.2030 |
| | 0.2023 |
| 3.29 0.3074 30955. 17758. 13196. 40.9 3.90 | 0.2045 |
| | 0.2040 |
| 3.49 0.3066 30989. 17666. 13323. 41.1 3.91 | 0.2055 |
| | 0.2056 |
| | 0.2061 |
| | 0.2066 |
| | 0.2059 |
| 3.99 0.3053 31049. 17476. 13572. 41.4 3.91 | 0.2069 |
| 4.09 0.3051 31040. 17440. 13600. 41.5 3.91 | 0.2072 |
| | 0.2083 |
| | 0.2081 |
| 4.39 0.3046 31084, 17351, 13733, 41.6 3.91 | 0.2077 |
| | 0.2088 |
| | 0.2093 |
| | 0.2093 |
| | 0.2091 |



INITIAL HEIGHT OF BED 203.8 MM MASS OF PROPELLANT 0.8767 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | LOWER FORCE | RESISTIVE FORCE | AYERAGE DISTANCE MUVED | OIL PRESSURE | STERIN |
|--------------|------------------|---------------------------|----------------|--------------------|------------------------------|-----------------|----------------------------------|
| S | ••• | N | Н | N | MM | MPA | •• |
| 0.00 | 0.4579 | 70. | 111. | -41. | 0.0 | 5.88 | 0.0000 |
| 0.01 | 0.4579 | 73. | 111. | -38. | -0.0 | 5.88 | -0.0001 |
| 0.02 | 0.4578 | 70. | 111. | -41. | 0.0 | 5.88 | 0.0000 |
| 0.03 | 0.4580 | 76. | 111. | -35. | -0.0 | 5.88 | -0.0002 |
| 0.04 | 0.4579 | 70. | 108. | -38. | -0.0 | 5.88 | -0.0000 |
| 0.05 | 0.4577 | 70. | 111. | -41. | 0.0 | 5.88 | 0.0002 |
| 0.06 | 0.4579 | 76. | 115. | -38. | -0.0 | 5.88 | -0.0001 |
| 0.07 | 0.4580 | 70. | 111. | -41. | -0.0 | 5.88 | -0.0002 |
| 0.08 | 0.4579 | 70. | 111. | -41. | -0.0 | 5.88 | -0.0000 |
| 0.09 | 0.4577 | 73. | 111. | -38. | 0.1 | 5.85 | 0.0003 |
| 0.10 | 0.4578 | 67. | 115. | -48. | 0.0 | 5.65 | 0.0001 |
| 0.11 | 0.4578 | 73. | 115. | -41. | 0.0 | 5.31 | 0.0001 |
| 0.12 | 0.4578 | 70. | 115. | -45. | 0.0 | 4.47 | 0.0001 |
| 0.13 | 0.4578 | 80. | 111. | -32. | 0.0 | 3.95 | 0.0001 |
| 0.14 | 0.4577 | 117. | 124. | -7. | 0.0 | 3.86 | 0.0002 |
| 0.15 | 0.4576 | 222. | 169. | 53. | 0.1 | 3.96 | 0.0005 |
| 0.16 | 0.4572 | 403. | 283. | 120. | 0.3 | 4.10 | 0.0013 |
| 0.17 | 0.4566 | 599. | 407. | 191. | 0.5 | 4.22 | 0.0024 |
| 0.18 | 0.4557 | 841. | 562. | 279. | 0.8 | 4.28 | 0.0039 |
| 0.19 | 0.4545 | 1118. | 762. | 355. | 1.2 | 4.32 | 0.0051 |
| 0.20 | 0.4535 | 1444. | 992. | 452. | 1.6 | 4.34 | 0.0080 |
| 0.21 0.22 | 0.4520 0.4504 | 1814. | 1255. | 559 . | 2.2 | 4.36 | 0.0106 |
| 0.23 | 0.4504 0.4487 | 2230. 2709. | 1557. 1903. | 674. 806. | 2.8 3.4 | 4.37 | 0.0135 |
| 0.23 0.24 | 0.4464 0.4464 | 3234. | 2287. | 947. | 3.4 4.2 | 4.39 4.40 | 0.0167 |
| 0.25 | 0.4464 0.4446 | 3234. 3806. | 2713. | 1093. | 4.2 | 4.48 | 0.0206 |
| 0.25 0.26 | 0.4423 | 4422. | 3161. | 1261. | 5.7 | 4.42 | 0.0239 0. 0279. |
| 0.27 | 0.4399 | 5065. | 3647. | 1418. | 6.5 | 4.45 | 0.0320 |
| 0.28 | 0.4375 | 5758. | 4155. | 1603. | 7.4 | 4.47 | 0.0361 |
| 0.29 | 0.4350 | 6448. | 4679. | 1769. | 8.3 | 4.49 | 0.0405 |
| 0.39 | 0.4087 | 13947. | 10199. | 3748. | 16.9 | 4.70 | 0.0831 |
| 0.49 | 0.3831 | 21064. | 15496. | 5568. | 24.7 | 4.88 | 0.1211 |
| 0.59 | 0.3595 | 27714. | 20418. | 7296. | 31.3 | 5.08 | 0.1536 |
| 0.69 | 0.3392 | 33103. | 24357. | 8747. | 36.6 | 5.24 | 0.1795 |
| 0.79 | 0.3223 | 37336. | 27386. | 9950. | 40.8 | 5.37 | 0.2001 |
| 0.89 | 0.3089 | 40553. | 29631. | 10921. | 43.9 | 5.50 | 0.2156 |
| 0.99 | 0.2990 | 42557. | 30949. | 11608. | 46.2 | 5.58 | 0.2267 |
| 1.09 | 0.2913 | 43744. | 31581. | 12163. | 47.9 | 5.64 | 0.2350 |
| 1.19 | 0.2857 | 44440. | 31813. | 12628. | 49.1 | 5.68 | 0.2411 |
| | · | | | 3-0 | | | |

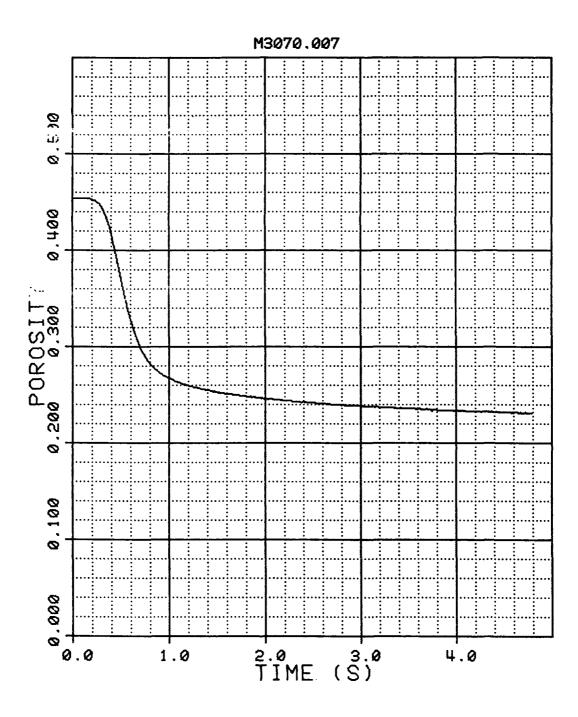
| TIME | POROSITY | AVERAGE UPPER | LOWER | RESISTIVE FORCE | AVERAGE DISTANCE | OIL PRESSURE | STRAIN |
|------|----------|------------------|--------|--------------------|---------------------|-----------------|--------|
| | | FORCE | FORCE | | MOVED | | |
| S | - | N | N | N | MM | MPA | - |
| | | 4.4050 | 71041 | 13009. | 50.1 | 5.70 | 0.2457 |
| 1.29 | 0.2812 | 44850. | 31841. | | 50.8 | 5.73 | 0.2493 |
| 1.39 | 0.2778 | 45121. | 31705. | 13416. | 51.4 | 5.74 | 0.2523 |
| 1.49 | 0.2749 | 45311. | 31504. | 13806. | 51.4 | 5.75 | 0.2548 |
| 1.59 | 0.2725 | 45453. | 31295. | 14158. | 52.3 | 5.77 | 0.2568 |
| 1.69 | 0.2705 | 45572. | 31070. | 14502. | | 5.77 | 0.2586 |
| 1.79 | 0.2687 | 45658. | 30879. | 14779. | 52.7 | | |
| 1.89 | 0.2670 | 45746. | 30698. | 15048. | 53.1 | 5.77 | 0.2504 |
| 1.99 | 0.2658 | 45836. | 30491. | 15344. | 53.3 | 5.78 | 0.2516 |
| 2.09 | 0.2645 | 45885. | 30326. | 15559. | 53.6 | 5.79 | 0.2629 |
| 2.19 | 0.2633 | 45957. | 30107. | 15850. | 53.8 | 5.80 | 0.2641 |
| 2.29 | 0.2622 | 45994. | 29926. | 16068. | 54.0 | 5.80 | 0.2652 |
| 2.39 | 0.2614 | 46035. | 29739. | 16296. | 54.2 | 5.81 | 0.2660 |
| 2.49 | 0.2603 | 46047. | 29609. | 16438. | 54.4 | 5.81 | 0.2671 |
| 2.59 | 0.2597 | 46084. | 29393. | 16691. | 54.6 | 5.81 | 0.2677 |
| 2.69 | 0.2592 | 46119. | 29307. | 16812. | 54.7 | 5.82 | 0.2682 |
| 2.79 | 0.2575 | 46130. | 29113. | 17017. | 55.0 | 5.82 | 0.2699 |
| 2.89 | 0.2572 | 46171. | 28980. | 17192. | 55.1 | 5.82 | 0.2701 |
| 2.99 | 0.2568 | 46199. | 28837. | 17362. | 55.1 | 5.82 | 0.2705 |
| 3.09 | 0.2561 | 46221. | 28716. | 17504. | 55.3 | 5.83 | 0.2712 |
| 3.19 | 0.2554 | 46246. | 20602. | 17644. | 55.4 | 5.83 | 0.2719 |
| 3.29 | 0.2548 | 46271. | 28494. | 17777. | 55.5 | 5.83 | 0.2725 |
| 3.39 | 0.2544 | 46289. | 28392. | 17897. | 55.6 | 5.84 | 0.2729 |
| 3.49 | 0.2537 | 46302. | 28297. | 18005. | 55.8 | 5.84 | 0.2736 |
| 3.59 | 0.2536 | 46317. | 28202. | 18116. | 55.8 | 5.84 | 0.2737 |
| 3.69 | 0.2530 | 46339. | 28119. | 18220. | 55.9 | 5.84 | 0.2742 |
| 3.79 | 0.2526 | 46354. | 28034. | 18321. | 56.0 | 5.84 | 0.2747 |
| 3.89 | 0.2520 | 46373. | 27954. | 18419. | 56.1 | 5.85 | 0.2752 |
| 3.99 | 0.2517 | 46392. | 27887. | 18505. | 56.1 | 5.85 | 0.2755 |
| 4.09 | 0.2514 | 46398. | 27811. | 18587. | 56.2 | 5.85 | 0.2758 |
| 4.19 | 0.2509 | 46414. | 27748. | 18666. | 56.3 | 5.85 | 0.2763 |
| 4.29 | 0.2506 | 46426. | 27684. | 18742. | 56.4 | 5.85 | 0.2766 |
| 4.39 | 0.2502 | 46442. | 27627. | 18815. | 56.5 | 5.86 | 0.2770 |
| 4.49 | 0.2499 | 46454. | 27564. | 18891. | 56.5 | 5.86 | 0.2773 |
| 4.59 | 0.2495 | 46464. | 27512. | 18951. | 56.6 | 5.86 | 0.2777 |
| 4.69 | 0.2492 | 46476. | 27462. | 19014. | 56.6 | 5.86 | 0.2779 |
| 4.79 | 0.2487 | 46488. | 27417. | 19071. | 56.7 | 5.87 | 0.2784 |



INITIAL HEIGHT OF BED 202.3 MM MASS OF PROPELLANT 0.8758 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | N | MM | MPA | <u>-</u> . |
| 0.00 | 0.4543 | 112. | 165. | -53. | 0.3 | 5.89 | 0.0300 |
| 0.01 | 0.4543 | 112. | 165. | -53. | 0.0 | 5.89 | 0.0301 |
| 0.02 | 0.4544 | 119. | 165. | -47. | -0.0 | 5.89 | -0.0301 |
| 0.03 | 0.4543 | 112. | 162. | -50. | 0.0 | 5.89 | 0.0301 |
| 0.04 | 0.4543 | 112. | 159. | -47. | -0.0 | 5.89 | -0.0300 |
| 0.05 | 0.4544 | 115. | 162. | -47. | -0.0 | 5.75 | -0.0001 |
| 0.06 | 0.4541 | 112. | 162. | ~50. | 0.1 | 4.86 | 0.0004 |
| 0.07 | 0.4544 | 119. | 159. | -40. | -0.0 | 3.90 | -0.0001 |
| 0.08 | 0.4544 | 119. | 159. | -40. | -0.0 | 4.12 | -0.0002 |
| 0.09 | 0.4543 | 128. | 165. | -38. | -0.0 | 4.32 | -0.0000 |
| 0.10 | 0.4543 | 131. | 172. | -41. | -0.0 | 4.38 | -0.0000 |
| 0.11 | 0.4542 | 150. | 184. | -34. | 0.1 | 4.39 | 0.0003 |
| 0.12 | 0.4541 | 159. | 188. | -29. | 0.1 | 4.38 | 0.0004 |
| 0.13 | 0.4540 | 165. | 188. | -22. | 0.1 | 4.38 | 0.0005 |
| 0.14 | 0.4541 | 190. | 200. | -10. | 0.1 | 4.38 | 0.0004 |
| 0.15 | 0.4543 | 233. | 222. | 11. | 0.0 | 4.37 | 0.0001 |
| 0.16 | 0.4539 | 321. | 267. | 54. | 0.2 | 4.37 | 0.0008 |
| 0.17 | 0.4539 | 408. | 305. | 102. | 0.2 | 4.36 | 0.0008 |
| 0.18 | 0.4536 | 486. | 333. | 152. | 0.3 | 4.36 | 0.0014 |
| 0.19 | 0.4532 | 557. | 362. | 194. | 0.4 | 4.36 | 0.0021 |
| 0.20 | 0.4533 | 653. | 395. | 258. | 0.4 | 4.35 | 0.0019 |
| 0.21 | 0.4524 | 743. | 445. | 298. | 0.7 | 4.35 | 0.0035 |
| 0.22 | 0.4523 | 849. | 499. | 350. | 0.8 | 4.35 | 0.0038 |
| 0.23 | 0.4517 | 967. | 569. | 398. | 1.0 | 4.35 | 0.0048 |
| 0.24 | 0.4509 | 1101. 1253. | 648. | 452. | 1.2 | 4.36 4.35 | 0.0062 |
| 0.25 0.26 | 0.4504 0.4494 | 1434. | 737. 845. | 516. 589. | 1.4 1.8 | 4.35 4.35 | 0.6072 0.6093 |
| 0.25 | 0.4494 0.4486 | 1642. | 979. | 663. | 2.1 | 4.35 4.36 | 0.0104 |
| 0.28 | 0.4476 | 1878. | 1131. | 747. | 2.5 | 4.36 | 0.0122 |
| 8.29 | 0.4463 | 2142. | 1303. | 839. | 2.9 | 4.37 | 0.0122 |
| 0.39 | 0.4209 | 8442. | 5489. | 2953. | 11.7 | 4.53 | 0.0578 |
| 0.49 | 0.3748 | 21534. | 14630. | 6903. | 25.7 | 4.89 | 0.1272 |
| 0.59 | 0.3319 | 33639. | 23304. | 10335. | 37.1 | 5.24 | 0.1833 |
| 0.69 | 0.3017 | 40790. | 28246. | 12544. | 44.2 | 5.47 | 0.2185 |
| 0.79 | 0.2838 | 44044. | 30167. | 13877. | 48.2 | 5.61 | 0.2381 |
| 0.89 | 0.2739 | 45135. | 30409. | 14727. | 50.3 | 5.67 | 0.2484 |
| 0.99 | 0.2676 | 45243. | 29939. | 15305. | 51.6 | 5.70 | 0.2549 |
| 1.09 | 0.2633 | 45455. | 29583. | 15872. | 52.4 | 5.71 | 0.2593 |
| 1.19 | 0.2599 | 45635. | 29271. | 16364. | 53.1 | 5.73 | 0.2627 |
| | 3.200 | | | | | | , |

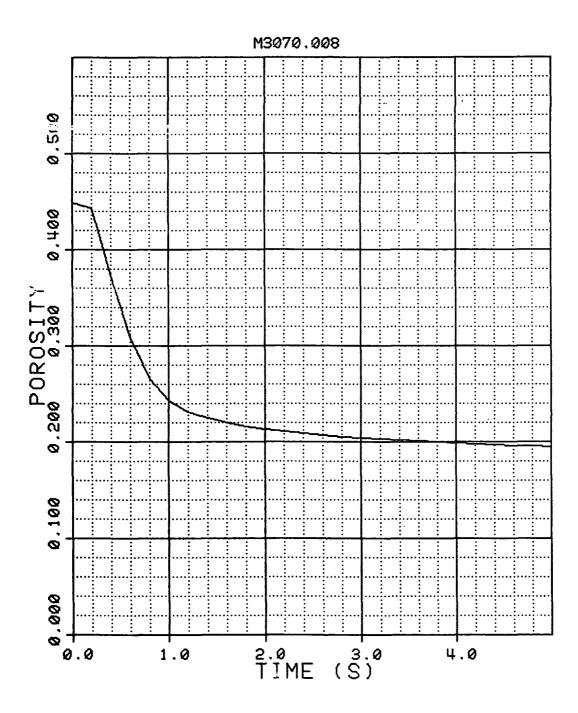
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | 01L PRESSURE | STRAIN |
|------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | - | N | N | N | MM | MPA | - |
| 1.29 | 0.2575 | 45778. | 28989. | 16789. | 53.6 | 5.74 | 0.2651 |
| 1.39 | 0.2551 | 45090. | 28722. | 17168. | 54.1 | 5.75 | 0.2575 |
| 1.49 | 0.2531 | 45986. | 28484. | 17503. | 54.5 | 5.77 | 0.2695 |
| 1.59 | 0.2513 | 46064. | 28262. | 17802. | 54.8 | 5.78 | 0.2711 |
| 1.69 | 0.2499 | 46133. | 28071. | 18062. | 55.1 | 5.79 | 0.2726 |
| 1.79 | 0.2487 | 46198. | 27883. | 18315. | 55.4 | 5.80 | 0.2737 |
| 1.89 | 0.2477 | 46272. | 27734. | 18538. | 55.6 | 5.80 | 0.2747 |
| 1.99 | 0.2462 | 46328. | 27591. | 18737. | 55.8 | 5.80 | 0.2761 |
| 2.09 | 0.2453 | 46390. | 27474. | 18916. | 56.0 | 5.82 | 0.2769 |
| 2.19 | 0.2442 | 46449. | 27363. | 19087. | 56.2 | 5.82 | 0.2781 |
| 2.29 | 0.2433 | 46502. | 27271. | 19231. | 56.4 | 5.84 | 0.2789 |
| 2.39 | 0.2425 | 46561. | 27185. | 19377. | 56.6 | 5.84 | 0.2796 |
| 2.49 | 0.2419 | 46624. | 27112. | 19512. | 56.7 | 5.84 | 0.2802 |
| 2.59 | 0.2411 | 46655. | 27035. | 19619. | 56.8 | 5.84 | 0.2810 |
| 2.69 | 0.2405 | 46682. | 26959. | 19723. | 57.0 | 5.85 | 0.2816 |
| 2.79 | 0.2399 | 46711. | 26896. | 19815. | 57.1 | 5.85 | 0.2821 |
| 2.89 | 0.2390 | 46738. | 26839·. | 19900. | 57.2 | 5.86 | 0.2830 |
| 2.99 | 0.2385 | 46763. | 26785. | 19979. | 57.3 | 5.86 | 0.2834 |
| 3.09 | 0.2379 | 46738. | 26724. | 20014. | 57.4 | 5.87 | 0.2840 |
| 3.19 | 0.2373 | 46801. | 26673. | 20127. | 57.6 | 5.86 | 0.2045 |
| 3.29 | 0.2369 | 46838. | 26642. | 20196. | 57.6 | 5.86 | 0.2850 |
| 3.39 | 0.2363 | 46860. | 26607. | 20253. | 57.8 | 5.87 | 0.2855 |
| 3.49 | 0.2360 | 46875. | 26562. | 20313. | 57.8 | 5.87 | 0.2858 |
| 3.59 | 0.2355 | 46885. | 26524. | 20360. | 57.9 | 5.87 | 0.2862 |
| 3.69 | 0.2358 | 46900. | 26496. | 20404. | 57.8 | 5.87 | 0.2859 |
| 3.79 | 0.2347 | 46913. | 26458. | 20455. | 58.0 | 5.88 | 0.2869 |
| 3.89 | 0.2343 | 46928. | 26429. | 20499. | 58.1 | 5.88 | 0.2874 |
| 3.99 | 0.2337 | 46931. | 26400. | 20531. | 58.2 | 5.88 | 0.2879 |
| 4.09 | 0.2335 | 46940. | 26372. | 20569. | 58.3 | 5.89 | 0.2881 |
| 4.19 | 0.2329 | 46953. | 26343. | 20610. | 58.4 | 5.89 | 0.2886 |
| 4.29 | 0.2328 | 46962. | 26324. | 20638. | 58.4 | 5.88 | 0.2888 |
| 4.39 | 0.2325 | 46959. | 26295. | 20664. | 58.5 | 5.89 | 0.2891 |
| 4.49 | 0.2320 | 46972. | 26273. | 20698. | 58.6 | 5.89 | 0.2095 |
| 4.59 | 0.2316 | 46987. | 26255. | 20732. | 58.6 | 5.69 | 0.2899 |
| 4.69 | 0.2313 | 46997. | 26235. | 20762. | 58.7 | 5.89 | 0.2902 |
| 4.79 | 0.2309 | 47015. | 26222. | 20793. | 58.8 | 5.89 | 0.2905 |



INITIAL HEIGHT OF BED 200.1 MM MASS OF PROPELLANT 0.8753 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|-----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | - | N | H | H | MM | MPA | |
| | | | | | | | |
| DELTAT | = 0.20, F | RINTING EVE | RY STEP | | | | |
| 0.00 | 0.4487 | 123. | 137. | -14. | 0.0 | 7.89 | 0.0000 |
| 0.20 | 0.4425 | 2103. | 1078. | 1025. | 2.2 | 5.89 | 0.0111 |
| 0.40 | 0.3732 | 23773. | 14393. | 9380. | 24.1 | 6.57 | 0.1205 |
| 0.60 | 0.3094 | 43119. | 27323. | 15796. | 40.4 | 7.08 | 0.2018 |
| 0.80 | 0.2657 | 55417. | 35277. | 20140. | 49.9 | 7.46 | 0.2493 |
| 1.00 | 0.2432 | 59873. | 37528. | 22345. | 54.3 | 7.64 | 0.2715 |
| 1.20 | 0.2314 | 61014. | 37506. | 23508. | 56.6 | 7.71 | 0.2827 |
| 1.48 | 0.2247 | 61390. | 36997. | 24392. | 57.8 | 7.73 | 0.2890 |
| 1.60 | 0.2196 | 61601. | 36496. | 25105. | 58.7 | 7.76 | 0.2936 |
| 1.80 | 0.2161 | 61757. | 36051. | 25705. | 59.4 | 7.77 | 0.2968 |
| 2.00 | 0.2133 | 61887. | 35654. | 26233. | 59.9 | 7.78 | 0.2993 |
| 2.20 | 0.2109 | 61993. | 35317. | 26675. | 60.3 | 7.81 | 0.3014 |
| 2.40 | 0.2090 | 62079. | 35022. | 27057. | 60.7 | 7.82 | 0.3031 |
| 2.60 | 0.2078 | 62151. | 34758. | 27393. | 61.0 | 7.83 | 0.3049 |
| 2.80 | 0.2054 | 62238. | 34539. | 27699. | 61.3 | 7.84 | 0.3062 |
| 3.00 | 0.2037 | 62341. | 34362. | 27979. | 61.6 | 7.84 | 0.3077 |
| 3,20 | 0.2029 | 62390. | 34181. | 28210. | 61.7 | 7.84 | 0.3084 |
| 3.40 | 0.2017 | 62452. | 34018. | 28434. | 61.9 | 7.84 | 0.3095 |
| 3.60 | 0.2006 | 62499. | 33888. | 28611. | 62.1 | 7.85 | 0.3104 |
| 3.80 | 0.1996 | 62546 | 33771. | 28775. | 62.3 | 7.86 | 0.3113 |
| 4.00 | 0.1986 | 62589. | 33663. | 28926. | 62.5 | 7.86 | 0.3122 |
| 4.20 | 0.1980 | 62639. | 33564. | 29075. | 62.6 | 7.87 | 0.3127 |
| 4.40 | 0.1971 | 62667. | 33479. | 29188. | 62.7 | 7.88 | 0.3134 |
| 4.60 | 0.1964 | 62717. | 33405. | 29311. | 62.8 | 7.87 | 0.3140 |
| 4.80 | 0.1956 | 62729. | 33326. | 29403. | 63.0 | 7.87 | 0.3147 |
| 5.00 | 0.1948 | 62744. | 33259. | 29485. | 63.1 | 7.88 | 0.3153 |
| 5.20 | 0.1942 | 62769. | 33196. | 29573. | 63.2 | 7.88 | 0.3158 |
| 5.40 | 0.1937 | 62794. | 33145. | 29649. | 63.3 | 7.89 | 0.3163 |
| 5.60 | 0.1931 | 62822. | 33094. | 29728. | 63.4 | 7.90 | 0.3169 |
| 3.00 | 0.1551 | 0202 | | | | | |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 5.80 | 0.1926 | 62822. | 33040. | 29782. | 63.5 | 7.90 | 0.3172 |
| 7.80 | 0.1880 | 62919. | 32694. | 30225. | 64.3 | 7.91 | 0.3211 |
| 9.80 | 8.1849 | 62950. | 32494. | 30456. | 64.8 | 7.90 | 0.3236 |
| 11.80 | 0.1822 | 62953. | 32363. | 30589. | 65.2 | 7.92 | 0.3260 |
| 13.80 | 0.1801 | 62965. | 32290. | 30675. | 65.6 | 7.90 | 0.3276 |
| 15.80 | 0.1786 | 62965. | 32233. | 30732. | 65.8 | 7.91 | 0.3288 |
| 17.80 | 0.1769 | 62943. | 32192. | 30751. | 66.1 | 7.91 | 0.3303 |
| | | | | | | | |

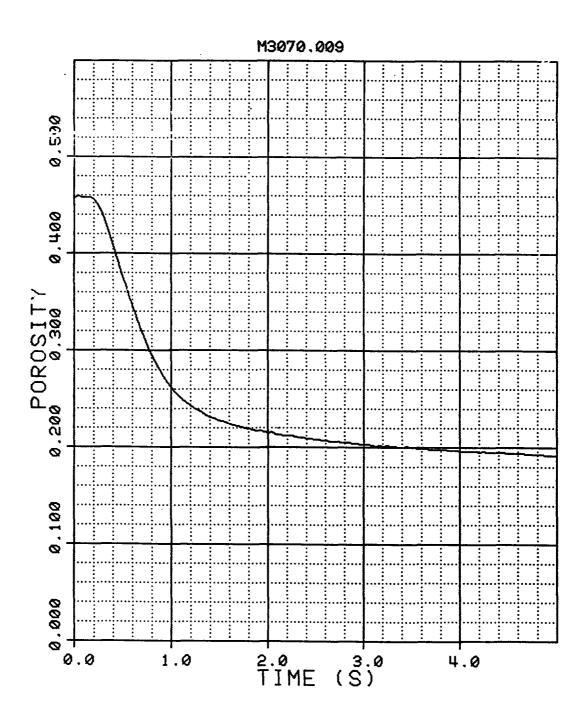
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|-------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | - | Н | H | N | MM | MPA | - |
| 19.80 | 0.1753 | 62950. | 32167. | 30783. | 66.3 | 7.90 | 0.3315 |
| 21.80 | 0.1740 | 62943. | 32151. | 30793. | 66.6 | 7.91 | 0.3326 |
| 23.80 | 0.1736 | 62950. | 32145. | 30805. | 66.6 | 7.91 | 0.3330 |
| 25.80 | 0.1722 | 62940. | 32135. | 30805. | 66.8 | 7.89 | 0.3340 |
| 27.80 | 0.1713 | 62950. | 32129. | 30821. | 67.0 | 7.93 | 0.3348 |
| 29.80 | 0.1704 | 62944. | 32132. | 30812. | 67.1 | 7.92 | 0.3355 |
| 31.80 | 0.1699 | 62944. | 32132. | 30812. | 67.2 | 7.92 | 0.3359 |
| 33.80 | 0.1689 | 62944. | 32132. | 30812. | 67.4 | 7.91 | 0.3367 |
| 35.86 | 0.1682 | 62940. | 32139. | 30802. | 67.5 | 7.92 | 0.3372 |
| 37.80 | 0.1676 | 62925. | 32135. | 30790. | 67.6 | 7.92 | 0.3377 |
| 39.80 | 0.1671 | 62931. | 32142. | 30790. | 67.7 | 7.92 | 0.3381 |
| 41.80 | 0.1664 | 62931. | 32148. | 30783. | 67.8 | 7.92 | 0.3387 |
| 43.80 | 0.1660 | 62928. | 32154. | 30774. | 67.8 | 7.92 | 0.3390 |
| 45.80 | 0.1655 | 62922. | 32161. | 30761. | 67.9 | 7.91 | 0.3394 |
| 47.80 | 0.1651 | 62916. | 32167. | 30749. | 68.0 | 7.92 | 0.3397 |
| 49.80 | 0.1645 | 62922. | 32173. | 30749. | 68.1 | 7.92 | 0.3402 |
| 51.80 | 0.1640 | 62919. | 32186. | 30733. | 68.1 | 7.92 | 0.3406 |
| 53.80 | 0.1636 | 62916. | 32196. | 30720. | 68.2 | 7.91 | 0.3409 |
| 55.80 | 0.1633 | 62909. | 32208. | 30701. | 68.3 | 7.92 | 0.3411 |
| 57.80 | 0.1629 | 62916. | 32211. | 30704. | 68.3 | 7.92 | 0.3414 |
| 59.80 | 0.1626 | 62916. | 32227, | 30688. | 68.4 | 7.92 | 0.3417 |
| 61.80 | 0.1623 | 62909. | 32240, | 30669. | 68.4 | 7.93 | 0.3419 |
| 63.80 | 0.1619 | 62903. | 32250. | 30653. | 68.5 | 7.92 | 0.3422 |
| 65.80 | 0.1616 | 62913. | 32265, | 30647. | 68.5 | 7.91 | 0.3425 |
| 67.80 | 0.1611 | 62909. | 32272, | 30638. | 68.6 | 7.92 | 0.3429 |
| 69.80 | 0.1611 | 62900. | 32285. | 30615. | 68.6 | 7.92 | 0.3429 |
| 71.80 | 0.1609 | 62900. | 32291、 | 30609. | 68.6 | 7.92 | 0.3430 |
| 73.80 | 0.1605 | 62906. | 32310. | 30597. | 68.7 | 7.92 | 0.3434 |
| 75.80 | 0.1602 | 62916. | 32319. | 30596. | 68.8 | 7.92 | 0.3436 |
| 77.80 | 0.1600 | 62912. | 32335. | 30577. | 68.8 | 7.92 | 0.3437 |
| 79.80 | 0.1598 | 62 900. | 32338. | 30562. | 68.8 | 7.93 | 0.3439 |
| 81.80 | 0.1595 | 62900. | 32361. | 30539. | 68.9 | 7.93 | 0.3441 |
| 83.80 | 0.1593 | 62909. | 32370. | 30539. | 68.9 | 7.90 | 0.3443 |
| 85.80 | 0.1591 | 62919. | 32390. | 30529. | 68.9 | 7.91 | 0.3445 |
| 87.80 | 0.1588 | 62909. | 32396. | 30514. | 69.8 | 7.90 | 0.3447 |
| 89.80 | 0.1585 | 62906. | 32408. | 30498. | 69.0 | 7.90 | 0.3449 |
| 91.80 | 0.1583 | 62897. | 32421. | 30476. | 69.0 | 7.91 | 0.3450 |
| 93.80 | 0.1582 | 62900. | 32437. | 30463. | 69.1 | 7.90 | 0.3451 |
| 95.80 | 0.1579 | 62915. | 32453, | 30463. | 69.1 | 7.90 | 0.3454 |
| 97.80 | 0.1579 | 62925. | 32469. | 30456. | 69.1 | 7.91 | 0.3454 |
| 99.80 | 0.1575 | 62922. | 32482. | 30440. | 69.2 | 7.91 | 0.3457 |



INITIAL HEIGHT OF BED 203.9 MM MASS OF PROPELLANT 0.8763 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|-----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | | N | N | N | MM | MPA | •• |
| DELTAT | = 0.04, F | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4584 | 117. | 167. | -50. | 0.0 | 8.03 | 0.0000 |
| 0.04 | 0.4587 | 110. | 161. | -51. | -0.1 | 8.03 | -0.0006 |
| 0.08 | 0.4584 | 117. | 167. | -50. | 0.0 | 8.03 | 0.0000 |
| 0.12 | 0.4584 | 116. | 167. | -51. | -0.0 | 7.50 | -0.0001 |
| 0.16 | 0.4584 | 169. | 173. | -4. | -0.0 | 5.28 | -0.0001 |
| 0.20 | 0.4562 | 791. | 558. | 233. | 9.8 | 5.62 | 0.0039 |
| 0.24 | 0.4515 | 1981. | 1415. | 566. | 2.6 | 5.68 | 0.0126 |
| 0.28 | 0.4432 | 4116. | 2949. | 1167. | 5.6 | 5.75 | 0.0273 |
| 0.32 | 0.4325 | 6928. | 5019. | 1909. | 9.3 | 5.84 | 0.0456 |
| 0.36 | 0.4204 | 10474. | 7629. | 2845. | 13.4 | 5.95 | 0.0655 |
| 0.40 | 0.4078 | 14370. | 10502. | 3868. | 17.4 | 6.07 | 0.0853 |
| 0.44 | 0.3953 | 18415. | 13522. | 4894. | 21.3 | 6.19 | 0.1043 |
| 0.48 | 0.3823 | 22147. | 16261. | 5886. | 25.1 | 6.29 | 0.1231 |
| 0.52 | 0.3700 | 25854. | 19059. | 6795. | 28.6 | 6.40 | 0.1403 |
| 0.56 | 0.3575 | 29477. | 21782. | 7695. | 32.0 | 6.52 | 0.1570 |
| 0.60 | 0.3457 | 33001. | 24475. | 8526. | 35.1 | 6.63 | 0.1722 |
| 0.64 | 0.3348 | 36496. | 27212. | 9284. | 37.9 | 6.74 | 0.1856 |
| 0.68 | 0.3238 | 39898. | 29853. | 10045. | 40.6 | 6.85 | 0.1990 |
| 0.72 | 0.3139 | 42956. | 32218. | 10738. | 42.9 | 6.95 | 0.2105 |
| 0.76 | 0.3044 | 45718. | 34339. | 11379. | 45.1 | 7.05 | 0.2213 |
| 0.80 | 0.2956 | 48163. | 36228. | 11935. | 47.1 | 7.14 | 0.2310 |
| 0.84 | 0.2878 | 50223. | 37784. | 12440. | 48.8 | 7.21 | 0.2395 |
| 0.88 | 0.2801 | 52103. | 39174. | 12929. | 50.5 | 7.30 | 0.2476 |
| 0.92 | 0.2734 | 53809. | 40441. | 13368. | 51.9 | 7.37 | 0.2545 |
| 0.96 | 0.2674 | 55279. | 41536. | 13743. | 53.2 | 7.43 | 0.2607 |
| 1.00 | 0.2619 | 56503. | 42438. | 14065. | 54.3 | 7.49 | 0.2662 |
| 1.04 | 0.2575 | 57513. | 43168. | 14345. | 55.2 | 7.54 | 0.2705 |
| 1.08 | 0.2529 | 58321. | 43727. | 14594. | 56.1 | 7.58 | 0.2750 |
| 1.12 | 0.2494 | 58970. | 44158. | 14811. | 56.8 | 7.62 | 0.2784 |
| PRINT | ING EVERY | 10 STEPS | | | | | |
| 1.16 | 0.2458 | 59508. | 44498, | 15010. | 57.5 | 7.65 | 0.2818 |
| 1.56 | 0.2255 | 61695. | 45457. | 16238. | 61.3 | 7.80 | 0.3006 |
| 1.96 | 0.2156 | 62307. | 45120. | 17187. | 63.1 | 7.86 | 0.3095 |
| 2.36 | 0.2096 | 62636. | 44587. | 18050. | 64.2 | 7.89 | 0.3147 |
| 2.76 | 0.2054 | 62860. | 44060. | 18801. | 64.9 | 7.92 | 0.3183 |
| 3.16 | 0.2019 | 63041. | 43593. | 19447. | 65.5 | 7.94 | 0.3213 |
| 3.56 | 0.1990 | 63162. | 43171. | 19991. | 66.0 | 7.96 | 0.3238 |

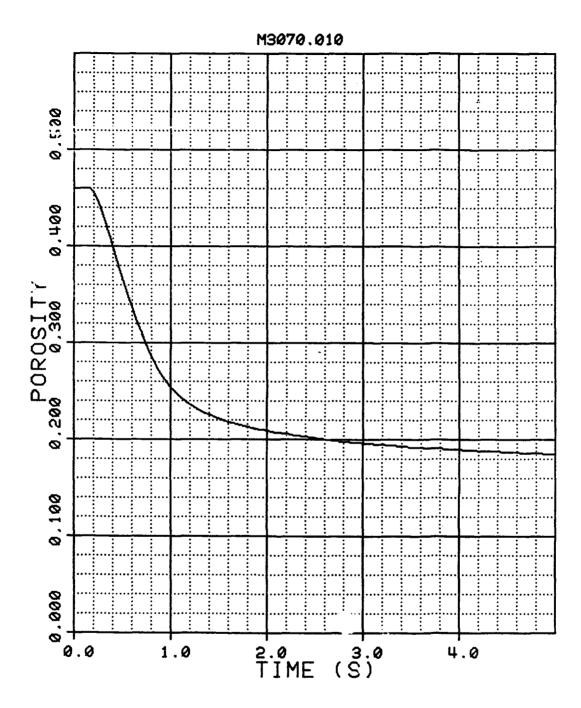
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------------------|-------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | N | MM | MPA | - |
| 3.96 | 0.1969 | 63304. | 42822. | 20483. | 66.4 | 7.97 | 0.3256 |
| 4.36 | 0.1948 | 63441. | 42543. | 20899. | 66.7 | 7.98 | 0.3273 |
| 4.76 | 0.1929 | 63544. | 42276. | 21268. | 67.1 | 7.99 | 0.3289 |
| 5.16 | 0.1915 | 63618. | 42041. | 21578. | 67.3 | 7.99 | 0.3301 |
| 5.56 | 0.1901 | 63662. | 41815. | 21847. | 67.5 | 8.00 | 0.3312 |
| 5.96 | 0.1889 | 63709. | 41619. | 22090. | 67.7 | 8.01 | 0.3322 |
| 6.36 | 0.1879 | 63733. | 41428. | 22305. | 67.9 | 8.01 | 0.3331 |
| 6.76 | 0.1868 | 63768. | 41272. | 22495. | 68.1 | 8.02 | 0.3339 |
| 7.16 | 0.1856 | 63789. | 41127. | 22662. | 68.3 | 8.02 | 0.3349 |
| 7.56 | 0.1851 | 63796. | 40984. | 22812. | 68.4 | 8.02 | 0.3353 |
| 7.96 | 0.1841 | 63820. | 40860. | 22961. | 68.5 | 8.02 | 0.3361 |
| 8.36 | 0.1834 | 63820. | 40729. | 23091. | 68.7 | 8.03 | 0.3367 |
| 8.76 | 0.1825 | 63833. | 40625. | 23208. | 68.8 | 8.03 | 0.3374 |
| 9.16 | 0.1820 | 63842. | 40511. | 23331. | 68.9 | 8.02 | 0.3378 |
| 9.56 | 0.1813 | 63870. | 40435. | 23436. | 69.0 | 8.02 | 0.3384 |
| 9.96 | 0.1806 | 63873. | 40339. | 23534. | 69.1 | 8.02 | 0.3390 |
| DELTAT | = 0.50, Pi | RINTING EVE | RY 10 ST | EPS | | | |
| 14.96 | 0.1753 | 63870. | 39599. | 24271. | 70.0 | 8.03 | 0.3432 |
| 19.96 | 0.1713 | 63858. | 39139. | 24719. | 70.6 | 8.03 | 0.3464 |
| 24.96 | 0.1686 | 63845. | 38837. | 25008. | 71.1 | 8.03 | 0.3485 |
| 29.96 | 0.1663 | 63845. | 38624. | 25221. | 71.4 | 8.02 | 0.3503 |
| 34.96 | 0.1646 | 63845. | 38475. | 25371. | 71.7 | 8.03 | 0.3516 |
| 39.96 | 0.1629 | 63839. | 30361. | 25478. | 72.0 | 8.02 | 0.3529 |
| 44.96 | 0.1615 | 63839. | 38259. | 25580. | 72.2 | 8.02 | 0.3541 |
| 49.96 | 0.1605 | 63830. | 38183. | 25647. | 72.3 | 8.02 | 0.3548 |
| 54.96 | 0.1593 | 63830. | 38113. | 25717. | 72.5 | 8.03 | 0.3557 |
| 59.96 | 0.1583 | 63833. | 38059. | 25774. | 72.7 | 8.02 | 0.3565 0.3573 |
| 64.96 | 0.1573 | 63848. | 38015. | 25834. | 72.8 | 8.03 8.04 | 0.3578 |
| 69.96 | 0.1566 | 63842. | 37983. | 25859. | 73.8 | 8.03 | 0.3586 |
| 74.96 | 0.1555 | 63855. | 37952. | 259 0 2. | 73.1 73.2 | 8.03 | 0.3590 |
| 79.95 | 0.1550 | 63857. | 37921. 37899. | 25936. 25977. | 73.3 | 8.04 | 0.3596 |
| 84.96 | 0.1543 0.1536 | 63876. 63867. | 37892. | 25976. | 73.4 | 8.02 | 0.3601 |
| 89.96 | 0.1536 0.1531 | 63882. | 37870. | 26012. | 73.5 | 8.03 | 0.3604 |
| 94.96 | 0.1531 0.1526 | 63867. | 37868. | 26000. | 73.6 | 8.03 | 0.3608 |
| 99.96 | | 63877. | 37857. | 26019. | 73.6 | 8.03 | 0.3611 |
| 104.96 109.96 | 0.1523 0.1515 | 63895. | 37856. | 26039. | 73.7 | 8.03 | 0.3616 |
| 114.96 | 0.1515 | 63908. | 37843. | 26065. | 73.8 | 8.04 | 0.3617 |
| 119.96 | 0.1509 | 63917. | 37820. | 26097. | 73.8 | 8.04 | 0.3621 |
| 124.96 | 0.1504 | 63920. | 37849. | 26071. | 73.9 | 8.03 | 0.3625 |
| 129.96 | 0.1504 | 63933. | 37836. | 26097. | 73.9 | 8.04 | 0.3624 |
| 134.96 | 0.1502 | 63945. | 37822. | 26123. | 73.9 | 8.07 | 0.3626 |
| | ~ · · · · · · · · | 101 | | | · | | |



INITIAL HEIGHT OF BED 204.2 MM MASS OF PROPELLANT 0.8748 KG

| TIME POROSITY AVERAGE AVERAGE RESISTIVE AVERAGE OIL UPPER LOWER FORCE DISTANCE PRESSU FORCE FORCE MOVED | |
|---|--------------|
| S - N N N MM MPA | - |
| | |
| DELTAT = 0.04. PRINTING EVERY STEP | |
| 0.00 0.4601 112. 12513. 0.0 7.98 | |
| 0.04 0.4598 115. 12410. 0.1 7.98 | |
| 0.08 0.4599 115. 1217. 0.1 7.98 | |
| 0.12 0.4599 112. 12513. 0.1 7.41 | |
| 0.16 0.4596 283. 185. 98. 0.2 5.29 | |
| 0.20 0.4560 1264. 868. 397. 1.6 5.64 | |
| 0.24 0.4480 3163. 2262. 901. 4.5 5.72 | |
| 0.28 0.4371 6068. 4399. 1669. 8.3 5.81 | |
| 0.32 0.4249 9642, 7021, 2620, 12.5 5.93 | |
| 0.36 0.4120 13529. 9958. 3570. 16.7 6.03 | |
| 0.40 0.3990 17428. 13016. 4412. 20.8 6.14 | |
| 0.44 0.3858 21154. 15966. 5188. 24.7 6.25 | |
| 0.48 0.3729 24848. 18858. 5991. 28.4 6.36 | |
| 0.52 0.3605 28452. 21668. 6785. 31.8 6.47 | |
| 0.56 0.3482 31793. 24255. 7538. 35.1 6.57 | |
| 0.60 0.3367 34903. 26770. 8133. 38.0 6.67 | |
| 0.64 0.3252 38154. 29440. 8714. 40.8 6.78 | |
| 0.68 0.3147 41280. 32059. 9220. 43.3 6.88 | |
| 0.72 0.3047 44123. 34415. 9708. 45.7 6.97 | |
| 0.76 0.2954 46693. 36542. 10150. 47.8 7.06 | |
| 0.80 0.2869 48998. 38476. 10522. 49.6 7.14 | |
| 0.84 0.2788 51037. 40171. 10865. 51.3 7.22 | |
| 0.88 0.2714 52932. 41749. 11183. 52.9 7.30 | |
| 0.92 0.2653 54585. 43140. 11445. 54.2 7.37 | |
| 0.96 0.2593 55961. 44296. 11666. 55.4 7.43 | |
| 1.00 0.2544 57058. 45207. 11851. 56.4 7.49 | |
| 1.04 0.2497 57919. 45902. 12017. 57.3 7.54 | |
| 1.08 0.2456 58605. 46442. 12164. 58.1 7.58 | |
| 1.12 0.2422 59165. 46886. 12279. 58.7 7.61 | 0.2877 |
| PRINTING EVERY 10 STEPS | |
| 1.16 0.2390 59616. 47226. 12390. 59.3 7.64 | - |
| 1.56 0.2195 61442, 48232, 13210, 63.0 7.76 | |
| 1.96 0.2096 62039. 48067. 13972. 64.7 7.82 | |
| 2.36 0.2031 62390. 47743. 14647. 65.9 7.85 | |
| 2.76 0.1983 62636. 47381. 15254. 66.7 7.88 | |
| 3.16 0.1948 62813, 47009, 15803, 67.3 7.90 | |
| 3.56 0.1922 62956. 46654. 16301. 67.8 7.91 | 0.3317 |

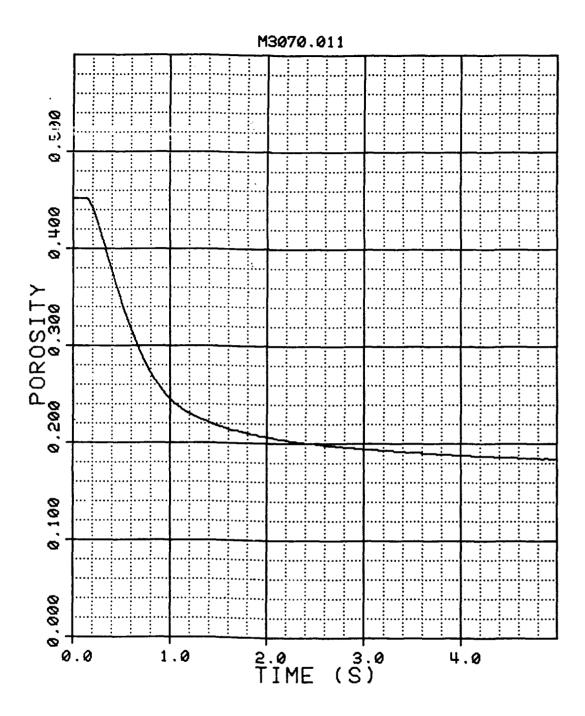
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|---------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | | N | N | N | MM | MPA | _ |
| • | | | ••• | | | | |
| 3.96 | 0.1896 | 63077. | 46299. | 16778. | 68.2 | 7.93 | 0.3339 |
| 4.36 | 0.1876 | 63189. | 45981. | 17208. | 68.5 | 7.94 | 0.3355 |
| 4.76 | 0.1858 | 63282. | 45689. | 17592. | 68.8 | 7.94 | 0.3369 |
| 5.16 | 0.1838 | 63206. | 45375. | 17831. | 69.2 | 7.96 | 0.3386 |
| 5.56 | 0.1827 | 63415. | 45149. | 18266. | 69.3 | 7.96 | 0.3394 |
| 5.96 | 0.1814 | 63468. | 44908. | 18560. | 69.5 | 7.97 | 0.3405 |
| 6.36 | 0.1803 | 63505. | 44676. | 18829. | 69.7 | 7.98 | 0.3414 |
| 6.76 | Ø. 1792 | 63521. | 44460. | 19061. | 69.9 | 7.98 | 0.3423 |
| 7,16 | 0.1786 | 63556. | 44264. | 19292. | 70.0 | 7.98 | 0.3427 |
| 7.56 | 0.1773 | 63574. | 44086. | 19488. | 70.2 | 7.98 | 0.3438 |
| 7.96 | 0.1765 | 63574. | 43908. | 19666. | 70.3 | 7.98 | 0.3444 |
| 8.36 | 0.1758 | 63574. | 43739. | 19835. | 70.5 | 7.98 | 0.3450 |
| 8.76 | 0.1752 | 63596. | 43603. | 19992. | 70.5 | 7.98 | 0.3454 |
| 9.16 | 0.1745 | 63602. | 43461. | 20141. | 70.7 | 7.98 | 0.3460 |
| 9.56 | 0.1738 | 63608. | 43333. | 20275. | 70.8 | 7.98 | 0.3466 |
| 9.96 | 0.1732 | 63602. | 43206. | 20396. | 70.9 | 7.99 | 0.3471 |
| DELTAT | • 0.50, F | PRINTING EVE | RY 10 STI | EPS | | | |
| 14.96 | 0.1684 | 63593. | 42190. | 21403. | 71.6 | 7.99 | 0.3508 |
| 19.96 | 0.1645 | 63577. | 41558. | 22019. | 72.3 | 7.99 | 0.3539 |
| 24.96 | 0.1620 | 63564. | 41158. | 22406. | 72.7 | 7.98 | 0.3558 |
| 29.96 | 0.1604 | 63572. | 40869、 | 22702. | 72.9 | 7.98 | 0.3570 |
| 34.96 | 0.1582 | 63552. | 40673. | 22879. | 73.3 | 7.99 | 0.3587 |
| 39.96 | 0.1567 | 63546. | 40511. | 23035. | 73.5 | 7.99 | 0.3598 |
| 44.96 | 0.1554 | 63540. | 40380. | 23159. | 73.7 | 7.98 | 0.3608 |
| 49.96 | 0.1543 | 63543. | 40285. | 23257. | 73.9 | 7.98 | 0.3616 |
| 54.96 | 0.1530 | 63546. | 40203. | 23343. | 74.1 | 7.99 | 0.3626 |
| 59.96 | 0.1521 | 63537. | 40127. | 23410. | 74.2 | 7.98 | 0.3633 |
| 64.96 | 0.1513 | 63549. | 40073. | 23476. | 74.3 | 7.98 | 0.3639 |
| 69.96 | 0.1505 | 63549. | 40022. | 23527. | 74.4 | 7.98 | 0.3645 |
| 74.96 | 0.1498 | 63558. | 39984. | 23574. | 74.6 | 7.98 | 0.3651 |
| 79.96 | 0.1493 | 63555. | 39946. | 23609. | 74.6 | 7.98 | 0.3654 |
| 84.96 | 0.1488 | 63564. | 39914. | 23651. | 74.7 | 7.99 | 0.3658 |
| 89.96 | 0.1478 | 63562. | 39892. | 23670. | 74.8 | 7.99 | 0.3665 |
| 94.96 | 0.1474 | 63574. | 39870. | 23704. | 74.9 | 8.00 | 0.3669 |
| 99.96 | 0.1471 | 63577. | 39854. | 23723. | 75.0 | 7.99 | 0.3671 |
| 104.96 | 8.1467 | 63577. | 39831. | 23745. | 75.0 | 7.99 | 0.3673 |
| 109.96 | 0.1464 | 63586. | 39822. | 23764. | 75.1 | 7.99 | 0.3676 |
| 114.96 | 0.1458 | 63592. | 39809. | 23783. | 75.2 | 7.99 | 0.3680 |
| 119.96 | 0.1458 | 63595. | 39793. | 23802. | 75.2 | 8.00 | 0.3680 |
| 124.96 | 0.1452 | 63602. | 39784. | 23818. | 75.3 | 7.99 | 0.3685 |
| 129.96 | 0.1446 | 63608. | 39784. | 23824. | 75.3 | 7.99 | 0.3689 |
| 134.96 | 0.1440 | 63611. | 39777. | 23834. | 75.4 | 8.00 | 0.3693 |



INITIAL HEIGHT OF BED 201.7 MM MASS OF PROPELLANT 0.8763 KG

| TIME | POROSITY | Y AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | ••• | N | N | N | MM | MPA | - |
| | | | | | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4523 | 123. | 153. | -31. | 0.0 | 7.90 | 0.0300 |
| 0.04 | 0.4523 | 126. | 153. | -27. | 0.0 | 7.90 | 0.0901 |
| 0.08 | 0.4524 | 126. | 153. | -27. | -0.0 | | -0.0301 |
| 0.12 | 0.4523 | 129. | 160. | -31. | 0.0 | 7.03 | 0.0001 |
| 0.16 | 0.4507 | 711. | 518. | 192. | 0.6 | 5.34 | 0.0330 |
| 0.20 | 0.4425 | 2771. | 2043. | 728. | 3.6 | 5.70 | 0.0176 |
| 0.24 | 0.4306 | 6162. | 4682. | 1480. | 7.7 | 5.82 | 0.0382 |
| 0.28 | 0.4175 | 10193. | 7861. | 2332. | 12.1 | 5.94 | 0.0598 |
| 0.32 | 0.4038 | 14277. | 11097. | 3180. | 16.4 | 6.05 | 0.0814 |
| 0.36 | 0.3904 | 18463. | 14415. | 4048. | 20.5 | 6.16 | 0.1017 |
| 0.40 | 0.3770 | 22487. | 17594. | 4894. | 24.4 | 6.28 | 0.1209 |
| 0.44 | 0.3641 | 26481. | 20753. | 5728. | 28.0 | 6.39 | 0.1388 |
| 0.48 | 0.3516 | 30219. | 23690. | 6529. | 31.3 | 6.50 | 0.1553 |
| 0.52 | 0.3394 | 33657. | 26411. | 7245. | 34.5 | 6.61 | 0.1710 |
| 0.56 | 0.3279 | 36842. | 28967. | 7875. | 37.3 | 6.70 | 0.1851 |
| 0.60 | 0.3170 | 39875 . | 31476. | 8399. | 40.0 | 6.80 | 0.1981 |
| 0.64 | 0.3067 | 42756. | 33861. | 8895. | 42.4 | 6.89 | 0.2101 |
| 0.68 | 0.2970 | 45373. | 36062. | 9311. | 44.6 | 6.98 | 0.2209 |
| 0.72 | 0.2880 | 47837. | 38135. | 9702. | 46.6 | 7.06 | 0.2308 |
| 0.76 | 0.2797 | 50028. | 40009. | 10020. | 48.3 | 7.14 | 0.2397 |
| 0.80 | 0.2721 | 52008. | 41688. | 10320. | 49.9 | 7.22 | 0.2476 |
| 0.84 | 0.2655 | 53708. | 43117. | 10591. | 51.3 | 7.29 | 0.2544 |
| 0.88 | 0.2597 | 55109. | 44292. | 10817. | 52.5 | 7.35 | 0.2602 |
| 0.92 | 0.2540 | 56262. | 45251. | 11011. | 53.6 | 7.41 | 0.2659 |
| 0.96 | 0.2493 | 57182. | 46022. | 11160. | 54.5 | 7.46 | 8.2784 |
| 1.00 | 0.2451 | 57918. | 46625. | 11293. | 55.4 | 7.49 | 0.2745 |
| 1.04 | 0.2413 | 58503. | 47080. | 11423. | 56.1 | 7.52 | 0.2782 |
| 1.08 | 0.2382 | 58972. | 47416. | 11555. | 56.7 | 7.55 | 0.2811 |
| 1.12 | 0.2349 | 59354. | 47683. | 11671. | 57 .3 | 7.58 | 0.2342 |
| PRINTI | ig every | 10 STEPS | | | | | |
| 1.16 | 0.2324 | 59658. | 47870. | 11788. | 57.8 | 7.60 | 0.2865 |
| 1.56 | 0.2157 | 61054. | 48372. | 12682. | 60.8 | 7.70 | 0.3017 |
| 1.96 | 0.2069 | 61498. | 48057. | 13441. | 62.4 | 7.74 | 0.3094 |
| 2.36 | 0.2010 | 61768. | 47670. | 14098. | 63.4 | 7.77 | 0.3146 |
| 2.76 | 0.1968 | 61977. | 47270. | 14707. | £4.2 | 7.79 | 0.3182 |
| 3.16 | 0.1932 | 62145. | 46886. | 15259. | 64.8 | 7.80 | 0.3212 |
| 3.56 | 0.1907 | 62269. | 46530. | 15739. | 65.2 | 7.82 | 0.3233 |
| _, | -1.201 | | | | | | 3,0233 |

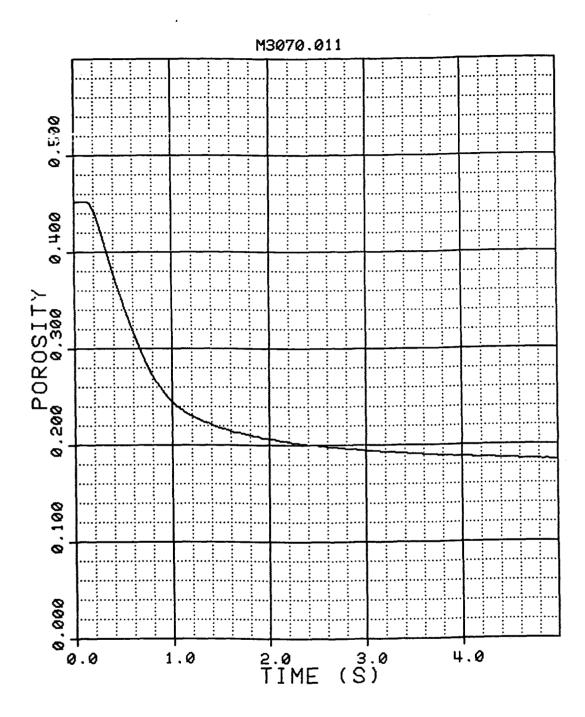
| TIME | POROSITY | AVERAGE UPPER | LOWER | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|----------------|------------------|------------------|--------------------------|-----------------------------------|------------------------------|-----------------|------------------|
| S | - | FORCE N | FORCE N | H | MM | MPA | - |
| 3.96 | 0.1883 | 62393. | 46216. | 16177. | 65.6 | 7.84 | 0.3253 |
| 4.36 | 0.1863 | 62452. | 45911. | 16541. | 65.9 | 7.85 | 0.3269 |
| 4.76 | 0.1847 | 62511. | 45632. | 16880. | 66.2 | 7.85 | 0.3283 |
| 5.16 | 0.1831 | 62564. | 45390. | 17174. | 66.5 | 7.85 | 0.3296 |
| 5.56 | 0.1818 | 62620. | 45168. | 17452. | 66.7 | 7.86 | 0.3306 |
| 5.96 | 0.1805 | 62670. | 44977. | 17693. | 66.9 | 7.87 | 0.3317 |
| 6.36 | 0.1795 | 62654. | 44771. | 17884. | 67.1 | 7.87 | 0.3326 |
| 6.76 | 0.1785 | 62676. | 44596. | 18080. | 67.2 | 7.87 | 0.3334 |
| 7.16 | 0.1776 | 62707. | 44444. | 18263. | 67.4 | 7.87 | 0.3341 |
| 7.56 | 0.1767 | 62720. | 44291. | 18428. | 67.5 | 7.88 | 0.3348 |
| 7.96 | 0.1757 | 62729. | 44158. | 18571. | 67.7 | 7.88 | 0.3356 |
| 8.36 | 0.1751 | 62732. | 44025. | 18707. | 67.8 | 7.88 | 0.3361 |
| 8.76 | 0.1745 | 62747. | 43904. | 18844. | 67.9 | 7.88 | 0.3365 |
| 9.16 | 0.1737 | 62747. | 43796. | 18952. | 68.0 | 7.88 | 0.3372 |
| 9.56 | 0.1733 | 62775. | 43707. | 19068. | 68.1 | 7.89 | 0.3376 |
| 9.96 | 0.1725 | 62785. | 43602. | 19182. | 68.2 | 7.89 | 0.3382 |
| DELTAT | - 0.50, PI | RINTING EVE | RY 10 ST | EPS | | | |
| 14.96 | 0.1674 | 62800. | 42805. | 19995. | 69.0 | 7.89 | 0.3422 |
| 19.96 | 0.1637 | 62834. | 42288. | 20546. | 69.6 | 7.89 | 0.3451 |
| 24.96 | 0.1607 | 62847. | 41951. | 20895. | 70.1 | 7.91 | 0.3474 |
| 29.96 | 0.1583 | 62865. | 41703. | 21162. | 70.4 | 7.91 | 0.3493 |
| 34.96 | 0.1567 | 62868. | 41513. | 21356. | 70.7 | 7.91 | 0.3506 |
| 39.96 | 0.1551 | 62881. | 41360. | 21520. | 70.9 | 7.91 | 0.3518 0.3528 |
| 44.96 | 0.1538 | 62899. | 41240. | 21660. | 71.1 | 7.91 7.92 | 0.3537 |
| 49.96 | 0.1526 | 62918. | 41141. | 21777. | 71.3 71.4 | 7.92 | 0.3541 |
| 54.96 | 0.1521 | 62912. | 41043. | 21869. | 71.6 | 7.92 | 0.3550 |
| 59.96 | 0.1509 | 62930. | 40979. | 21 951. 22 0 27. | 71.8 | 7.93 | 0.3558 |
| 64.96 | 0.1498 | 62955. | 4 0929. 40865. | 22027 . | 71.9 | 7.93 | 0.3563 |
| 69.96 | 0.1491 | 62955. 62977. | 40821. | 22156. | 71.9 | 7.93 | 0.3566 |
| 74.96 79.96 | 0.1488 0.1479 | 62971. | 40776. | 22194. | 72.0 | 7.93 | 0.3573 |
| 84.96 | 0.1473 0.1473 | 63002. | 40745. | 22257. | 72.1 | 7.94 | 0.3577 |
| 89.96 | 0.1468 | 62996. | 40706. | 22290. | 72.2 | 7.94 | 0.3581 |
| 94. 96 | 0.1462 | 63017. | 40684. | 22333. | 72.3 | 7.94 | 0.3586 |
| 99.96 | 0.1457 | 63027. | 40652. | 22375. | 72.4 | 7.94 | 0.3589 |
| 104.96 | 0.1453 | 63024. | 40636. | 22387. | 72.4 | 7.94 | 0.3592 |
| 109.96 | 0.1449 | 63049. | 40611. | 22437. | 72.5 | 7.94 | 0.3595 |
| 114.96 | 0.1443 | 63052. | 40595. | 22457. | 72.6 | 7.95 | 0.3599 |
| 119.96 | 0.1441 | 63061. | 40582. | 22478. | 72.6 | 7.95 | 0.3602 |
| 124.96 | 0.1437 | 63076. | 40567. | 22510. | 72.7 | 7.95 | 0.3605 |
| 129.96 | 0.1434 | 63089. | 40560. | 22529. | 72.7 | 7.96 | 0.3607 |
| 134.96 | 0.1429 | 63092. | 40545. | 22548. | 72.8 | 7.96 | 0.3610 |
| | | | | | | | |



INITIAL HEIGHT OF BED 201.7 MM MASS OF PROPELLANT 0.8763 KG

| TIME | POROSITY | Y AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | N | N | N | MM | MPA | - |
| | | ••• | •• | | | | |
| DELTAT | - 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4523 | 123. | 153. | -31. | 0.0 | 7.90 | 0.0000 |
| 0.04 | 0.4523 | 126. | 153. | -27. | 0.0 | 7.90 | 0.0001 |
| 0.68 | 0.4524 | 126. | 153. | -27. | -0.0 | 7.90 | -0.0001 |
| 0.12 | 0.4523 | 129. | 160. | -31. | 0.0 | 7.03 | 0.0001 |
| 0.16 | 0.4507 | 711. | 518. | 192. | 9.6 | 5.34 | 0.0030 |
| 0.20 | 0.4425 | 2771. | 2043. | 728. | 3.6 | 5.70 | 0.0176 |
| 0.24 | 0.4306 | 6162. | 4682. | 1480. | 7.7 | 5.82 | 0.0382 |
| 0.28 | 0.4175 | 10193. | 7861. | 2332. | 12.1 | 5.94 | 0.0598 |
| 0.32 | 0.4038 | 14277. | 11097. | 3180. | 16.4 | 6.05 | 0.0814 |
| 0.36 | 0.3984 | 18463. | 14415. | 4048. | 20.5 | 6.16 | 0.1017 |
| 0.40 | 0.3770 | 22487. | 17594. | 4894. | 24.4 | 6.28 | 0.1209 |
| 0.44 | 0.3641 | 26481. | 20753. | 5728. | 28.0 | 6.39 | 0.1388 |
| 0.48 | 0.3516 | 30219. | 23690. | 6529. | 31.3 | 6.50 | 0.1553 |
| 0.52 | 0.3394 | 33657. | 26411. | 7245. | 34.5 | 6.61 | 0.1710 |
| 0.56 | 0.3279 | 36842. | 28967. | 7875. | 37.3 | 6.70 | 0.1851 |
| 0.60 | 0.3170 | 39875. | 31476. | 8399. | 40.0 | 6.80 | 0.1981 |
| 0.64 | 0.3067 | 42756. | 33861. | 8895. | 42.4 | 6.89 | 0.2101 |
| 0.68 | 0.2970 | 45373. | 36062. | 9311. | 44.6 | 6.98 | 0.2209 |
| 0.72 | 0.2880 | 47837. | 38135. | 9702. | 46.6 | 7.06 | 0.2308 |
| 0.76 | 0.2797 | 50028. | 40009. | 10020. | 48.3 | 7.14 | 0.2397 |
| 0.80 | 0.2721 | 52008. | 41688. | 10320. | 49.9 | 7.22 | 0.2476 |
| 0.84 | 0.2655 | 53700. | 43117. | 10591. | 51.3 | 7.29 | 0.2544 |
| 0.88 | 0.2597 | 55109. | 44292 | 10817. | 52.5 | 7.35 | 0.2502 |
| 0.92 | 0.2540 | 56262. | 45251. | 11011. | 53.6 | 7.41 | 0.2659 |
| 0.96 | 0.2493 | 57182. | 46022. | 11160. | 54.5 | 7.46 | 0.2704 |
| 1.00 | 0.2451 | 57918. | 46625. | 11293. | 55.4 | 7.49 | 0.2745 |
| 1.04 | 0.2413 | 58503. | 47080. | 11423. | 56.1 | 7.52 | 0.2782 |
| 1.08 | 0.2382 | 58972. | 47416. | 11555. | 56.7 | 7.55 | 0.2811 |
| 1.12 | 0.2349 | 59354. | 47683. | 11671. | 57.3 | 7.58 | 0.2842 |
| | | | -1 003. | 110 | \ | . 100 | 012042 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.2324 | 59658. | 47870. | 11788. | 57.8 | 7.60 | 0.2865 |
| 1.56 | 0.2157 | 61054. | 48372. | 12682. | 60.8 | 7.70 | 0.3017 |
| 1.96 | 0.2069 | 61498. | 48057. | 13441. | 62.4 | 7.74 | 0.3094 |
| 2.36 | 0.2010 | 61768. | 47670. | 14098. | 63.4 | 7.77 | 0.3146 |
| 2.76 | 8.1968 | 61977. | 47270. | 14707. | 64.2 | 7.79 | 0.3182 |
| 3.16 | 0.1932 | 62145. | 46886. | 15259. | 64.8 | 7.80 | 0.3212 |
| 3.56 | 0.1907 | 62269. | 46530. | 15739. | 65.2 | 7.82 | 0.3233 |
| 3.30 | 0.1001 | ~~~~ | .00001 | | | | |

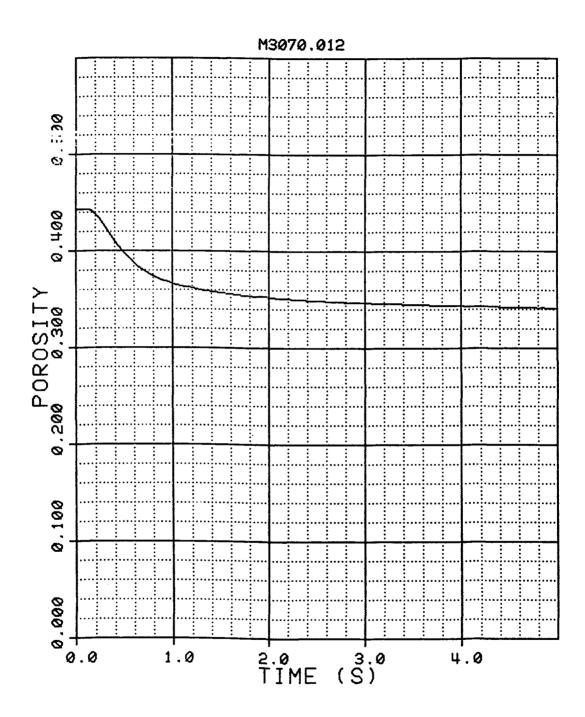
| TIME | POROSITY | UPPER FORCE | LOWER FORCE | RESISTIVE FORCE | DISTANCE POVED | OIL PRESSURE | STRAIN |
|----------------|------------------|------------------|------------------|--------------------|-------------------|-----------------|------------------|
| S | - | , N | N | N | MM | MPA | - |
| 3.96 | 0.1883 | 62393. | 46216. | 16177. | 65.6 | 7.84 | 0.3253 |
| 4.36 | 0.1863 | 62452. | 45911. | 16541. | 65.9 | 7.85 | 0.3269 |
| 4.76 | 0.1847 | 62511. | 45632. | 16880. | 66.2 | 7.85 | 0.3283 |
| 5.16 | 0.1831 | 62564. | 45390. | 17174. | 66.5 | 7.85 | 0.3296 |
| 5.56 | 0.1815 | 62620. | 45168. | 17452. | 66.7 | 7.86 | 0.3306 |
| 5.96 | 0.1305 | 62670. | 44977. | 17693. | 66.9 | 7.87 | 0.3317 |
| 6.36 | 0.1795 | 62654. | 44771. | 17884. | 67.1 | 7.87 | 0.3326 |
| 6.76 | 0.1785 | 62676. | 44596. | 18080. | 67.2 | 7.87 | 0.3334 |
| 7.16 | 0.1776 | 62707. | 44444. | 18263. | 67.4 | 7.87 | 0.3341 |
| 7.56 | 0.1767 | 62720. | 44291. | 18428. | 67.5 | 7.88 | 0.3348 |
| 7.96 | 0.1757 | 62729. | 44158. | 18571. | 67.7 | 7.88 | 0.3356 |
| 8.36 | 0.1751 | 62732. | 44025. | 18707. | 67.8 | 7.88 | 0.3361 |
| 8.76 | 0.1745 | 62747. | 43904. | 18844. | 67.9 | 7.88 | 0.3365 |
| 9.16 | 0.1737 | 62747. | 43796. | 18952. | 68.0 | 7.88 | 0.3372 |
| 9.56 | 0.1733 | 62775. | 43707. | 19068. | 68.1 | 7.89 | 0.3376 |
| 9.96 | 0.1725 | 62785. | 43602. | 19182. | 68.2 | 7.89 | 0.3382 |
| DELTAT | • 0.50, 1 | PRINTING EVE | RY 10 ST | EPS | | | |
| 14.96 | 0.1674 | 62800. | 42805. | 19995. | 69.0 | 7.89 | 0.3422 |
| 19.96 | 0.1637 | 62834. | 42288. | 20546. | 69.6 | 7.89 | 0.3451 |
| 24.96 | 0.1607 | 62847. | 41951. | 20895. | 70.1 | 7.91 | 0.3474 |
| 29.96 | 0.1583 | 62865. | 41703. | 21162. | 70.4 | 7.91 | 0.3493 |
| 34.96 | 0.1567 | 62868. | 41513. | 21356. | 70.7 | 7.91 | 0.3506 |
| 39.96 | 0.1551 | 62881. | 41360. | 21520. | 70.9 | 7.91 | 0.3518 |
| 44.96 | 0.1538 | 62899. | 41240. | 21660. | 71.1 | 7.91 | 0.3528 0.3537 |
| 49.96 | 0.1526 | 62918. | 41141. | 21777. | 71.3 | 7.92 | 0.3531 0.3541 |
| 54.96 | 0.1521 | 62912. | 41043. | 21869. | 71.4 | 7.92 7.92 | 0.3550 |
| 59.96 | 0.1509 | 62930. | 40979. | 21951. | 71.6 71.8 | 7.93 | 0.3558 |
| 64.96 | 0.1498 | 62955. | 40929. | 22027. | 71.9 | 7.93 | 0.3563 |
| 69.96 | 0.1491 | 62955. | 40865. | 22090. 22156. | 71.9 | 7.93 | Ø.3566 |
| 74.96 | 0.1488 | 62977. | 40821. 40776. | 22194. | 72.0 | 7.93 | 0.3573 |
| 79.96 84.96 | 0.1479 | 62971. 63002. | 40745. | 22257. | 72.1 | 7.94 | 0.3577 |
| | 0.1473 0.1468 | 62996. | 40706. | 22290. | 72.2 | 7.94 | 0.3581 |
| 89.96 | | | 40684. | 22333. | 72.3 | 7.94 | 0.3586 |
| 94.96 99.96 | 0.1462 0.1457 | 63017. 63027. | 40652. | 22375. | 72.4 | 7.94 | 0.3589 |
| 104.96 | 8.1453 | 63027. | 40636. | 22387. | 72.4 | 7.94 | 0.3592 |
| 109.96 | 0.1449 | 63049. | 40611. | 22437. | 72.5 | 7.94 | 0.3595 |
| 114.96 | 0.1443 | 63052. | 40595. | 22457. | 72.6 | 7.95 | 0.3599 |
| 119.96 | 0.1441 | 63061. | 40582. | 22478. | 72.6 | 7.95 | 0.3602 |
| 124.96 | 0.1437 | 63076. | 40567. | 22510. | 72.7 | 7.95 | 0.3605 |
| 129.96 | 0.1434 | 63089. | 40560. | 22529. | 72.7 | 7.96 | 0.3607 |
| 134.96 | 0.1429 | 63092. | 40545. | 22548. | 72.8 | 7.96 | 0.3610 |



INITIAL HEIGHT OF BED 197.8 MM MASS OF PROPELLANT 0.8744 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|---------|-----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | N | N | N | MM | MPA | |
| DEL TOT | - 0 04 1 | PRINTING EVE | DV CTED | | | | |
| DECIMI | - 0.04, 1 | -KINIING EVE | KI SIEF | | | | |
| 0.00 | 0.4429 | 123. | 161. | -38. | 0.0 | 2.62 | 0.6000 |
| 0.04 | 0.4429 | 120. | 168. | -48. | 0.0 | 2.62 | 0.0001 |
| 0.08 | 0.4430 | 120. | 165. | -45. | -0.0 | 2.62 | -0.0001 |
| 0.12 | 0.4429 | 132. | 174. | -42. | 0.0 | 1.49 | 0.0000 |
| 0.16 | 0.4421 | 589. | 444. | 145. | 0.3 | 1.76 | 0.0015 |
| 0.20 | 0.4384 | 1460. | 1864. | 396. | 1.6 | 1.87 | 0.0080 |
| 0.24 | 0.4338 | 2622. | 1918. | 704. | 3.2 | 1.91 | 0.0162 |
| 0.28 | 0.4280 | 4080. | 3052. | 1028. | 5.2 | 1.95 | 0.0261 |
| 0.32 | 0.4220 | 569ā. | 4303. | 1393. | 7.2 | 2.00 | 0.0362 |
| 0.36 | 0.4165 | 7471. | 5685. | 1786. | 9.0 | 2.05 | 0.0454 |
| 0.40 | 0.4105 | 9192. | 7037. | 2155. | 10.9 | 2.11 | 0.0551 |
| 0.44 | 0.4052 | 10715. | 8238. | 2477. | 12.6 | 2.16 | 0.0635 |
| 0.48 | 0.4002 | 12173. | 9368. | 2805. | 14.1 | 2.21 | 0.0713 |
| 0.52 | 0.3957 | 13481. | 10397. | 3084. | 15.5 | 2.25 | 0.0781 |
| 0.56 | 0.3918 | 14600. | 11287. | 3313. | 16.6 | 2.29 | 0.0841 |
| 0.60 | 0.3877 | 15576. | 12058. | 3517. | 17.8 | 2.33 | 0.0902 |
| 0.64 | 0.3845 | 16415. | 12728. | 3687. | 18.8 | 2.36 | 0.0950 |
| 0.68 | 0.3814 | 17098. | 13268. | 3831. | 19.7 | 2.39 | 0.0994 |
| 0.72 | 0.3790 | 17661. | 13700. | 3962. | 20.4 | 2.42 | 0.1030 |
| 0.76 | 0.3764 | 18136. | 14069. | 4068. | 21.1 | 2.44 | 0.1067 |
| 0.80 | 0.3741 | 18538. | 14364. | 4174. | 21.8 | 2.46 | 0.1100 |
| 0.84 | 0.3723 | 18851. | 14599. | 4253. | 22.3 | 2.47 | 0.1126 |
| 9.88 | 0.3705 | 19106. | 14789. | 4317. | 22.8 | 2.49 | 0.1151 |
| 0.92 | 0.3689 | 19318. | 14932. | 4385. | 23.2 | 2.50 | 0.1173 |
| 0.96 | 0.3676 | 19482. | 15037. | 4445. | 23.6 | 2.51 | 0.1191 |
| 1.00 | 0.3664 | 19631. | 15132. | 4499. | 23.9 | 2.52 | 0.1208 |
| 1.04 | 0.3653 | 19750. | 15192. | 4557. | 24.2 | 2.52 | 0.1223 |
| 1.08 | 0.3643 | 19840. | 15243. | 4597. | 24.5 | 2.53 | 0.1237 |
| 1.12 | 0.3632 | 19924. | 15285. | 4639. | 24.8 | 2.53 | 0.1252 |
| PRINTI | NG EVERY | IØ STEPS | | | | | |
| 1.16 | 0.3625 | 19986. | 15313. | 4672. | 25.0 | 2.54 | 0.1262 |
| 1.56 | 0.3562 | 20353. | 15272. | 5081. | 26.6 | 2.56 | 0.1347 |
| 1.96 | 0.3526 | 20399. | 15040. | 5359. | 27.6 | 2.58 | 0.1396 |
| 2.36 | 0.3500 | 20465. | 14811. | 5653. | 28.3 | 2.59 | 0.1430 |
| 2.76 | 0.3477 | 20498. | 14605. | 5893. | 28.9 | 2.60 | 0.1460 |
| 3.16 | 0.3463 | 20520. | 14418. | 6102. | 29.3 | 2.60 | 0.1479 |
| 3.56 | 0.3450 | 20551. | 14268. | 6283. | 29.6 | 2.60 | 0.1496 |
| | | | | | | | |

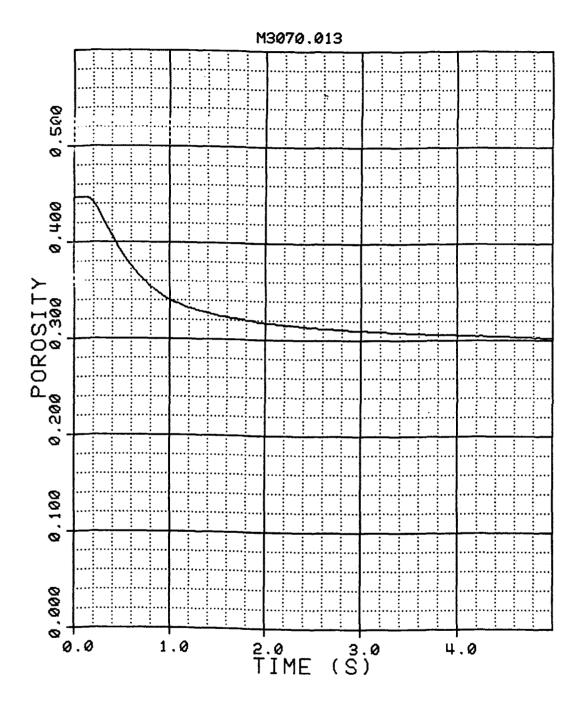
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | Н | N | MM | MPA | - |
| 3.96 | 0.3439 | 2057€. | 14125. | 6451. | 29.9 | 2.60 | 0.1510 |
| 4.36 | 0.3427 | 20589. | 14008. | 6581. | 30.2 | 2.60 | 0.1525 |
| 4.76 | 0.3417 | 20607. | 13909. | 6698. | 30.4 | 2.61 | 0.1538 |
| 5.16 | 0.3411 | 20626. | 13010. | 6808. | 30.6 | 2.61 | 0.1546 |
| 5.56 | 0.3403 | 20645. | 13732. | 6913. | 30.8 | 2.61 | 0.1556 |
| 5.96 | 0.3396 | 20648. | 13662. | 6986. | 30.9 | 2.61 | 0.1564 |
| 6.36 | 0.3390 | 20657. | 13595. | 7062. | 31.1 | 2.61 | 0.1572 |
| 6.76 | 0.3384 | 20666. | 13538. | 7128. | 31.3 | 2.62 | 0.1560 |
| 7.16 | 0.3379 | 20679. | 13484. | 7196. | 31.4 | 2.61 | 0.1586 0.1593 |
| 7.56 | 0.3374 | 20675. | 13439. | 7236. | 31.5 | 2.61 | 0.1593 |
| 7.96 | 0.3368 | 20691. | 13389. | 7303. | 31.7 | 2.61 | |
| 8.36 | 0.3365 | 20697. | 13347. | 7350. | 31.7 | 2.62 | 0.1604 0.1615 |
| 8.76 | 0.3356 | 20691. | 13313. | 7378. | 32.0 | 2.63 | 0.1614 |
| 9.16 | 0.3357 | 20710. | 13274. | 7436. | 31.9 | 2.62 2.62 | 0.1614 |
| 9.56 | 0.3351 | 20713. | 13242. | 7471. | 32.1 | 2.62 | 0.1623 0.1626 |
| 9.96 | 0.3348 | 20713. | 13214. | 7499. | 32.2 | 2.02 | 0.1020 |
| DELTAT | - 0.50, PI | RINTING EVE | RY 10 ST | EPS | | | |
| 14.96 | 0.3315 | 20741. | 12979. | 7762. | 33.0 | 2.63 | 0.1667 |
| 19.96 | 0.3290 | 20754. | 12823. | 7930. | 33.6 | 2.63 | 0.1698 |
| 24.96 | 0.3269 | 20766. | 12731. | 8035. | 34.1 | 2.63 | 0.1724 |
| 29.96 | 0.3254 | 23756. | 12661. | 8095. | 34.5 | 2.63 | 0.1743 |
| 34.96 | 0.3241 | 20741. | 12607. | 8134. | 34.8 | 2. <i>6</i> 3 | 0.1758 |
| 39.96 | 0.3229 | 20738. | 12557. | 8181. | 35.1 | 2.63 | 0.1773 |
| 44.96 | 0.3220 | 20741. | 12519. | 8222. | 35.3 | 2.63 | 0.1784 |
| 49.96 | 0.3213 | 20748. | 12486. | 8261. | 35.4 | 2.62 | 0.1792 |
| 54.96 | 0.3205 | 20760. | 12464. | 8296. | 35.7 | 2.62 | 0.1802 |
| 59.96 | 0.3197 | 20756. | 12448. | 8308. | 35.8 | 2.63 | 0.1812 |
| 64.96 | 0.3191 | 20756. | 12433. | 8323. | 36.0 | 2.62 | 0.1819 0.1827 |
| 69.96 | 0.3185 | 20762. | 12420. | 8342. | 36.1 | 2.63 | 0.1832 |
| 74.96 | 0.3180 | 20769. | 12397. | 8372. | 36.3 | 2.63 2.63 | 0.1838 |
| 79.96 | 0.3175 | 20766. | 12385. | 8381. | 36.4 36.5 | 2.63 | 0.1844 |
| 84.96 | 0.3170 | 20769. | 12379. | 839Ø. | 36.5 36.6 | 2.63 | 0.1850 |
| 89.96 | 0.3165 | 20779. | 12366. | 8413. | 36.7 | 2.63 | 0.1855 |
| 94.96 | 0.3161 | 20781. | 12357. | 8425. | 36.8 | 2.63 | 0.1860 |
| 99.96 | 0.3156 | 2 0 785. | 12350. | 8434. 8450. | 36.8 | 2.63 | 0.1862 |
| 184.96 | 8.3155 | 20791. | 12340. | 8457. | 36.9 | 2.63 | 0.1867 |
| 109.96 | 0.3151 | 20791. | 12334. 12331. | 8457. 8463. | 37.0 | 2.63 | 0.1869 |
| 114.96 | 0.3149 | 20794. | 12325. | 8472. | 37.1 | 2.63 | 0.1875 |
| 119.96 | 0.3144 | 20797. 20794. | 12323. | 8473. | 37.1 | 2.63 | 0.1877 |
| 124.96 | 0.3142 0.3137 | 20794. 20797. | 12315. | 8482. | 37.3 | 2.63 | 0.1883 |
| 129.96 | 0.3137 | 20797. | 12313. | 8485. | 37.3 | 2.63 | 0.1886 |
| 134.96 | 0.3133 | 20131. | 12312, | U-10J. | 51.5 | 2.00 | 500 |



INITIAL HEIGHT OF BED 199.9 MM MASS OF PROPELLANT 0.8767 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | ••• | N | N | N | MM | MPA | - |
| | | | | | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4473 | 136. | 181. | -45. | 0.0 | 3.39 | 0.0300 |
| 0.04 | 0.4473 | 133. | 178. | -45. | -0.0 | 3.39 | -0.0001 |
| 9.98 | 0.4473 | 136. | 175. | -39. | -0.0 | 3.38 | -0.0001 |
| 0.12 | 0.4474 | 146. | 175. | -29. | -0.1 | 2.01 | -0.0003 |
| 0.16 | 0.4458 | 708. | 480. | 229. | 0.5 | 2.35 | 0.0826 |
| 0.20 | 0.4417 | 1756. | 1236. | 520. | 2.0 | 2.46 | 0.0100 |
| 0.24 | 0.4356 | 3110. | 2271. | 839. | 4.1 | 2.49 | 0.0207 |
| 0.28 | 0.4286 | 4754. | 3542、 | 1213. | 6.5 | 2.54 | 0.0327 |
| 0.32 | 0.4213 | 6616. | 4974. | 1642. | 9.0 | 2.60 | 0.0448 |
| 0.36 | 0.4139 | 8506. | 6464. | 2042. | 11.4 | 2.65 | 0.0569 |
| 0.40 | 0.4067 | 10324. | 7893. | 2431. | 13.7 | 2.70 | 0.0683 |
| 0.44 | 0.3998 | 12009. | 9210. | 2798. | 15.8 | 2.75 | 0.0790 |
| 0.48 | 0.3932 | 13556. | 10433. | 3123. | 17.8 | 2.80 | 0.0891 |
| 0.52 | 0.3872 | 15138. | 11659. | 3479. | 19.6 | 2.85 | 0.0980 |
| 0.56 | 0.3811 | 16620. | 12825. | 3795. | 21.4 | 2.90 | 0.1069 |
| 0.60 | 0.3758 | 17870. | 13777. | 4092. | 22.9 | 2.94 | 0.1145 |
| 0.64 | 0.3706 | 18913. | 14590. | 4323. | 24.3 | 2.97 | 0.1218 |
| 0.68 | 0.3661 | 19933. | 15362. | 4571. | 25.6 | 3.01 | 0.1281 |
| 8.72 | 0.3617 | 20853. | 16083. | 4770. | 26.8 | 3.05 | 0.1341 |
| 0.76 | 0.3576 | 21690. | 16734. | 4955. | 27.9 | 3.08 | 0.1395 |
| 0.80 | 0.3540 | 22417. | 17306. | 5111. | 28.9 | 3.11 | 0.1444 |
| 0.84 | 0.3507 | 23026. | 17795. | 5231. | 29.7 | 3.13 | 0.1487 |
| 0.88 | 0.3476 | 23542. | 18195. | 5347. | 30 .5 | 3.16 | 0.1528 |
| 0.92 | 0.3450 | 23986. | 18564. | 5422. | 31.2 | 3.18 | 0.1561 |
| 0.96 | 0.3425 | 24353. | 18840. | 5513. | 31.9 | 3.20 | 0.1593 |
| 1.00 | 0.3405 | 24661. | 19072. | 5589. | 32.4 | 3.21 | 0.1619 |
| 1.04 | 0.3385 | 24894. | 19259. | 5635. | 32.9 | 3.23 | 0.1644 |
| 1.08 | 0.3370 | 25089. | 19398. | 5691. | 33.2 | 3.24 | 0.1663 |
| 1.12 | 0.3351 | 25241. | 19532. | 5710. | 33.7 | 3.26 | 0.1687 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.3335 | 25375. | 19617. | 5758. | 74.1 | 3.26 | 0.1707 |
| 1.56 | 0.3235 | 25985. | 19894. | 6091. | 36.6 | 3.31 | 0.1829 |
| 1.96 | 0.3178 | 26199. | 19828. | 6371. | 37.9 | 3.33 | 0.1897 |
| 2.36 | 0.3140 | 26305. | 19640. | 6665. | 38.8 | 3.33 | 0.1943 |
| 2.76 | 0.3113 | 26376. | 19437. | 6940. | 39.5 | 3.34 | 0.1975 |
| 3.16 | 0.3087 | 26429. | 19265. | 7164. | 40.1 | 3.35 | 0.2005 |
| 3.56 | 0.3069 | 26466. | 19091. | 7375. | 4(1.5 | 3.35 | 0.2925 |

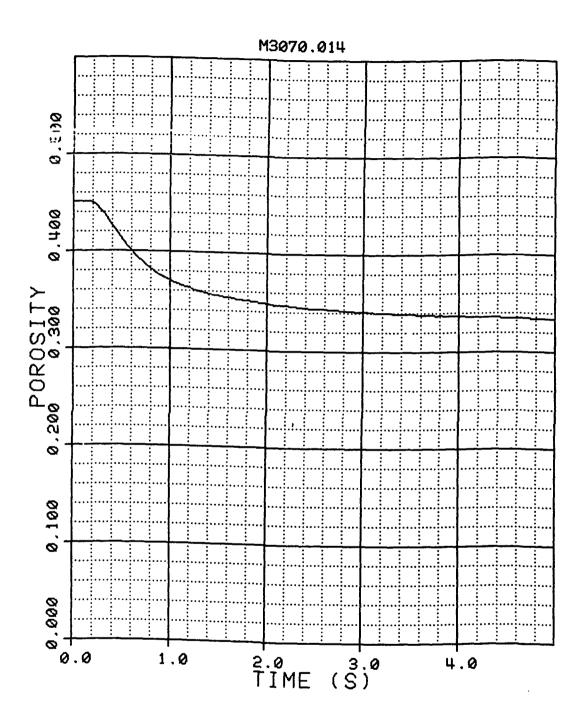
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|-----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | - | N | N | H | MM | MPA | - |
| 3.96 | 0.3055 | 26510. | 18938. | 7572. | 40.8 | 3.36 | 0.2041 |
| 4.36 | 0.3040 | 26538. | 18805. | 7733. | 41.1 | 3.36 | 0.2059 |
| 4.76 | 0.3026 | 26568. | 18690. | 7878. | 41.5 | 3.37 | 0.2074 |
| 5.16 | 0.3015 | 26590. | 18579. | 8012. | 41.7 | 3.37 | 0.2087 |
| 5.56 | 0.3006 | 26609. | 18490. | 8119. | 41.9 | 3.37 | 0.2097 |
| 5.96 | 0.2996 | 26637. | 18401. | 8236. | 42.1 | 3.37 | 0.2108 |
| 6.36 | 0.2988 | 26652. | 18338. | 8314. | 42.3 | 3.38 | 0.2117 |
| 6.76 | 0.2981 | 26671. | 18271. | 8400. | 42.5 | 3.37 | 0.2125 |
| 7.16 | 0.2974 | 26681. | 18204. | 8476. | 42.6 | 3.38 | 0.2133 |
| 7.56 | 0.2966 | 26699. | 18160. | 8539. | 42.8 | 3.38 | 0.2142 |
| 7.96 | 0.2958 | 26718. | 18116. | 8603. | 43.0 | 3.39 | 0.2151 |
| 8.36 | Ø.2954 | 26724. | 18062. | 8663. | 43.1 | 3.38 | 0.2155 |
| 8.76 | 0.2948 | 26727. | 18024. | 8703. | 43.2 | 3.38 | 0.2162 |
| 9.16 | 0.2942 | 26739. | 17989. | 8751. | 43.3 | 3.39 | 0.2169 |
| 9.56 | 0.2937 | 26743. | 17947. | 8796. | 43.4 | 3.39 | 0.2174 |
| 9.96 | 0.2934 | 26749. | 17919. | 8830. | 43.5 | 3.39 | 0.2177 |
| 3.50 | 012304 | 201 431 | ., 5.5. | | .515 | | |
| DELTAT | = 0.50, P | RINTING EVE | RY 10 ST | EPS . | | | |
| 14.96 | 0.2890 | 26795. | 17659. | 9137. | 44.5 | 3.39 | 0.2226 |
| 19.96 | 0.2857 | 26820. | 17487. | 9333. | 45.2 | 3.39 | 0.2262 |
| 24.96 | 0.2833 | 26839. | 17366. | 9473. | 45.7 | 3.39 | 0.2288 |
| 29.96 | 0.2814 | 26845. | 17274. | 9571. | 46.1 | 3.39 | 0.2308 |
| 34.96 | 0.2799 | 26854. | 17198. | 9657. | 46.5 | 3.39 | 0.2325 |
| 39.96 | 0.2786 | 26870. | 17131. | 9739. | 46.7 | 3.40 | 0.2338 |
| 44.96 | 0.2777 | 26867. | 17089. | 9777. | 46.9 | 3.40 | 0.2348 |
| 49.96 | 0.2764 | 26879. | 17052. | 9827. | 47.2 | 3.40 | 0.2362 |
| 54.96 | 0.2752 | 26885. | 17020. | 9865. | 47.4 | 3.40 | 0.2373 |
| 59.96 | 0.2734 | 26898. | 17001. | 9897. | 47.8 | 3.41 | 0.2392 |
| 64.96 | 0.2733 | 26901. | 16966. | 9935. | 47.8 | 3.41 | 0.2394 |
| 69.96 | 0.2726 | 26901. | 16937. | 9964. | 48.0 | 3.40 | 0.2401 |
| 74.96 | 0.2720 | 26895. | 16915. | 9980. | 48.1 | 3.40 | 0.2408 |
| 79.96 | 0.2713 | 26910. | 16906. | 10005. | 48.3 | 3.40 | 0.2414 |
| 84.96 | 0.2707 | 26901. | 16889. | 10011. | 48.4 | 3.40 | 0.2421 |
| 89.96 | 0.2703 | 26910. | 16871. | 10039. | 48.5 | 3.40 | 0.2425 |
| 94.96 | 0.2697 | 26916. | 16858. | 10059. | 48.6 | 3.42 | 0.2432 |
| 99.96 | 0.2692 | 26920. | 16848. | 10072. | 48.7 | 3.41 | 0.2437 |
| 104.96 | 0.2687 | 26916. | 16839. | 10078. | 48.8 | 3.41 | 0.2441 |
| 109.96 | 0.2683 | 26929. | 16829. | 10099. | 48.9 | 3.42 | 0.2446 |
| 114.96 | 0.2680 | 26935. | 16816. | 10119. | 48.9 | 3.41 | 0.2448 |
| 119.96 | 0.2675 | 26929. | 16813. | 10115. | 49.1 | 3.42 | 0.2454 |
| 124.96 | 0.2673 | 26941. | 1681 0. | 10131. | 49.1 | 3.41 | 0.2456 |
| 129.96 | 0.2668 | 26944. | 16804. | 10140. | 49.2 | 3.41 | 0.2461 |
| 134.96 | 0.2668 | 26947. | 16804. | 10143. | 49.2 | 3.41 | 0.2462 |



INITIAL HEIGHT OF BED 201.4 MM MASS OF PROPELLANT 0.8767 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | - | N | N | N | MM | MPA | - |
| DELTA | r = 0.04, P | RINTING EVE | RY STEP | | | | |
| 0.00 | 0 4514 | 120 | 188. | -59. | 0.0 | 2.65 | 0.01100 |
| 0.00 | 0.4514 0.4512 | 129. 125. | 194. | -69. | 0.1 | 2.65 | 0.0004 |
| 0.04 0.08 | 0.4512 0.4514 | 125. | 194. | -69· | 0.0 | 2.65 | 0.0001 |
| 0.08 | 0.4514 0.4514 | 128. | 204. | -76. | 0.0 | 1.51 | 0.0001 |
| 0.12 0.16 | 0.4514 | 246. | 235. | 11. | 0.1 | 1.80 | 0.0004 |
| 0.20 | 0.4312 | 819. | 566. | 253. | 9.6 | 1.89 | 0.0027 |
| 0.24 | 0.4468 | 1593. | 1144. | 449. | 1.7 | 1.91 | 0.0084 |
| 0.28 | 0.4423 | 2634. | 1932. | 702. | 3.3 | 1.94 | 0.0164 |
| 0.32 | 0.4376 | 3914. | 2939. | 976. | 4.9 | 1.97 | 0.0245 |
| 0.36 | 0.4319 | 5356. | 4082. | 1274. | 6.9 | 2.02 | 0.0343 |
| 0.40 | 0.4263 | 6845. | 5254. | 1591. | 8.8 | 2.07 | 0.0437 |
| 0.44 | 0.4207 | 8272. | 6356. | 1916. | 10.7 | 2.11 | 0.0530 |
| 0.48 | 0.4151 | 9608. | 7407. | 2201. | 12.5 | 2.15 | 0.0621 |
| 0.52 | 0.4101 | 10895. | 8407. | 2488. | 14.1 | 2.20 | 0.0700 |
| 0.56 | 0.4050 | 12082. | 9328. | 2754. | 15.7 | 2.23 | 0.0780 |
| 0.60 | 0.4006 | 13198. | 10198. | 2999. | 17.1 | 2.26 | 0.0848 |
| 0.64 | 0.3961 | 14205. | 10995. | 3209. | 18.4 | 2.30 | 0.0916 |
| 0.68 | 0.3920 | 15093. | 11698. | 3395. | 19.7 | 2.33 | 0.0977 |
| 0.72 | 0.3885 | 15886. | 12329. | 3557. | 20.7 | 2.36 | 0.1028 |
| 0.76 | 0.3049 | 16566. | 12882. | 3684. | 21.8 | 2.39 | 0.1082 |
| 0.80 | 0.3820 | 17138. | 13342. | 3796. | 22.6 | 2.42 | 0.1123 |
| 0.84 | 0.3791 | 17648. | 13746. | 3903. | 23.4 | 2.44 | 0.1164 |
| 0.88 | 0.3764 | 18077. | 14105. | 3972. | 24.2 | 2.46 | 0.1202 |
| 0.92 | 0.3742 | 18444. | 14388. | 4056. | 24.8 | 2.47 | 0.1233 |
| 0.96 | 0.3720 | 18754. | 14619. | 4135. | 25.5 | 2.49 | 0.1265 |
| 1.00 | 0.3702 | 19019. | 14835. | 4183. | 26.0 | 2.50 | 0.1290 |
| 1.04 | 0.3682 | 19248. | 15007. | 4242. | 26.5 | 2.51 | 0.1317 |
| 1.08 | 0.3666 | 19442. | 15140. | 4301. | 27.0 | 2.52 | 0.1338 |
| 1.12 | 0.3652 | 19587. | 15251. | 4336. | 27.3 | 2.53 | 0.1358 |
| PRINT | ING EVERY 1 | Ø STEPS | | | | | |
| 1.16 | 0.3638 | 19706. | 15327. | 4378. | 27.7 | 2.53 | 0.1377 |
| 1.56 | 0.3543 | 20293. | 15626. | 4668. | 30.3 | 2.58 | 0.1504 |
| 1.96 | 0.3487 | 20430. | 15527. | 4903. | 31.7 | 2.60 | 0.1576 |
| 2.36 | 0.3451 | 20517. | 15394. | 5123. | 32.7 | 2.61 | 0.1623 |
| 2.76 | 0.3424 | 20579. | 15251. | 5328. | 33.4 | 2.62 | 0.1658 |
| 3.16 | 0.3401 | 20626. | 15112. | 5514. | 34.0 | 2.62 | 0.1686 |
| 3.56 | 0.3384 | 20657. | 14990. | 5666. | 34.4 | 2.62 | 0.1708 |

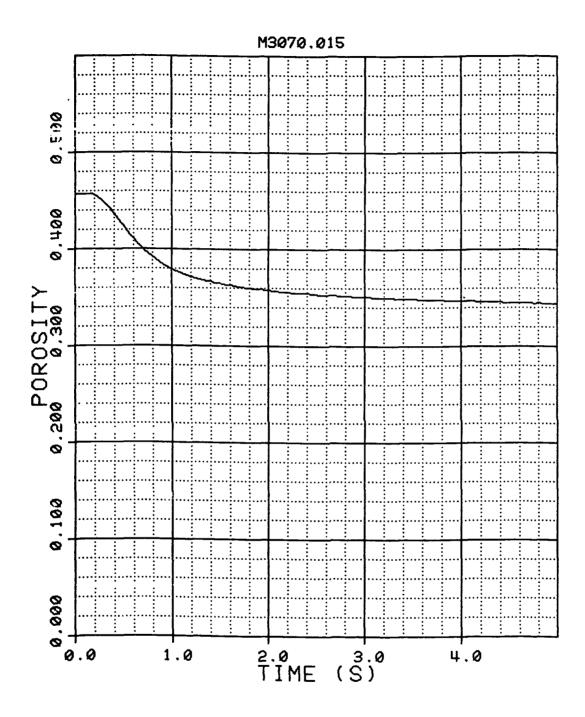
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STERIN |
|--------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | N | MM | MPA | |
| 3.96 | 0.3368 | 20685. | 14882. | 5802. | 34.8 | 2.62 | 0.1727 |
| 4.36 | 0.3355 | 20706. | 14797. | 5909. | 35.1 | 2.63 | 0.1744 |
| 4.76 | 0.3343 | 20734. | 14715. | 6020. | 35.4 | 2.64 | 0.1759 |
| 5.16 | 0.3333 | 20734. | 14635. | 6099. | 35.7 | 2.64 | 0.1772 |
| 5.56 | 0.3323 | 20762. | 14575. | 6187. | 35.9 | 2.63 | 0.1783 |
| 5.96 | 0.3318 | 20791. | 14511. | 6280. | 36.1 | 2.63 | 0.1790 |
| 6.36 | 0.3306 | 20793. | 14483. | 6310. | 36.3 | 2.64 | 0.1304 |
| 6.76 | 0.3299 | 20831. | 14445. | 6386. | 36.5 | 2.64 | 0.1814 |
| 7.16 | 0.3293 | 20846. | 14413. | 6433. | 36.7 | 2.64 | 0.1820 |
| 7.56 | 0.3285 | 20855. | 14374. | 6481. | 36.9 | 2.64 | 0.1330 |
| 7.96 | 0.3280 | 20859. | 14340. | 6519. | 37.0 | 2.64 | 0.1836 |
| 8.36 | 0.3274 | 20865. | 14298. | 6567. | 37.1 | 2.64 | 0.1843 |
| 8.76 | 0,3270 | 20858. | 14279. | 6579. | 37.2 | 2.64 | 0.1849 |
| 9.16 | 0.3264 | 20874. | 14257. | 6617. | 37.4 | 2.65 | 0.1856 |
| 9.56 | 0.3259 | 20881. | 14225. | 6656. | 37.5 | 2.64 | 0.1861 |
| 9.96 | 0.3256 | 20896. | 14213. | 6684. | 37.6 | 2.64 | 0.1866 |
| DELTAT | = 0.50, | PRINTING EVE | RY 10 ST | EPS | | | |
| 14.96 | 0.3214 | 20918. | 14029. | 6889. | 38.6 | 2.64 | 0.1916 |
| 19.96 | 0.3183 | 20939. | 13904. | 7035. | 39.3 | 2.65 | 0.1952 |
| 24.96 | 0.3164 | 20948. | 13819. | 7130. | 39.8 | 2.65 | 0.1975 |
| 29.96 | 0.3144 | 20958. | 13758. | 7200. | 40.2 | 2.65 | 0.1998 |
| 34.96 | 0.3131 | 20967. | 13711. | 7257. | 40.6 | 2.66 | 0.2014 |
| 39.96 | 0.3117 | 20977. | 13679. | 7298. | 40.9 | 2.65 | 0.2029 |
| 44.96 | 0.3104 | 20964. | 13648. | 7316. | 41.2 | 2.66 | 0.2045 0.2057 |
| 49.96 | 0.3094 | 20970. | 13619. | 7351. | 41.4 | 2.65 | 0.2057 |
| 54.96 | 0.3087 | 20973. | 13594. | 7380. | 41.6 | 2.65 2.65 | 0.2073 |
| 59.96 | 0.3079 | 20980. | 13575. | 7405. | 41.8 | 2.65 | 0.2013 0.2082 |
| 64.96 | 0.3072 | 20989. | 13555. | 7434. | 41.9 42.1 | 2.65 | 0.2091 |
| 69.96 | 0.3063 | 20986. | 13543. | 7444. | 42.1 | 2.65 | 0.2096 |
| 74.96 | 0.3059 | 20999. | 13530. | 7469. | 42.4 | 2.65 | 0.2103 |
| 79.96 | 0.3053 | 20995. | 13527. | 7468. 7484. | 42.5 | 2.65 | 0.2108 |
| 84.96 | 0.3049 | 20998. | 13515. | 7464. 7503. | 42.6 | 2.66 | 0.2113 |
| 89.96 | 0.3044 | 21005. | 13501. | 7503. | 42.6 | 2.65 | 0.2117 |
| 94.96 | 0.3040 | 21001. | 13498. | 7513. | 42.8 | 2.65 | 0.2124 |
| 99.96 | 0.3035 | 21005. | 13492. | | 42.9 | 2.65 | 0.2131 |
| 104.96 | 0.3028 | 21011. | 13492. | 7519. 7531. | 43.0 | 2.65 | 0.2134 |
| 109.96 | 0.3026 | 21010. | 13479. | 7542. | 43.1 | 2.65 | 0.2141 |
| 114.96 | 0.3019 | 21024. | 13482. 13479. | 7542. 7541. | 43.2 | 2.65 | 0.2143 |
| 119.96 | 0.3018 | 21020. 21030. | 13475. | 7564. | 43.3 | 2.65 | 0.2148 |
| 124.96 | 0.3013 | 21023. | 13473. | 7550. | 43.3 | 2.65 | 0.2151 |
| 129.96 | 0.3010 0.3008 | 21030. | 13463. | 7567. | 43.4 | 2.66 | 0.2154 |
| 134.96 | 0.300D | £ 1930 · | 104001 | , 50, 1 | | _, | |



INITIAL HEIGHT OF BED 203.4 MM MASS OF PROPELLANT 0.8760 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|-----------|-----------------------------|---|--------------------|------------------------------|-----------------|-----------|
| S | _ | N | N | N | MM | MPA | - |
| J | | •• | • | •• | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4571 | 81. | 143. | -62. | 0.0 | 2.64 | 0.6300 |
| 0.04 | 0.4570 | 82. | 136. | -55. | 0.0 | 2.63 | 0.0001 |
| 0.08 | 0.4570 | 88. | 143. | -55. | 0.0 | 2.63 | 0.0001 |
| 0.12 | 0.4571 | 88. | 140. | -52. | -0.0 | 1.49 | -0.0000 |
| 0.16 | 0.4569 | 212. | 194. | 18. | 0.1 | 1.79 | 0.6004 |
| 0.20 | 0.4559 | 629. | 425. | 204. | 0.5 | 1.87 | 0.0023 |
| 0.24 | 0.4533 | 1169. | 797. | 372. | 1.4 | 1.88 | 0.0069 |
| 0.28 | 0.4502 | 1941. | 1350. | 590. | 2.6 | 1.91 | 0.0125 |
| 0.32 | 0.4463 | 2957. | 2112. | 845. | 4.0 | 1.94 | 0.0196 |
| 0.36 | 0.4416 | 4197. | 3020. | 1177. | 5.6 | 1.97 | 0.0277 |
| 0.40 | 0.4367 | 5589. | 4078. | 1511. | 7.4 | 2.02 | 0.0363 |
| 0.44 | 0.4312 | 7038. | 5181. | 1857. | 9.3 | 2.06 | 0.0456 |
| 0.48 | 0.4258 | 8396. | 6203. | 2193. | 11.1 | 2.10 | 0.0546 |
| 0.52 | 0.4206 | 9776. | 7261. | 2515. | 12.8 | 2.15 | 0.0631 |
| 0.56 | 0.4155 | 11106. | 8264. | 2842. | 14.5 | 2.19 | 0.0712 |
| 0.60 | 0.4108 | 12314. | 9207. | 3107. | 16.0 | 2.23 | 0.0785 |
| 0.64 | 0.4064 | 13437. | 10065. | 3372. | 17.4 | 2.26 | 0.0855 |
| 0.68 | 0.4024 | 14401. | 10833. | 3568. | 18.6 | 2.29 | 0.0915 |
| 8.72 | 0.3985 | 15233. | 11500. | 3733. | 19.8 | 2.32 | 0.0975 |
| 0.76 | 0.3950 | 15961. | 12062. | 3899. | 20.9 | 2.35 | 0.1027 |
| 0.80 | 0.3920 | 16591. | 12558. | 4034. | 21.8 | 2.37 | 0.1071 |
| 0.84 | 0.3886 | 17151. | 12999. | 4152. | 22.8 | 2.40 | 0.1120 |
| 0.88 | 0.3860 | 17627. | 13377. | 4250. | 23.6 | 2.42 | 0.1159 |
| 0.92 | 0.3835 | 18052. | 13710. | 4342. | 24.3 | 2.44 | 0.1195 |
| 0.96 | 0.3812 | 18429. | 14006. | 4423. | 24.9 | 2.46 | 0.1227 |
| 1.00 | 0.3793 | 18739. | 14260. | 4479. | 25.5 | 2.4? | 0.1254 |
| 1.04 | 0.3773 | 19019. | 14468. | 4559. | 26.1 | 2.49 | 0.1281 |
| 1.08 | 0.3757 | 19252. | 14625. | 4628. | 26.5 | 2.50 | 0.1304 |
| 1.12 | 0.3741 | 19432. | 14765. | 4668. | 27.0 | 2.50 | 0.1326 |
| PRINT | ING EVERY | 10 STEPS | | | | | |
| 1.16 | 0.3725 | 19591. | 14873. | 4718. | 27.4 | 2.51 | 0.1348 |
| 1.56 | 0.3632 | 20265. | 15188. | 5077. | 30.0 | 2.57 | 0.1475 |
| 1.96 | 0.3581 | 20408. | 15022. | 5387. | 31.4 | 2.58 | 0.1543 |
| 2.36 | 0.3546 | 20461. | 14841. | 5620. | 32.3 | 2.59 | 0.1588 |
| 2.76 | 0.3521 | 20508. | 14657. | 5851. | 33.0 | 2.59 | 0.1621 |
| 3.16 | 0.3500 | 20548. | 14523. | 6024. | 33.5 | 2.60 | 0.1648 |
| 3.16 | 0.3484 | 20585. | 14390. | 6196. | 33.9 | 2.61 | 0.1668 |
| 3.30 | U.3484 | 20303. | . 7320. | 0150. | 00.5 | | 3 |

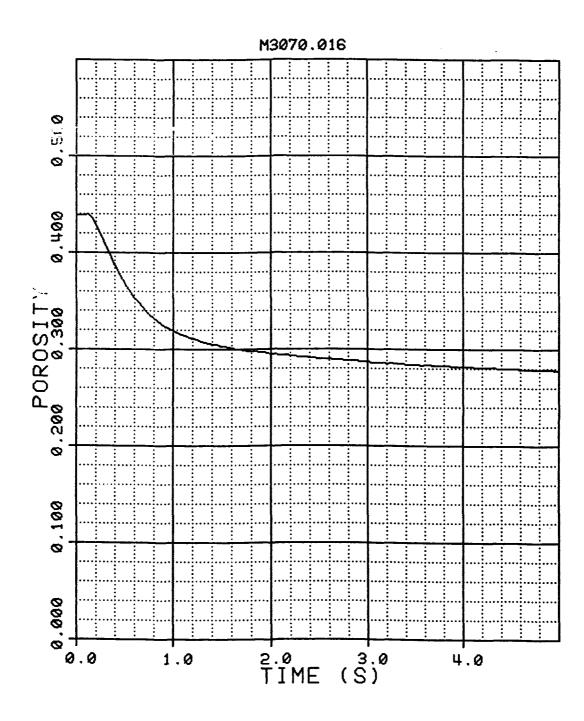
| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | A\ERAGE DISTANCE MOVED | OIL Pressure | STEAIN |
|------------------|------------------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | N | MM | MPA | - |
| 3.96 | 0.3470 | 20607. | 14275. | 6332. | 34.3 | 2.61 | 0.1686 |
| 4.36 | 0.3456 | 20629. | 14174. | 6455. | 34.7 | 2.61 | 0.1704 |
| 4.76 | 0.3445 | 20666. | 14104. | 6562. | 34.9 | 2.61 | 0.1718 |
| 5.16 | 0.3435 | 20694. | 14040. | 6654. | 35.2 | 2.61 | 0.1730 |
| 5.56 | 0.3427 | 20707. | 13974. | 6733. | 35. <i>4</i> | 2.61 | 0.1741 |
| 5.96 | 0.3419 | 20712. | 13920. | 6793. | 35.6 | 2.62 | 0.1751 |
| 6.36 | 0.3409 | 20731. | 13869. | 6863. | 35.0 | 2.63 | 0.1763 |
| 6.76 | 0.3405 | 20741. | 13818. | 6923. | 36.0 | 2.62 | 0.1768 |
| 7.16 | 0.3398 | 20728. | 13774. | 6954. | 36.1 | 2.62 | 0.1777 |
| 7.56 | 0.3391 | 20747. | 13745. | 7002. | 36. 3 | 2.63 | 0.1786 |
| 7.96 | 0.3386 | 20756. | 13701. | 7056. | 36.4 | 2.62 | 0.1792 |
| 8.36 | 0.3381 | 20756. | 13682. | 7074. | 36.6 | 2.62 | 0.1799 |
| 8.76 | 0.3375 | 20778. | 13650. | 7128. | 36.7 | 2.63 | 0.1805 |
| 9.16 | 0.3370 | 20784. | 13631. | 7153. | 36.9 | 2.63 | 0.1812 |
| 9.56 | 0.3366 | 20793. | 13602. | 7192. | 36.9 | 2.63 | 0.1816 |
| 9.96 | 0.3363 | 20806. | 13583. | 7223. | 37.0 | 2.63 | 0.1820 |
| DELTAT | = 0.50, | PRINTING EVE | RY 10 STI | EPS | | | |
| 14.96 | 0.3323 | 20846. | 13412. | 7434. | 38.0 | 2.63 | 0.1869 |
| 19.96 | 0.3295 | 20871. | 13304. | 7568. | 38.7 | 2.63 | 0.1903 |
| 24.96 | 0.3274 | 20887. | 13234. | 7653. | 39.2 | 2.63 | 0.1928 |
| 29.96 | 0.3256 | 20911. | 13183. | 7729. | 39.7 | 2.63 | 0.1950 |
| 34.96 | 0.3242 | 20921. | 13154. | 7767. | 40.0 | 2.63 | 0.1966 |
| 39.96 | 0.3230 | 20927. | 13122. | 7805. | 40.3 | 2.63 | 0.1981 |
| 44.96 | 0.3218 | 20924. | 13100. | 7823. | 40.6 | 2.63 | 0.1996 |
| 49.96 | 0.3208 | 20930. | 13075. | 7856. | 40.8 | 2.64 | 0.2007 |
| 54.96 | 0.3199 | 20933. | 13059. | 7874. | 41.0 | 2.63 | 0.2018 |
| 59.96 | 0.3190 | 20930. | 13043. | 7887. | 41.2 | 2.63 | 9.2028 |
| 64.96 | 0.3185 | 20924. | 13024. | 7900. | 41.4 | 2.64 | 0.2034 |
| 69.96 | 0.3178 | 20914. | 13011. | 7903. | 41.5 | 2.63 | 0.2042 0.2049 |
| 74.96 | 0.3172 | 20915. | 12995. | 7920. | 41.7 | 2.64 | 0.2045 0.2056 |
| 79.96 | 0.3166 | 20909. | 12983. | 7926. | 41.8 | 2.63 2.63 | 8.2856 8.2864 |
| 84.96 | 0.3159 | 20899. | 12983. | 7916. 7926. | 42.0 42.0 | 2.63 | 0.2067 |
| 89.96 | 0.3157 | 20896. | 12970. | 7929. | 42.2 | 2.63 | 0.2074 |
| 94.96 | 0.3151 | 20893. | 12964. | 7935. | 42.3 | 2.63 | 0.2078 |
| 99.96 | 0.3147 | 20889. 20887. | 12954. 12951. | 7936. | 42.4 | 2.63 | 0.2084 |
| 104.96 109.96 | 0.3142 0.3137 | 20887. | 12948. | 7939. | 42.5 | 2.63 | 0.2089 |
| 114.96 | 0.3133 | 20893. | 12942. | 7952. | 42.6 | 2.63 | 0.2094 |
| 119.96 | 0.3130 | 20884. | 12942. | 7942. | 42.6 | 2.63 | 0.2097 |
| 124.96 | 0.3130 | 20890. | 12932. | 7958. | 42.7 | 2.63 | 0.2102 |
| 129.96 | 0.3127 | 20890. | 12932. | 7958. | 42.8 | 2.64 | 0.2105 |
| 134.96 | 0.3120 | 20884. | 12932. | 7952. | 42.9 | 2.63 | 0.2109 |
| | | | | | | | |



INITIAL HEIGHT OF BED 196.7 MM MASS OF PROPELLANT 0.8754 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|-----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------------------|
| S | _ | N | N | N | MM | MPA | |
| | | | | | | | |
| DELTAT | = 0.04. F | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4392 | 110. | 121. | -11. | 0.0 | 3.93 | 0.0000 |
| 0.04 | 0.4394 | 107. | 122. | -14. | -0.1 | 3.93 | -0.0004 |
| 0.08 | 0.4393 | 110. | 118. | -8. | -0.1 | 3.93 | -0.0003 |
| 0.12 | 0.4395 | 169. | 124. | 45. | -0.1 | 2.39 | -0.0007 |
| 0.16 | 0.4356 | 1030. | 741. | 290. | 1.2 | 2.67 | 0.0063 |
| 0.20 | 0.4288 | 2457. | 1830. | 627. | 3.6 | 2.81 | 0.0182 |
| 0.24 | 0.4206 | 4365. | 3338. | 1026. | 6.3 | 2.88 | 0.0320 [,] |
| 0.28 | 0.4122 | 6553. | 5053. | 1500. | 9.0 | 2.94 | 0.0459 |
| 0.32 | 0.4037 | 8836. | 6847. | 1989. | 11.7 | 3.01 | 0.0595 |
| 0.36 | 0.3951 | 11071. | 8606. | 2465. | 14.3 | 3.08 | 0.0728 |
| 0.40 | 0.3870 | 13292. | 10387. | 2905. | 16.7 | 3.16 | 0.0851 |
| 0.44 | 0.3796 | 15424. | 12115. | 3310. | 18.9 | 3.22 | 0.0960 |
| 0.48 | 0.3724 | 17432. | 13766. | 3666. | 20.9 | 3.28 | 0.1064 |
| 0.52 | 0.3652 | 19249. | 15287. | 3963. | 22.9 | 3.34 | 0.1165 |
| 0.56 | 0.3593 | 20884. | 16652. | 4232. | 24.5 | 3.40 | 0.1246 |
| 0.60 | 0.3533 | 22344. | 17865. | 4480. | 26.1 | 3.45 | 0.1327 |
| 0.64 | 0.3486 | 23609. | 18932. | 4677. | 27.4 | 3.50 | 0.1390 |
| 0.68 | 0.3436 | 24712. | 19853. | 4860. | 28.6 | 3.54 | 0.1455 |
| 0.72 | 0.3392 | 25657. | 20643. | 5014. | 29.8 | 3.58 | 0.1513 |
| 0.76 | 0.3353 | 26483. | 21332. | · 5152. | 30.7 | 3.61 | 0.1563 |
| 0.80 | 0.3317 | 27167. | 21907. | 5260. | 31.6 | 3.64 | 0.1607 |
| 0.84 | 0.3287 | 27736. | 22380. | 5356. | 32.4 | 3.67 | 0.1645 |
| 0.88 | 0.3256 | 28202. | 22780. | 5422. | 33.1 | 3.70 | 0.1683 |
| 0.92 | 0.3232 | 28587. | 23101. | 5486. | 33.7 | 3.71 | 0.1713 |
| 0.96 | 0.3206 | 28901. | 23367. | 5534. | 34.3 | 3.74 | 0.1745 |
| 1.00 | 0.3187 | 29152. | 23570. | 5582. | 34.8 | 3.76 | 0.1768 |
| 1.04 | 0.3171 | 29358. | 23723. | 5635. | 35.2 | 3.77 | 0.1787 |
| 1.08 | 0.3152 | 29523. | 23841. | 5682. | 35.6 | 3.78 | 9.1811 |
| 1.12 | 0.3136 | 29665. | 23942. | 5723. | 36.0 | 3.79 | 0.1829 |
| PRINTI | NG EVERY | IØ STEPS | | | | | |
| 1.16 | 0.3120 | 29781. | 24009. | 5772. | 36.4 | 3.79 | 0.1848 |
| 1.56 | 0.3019 | 30371. | 24193. | 6178. | 38.7 | 3.84 | 0.1966 |
| 1.96 | 0.2959 | 30576. | 24043. | 6533. | 40.0 | 3.86 | 0.2035 |
| 2.36 | 0.2916 | 30700. | 23853. | 6847. | 41.0 | 3.88 | 0.2083 |
| 2.76 | 0.2882 | 30784. | 23653. | 7131. | 41.7 | 3.88 | 0.2120 |
| 3.16 | 0.2858 | 30847. | 23453. | 7393. | 42.2 | 3.89 | 0.2148 |
| 3.56 | 0.2832 | 30893. | 23282. | 7612. | 42.8 | 3.90 | 0.2175 |

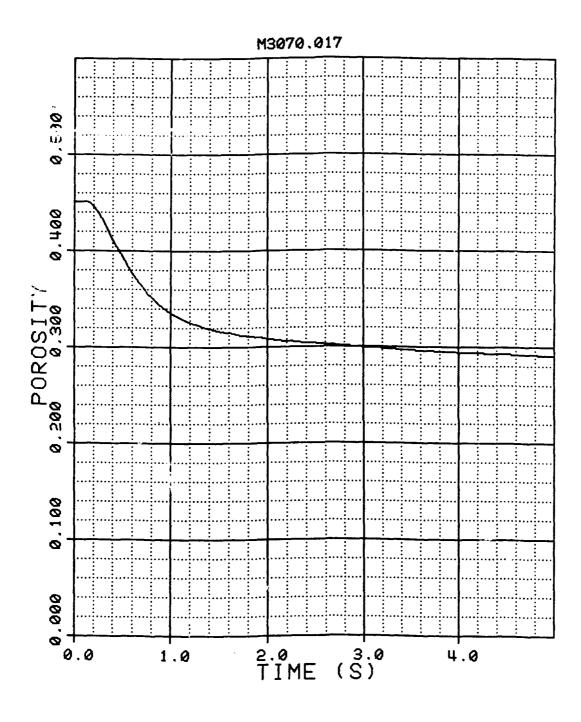
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STREET |
|----------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | Н | MM | MPA | - |
| 3.96 | 0.2820 | 30927. | 23110. | 7817. | 43.1 | 3.90 | 0.2189 |
| 4.36 | 0.2802 | 30961. | 22980. | 7981. | 43.4 | 3.91 | 0.2209 |
| 4.76 | 0.2789 | 30989. | 22850. | 8139. | 43.7 | 3.91 | 0.2223 |
| 5.16 | 0.2776 | 31017. | 22742. | 8275. | 44.0 | 3.91 | 0.2236 |
| 5.56 | 8.2766 | 31042. | 22641. | 8401. | 44.2 | 3.91 | 0.2247 |
| 5.96 | 0.2755 | 31058. | 22554. | 8503. | 44.4 | 3.92 | 0.2259 |
| 6.36 | 0.2746 | 31067. | 22469. | 8598. | 44.6 | 3.92 | 0.2269 |
| 6.76 | 0.2736 | 31086. | 22415. | 8671. | 44.8 | 3.92 | 0.2279 |
| 7.16 | 0.2728 | 31104. | 22352. | 8752. | 45.0 | 3.92 | 0.2288 |
| 7.56 | 0.2722 | 31117. | 22285. | 8832. | 45.1 | 3.91 | 0.2294 |
| 7.96 | 0.2716 | 31114. | 22218. | 8895. | 45.3 | 3.91 | 0.2300 |
| 8.36 | 0.2708 | 31129. | 22170. | 8959. | 45.4 | 3.92 | 0.2309 |
| 8.76 | 0.2702 | 31139. | 22123. | 9016. | 45.5 | 3.92 | 0.2315 |
| 9.16 | 0.2696 | 31148. | 22072. | 9076. | 45.7 | 3.92 | 0.2321 |
| 9.56 | 0.2691 | 31158. | 22025. | 9133. | 45.8 | 3.91 | 0.2327 |
| 9.96 | 0.2687 | 31164. | 21992. | 9171. | 45.9 | 3.92 | 0.2331 |
| DELTAT | - 0.50, PI | RINTING EVE | RY 10 STE | EPS | | | |
| 14.96 | 0.2640 | 31207. | 21672. | 9535. | 46.8 | 3.92 | 0.2380 |
| 19.96 | 0.2604 | 31222. | 21440. | 9782. | 47.5 | 3.93 | 0.2417 |
| 24.96 | 0.2579 | 31238. | 21281. | 9957. | 48.1 | 3.93 | 0.2443 |
| 29.96 | 0.2558 | 31253. | 21170. | 10083. | 48.5 | 3.93 | 0.2464 |
| 34.96 | 0.2541 | 31266. | 21978. | 10187. | 48.8 | 3.93 | 0.2481 |
| 39.96 | 0.2527 | 31281. | 21008. | 10273. | 49.1 | 3.93 | 0.2496 |
| 44.96 | 0.2513 | 31294. | 20951. | 10343. | 49.4 | 3.93 | 0.2509 |
| 49.96 | 0.2503 | 31300. | 20900. | 10400. | 49.6 49.7 | 3.93 3.93 | 0.2520 0.2526 |
| 54.96 59.96 | 0.2496 0.2484 | 31315. 31318. | 20859. 20821. | 10456. 10497. | 49.7 49.9 | 3.93 | 0.2538 |
| 64.96 | 0.2478 | 31331. | 20796. | 10535. | 50.1 | 3.93 | 0.2545 |
| 69.96 | 0.2468 | 31340. | 20773. | 10555. | 50.2 | 3.92 | 0.2554 |
| 74.96 | 0.2462 | 31350. | 20741. | 10608. | 50.4 | 3.93 | 0.2560 |
| 79.96 | 0.2455 | 31356. | 20719. | 10637. | 50.5 | 3.92 | 0.2566 |
| 84.96 | 0.2449 | 31362. | 20700. | 10662. | 50.6 | 3.92 | 0.2573 |
| 89.96 | 0.2444 | 31368. | 20688. | 10680. | 50.7 | 3.93 | 0.2578 |
| 94.96 | 0.2438 | 31371. | 20669. | 10703. | 50.8 | 3.93 | 0.2584 |
| 99.96 | 0.2436 | 31377. | 20653. | 10725. | 50.9 | 3.92 | 0.2586 |
| 104.96 | 0.2429 | 31381. | 20637. | 10744. | 51.0 | 3.93 | 0.2592 |
| 109.96 | 0.2422 | 31390. | 20627. | 10763. | 51.1 | 3.93 | 0.2599 |
| 114.96 | 0.2418 | 31390. | 20615. | 10775. | 51.2 | 3.93 | 0.2603 |
| 119.96 | 0.2418 | 31390. | 20599. | 10792. | 51.2 | 3.94 | 0.2603 |
| 124.96 | 0.2489 | 31393. | 20596. | 10798. | 51.4 | 3.94 | 0.2612 |
| 129.96 | 0.2404 | 31403. | 20589. | 10813. | 51.5 | 3.94 | 0.2617 |
| 134.96 | 0.2400 | 31406. | 20580. | 10826. | 51.5 | 3.94 | 0.2621 |



INITIAL HEIGHT OF BED 200.8 MM MASS OF PROPELLANT 0.8755 KG

| S - N N N N MM MM MPA - DELTAT = 0.04. PRINTING EVERY STEP 0.00 0.4505 115. 144. -29. 0.0 3.89 0.0300 0.04 0.4506 121. 151. -30. -0.0 3.89 -0.0002 0.08 0.4507 118. 151. -333. -0.1 3.89 -0.0003 0.12 0.4505 121. 151. -330. -0.0 2.37 -0.0001 0.16 0.4497 438. 297. 141. 0.3 2.66 0.0015 0.20 0.4462 1159. 798. 361. 1.6 2.78 0.0077 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3882. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.444 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | TIME | POROSITY | AVERAGE UPPER | LOWER | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|---|--------|-----------|------------------|---------|--------------------|------------------------------|-----------------|--------|
| DELTAT = 0.04, PRINTING EVERY STEP 0.00 | | _ | | | N | | MPA | - |
| 0.00 0.4505 115. 144. -29. 0.0 3.89 0.0300 0.04 0.4506 121. 151. -30. -0.0 3.89 -0.0002 0.08 0.4507 118. 151. -33. -0.1 3.89 -0.0003 0.12 0.4505 121. 151. -30. -0.0 2.37 -0.0001 0.16 0.4497 438. 297. 141. 0.3 2.66 0.0015 0.20 0.4462 1159. 798. 361. 1.6 2.78 0.0077 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3882. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.413 10250. 7971. 2279. 13.4 3.05 0.0665 | 5 | - | 11 | " | ,, | | | |
| 0.04 0.4506 121. 151. -30. -0.0 3.89 -0.0002 0.08 0.4507 118. 151. -33. -0.1 3.89 -0.0003 0.12 0.4505 121. 151. -30. -0.0 2.37 -0.0001 0.16 0.4497 438. 297. 141. 0.3 2.66 0.0015 0.20 0.4462 1159. 798. 361. 1.6 2.78 0.0077 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3882. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.413 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 </td <td>DELTAT</td> <td>- 0.04, F</td> <td>PRINTING EVE</td> <td>RY STEP</td> <td></td> <td></td> <td></td> <td></td> | DELTAT | - 0.04, F | PRINTING EVE | RY STEP | | | | |
| 0.04 0.4506 121. 151. -30. -0.0 3.89 -0.0002 0.08 0.4507 118. 151. -33. -0.1 3.89 -0.0003 0.12 0.4505 121. 151. -30. -0.0 2.37 -0.0001 0.16 0.4497 438. 297. 141. 0.3 2.66 0.0015 0.20 0.4462 1159. 798. 361. 1.6 2.78 0.0077 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3882. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 < | 0.00 | 0.4505 | 115. | | | | | |
| 0.08 0.4507 118. 151. -33. -0.1 3.89 -0.003 0.12 0.4505 121. 151. -30. -0.0 2.37 -0.0001 0.16 0.4497 438. 297. 141. 0.3 2.66 0.0015 0.20 0.4462 1159. 798. 361. 1.6 2.78 0.0077 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3892. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | | | 121. | | | | | |
| 0.16 0.4497 438. 297. 141. 0.3 2.66 0.0015 0.20 0.4462 1159. 798. 361. 1.6 2.78 0.0077 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3882. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | | | 118. | | | | | |
| 0.20 0.4462 1159. 798. 361. 1.6 2.78 0.0077 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3892. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | 0.12 | 0.4505 | 121. | | | | | |
| 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3892. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | 0.16 | 0.4497 | 438. | | | | | |
| 0.24 0.4410 2268. 1630. 638. 3.4 2.81 0.0169 0.28 0.4343 3892. 2862. 1020. 5.8 2.85 0.0287 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | 0.20 | 0.4462 | 1159. | | | | | |
| 0.32 0.4271 5877. 4469. 1408. 8.2 2.92 0.0408 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | | 0.4410 | | | | | | |
| 0.36 0.4192 8062. 6202. 1860. 10.8 2.98 0.0539 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | 0.28 | 0.4343 | | | | | | |
| 0.40 0.4113 10250. 7971. 2279. 13.4 3.05 0.0665 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | 0.32 | 0.4271 | 5877. | | | | | |
| 0.44 0.4039 12357. 9657. 2700. 15.7 3.12 0.0782 | 0.36 | 0.4192 | 8062. | | | | | |
| 0'4077 ISOUL 20011 | 0.40 | 0.4113 | 10250. | | | | | |
| | 0.44 | 0.4039 | | | | | | |
| 0.48 0.3967 14374. 11248. 3126. 17.9 3.17 0.0892 | 0.48 | 0.3967 | | | | | | |
| 0.52 0.3897 16208. 12698. 3509. 20.0 3.23 0.0996 | 0.52 | 0.3897 | | | | | | |
| 0.56 0.3830 17873. 14039. 3834. 22.0 3.28 0.1094 | 0.56 | 0.3830 | 17873. | | | | | |
| 0.60 0.3770 19346. 15223. 4124. 23.7 3.33 0.1180 | 0.60 | 0.3770 | 19346. | | | | | |
| 0.64 0.3711 20732. 16369. 4363. 25.3 3.37 0.1262 | | 0.3711 | | | | | | |
| 0.68 0.3650 22035. 17446. 4589. 26.8 3.42 0.1336 | | 0.3650 | | | | | | |
| 0.72 | 0.72 | 0.3606 | | | | | | |
| 0.76 0.3554 24275. 19541. 4556. 25.5 | 0.76 | 0.3554 | | | | | | |
| 0.80 0.3516 25146. 20033. 3000. 3000. | 0.80 | 0.3516 | | | | | | |
| 0.84 0.3480 25894. 20655. 5239. 31.6 3.58 0.1573 | 0.84 | 0.3480 | | | | | | |
| 0.88 0.3442 26559. 21166. 5393. 32.6 3.61 0.1621 | 0.88 | 0.3442 | | | | | | |
| 0.92 0.3412 27128. 21595. 5533. 33.3 3.62 0.1659 | 0.92 | 0.3412 | | | | | | |
| 0.96 0.3380 27629. 21976. 5653. 34.1 3.66 0.1699 | 0.96 | 0.3380 | | | | | | |
| 1.00 0.3355 20058. 22290. 5768. 34.8 3.67 0.1731 | | | | | | | | |
| 1.04 0.3332 28418. 22557. 5861. 35.3 3.69 0.1759 | 1.04 | 0.3332 | | | | | | |
| 1.08 0.3312 28717. 22763. 5953. 35.8 3.71 0.1784 | | | | | | | | |
| 1.12 0.3291 28968. 22935. 6034. 36.3 3.73 0.1810 | 1.12 | 0.3291 | 28968. | 22935. | 6034. | 36.3 | 3.73 | 0.1810 |
| PRINTING EVERY 10 STEPS | PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 0.3271 29161. 23052. 6109. 36.8 3.74 0.1834 | 1.16 | 0.3271 | 29161. | 23052. | | | | |
| 1.56 0.3153 29942. 23227. 6715. 39.7 3.80 0.1975 | | | | | | | | |
| 1.96 0.3088 30224, 22992, 7232, 41.2 3.82 0.2050 | | | | | | 41.2 | | |
| 2.36 0.3044 30383, 22716, 7667, 42.2 3.83 0.2101 | | | | | | 42.2 | | |
| 2.76 0.3011 30492, 22449. 8043. 42.9 3.85 0.2138 | | | | | 8043. | 42.9 | | |
| 3.16 0.2985 30578, 22217, 8361, 43.5 3.86 0.2167 | | | | | | 43.5 | 3.86 | |
| 3.56 0.2963 30638. 22011. 8627. 44.0 3.87 0.2191 | | | | | | 44.0 | 3.87 | 0.2191 |

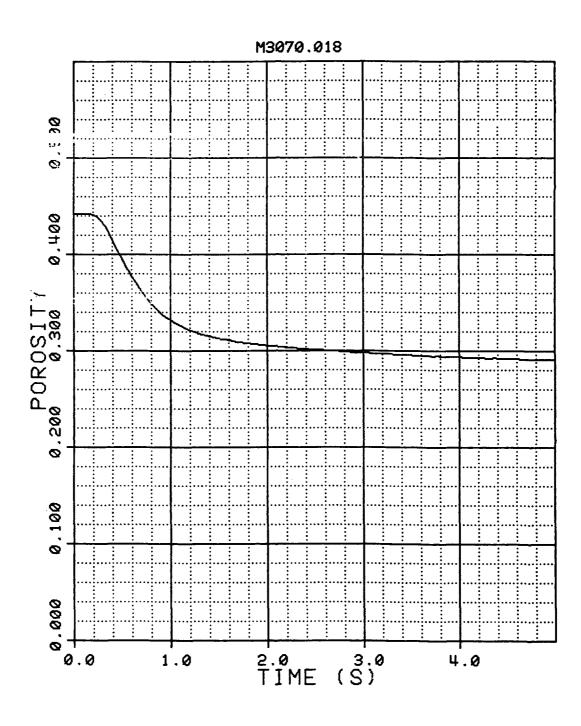
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | H | N | N | MM | MPA | - |
| 3.96 | 0.2947 | 30672. | 21824. | 8848. | 44.4 | 3.87 | 0.2209 |
| 4.36 | 0.2930 | 30728. | 21668. | 9060. | 44.7 | 3.87 | 0.2227 |
| 4.76 | 0.2915 | 30762. | 21525. | 9237. | 45.1 | 3.88 | 0.2244 |
| 5.16 | 0.2902 | 30787. | 21398. | 9388. | 45.4 | 3.89 | 0.2259 |
| 5.56 | 0.2891 | 30815. | 21293. | 9521. | 45.6 | 3.89 | 0.2270 |
| 5.96 | 0.2882 | 30849. | 21208. | 9641. | 45.8 | 3.90 | 0.2280 |
| 6.36 | 0.2873 | 30883. | 21128. | 9754. | 46.0 | 3.89 | 0.2290 |
| 6.76 | 0.2862 | 30902. | 21052. | 9849. | 46.2 | 3.90 | 0.2301 |
| 7.16 | 0.2857 | 30920. | 20976. | 9944. | 46.3 | 3.89 | 0.2307 |
| 7.56 | 0.284 8 | 309 36. | 20909. | 10027. | 46.5 | 3.90 | 0.2316 |
| 7.96 | 0.2842 | 30951. | 20852. | 10099. | 46.6 | 3.90 | 0.2323 |
| 8.36 | 0.2836 | 30955. | 20792. | 10163. | 46.8 | 3.90 | 0.2329 |
| 8.76 | 0.2831 | 30967. | 20741. | 10226. | 46.9 | 3.90 | 0.2335 |
| 9.16 | 0.2823 | 30976. | 20697. | 10279. | 47.1 | 3.90 | 0.2343 |
| 9.56 | 0.2819 | 30989. | 20655. | 10333. | 47.1 | 3.90 | 0.2348 |
| 9.96 | 0.2815 | 30967. | 20592. | 10375. | 47.2 | 3.90 | 0.2352 |
| DELTAT | = 1.00, P | RINTING EVE | ERY 10 ST | EPS | | | |
| 19.96 | 0.2740 | 31051. | 20055. | 10995. | 48.8 | 3.91 | 0.2432 |
| 29.96 | 0.2691 | 31091. | 19792. | 11299. | 49.8 | 3.92 | 0.2481 |
| 39.96 | 0.2660 | 31106. | 19661. | 11444. | 50.5 | 3.94 | 0.2514 |
| 49.96 | 0.2640 | 31131. | 19547. | 11584. | 50.9 | 3.92 | 0.2534 |
| 59.96 | 0.2621 | 31162. | 19490. | 11672. | 51.3 | 3.92 | 0.2553 |
| 69.96 | 0.2607 | 31184. | 19443. | 11741. | 51.6 | 3.92 | 0.2568 |
| 79.96 | 0.2595 | 31191. | 19408. | 11783. | 51.8 | 3.92 | 0.2579 |
| 89.96 | 0.2580 | 31206. | 19382. | 11823. | 52.1 | 3.93 | 0.2594 |
| 99.96 | 0.2571 | 31234. | 19360. | 11875. | 52.3 | 3.93 | 0.2604 |
| 109.96 | 0.2563 | 31234. | 19347. | 11887. | 52.4 | 3.92 | 0.2611 |
| 119.96 | 0.2553 | 31243. | 19338. | 11905. | 52.6 | 3.93 | 0.2621 |
| 129.96 | 0.2546 | 31259. | 19322. | 11937. | 52.8 | 3.93 | 0.2628 |
| 139.96 | 0.2537 | 31265. | 19316. | 11949. | 53.0 | 3.93 | 0.2637 |
| 149.96 | 0.2533 | 31271. | 19313. | 11959. | 53.0 | 3.94 | 0.2641 |
| 159.96 | 0.2525 | 31284. | 19306. | 11978. | 53.2 | 3.93 | 0.2649 0.2654 |
| 169.96 | 0.2519 | 31287. | 19309. | 11978. | 53.3 | 3.93 | |
| 179.96 | 0.2513 | 31293. | 19303. | 11990. | 53.4 | 3.94 | 0.2660 |
| 189.96 | 0.2510 | 31302. | 19303. | 11999. | 53.5 | 3.94 | 0.2664 |
| 199.96 | 0.2505 | 31312. | 19300. | 12012. | 53.6 | 3.94 | 9.2668 |
| 209.96 | 0.2500 | 31318. | 19313. | 12005. | 53.7 | 3.94 | 0.2673 0.2679 |
| 219.96 | 0.2494 | 31331. | 19309. | 12021. | 53.8 | 3.95 | 0.2679 0.2686 |
| 229.96 | 0.2488 | 31339. | 19309. | 12030. | 53.9 | 3.95 | 0.2686 |
| 239.96 | 0.2487 | 31346. | 19316. | 12030. | 53.9 | 3.95 | 8.2691 |
| 249.96 | 0.2482 | 31352. | 19325. | 12026. | 54.0 | 3.95 3.94 | 0.2693 |
| 259.96 | 0.2480 | 31358. | 19325. | 12033. | 54.1 | 3.74 | g.2033 |



INITIAL HEIGHT OF BED 197.5 MM MASS OF PROPELLANT 0.8742 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STPAIN |
|--|--|--|---|--|--|--|---|
| S | | N | N | н | MM | MPA | _ |
| DELTAT | = 0.04, F | RINTING EVE | RY STEP | | | | |
| 0.00 0.04 0.08 0.12 0.20 0.24 0.29 0.32 0.40 0.44 0.55 0.60 0.64 0.68 0.76 0.88 0.92 0.96 0.90 | 0.4421 0.4420 0.4420 0.4421 0.4421 0.4391 0.4351 0.4296 0.4230 0.4153 0.3993 0.3993 0.3993 0.3993 0.3590 0.3542 0.3773 0.3592 0.3592 0.3592 0.3447 0.3447 0.3408 0.3373 0.3316 0.3289 | 107. 104. 107. 107. 166. 558. 1176. 2096. 3439. 5251. 7433. 9776. 12095. 14357. 16480. 18367. 20054. 21518. 22839. 24029. 25096. 26028. 26028. 26028. 26028. 26028. 26028. 26028. 26028. | 173. 163. 166. 176. 182. 321. 677. 1287. 2211. 3456. 4986. 6686. 8340. 9954. 11465. 12805. 13961. 14933. 15765. 16504. 17136. 17705. 18204. 18598. 18896. 19134. 19309. | -66. -59. -59. -69. -16. 236. 499. 809. 1228. 1795. 2447. 3091. 3755. 4404. 5015. 5561. 6093. 6586. 7075. 7525. 7959. 8323. 8632. 8903. 9165. 9393. | 0.0 0.1 0.0 0.0 0.3 1.0 2.4 4.3 6.6 9.1 11.6 14.1 16.4 18.5 22.4 25.6 27.0 28.2 29.4 31.2 32.6 33.3 | 3.93 3.94 2.42 2.74 2.85 2.85 2.87 2.97 3.10 3.17 3.29 3.36 3.49 3.58 3.62 3.65 3.72 3.74 | 0.0004 0.0004 0.0002 0.0001 0.0017 0.0053 0.0123 0.0220 0.0332 0.0459 0.0587 0.0713 0.0829 0.1040 0.1133 0.1219 0.1296 0.1428 0.1428 0.1428 0.1537 0.1582 0.1653 0.1686 |
| 1.08 | 0.3266 | 29207. | 19438. | 9769. | 33.9 | 3.75 | 0.1716 |
| 1.12 PRINTI | 0.3246 NG EVERY 1 | 29456. 10 STEPS | 19518. | 9938. | 34.4 | 3.77 | 0.1740 |
| 1.16 1.56 1.96 2.36 2.76 3.16 3.56 | 0.3229 0.3117 0.3058 0.3020 0.2994 0.2971 0.2953 | 29667. 30457. 30643. 30764. 30845. 30910. 30960. | 19566. 19201. 18638. 18216. 17896. 17645. | 10101. 11256. 12005. 12548. 12949. 13266. | 34.8 37.4 38.8 39.6 40.2 40.7 41.1 | 3.78 3.85 3.87 3.87 3.88 3.90 3.91 | 0.1761 0.1895 0.1964 0.2007 0.2037 0.2063 0.2083 |

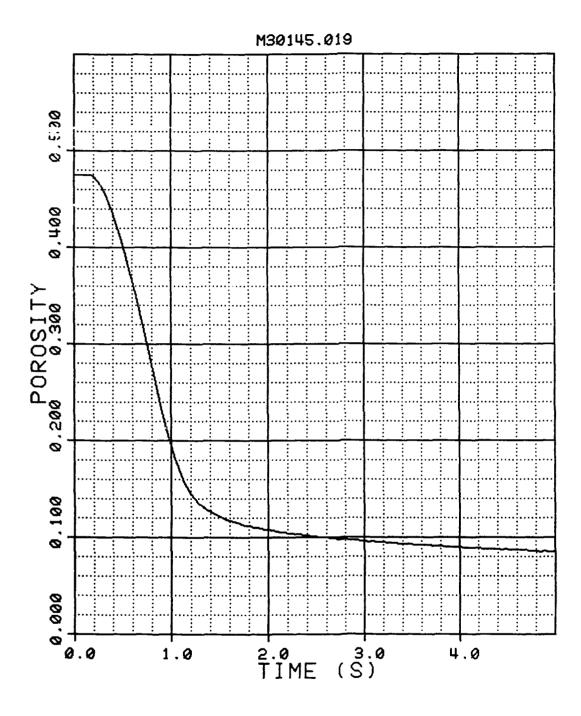
| TIME | POROSITY | AVERAGE UPPER | LOWER | RESISTIVE FORCE | AVERAGE DISTANCE NOVED | OIL PRESSURE | STFAIN |
|------------------|------------------|------------------|---------------------------|--------------------|------------------------------|---------------------|------------------|
| S | - | FORCE N | FORCE N | N | MM | MPA | - |
| 3.96 | 0.2939 | 31001. | 17283. | 13718. | 41.5 | 3.91 | 0.2099 |
| 4.36 | 0.2926 | 31044. | 17152. | 13892. | 41.7 | 3.91 | 0.2113 |
| 4.76 | 0.2913 | 31072. | 17038. | 14034. | 42.0 | 3.92 | 0.2128 |
| 5.16 | 0.2900 | 31094. | 16939. | 14154. | 42.3 | 3.91 | 0.3142 |
| 5.56 | 0.2890 | 31125. | 16863. | 14262. | 42.5 | 3.92 | 0.2153 |
| 5.96 | 0.2882 | 31140. | 16794. | 14347. | 42.7 | 3.92 | 0.2162 |
| 6.36 | 0.2874 | 31162. | 16734. | 14428. | 42.9 | 3.92 | 0.2171 |
| 6.76 | 0.2864 | 31178. | 16683. | 14495. | 43.1 | 3.92 | 0.2182 |
| 7.16 | 0.2858 | 31184. | 16635. | 14549. | 43.2 | 3.92 | 0.2188 |
| 7.56 | 0.2851 | 31202. | 16597. | 14606. | 43.4 | 3.92 | 0.2196 |
| 7.96 | 0.2846 | 31199. | 16555. | 14644. | 43.5 | 3.92 | 0.2202 |
| 8.36 | 0.2838 | 31221. | 16520. | 14701. | 43.6 | 3.92 | 0.2210 |
| 8.76 | 0.2832 | 31236. | 16495. | 14741. | 43.8 | 3.93 | 0.2217 |
| 9.16 | 0.2828 | 31246. | 16470. | 14776. | 43.9 | 3.93 | 0.2221 |
| 9.56 | 0.2822 | 31258. | 16441. | 14818. | 44.0 | 3.92 | 0.2228 |
| 9.96 | 0.2817 | 31261. | 16422. | 14839. | 44.1 | 3.93 | a.2233 |
| DELTAT | = 2.50, PR | RINTING EVE | RY 10 STE | EPS | | | |
| 34.96 | 0.2682 | 31336. | 16016. | 15320. | 46.9 | 3.93 | 0.2377 |
| 59.96 | 0.2623 | 31383. | 15984. | 15399. | 48.1 | 3.94 | 0.2438 |
| 84.96 | 0.2584 | 31420. | 16038. | 15382. | 48.9 | 3.94 | 0.2477 |
| 109.96 | 0.2557 | 31454. | 16101. | 15352. | 49.5 | 3.95 | 0.2504 |
| 134.96 | 0.2536 | 31479. | 16171. | 15307. | 49.9 | 3.95 | 0.2526 |
| 159.96 | 0.2516 | 31488. | 16232. | 15256. | 50.3 | 3.96 | 0.2546 |
| 184.96 | 0.2503 | 31501. | 16276. | 15225. | 50.5 | 3.96 | 0.2558 |
| 209.96 | 0.2485 | 31522. | 16337. | 15185. | 50.9 | 3.97 | 0.2576 |
| 234.96 | 0.2474 | 31538. | 16384. | 15154. | 51.1 | 3.96 | 0.2588 |
| 259.96 | 0.2468 | 31553. | 16438. | 15115. | 51.2 | 3.95 | 0.2593 |
| 284.96 | 0.2453 | 31578. | 16492. | 15086. | 51.5 | 3.97 | 0.2608 |
| 309.96 | 0.2444 | 31587. | 16530. | 15057. | 51.7 | 3.97 3.98 | 0.2616 0.2628 |
| 334.96 | 0.2433 | 31600. | 16584. | 15016. | 51.9 52.0 | 3.98 | 0.2635 |
| 359.96 | 0.2425 | 31625. | 16616. | 15009. 14983. | 52.2 | 3.99 | 0.2642 |
| 384.96 409.96 | 0.2418 0.2410 | 31640. 31659. | 16657. 167 0 5. | 14953. | 52.2 52.3 | 3.99 | 0.2650 |
| 434.96 | 0.2402 | 31671. | 16750. | 14934. | 52.5 52.5 | 3.99 | 0.2657 |
| 459.96 | 0.2396 | 31699. | 16788. | 14911. | 52.6 | 4.00 | 0.2663 |
| 484.96 | 0.2391 | 31715. | 16826. | 14889. | 52.7 | 4.00 | 0.2668 |
| 509.96 | 0.2391 | 31733. | 16865. | 14869. | 52.8 | 4.00 | 0.2673 |
| 534.96 | 0.2380 | 31755. | 16896. | 14859. | 52.9 | 4.00 | 0.2679 |
| 559.96 | 0.2374 | 31777. | 16928. | 14850. | 53.0 | 4.01 | 0.2685 |
| 584.96 | 0.2379 | 31792. | 16962. | 14830. | 53.1 | 4.81 | 0.2688 |
| 609.96 | 0.2364 | 31808. | 16991. | 14817. | 53.2 | 4.01 | 0.2694 |
| 634.96 | 0.2358 | 31833. | 17023. | 14810. | 53.3 | 4.02 | 0.2700 |
| 034.70 | 0,2300 | J. 1000. | II DEU . | 140101 | 33.0 | 7106 | 0.2100 |



INITIAL HEIGHT OF BED 210.5 MM MASS OF PROPELLANT 0.8762 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | - | PURCE N | N | N | MM | MPA | - |
| | | | D | | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4753 | 87. | 113. | -26. | 0.0 | 7.88 | 0.0300 |
| 0.04 | 0.4752 | 89. | 113. | -23. | 0.0 | 7.87 | 0.0001 |
| 0.08 | 0.4753 | 80. | 113. | -33. | -0.0 | 7.87 | -0.0000 |
| 0.12 | 0.4754 | 80. | 113. | -32. | -0.0 | 6.63 | -0.0001 |
| 0.16 | 0.4752 | 108. | 122. | -14. | 0.0 | 5.72 | 0.0001 |
| 0.20 | 0.4738 | 425. | 246. | 179. | 0.6 | 6.01 | 0.0028 |
| 0.24 | 0.4695 | 776. | 436. | 341. | 2.3 | 6.01 | 0.0110 |
| 0.28 | 0.4636 | 1137. | 637. | 501. | 4.6 | 5.99 | 0.0218 |
| 0.32 | 0.4557 | 1582. | 871. | 710. | 7.6 | 5.97 | 0.0360 |
| 0.36 | 0.4460 | 2144. | 1164. | 981. | 11.1 | 5.97 | 0.0528 |
| 0.40 | 0.4354 | 2850. | 1523. | 1327. | 14.9 | 5.98 | 0.0706 |
| 0.44 | 0.4235 | 3742. | 196 3. | 1760. | 18.9 | 5.98 | 0.0899 |
| 0.48 | 0.4104 | 4827. | 2577. | 2251. | 23.2 | 6.01 | 0.1100 |
| 0.52 | 0.3964 | 6173. | 3348. | 2825. | 27.5 | 6.04 | 0.1307 |
| 0.56 | 0.3813 | 7768. | 4256. | 3512. | 32.0 | 6.08 | 0.1520 |
| 0.60 | 0.3655 | 9612. | 5275. | 4336. | 36.4 | 6.12 | 0.1730 |
| 0.64 | 0.3489 | 11791. | 6482. | 5309. | 40.9 | 6.17 | 0.1942 |
| 0.68 | 0.3317 | 14290. | 7848. | 6443. | 45.2 | 6.24 | 0.2148 |
| 0.72 | 0.3142 | 17157. | 9400. | 7757. | 49.4 | 6.32 | 0.2350 |
| 0.76 | 0.2960 | 20362. | 11089. | 9273. | 53.6 | 6.40 | 0.2547 |
| 0.80 | 0.2782 | 23893. | 12909. | 10984. | 57.5 | 6.50 | 0.2731 |
| 0.84 | 0.2600 | 27701. | 14845. | 12856. | 61.2 | 6.61 | 0.2910 |
| 0.88 | 0.2425 | 31740. | 16868. | 14872. | 64.7 | 6.72 | 0.3073 |
| 0.92 | 0.2254 | 35937. | 18951. | 16986. | 67.9 | 6.84 | 0.3226 |
| 0.96 | 0.2093 | 40221. | 21037. | 19183. | 70.8 | 6.96 | 0.3364 |
| 1.00 | 0.1948 | 44392. | 23076. | 21317. | 73.3 | 7.08 | 0.3484 |
| 1.04 | 0.1815 | 48272. | 24958. | 23314. | 75.5 | 7.20 | 0.3590 |
| 1.08 | 0.1700 | 51623. | 26609. | 25013. | 77.4 | 7.29 | 0.3678 |
| 1.12 | 0.1599 | 54389. | 27991. | 26399. | 79.0 | 7.37 | 0.3754 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.1516 | 56522. | 29086. | 27436. | 80.3 | 7.44 | 0.3815 |
| 1.56 | 0.1183 | 60917. | 31908. | 29009. | 85.2 | 7.62 | 0.4049 |
| 1.96 | 0.1078 | 61352. | 32740. | 28612. | 86.7 | 7.67 | 0.4119 |
| 2.36 | 0.1021 | 61591. | 33398. | 28194. | 87.5 | 7.70 | 0.4157 |
| 2.76 | 0.0980 | 61809. | 33969. | 27840. | 88.0 | 7.71 | 0.4183 |
| 3.16 | 0.0948 | 62005. | 34480. | 27525. | 88.5 | 7.75 | 0.4204 |
| 3.56 | 0.0920 | 62157. | 34928. | 27230. | 88.8 | 7.76 | 0.4222 |

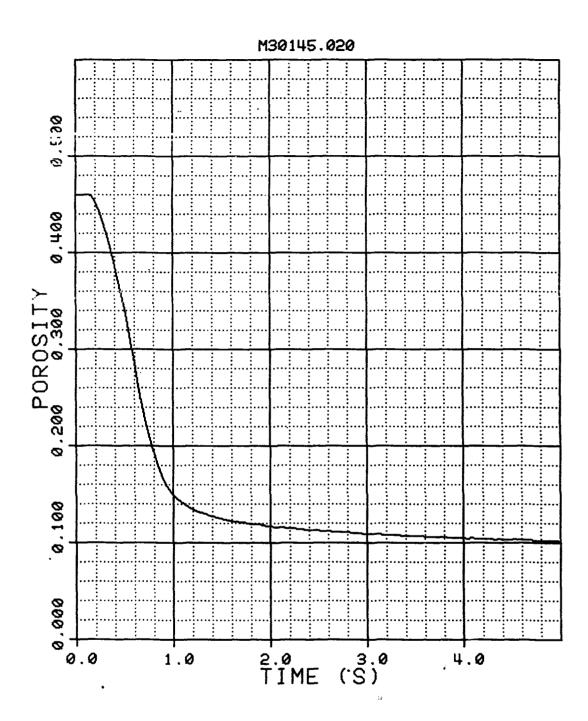
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|----------------|
| S | - | N | N | н | MM | MPA | . • |
| 3.96 | 0.0897 | 62303. | 35334. | 26969. | 89.2 | 7.78 | 0.4236 |
| 4.36 | 0.0878 | 62418. | 35703. | 26715. | 89.4 | 7.79 | 0.4248 |
| 4.76 | 0.0861 | 62539. | 36030. | 26510. | 89.6 | 7.81 | 0.4259 |
| 5.16 | 0.0845 | 62639. | 36338. | 26301. | 89.8 | 7.82 | 0.4269 |
| 5.56 | 0.0832 | 62726. | 36617. | 26109. | 90.0 | 7.84 | 0.4277 |
| 5.96 | 0.0822 | 62810. | 36858. | 25952. | 90.1 | 7.85 | 0.4283 |
| 6.36 | 0.0809 | 62863. | 37080. | 25783. | 90.3 | 7.85 | 0.4291 |
| 6.76 | 0.0798 | 62940. | 37306. | 25634. | 90.4 | 7.86 | 0.4298 |
| 7.16 | 0.0791 | 62987. | 37509. | 25478. | 90.5 | 7.86 | 0.4303 |
| 7.56 | 0.0779 | 63015. | 37697. | 25318. | 90.7 | 7.86 | 0.4309 |
| 7.96 | 0.0774 | 63052. | 37865. | 25188. | 90.8 | 7.86 | 0.4313 |
| 8.36 | 0.0766 | 63084. | 38027. | 25 05 7. | 90.9 | 7.86 | 0.4318 |
| 8.76 | 0.0758 | 63109. | 38179. | 24930. | 91.0 | 7.88 | 0.4323 |
| 9.16 | 0.0754 | 63143. | 38322. | 24821. | 91.0 | 7.86 | 0.4325 |
| 9.56 | 0.0745 | 63155. | 38465. | 24690. | 91.1 | 7.87 | 0.4331 |
| 9.96 | 0.0740 | 63177. | 38592. | 24585. | 91.2 | 7.88 | 0.4334 |
| DELTAT | = 2.50, PF | RINTING EVE | RY 10 ST | EPS | | | |
| 34.96 | 0.0599 | 63304. | 41532. | 21772. | 93.0 | 7.91 | 0.4413 |
| 59.96 | 0.0545 | 63348. | 42441. | 20907. | 93.6 | 7.93 | 0.4450 |
| 84.96 | 0.0519 | 63382. | 42865. | 20517. | 94.0 | 7.94 | 0.4466 |
| 109.96 | 0.0497 | 63410. | 43110. | 20300. | 94.3 | 7.94 | 0.4479 |
| 134.96 | 0.0488 | 63432. | 43250. | 20182. | 94.4 | 7.95 | 0.4484 |
| 159.96 | 0.0473 | 63447. | 43348. | 20099. | 94.6 | 7.95 | 0.44 93 |
| 184.96 | 0.0464 | 63472. | 43405. | 20067. | 94.7 | 7.94 | 0.4498 |
| 209.96 | 0.0455 | 63488. | 43447. | 20042. | 94.8 | 7.95 | 0.4503 |
| 234.96 | 0.0452 | 63482. | 43466. | 20016. | 94.8 | 7.94 | 0.4504 |
| 259.96 | 8.0444 | 63500. | 43481. | 20019. | 94.9 | 7.96 | 0.4509 |
| 284.96 | 0.0441 | 63506. | 43491. | 20016. | 94.9 | 7.94 | 0.4511 |
| 309.96 | 0.0437 | 63515. | 43504. | 20012. | 95.0 | 7.97 | 0.4513 |
| 334.96 | 0.0432 | 63520. | 43504. | 20024. | 95.0 | 7.96 | 0.4516 |
| 359.96 | 0.0432 | 63525. | 43497. | 20027. | 95.0 | 7.96 | 0.4516 |
| 384.96 | 0.0425 | 63537. | 43498. | 20040. | 95.1 | 7.96 | 0.4520 |
| 409.96 | 0.0422 | 63553. | 43485. | 20069. | 95.2 | 7.95 | 0.4522 |
| 434.96 | 0.0417 | 63559. | 43475. | 20083. | 95.2 | 7.96 | 0.4524 |
| 459.96 | 0.0416 | 63569. | 43456. | 20112. | 95.2 | 7.97 | 0.4525 |
| 484.96 | 0.0416 | 63575. | 43434. | 20141. | 95.2 | 7.97 | 0.4525 |
| 509.96 | 0.0411 | 63572. | 43425. | 20147. | 95.3 | 7.97 | 0.4528 |
| 534.96 | 0.0410 | 63575. | 43406. | 20169. | 95.3 | 7.98 | 0.4529 |
| 559.96 | 0.0406 | 63590. | 43380. | 20210. | 95.4 | 7.98 | 0.4531 |
| 584.96 | 0.0406 | 63593. | 43358. | 20236. | 95.4 | 7.98 | 0.4531 |
| 609.96 | 0.0409 | `63600. | 43339. | 20261. | 95.3 | 7.95 | 0.4529 |
| 634.96 | 0.0403 | 63600. | 43317. | 20283. | 95.4 | 7.98 | 0.4533 |



INITIAL HEIGHT OF BED 204.1 MM MASS OF PROPELLANT 0.8754 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------------|
| S | | N | N | Н | MM | MPA | - |
| | | | | | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4595 | 124. | 144. | -21. | 0.0 | 7.82 | 0.0300 |
| 0.04 | 0.4596 | 120. | 141. | -20. | -0.0 | 7.83 | -0.0301 |
| 0.00 | 0.4597 | 127. | 148. | -21. | -0.0 | 7.83 | -0.0002 |
| 0.12 | 0.4597 | 127. | 141. | -14. | -0.1 | 7.28 | -0.0003 |
| 0.16 | 0.4592 | 295. | 192. | 103. | 0.1 | 5.67 | 0.0006 |
| 0.20 | 0.4527 | 894. | 589. | 305. | 2.5 | 6.07 | 0.0125 |
| 0.24 | 0.4431 | 1535. | 992. | 543. | 6.0 | 6.10 | 0.0296 |
| 0.28 | 0.4311 | 2319. | 1497. | 822. | 10.2 | 6.12 | 0.0500 |
| 0.32 | 0.4174 | 3289. | 2123. | 1166. | 14.8 | 6.15 | 0.0723 |
| 0.36 | 0.4026 | 4529. | 2936. | 1593. | 19.5 | 6.20 | 0.0954 |
| 0.40 | 0.3865 | 6118. | 3942. | 2176. | 24.3 | 6.32 | 0.1191 |
| 0.44 | 0.3695 | 8096. | 5219. | 2877. | 29.1 | 6.40 | 0.1428 |
| 0.48 | 0.3512 | 10555. | 6788. | 3767. | 34.1 | 6.56 | 0.1670 |
| 0.52 | 0.3315 | 13664. | 8693. | 4971. | 39.1 | 6.66 | 0.1916 |
| 0.56 | 0.3087 | 17837. | 11236. | 6601. | 44.6 | 6.72 | 0.2183 |
| 0.60 | 0.2845 | 22451. | 13971. | 8480. | 49.9 | 6.76 | 0.2446 |
| 0.64 | 0.2619 | 27323. | 16743. | 10580. | 54.7 | 6.82 | 0.2678 |
| 0.68 | 0.2414 | 32310. | 19518. | 12792. | 58.7 | 6.89 | 0.2875 |
| 0.72 | 0.2228 | 37244. | 22223. | 15020. | 62.2 | 6.98 | 0.3046 |
| 0.76 | 0.2067 | 41895. | 24742. | 17153. | 65.1 | 7.10 | 0.3188 |
| 0.80 | 0.1924 | 46192. | 27059. | 19132. | 67.5 | 7.18 | 0.3308 |
| 0.84 | 0.1800 | 50050. | 29143. | 20907. | 69.6 | 7.28 | 0.3409 |
| 0.88 | 0.1702 | 53286. | 30857. | 22429. | 71.2 | 7.36 | 0.3487 |
| 0.92 | 0.1615 | 55820. | 32197. | 23623. | 72.6 | 7.44 | 0.3555 |
| 0.96 | 0.1546 | 57 657 . | 33156. | 24501. | 73.6 | 7.49 | 0.3607 |
| 1.00 | 0.1492 | 58919. | 33798. | 25122. | 74.5 | 7.53 | 0.3648 |
| 1.04 | 0.1448 | 59728. | 34194. | 25534. | 75.1 | 7.56 | 0.3680 |
| 1.08 | 0.1417 | 60166. | 34413. | 25753. | 75.6 | 7.58 | 0.3703 |
| 1.12 | 0.1386 | 60418. | 34521. | 25896. | 76.1 | 7.59 | 0.3726 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.1363 | 60592. | 34591. | 26001. | 76.4 | 7.60 | 0.3743 |
| 1.56 | 0.1234 | 61198. | 34804. | 26394. | 78.3 | 7.65 | 0.3835 |
| 1.96 | 0.1175 | 61332. | 34953. | 26379. | 79.1 | 7.67 | 8.3876 |
| 2.36 | 0.1135 | 61546. | 35172. | 26374. | 79.7 | 7.70 | 0.3904 |
| 2.76 | 0.1108 | 61720. | 35410. | 26310. | 80.1 | 7.71 | 0.3922 |
| 3.16 | 0.1083 | 61876. | 35623. | 26253. | 80.4 | 7.72 | 0.3939 |
| 3.56 | 0.1067 | 62003. | 35829. | 26174. | 80.6 | 7.73 | 0.3950 |

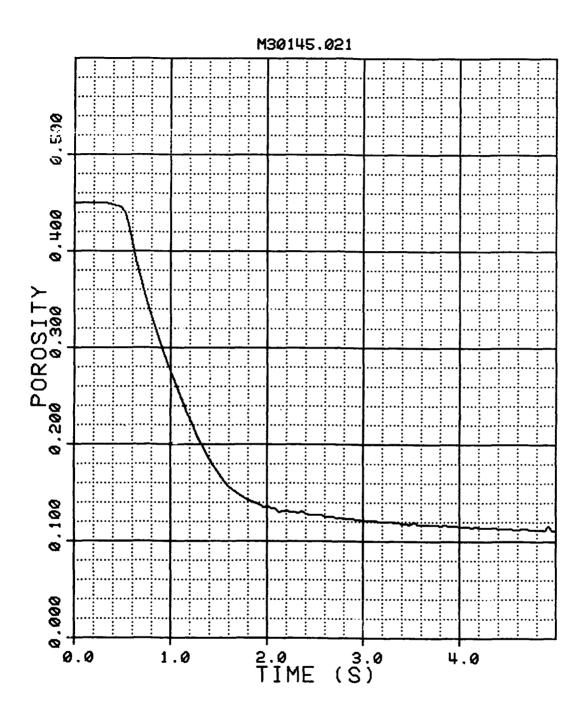
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------------------|------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N N | N | N | MM | MPA | - |
| 3.96 | 0.1050 | 62118. | 36026. | 26092. | 80.9 | 7.75 | 0.3962 |
| 4.36 | 0.1037 | 62218. | 36214. | 26004. | 81.0 | 7.76 | 0.3970 |
| 4.76 | 0.1021 | 62302. | 36388. | 25913. | 81.3 | 7.77 | 0.3981 |
| 5.16 | 0.1012 | 62392. | 36547. | 25845. | 81.4 | 7.78 | 0.3987 |
| 5.56 | 0.1002 | 62435. | 36690. | 25746. | 81.5 | 7.79 | 0.3994 |
| 5.96 | 0.0992 | 62489. | 36823. | 25665. | 81.7 | 7.80 | 0.4000 |
| 6.36 | 0.0986 | 62526. | 36947. | 25579. | 81.7 | 7.81 | 0.4004 |
| 6.76 | 0.0977 | 62560. | 37062. | 25498. | 81.9 | 7.81 | 0.4010 |
| 7.16 | 0.0971 | 62538. | 37166. | 25372. | 81.9 | 7.82 | 0.4014 |
| 7.56 | 0.0962 | 62641. | 37281. | 25360. | 82.1 | 7.82 | 0.4020 |
| 7.96 | 0.0956 | 62647. | 37376. | 25271. | 82.1 | 7.82 | 0.4024 |
| 8.36 | 0.0948 | 62684. | 37474. | 25210. | 82.3 | 7.82 | 0.4029 |
| 8.76 | 0.0947 | 62700. | 37560. | 25140. | 82.3 | 7.83 | 0.4030 |
| 9.16 | 0.0940 | 62703. | 37636. | 25067. | 82.4 | 7.82 | 0.4035 |
| 9.56 | 0.0933 | 62718. | 37715. | 25003. | 82.5 | 7.83 | 0.4039 |
| 9.96 | 0.0932 | 62731. | 37795. | 24936. | 82.5 | 7.83 | 0.4040 |
| | = 2.50, PR | | | | | | |
| 34.96 | 0.0813 | 628 0 2. | 39725. | 23077. | 84.0 | 7.85 | 0.4117 |
| 59.96 | 0.0771 | 62843. | 40497. | 22345. | 84.6 | 7.85 | 0.4144 |
| 84.96 | 0.0742 | 62874. | 40913. | 21961. | 85.0 | 7.85 | 0.4163 |
| 109.96 | 0.0721 | 62898. | 41184. | 21715. | 85.2 | 7.85 | 0.4175 |
| 134.96 | 0.0706 | 62911. | 41358. | 21553. | 85.4 | 7.86 | 0.4185 |
| 159.96 | 0.0701 | 62927. | 41485. | 21442. | 85.5 | 7.86 | 0.4188 |
| 184.96 | 0.0692 | 62952. | 41580. | 21371. | 85.6 | 7.86 | 0.4194 |
| 209.96 | 0.0682 | 62961. | 41657. | 21304. | 85.7 | 7.87 | 0.4200 |
| 234.96 | 0.0676 | 62970. | 41704. | 21267. | 85.8 | 7.86 | 0.4204 |
| 259.96 | 0.0669 | 62979. | 41748. | 21231. | 85.9 | 7.86 | 0.4208 |
| 284.96 | 0.0664 | 62986. | 41783. | 21203. | 86.0 | 7.87 | 0.4211 |
| 309.96 | 0.0658 | 62992. | 41809. | 21183. | 86.0 | 7.88 | 0.4215 |
| 334.96 | 0.0656 | 62986. | 41834. | 21152. | 86.1 | 7.88 | 0.4216 |
| 359.96 | 0.0653 | 63017. | 41856. | 21161. | 86.1 | 7.89 | 0.4218 |
| 384.96 | 0.0650 | 63026. | 41875. | 21151. | 86.1 | 7.89 | 0.4220 |
| 409.96 | 0.0646 | 63036. | 41894. | 21141. | 86.2 | 7.89 | 0.4222 |
| 434.96 | 0.0642 | 63045. | 41897. | 21148. | 86.2 | 7.88 | 0.4225 |
| 459.96 | 0.0635 | 63060. | 41910. | 21150. | 86.3 | 7.89 | 0.4229 |
| 484.96 58 0.00 | 0.0634 | 63 0 54. | 41920. | 21134. | 86.3 | 7.89 7.91 | 0.4230 |
| 509.96 | 0.0634 | 63060. | 41923. | 21137. | 86.3 86.4 | | 0.4230 |
| 534.96 | 0.0631 | 63070. | 41929. | 21140. | 86.4 86.4 | 7.98 | 0.4232 |
| 559.96 504.96 | 0.0629 | 63082. | 41929. | 21153. | 86.4 | 7.90 | 0.4232 0.4234 |
| 584.96 | 0.0627 | 6 3085 . | 41929. | 21156. 21165. | 86.4 | 7.90 7.90 | |
| 609.96 | 0.0624 | 63098. 63104. | 41933. 41939. | 21165. 21165. | 86.5 86.5 | 7.89 | 0.4236 0.4236 |
| 634.96 | 0.0624 | 03104. | 41737. | 21103. | 00.3 | 1.07 | 0.4230 |



INITIAL HEIGHT OF BED 200.5 MM MASS OF PROPELLANT 0.8755 KG

| TIME | POROSITY | Y AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| s | - | N | N | N | MM | MPA | - |
| | | | | | | | |
| DELTAT | = 0.94, | PRINTING EVE | RY SIEP | | | | |
| 0.00 | 0.4497 | 156. | 156. | -0. | 0.0 | 7.82 | 0.2000 |
| 0.04 | 0.4497 | 156. | 139. | 17. | 0.0 | 7.82 | 0.0001 |
| 0.08 | 0.4505 | 171. | 98. | 73. | -0.3 | 7.78 | -0.0013 |
| 0.12 | 0.4498 | 153. | 143. | 10. | -0.0 | 7.55 | -0.0002 |
| 0.16 | 0.4497 | 170. | 114. | 56. | 0.0 | 5.61 | 0.0001 |
| 0.20 | 0.4498 | 169. | 146. | 23. | -0.0 | 6.12 | -0.0001 |
| 0.24 | 0.4498 | 194. | 146. | 48. | -0.0 | 6.16 | -0.0001 |
| 0.28 | 0.4502 | 218. | 162. | 56. | -0.2 | 6.18 | -0.0008 |
| 0.32 | 0.4497 | 238. | 152. | 85. | 0.0 | 6.20 | 0.0001 |
| 0.36 | 0.4494 | 321. | 172. | 150. | 0.1 | 6.23 | 0.0006 |
| 0.48 | 0.4483 | 452. | 248. | 204. | 0.5 | 6.27 | 0.0025 |
| 0.44 | 0.4472 | 589. | 321. | 268. | 0.9 | 6.33 | 0.0046 |
| 0.48 | 0.4456 | 735. | 403. | 331. | 1.5 | 6.51 | 0.0075 |
| 0.52 | 0.4409 | 1183. | 686. | 497. | 3.2 | 6.68 | 0.0158 |
| 0.56 | 0.4280 | 2258. | 1388. | 870. | 7.6 | 6.71 | 0.0380 |
| 0.60 | 0.4092 | 3872. | 2423. | 1449. | 13.8 | 6.68 | 0.0686 |
| 0.64 | 0.3912 | 5650. | 3539. | 2112. | 19.3 | 6.67 | 0.0962 |
| 0.68 | 0.3747 | 7481. | 4653. | 2828. | 24.1 | 6.68 | 0.1200 |
| 0.72 | 0.3598 | 9296. | 5707. | 3589. | 28.2 | 6.68 | 0.1404 |
| 0.76 | 0,3458 | 11183. | 6772. | 4411. | 31.9 | 6.67 | 0.1583 |
| 0.80 | 0.3323 | 13120. | 7786. | 5334. | 35.3 | 6.71 | 0.1759 |
| 0.84 | 0.3204 | !5078. | 8851. | 6227. | 38.2 | 6.73 | 0.1903 |
| 0.88 | 0.3084 | 17139. | 9925. | 7215. | 41.0 | 6.76 | 0.2044 |
| 0.92 | 0.2971 | 19194. | 11001. | 8193. | 43.5 | 6.83 | 0.2172 |
| 0.96 | 0.2858 | 21264. | 12075. | 9190. | 46.0 | 6.89 | 0.2296 |
| 1.00 | 0.2748 | 23436. | 13215. | 10221. | 48.4 | 6.95 | 0.2412 |
| 1.04 | 0.2650 | 25678. | 14374. | 11304. | 50.4 | 7.01 | 0.2513 |
| 1.08 | 0.2550 | 28022. | 15609. | 12413. | 52.4 | 7.05 | 0.2614 |
| 1.12 | 0.2450 | 30462. | 16880. | 13582. | 54.4 | 7.10 | 0.2712 |
| | | 10 STEPS | •••• | | | | |
| | 0 075. | 22604 | 10105 | 1.4200 | 56.3 | 7.15 | 0.2806 |
| 1.16 | 0.2351 | 32984. | 18185. | 14799. | | | 0.3439 |
| 1.56 | 0.1613 | 56491. | 30336. | 26155. | 69.0 | 7.43 7.53 | 0.3636 |
| 1.96 | 0.1353 | 60120. | 32572. | 27547. | 72.9 | | |
| 2.36 | 0.1309 | 60376. | 32860. | 27517. | 73.6 | 7.50 | 0.3669 |
| 2.76 | 0.1236 | 60591. | 33309. | 27282. | 74.6 | 7.56 | 0.3721 |
| 3.16 | 0.1205 | 60783. | 33683. | 27101. | 75.1 | 7.59 | 0.3744 |
| 3.56 | 0.1173 | 60950. | 34033. | 26917. | 75.5 | 7.60 | 0.3766 |

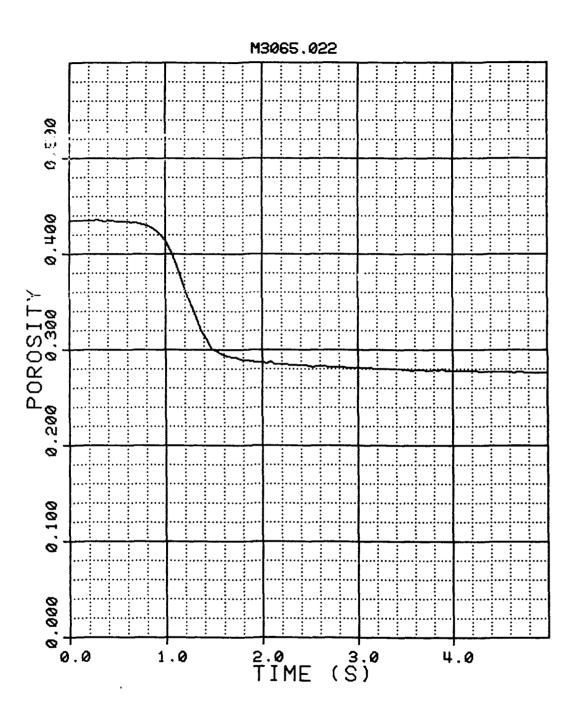
| TIME | POROSITY | AVERAGE UPPER FORCE | LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE MPA | STEAIN |
|------------------|------------------|---------------------------|------------------|--------------------|------------------------------|------------------------|------------------|
| S | - | N | Н | H | MM | ITH | |
| 3.96 | 0.1156 | 61159. | 34347. | 26812. | 75.7 | 7.63 | 0.3778 |
| 4.36 | 0.1138 | 61358. | 34652. | 26786. | 76.0 | 7.66 | 0.3790 |
| 4.76 | 0.1119 | 61535. | 34951. | 26585. | 76.3 | 7.68 | 0.3804 |
| 5.16 | 0.1105 | 61684. | 35214. | 26470. | 76.5 | 7.69 | 0.3813 |
| 5.56 | 0.1095 | 61818. | 35459. | 26359. | 76.6 | 7.71 | 0.3820 |
| 5.96 | 0.1083 | 61936. | 35681. | 26255. | 76.8 | 7.73 | 0.3829 |
| 6.36 | 0.1072 | 62023. | 35878. | 26146. | 76.9 | 7.75 | 0.3837 |
| 6.76 | 0.1061 | 62129. | 36072. | 26057. | 77.1 | 7.76 | 0.3844 |
| 7.16 | 0.1053 | 62223. | 36252. | 25970. | 77.2 | 7.77 | 0.3850 |
| 7.56 | 0.1053 | 62315. | 36433. | 25881. | 77.2 | 7.78 | 0.3850 |
| 7.96 | 0.1029 | 62322. | 36606. | 25716. | 77.5 | 7.80 | 0.3866 |
| 8.36 | 0.1041 | 62455. | 36735. | 25720. | 77.4 | 7.80 | 0.3858 |
| 8.76 | 0.1024 | 62475. | 36869. | 25606. | 77.6 | 7.79 | 0.3869 |
| 9.16 | 0.1005 | 62534. | 36970. | 25564. | 77.8 | 7.79 | 0.3882 |
| 9.56 | 0.1013 | 62536. | 37097. | 25439. | 77.7 | 7.79 | 0.3877 |
| 9.96 | 0.1010 | 62558. | 37205. | 25353. | 77.8 | 7.79 | 0.3879 |
| DELTAT | = 2.50, P | RINTING EVE | RY 10 ST | EPS | | | |
| 34.96 | 0.0885 | 62651. | 39654. | 22997. | 79.5 | 7.82 | 0.3963 |
| 59.96 | 0.0844 | 62617. | 40467. | 22150. | 80.0 | 7.81 | 0.3990 |
| 84.96 | 0.0819 | 62580. | 40851. | 21728. | 80.3 | 7.82 | 0.4007 |
| 109.96 | 0.0809 | 62546. | 41061. | 21485. | 80.5 | 7.82 | 0.4013 |
| 134.96 | 0.0785 | 62487. | 41169. | 21318. | 80.8 | 7.82 | 0.4028 |
| 159.96 | 0.0780 | 62462. | 41245. | 21217. | 80.8 | 7.83 | 0.4032 |
| 184.96 | 0.0771 | 62471. | 41292. | 21179. | 81.0 | 7.82 | 0.4037 |
| 209.96 | 0.0764 | 62424. | 41344. | 21081. | 81.1 | 7.83 | 0.4042 |
| 234.96 | 0.0757 | 62397. | 41340. | 21057. | 81.1 | 7.83 | 0.4047 0.4047 |
| 259.96 | 0.0757 | 62415. | 41385. | 21030. | 81.1 81.3 | 7.83 7.83 | 0.404r 0.4054 |
| 284.96 | 0.0745 | 62443. | 41413. 41420. | 21030. 21055. | 81.3 | 7.82 | 0.4056 |
| 309.96 | 0.0743 | 62474. 62493. | 41428. | 21060. | 81.4 | 7.84 | 0.4058 |
| 334.96 359.96 | 0.0739 0.0737 | 62568. | 41458. | 21189. | 81.4 | 7.82 | |
| 384.96 | 0.0731 | 62566. | 41426. | 21140. | 81.5 | 7.79 | |
| 409.96 | 9.9744 | 62596. | 41465. | 21131. | 81.3 | 7,80 | 0.4055 |
| 434.96 | 0.0729 | 62617 | 41474, | 21143. | A1.5 | 7.83 | 0.4065 |
| 459.96 | 8,8726 | 62600. | 41436. | 21164, | 81.5 | 7.81 | 0.4067 |
| 484.96 | 0.8723 | 62645. | 41461. | 21184. | 81.6 | 7.83 | 0.4069 |
| 509.96 | 0.0724 | 62655. | 41455. | 21200. | 81.6 | 7.83 | 0.4068 |
| 534.96 | 0.0719 | 62673. | 41445. | 21227. | 81.6 | 7.83 | 0.4071 |
| 559.96 | 0.0720 | 62714. | 41455. | 21259. | 81.6 | 7.84 | 0.4078 |
| 584.96 | 0.0719 | 62754. | 41445. | 21309. | 81.6 | 7.83 | 0.4071 |
| 609.96 | 0.0714 | 62735. | 41435. | 21300. | 81.7 | 7.83 | 0.4074 |
| 634.96 | 0.0712 | 62707. | 41429. | 21278. | 81.7 | 7.84 | 0.4075 |
| | | | | | | | |



INITIAL HEIGHT OF BED 195.4 MM MASS OF PROPELLANT 0.8759 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | - | N | N | N | MM | MPA | - ' |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4351 | 138. | 216. | -78. | 0.0 | 7.58 | 0.0300 |
| 0.04 | 0.4353 | 145. | 206. | -62. | -0.1 | 7.57 | -0.0304 |
| 0.08 | 0.4352 | 148. | 196. | -48. | -0.1 | 7.59 | -0.0903 |
| 0.12 | 0.4351 | 135. | 216. | -81. | -0.0 | 6.46 | -0.0001 |
| 0.16 | 0.4352 | 138. | 219. | -81. | -0.0 | 5.29 | -0.0002 |
| 0.20 | 0.4351 | 150. | 225. | -75. | -0.0 | 5.60 | -0.0001 |
| 0.24 | 0.4354 | 184. | 241. | -56. | -0.1 | 5.60 | -0.0006 |
| 0.28 | 0.4364 | 234. | 216. | 18. | -0.5 | 5.54 | -0.0024 |
| 0.32 | 0.4352 | 228. | 269. | -41. | -0.0 | 5.57 | -0.0001 |
| 0.36 | 0.4343 | 265. | 311. | -46. | 0.3 | 5.57 | 0.0014 |
| 0.40 | 0.4349 | 337. | 343. | -6. | 0.1 | 5.55 | 0.0003 |
| 0.44 | 0.4346 | 427. | 400. | 27. | 0.1 | 5.55 | 0.0007 |
| 0.48 | 0.4345 | 526. | 457. | 69. | 0.2 | 5.54 | 9.0010 |
| 0.52 | 0.4340 | 641. | 521. | 121. | 0.4 | 5.53 | 0.0019 |
| 0.56 | 0.4338 | 769. | 597. | 172. | 0.4 | 5.52 | 0.0022 |
| 0.60 | 0.4335 | 921. | 695. | 225. | 0.5 | 5.51 | 0.0027 |
| 0.64 | 0.4332 | 1087. | 826. | 261. | 0.6 | 5.52 | 0.0033 |
| 0.68 | 0.4327 | 1331. | 943. | 388. | 0.8 | 5.50 | 0.0042 |
| 0.72 | 0.4320 | 1620. | 1136. | 484. | 1.1 | 5.50 | 0.0054 |
| 0.76 | 0.4309 | 2002. | 1406. | 596. | 1.4 | 5.50 | 0.0073 |
| 0.80 | 0.4298 | 2493. | 1749. | 744. | 1.8 | 5.50 | 0.0092 |
| 0.84 | 0.4282 | 3174. | 2203. | 970. | 2.4 | 5.49 | 0.0120 |
| 0.88 | 0.4259 | 4132. | 2806. | 1326. | 3.1 | 5.49 | 0.0159 |
| 0.92 | 0.4232 | 5607. | 3826. | 1781. | 4.0 | 5.56 | 0.0207 |
| 0.96 | 0.4191 | 7808. | 5356. | 2452. | 5.4 | 5.62 | 0.0275 |
| 1.00 | 0.4136 | 11105. | 7759. | 3346. | 7.1 | 5.73 | 0.0366 |
| 1.04 | 0.4064 | 15649. | 11147. | 4502. | 9.5 | 5.86 | 0.0484 |
| 1.08 | 0.3972 | 20469. | 14976. | 5493. | 12.3 | 5.98 | 0.0629 |
| 1.12 | 0.3869 | 25557. | 18725. | 6832. | 15.4 | 6.12 | 0.0786 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.3756 | 28209. | 21391. | 6818. | 18.6 | 6.15 | 0.0952 |
| 1.56 | 0.2963 | 59349. | 44041. | 15308. | 38.5 | 7.16 | 0.1972 |
| 1.96 | 0.2866 | 61238. | 46438. | 14800. | 40.7 | 7.28 | 0.2082 |
| 2.36 | 0.2839 | 61111. | 46761. | 14349. | 41.3 | 7.32 | 0.2111 |
| 2.76 | 0.2818 | 61397. | 47304. | 14092. | 41.7 | 7.35 | 0.2134 |
| 3.16 | 0.2803 | 61661. | 47698. | 13963. | 42.0 | 7.39 | 0.2151 |
| 3.56 | 0.2785 | 61843. | 48083. | 13760. | 42.4 | 7.41 | 0.2170 |

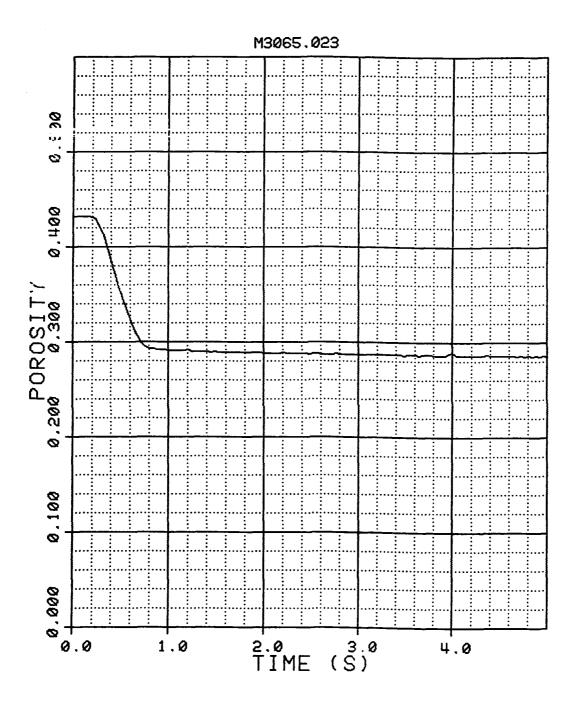
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | | N | N | N | MM | MPA | - |
| 3.96 | 0.2780 | 62068. | 48362. | 13706. | 42.5 | 7.44 | 0.2175 |
| 4.36 | 0.2771 | 62251. | 48590. | 13661. | 42.7 | 7.46 | 0.2185 |
| 4.76 | 0.2762 | 62410. | 48847. | 13563. | 42.9 | 7.48 | 0.2195 |
| 5.16 | 0.2755 | 62559. | 49044. | 13515. | 43.0 | 7.50 | 0.2203 |
| 5.56 | 0.2749 | 62674. | 49257. | 13417. | 43.2 | 7.52 | 0.2209 |
| 5.96 | 0.2742 | 62854. | 49422. | 13432. | 43.3 | 7.54 | 0.2216 |
| 6.36 | 0.2735 | 62981. | 49476. | 13506. | 43.4 | 7.54 | 0.2224 |
| 6.76 | 0.2730 | 63038. | 49650. | 13387. | 43.6 | 7.55 | 0.2230 |
| 7.16 | 0.2725 | 63097. | 49803. | 13294. | 43.7 | 7.57 | 0.2235 |
| 7.56 | 0.2720 | 63149. | 49847. | 13302. | 43.8 | 7.57 | 0.2240 |
| 7.96 | 0.2715 | 63193. | 49987. | 13206. | 43.9 | 7.57 | 0.2245 |
| 8.36 | 0.2712 | 63221. | 50098. | 13123. | 43.9 | 7.58 | 0.2249 |
| 8.76 | 0.2709 | 63249. | 50187. | 13062. | 44.0 | 7.58 | 0.2252 |
| 9.16 | 0.2703 | 63267. | 50266. | 13001. | 44.1 | 7.59 | 0.2258 |
| 9.56 | 0.2699 | 63243. | 50308. | 12935. | 44.2 | 7.58 | 0.2262 |
| 9.96 | 0.2698 | 63302. | 50381. | 12921. | 44.2 | 7.59 | 0.2264 |
| | | | | | | | |
| DELIHI | = 2.30, PI | RINTING EVE | | | | | |
| 34.96 | 0.2607 | 63196. | 51339. | 11856. | 46.1 | 7.58 | 0.2358 |
| 59.96 | 0.2563 | 63124. | 51511. | 11614. | 47.0 | 7.56 | 0.2404 |
| 84.96 | 0.2517 | 63076. | 51568. | 11508. | 47.9 | 7.55 | 0.2450 |
| 109.96 | 0.2501 | 63065. | 51565. | 11501. | 48.2 | 7.56 | 0.2466 |
| 134.96 | 0.2478 | 63053. | 51571. | 11482. | 48.6 | 7.56 | 0.2490 |
| 159.96 | 0.2456 | 63041. | 51590. | 11450. | 49.1 | 7.56 | 0.2511 |
| 184.96 | 0.2440 | 63034. | 51564. | 11470. | 49.4 | 7.56 | 0.2527 |
| 209.96 | 0.2423 | 63044. | 51549. | 11495. | 49.7 | 7.55 | 0.2544 |
| 234.96 | 0.2401 | 63034. | 51463. | 11571. | 50.1 | 7.55 | 0.2565 |
| 259.96 | 0.2389 | 63025. | 51530. | 11496. | 50.4 | 7.57 | 0.2577 |
| 284.96 | 0.2372 | 63025. | 51539. | 11486. | 50.7 | 7.55 | 0.2594 |
| 309.96 | 0.2365 | 63025. | 51566. | 11459. | 50.8 | 7.55 | 0.2601 |
| 334.96 | 0.2346 | ,63031. | 51552. | 11479. | 51.2 | 7.56 | 0.2620 |
| 359.96 | 0.2331 | 63034. | 51565. | 11469. | 51.5 | 7.56 | 0.2634 |
| 384.96 | 0.2318 | 63025. | 51571. | 11454. | 51.7 | 7.57 | 0.2646 |
| 409.96 | 0.2307 | 63025. | 51584. | 11441. | 51.9 | 7.57 | 0.2657 |
| 434.96 | 0.2295 | 63034. | 51600. | 11435. | 52.1 | 7.57 | 0.2668 |
| 459.96 | 0.2285 | 63028. | 51606. | 11422. | 52.3 | 7.57 | 0.2677 |
| 484.96 | 0.2272 | 63022. | 51622. | 11400. | 52.6 | 7.57 | 0.2690 |
| 509.96 | 0.2260 | 63016. | 51638. | 11378. | 52.8 | 7.59 | 0.2701 |
| 534.96 | 0.2250 | 63013. | 51644. | 11368. | 53.0 | 7.58 | 0.2710 |
| 559.96 | 0.2242 | 62990. | 51676. | 11314. | 53.1 | 7.58 | 0.2718 |
| 584.96 | 0.2230 | 62994. | 51667. | 11327. | 53.3 | 7.56 | 0.2729 |
| 609.96 | 0.2219 | 62978. | 51689. | 11289. | 53.5 | 7.56 | 0.2740 |
| 634.96 | 0.2209 | 62966. | 51695. | 11271. | 53.7 | 7.58 | 0.2749 |
| | | | · | | | | |



INITIAL HEIGHT OF BED 194.3 MM MASS OF PROPELLANT 0.8761 KG

| TIME | POROSITY | Y AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------|------------------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | N | MM | MPA | _ |
| | | | | | | | |
| DELTAT | = 0.04. | PRINTING EVER | RY STEP | | | | |
| 0.00 | 0.4318 | 237. | 258. | -21. | 0.0 | 8.00 | 0.0300 |
| 0.04 | 0.4318 | 241. | 271. | -30. | -0.0 | 8.00 | -0.0300 |
| 0.08 | 0.4318 | 231. | 259. | -28. | -0.0 | 8.00 | -0.0001 |
| 0.12 | 0.4318 | 237. | 252. | -14. | -0.0 | 7.61 | -0.0001 |
| 0.16 | 0.4318 | 265. | 277. | -12. | -0.0 | 5.55 | -0.0000 |
| 0.20 | 0.4313 | 657. | 465. | 192. | 0.2 | 5.98 | 0.0009 |
| 0.24 | 0.4288 | 2012. | 1392. | 620. | 1.0 | 6.02 | 0.0052 |
| 0.28 | 0.4215 | 5438. | 4022. | 1416. | 3.5 | 6.13 | 0.0178 |
| 0.32 | 0.4115 | 12469. | 9193. | 3276. | 6.7 | 6.36 | 0.0344 |
| 0.36 | 0.3990 | 20455. | 15149. | 5305. | 10.6 | 6.56 | 0.0546 |
| 0.40 | 0.3857 | 23986. | 17901. | 6085. | 14.6 | 6.60 | 0.0750 |
| 0.44 | 0.3727 | 26890. | 19812. | 7078. | 18.3 | 6.68 | 0.0941 |
| 0.48 | 0.3584 | 30869. | 22072. | 8797. | 22.2 | 6.81 | 0.1143 |
| 0.52 | 0.3464 | 35493. | 24977. | 10517. | 25.4 | 6.95 | 0.1307 |
| 0.56 | 0.3349 | 39751. | 27926. | 11825. | 28.3 | 7.09 | 0.1457 |
| 0.60 | 0.3239 | 45913. | 31644. | 14269. | 31.0 | 7.25 | 0.1596 |
| 0.64 | 0.3144 | 47649. | 31920. | 15729. | 33.3 | 7.32 | 0.1712 |
| 0.68 | 0.3056 | 51850. | 35180. | 16670. | 35.3 | 7.39 | 0.1817 |
| 0.72 | 8.2990 | 57814. | 37898. | 19916. | 36.8 | 7.73 | 0.1895 |
| 0.76 | 0.2950 | 62307. | 40441. | 21866. | 37.7 | 7.91 | 0.1940 |
| 0.88 | 0.2935 | 62521. | 41094. | 21426. | 38.0 | 7.84 | 0.1958 |
| 0.84 0.88 | 0.2925 0.2924 | 62588. | 41246. | 21342. | 38.3 | 7.86 | 0.1969 |
| 0.92 | 0.2524 | 62570. 62613. | 41297. 41332. | 21273. 21281. | 38.3 38.4 | 7.85 | 0.1970 |
| 0.96 | 8.2917 | | 41332. | 21281. 21285. | 38.4 38.4 | 7.86 7.85 | 0.1977 0.1978 |
| 1.00 | 0.2913 | | 41363. | 21290. | 38.5 | 7.87 | 0.1978 |
| 1.04 | 8.2918 | | 41386. | 21296. | 38.6 | 7.87 | 0.1986 |
| 1.08 | 0.2908 | | 41412. | 21295. | 38.6 | 7.88 | 0.1988 |
| 1.12 | 0.2907 | | 41437. | 21291. | 38.7 | 7.88 | 0.1989 |
| | IG EVERY | | 4143(. | 21231. | 30.1 | 1.00 | 0.1565 |
| | 0 7000 | CAREC | 41 450 | 0.007 | 70 7 | 3 00 | 0 1000 |
| 1.16 | 0.2906 | | 41459. | 21297. | 38.7 | 7.88 | 0.1990 |
| 1.56 | 0.2894 | | 41624. | 21318. | 38.9 | 7.90 | 0.2004 |
| 1.96 | 0.2890 | | 41761. | 21321. | 39.0 | 7.92 | 0.2008 |
| 2.36 | 0.2880 | | 41913. | 21300. | 39.2 | 7.94 | 0.2019 |
| 2.76 | 0.2878 | | 42059. | 21258. | 39.3 | 7.98 | 0.2021 |
| 3.16 | 0.2870 | | 42132. | 21300. | 39.5 | 7.94 | 0.2031 |
| 3.56 | 0.2866 | 63489. | 42263. | 21227. | 39.5 | 7.98 | 0.2035 |

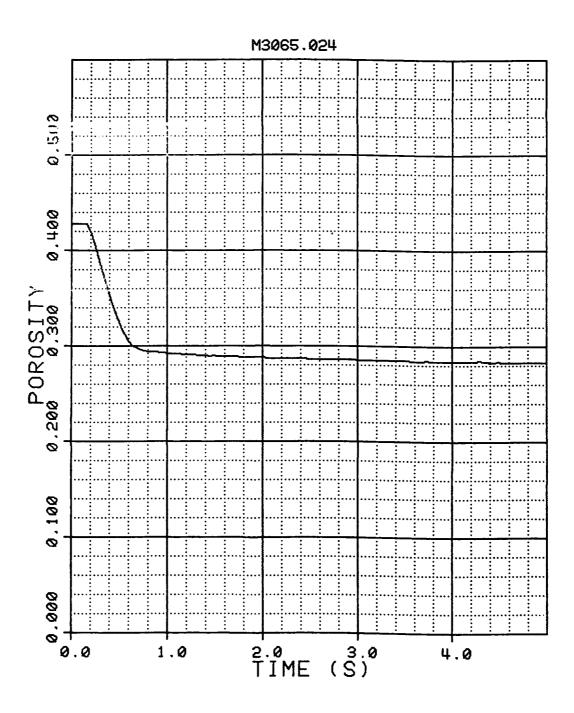
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE NOVED | OIL PRESSURE | STIAIN |
|--------|------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | - | N | N | N | MM | MPA | - ' |
| 3.96 | 0.2885 | 63582. | 42319. | 21263. | 39.1 | 7.94 | 0.2014 |
| 4.36 | 0.2865 | 63608. | 42457. | 21151. | 39.6 | 8.00 | 0.2036 |
| 4.76 | 0.2845 | 63657. | 42577. | 21080. | 40.0 | 8.01 | 0.2058 |
| 5.16 | 0.2849 | 63694. | 42650. | 21044. | 39.9 | 8.01 | 0.2054 |
| 5.56 | 0.2853 | 63716. | 42719. | 20997. | 39.8 | 8.01 | 0.2050 |
| 5.96 | 0.2851 | 63747. | 42787. | 20961. | 39.9 | 8.01 | 0.2052 |
| 6.36 | 0.2851 | 63765. | 42853. | 20913. | 39.9 | 8.02 | 0.2052 |
| 6.76 | 0.2848 | 63788. | 42863. | 20925. | 39.9 | 8.01 | 0.2055 |
| 7.16 | 0.2851 | 63838. | 42875. | 20963. | 39.9 | 8.00 | 0.2052 |
| 7.56 | 0.2844 | 63847. | 42945. | 20902. | 40.0 | 8.01 | 0.2060 |
| 7.96 | 0.2835 | 63888. | 42971. | 20918. | 40.2 | 8.02 | 0.2070 |
| 8.36 | 0.2838 | 63837. | 42986. | 20851. | 40.1 | 7.98 | 0.2066 |
| 8.76 | 0.2838 | 63800. | 43069. | 20731. | 40.2 | 8.02 | 0.2066 |
| 9.16 | 0.2836 | 63831. | 43120. | 20711. | 40.2 | 8.02 | 0.2068 |
| 9.56 | 0.2834 | 63809. | 43148. | 20661. | 40.2 | 8.02 | 0.2071 |
| 9.96 | 0.2833 | 63810. | 43186. | 20623. | 40.3 | 8.02 | 0.2072 |
| DELTAT | = 2.50, PR | RINTING EVE | RY 10 STE | PS | | | |
| 34.96 | 0.2794 | 63792. | 44105. | 19687. | 41.1 | 8.02 | 0.2115 |
| 59.96 | 0.2774 | 63788. | 44501. | 19287. | 41.5 | 8.02 | 0.2137 |
| 84.96 | 0.2759 | 63788. | 44726. | 19061. | 41.8 | 8.05 | 0.2152 |
| 109.96 | 0.2748 | 63800. | 44898. | 18902. | 42.1 | 8.04 | 0.2165 |
| 134.96 | 0.2736 | 63776. | 45019. | 18757. | 42.3 | 8.03 | 0.2178 |
| 159.96 | 0.2728 | 63800. | 45139. | 18661. | 42.5 | 8.04 | 0.2187 |
| 184.96 | 0.2718 | 63809. | 45243. | 18566. | 42.7 | 8.06 | 0.2196 |
| 209.96 | 0.2710 | 63819. | 45336. | 18483. | 42.9 | 8.06 | 0.2205 |
| 234.96 | 0.2699 | 63825. | 45419. | 18407. | 43.1 | 8.06 | 0.2217 |
| 259.96 | 0.2694 | 63822. | 45460. | 18362. | 43.2 | 8.07 | 0.2223 |
| 284.96 | 0.2689 | 63825. | 45545. | 18279. | 43.3 | 8.07 | 0.2228 |
| 309.96 | 0.2668 | 63789. | 45624. | 18166. | 43.7 | 8.05 | 0.2250 |
| 334.96 | 0.2676 | 63838. | 45692. | 18146. | 43.5 | 8.06 | 0.2241 |
| 359.96 | 0.2669 | 63850. | 45752. | 18098. | 43.7 | 8.05 | 0.2249 |
| 384.96 | 0.2662 | 63846. | 45819. | 18028. | 43.8 | 8.05 | 0.2256 |
| 409.96 | 0.2657 | 63826. | 45893. | 17933. | 43.9 | 8.06 | 0.2261 |
| 434.96 | 0.2652 | 63934. | 45952. | 17982. | 44.1 | 8.05 | 0.2267 |
| 459.96 | 0.2644 | 63872. | 46009. | 17863. | 44.2 | 8.64 | 0.2276 |
| 484.96 | 0.2641 | 63884. | 46004. | 17879. | 44.3 | 8.00 | 0.2278 |
| 509.96 | 0.2635 | 63890. | 46123. | 17767. | 44.4 | 8.05 | 0.2285 |
| 534.96 | 0.2630 | 63900. | 46161. | 17738. | 44.5 | 8.05 | 0.2291 |
| 559.96 | 0.2623 | 63929. | 46176. | 17753. | 44.6 | 8.05 | 0.2297 |
| 584.96 | 0.2619 | 63905. | 46279. | 17627. | 44.7 | 8.07 | 0.2302 |
| 609.96 | 0.2614 | 63905. | 46336. | 17569. | 44.8 | 8.08 | 0.2307 |
| 634.96 | 0.2609 | 63943. | 46390. | 17552. | 44.9 | 8.08 | 0.2312 |



INITIAL HEIGHT OF BED 193.2 MM MASS OF PROPELLANT 0.8766 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | N | N | N | MM | MPA | - |
| | | | | | | | |
| DELTAT | = 0.04, P | RINTING EVE | RY STEP | | | | |
| 0.00 | 0.4283 | 208. | 290. | -81. | 0.0 | 7.95 | 0.0500 |
| 0.04 | 0.4282 | 211. | 293. | -82. | 0.0 | 7.95 | 0.0002 |
| 0.08 | 0.4284 | 215. | 290. | -75. | -0.0 | 7.95 | -0.0001 |
| 0.12 | 0.4283 | 215. | 287. | -72. | -0.0 | 7.47 | -0.0001 |
| 0.16 | 0.4277 | 784. | 598. | 185. | 0.2 | 5.54 | 0.0010 |
| 0.20 | 0.4200 | 4771. | 3364. | 1408. | 2.8 | 6.07 | 0.0143 |
| 0.24 | 0.4066 | 12019. | 8621. | 3398. | 7.1 | 6.32 | 0.0366 |
| 0.28 | 0.3927 | 21215. | 15458. | 5757. | 11.3 | 6.58 | 0.0586 |
| 0.32 | 0.3794 | 26376. | 19159. | 7217. | 15.2 | 6.67 | 0.0788 |
| 0.36 | 0.3663 | 30546. | 22101. | 8445. | 18.9 | 6.79 | 0.0978 |
| 0.40 | 0.3535 | 33104. | 24295. | 8808. | 22.4 | 6.83 | 0.1157 |
| 0.44 | 0.3411 | 37262. | 26635. | 10627. | 25.6 | 6.95 | 0.1323 |
| 0.48 | 0.3300 | 41949. | 29356. | 12593. | 28.4 | 7.11 | 0.1467 |
| 0.52 | 0.3200 | 48414. | 33849. | 14565. | 30.8 | 7.33 | 0.1593 |
| 0.56 | 0.3118 | 51645. | 36525. | 15120. | 32.7 | 7.39 | 0.1693 |
| 0.60 | 0.3052 | 55756. | 39049. | 16708. | 34.2 | 7.55 | 0.1772 |
| 0.64 | 0.3004 | 60148. | 41433. | 18715. | 35.3 | 7.77 | 0.1829 |
| 0.68 | 0.2978 | 61912. | 42792. | 19121. | 35.9 | 7.82 | 0.1859 |
| 0.72 | 0.2963 | 62238. | 43191. | 19047. | 36.2 | 7.82 | 0.1876 |
| 0.76 | 0.2952 | 62294. | 43302. | 18992. | 36.5 | 7.81 | 0.1888 |
| 0.80 | 0.2944 | 62474. | 43455. | 19020. | 36.7 | 7.83 | 0.1898 |
| 0.84 | 0.2940 | 62369. | 43508. | 18861. | 36.8 | 7.83 | 0.1902 |
| 0.88 | 0.2935 | 62353. | 43543. | 18810. | 36.9 | 7.83 | 0.1907 |
| 0.92 | 0.2932 | 62372. | 43581. | 18790. | 36.9 | 7.83 | 0.1912 |
| 0.96 | 0.2928 | 62356. | 43594. | 18762. | 37.0 | 7.83 | 0.1916 |
| 1.00 | 0.2923 | 62431. | 43636. | 18795. | 37.1 | 7.84 | 0.1922 |
| 1.04 | 0.2918 | 62434. | 43670. | 18763. | 37.2 | 7.85 | 0.1927 |
| 1.08 | 0.2918 | 62462. | 43702. | 18760. | 37.2 | 7.85 | 0.1927 |
| 1.12 | 0.2915 | 62490. | 43724. | 18766. | 37 .3 | 7.85 | 0.1931 |
| PRINTI | NG EVERY 1 | Ø STEPS | | | | | |
| 1.16 | 0.2913 | 62508. | 43750. | 18759. | 37.4 | 7.86 | 0.1933 |
| 1.56 | 0.2891 | 62670. | 43978. | 18692. | 37.8 | 7.88 | 0.1958 |
| 1.96 | 0.2878 | 62807. | 44220. | 18587. | 38.1 | 7.89 | 0.1973 |
| 2.36 | 0.2868 | 62828. | 44385. | 18444. | 38.3 | 7.90 | 0.1984 |
| 2.76 | 0.2859 | 62900. | 44547. | 18353. | 38.5 | 7.92 | 0.1995 |
| 3.16 | 0.2853 | 62956. | 44686. | 18270. | 38.7 | 7.92 | 0.2001 |
| 3.56 | 0.2839 | 63030. | 44817. | 18213. | 39.0 | 7.95 | 0.2016 |

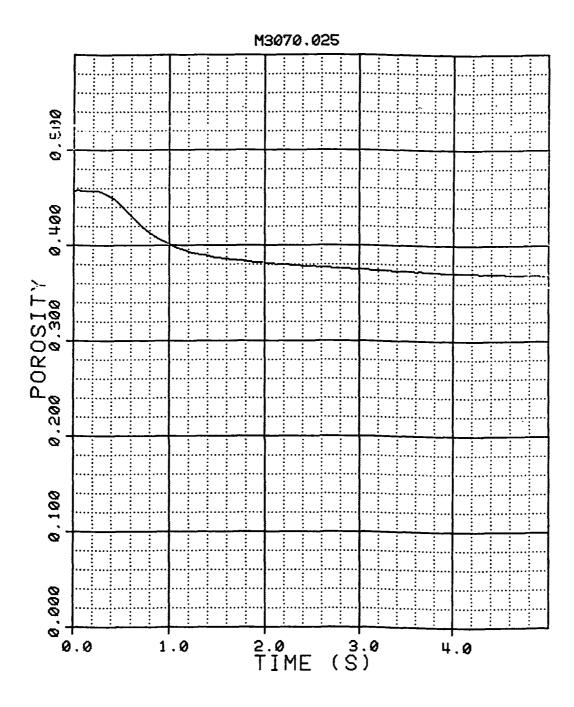
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STR= IN |
|--------|------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | *** | N | N | н | MM | MPA | - |
| 3.96 | 0.2840 | 63099. | 44937. | 18162. | 38.9 | 7.94 | 0.2016 |
| 4.36 | 0.2835 | 63186. | 45067. | 18119. | 39.0 | 7.95 | 0.2021 |
| 4.76 | 0.2830 | 63220. | 45106. | 18114. | 39.2 | 7.96 | 0.2927 |
| 5.16 | 0.2826 | 63217. | 45223. | 17994. | 39.2 | 7.95 | 0.2931 |
| 5.56 | 0.2822 | 63238. | 45315. | 17924. | 39.3 | 7.96 | 0.2035 |
| 5.96 | 0.2818 | 63263. | 45404. | 17860. | 39.4 | 7.96 | 0.2040 |
| 6.36 | 0.2815 | 63273. | 45474. | 17799. | 39.5 | 7.96 | 0.2043 |
| 6.76 | 0.2811 | 63248. | 45528. | 17720. | 39.6 | 7.96 | 0.2047 |
| 7.16 | 0.2809 | 63233. | 45569. | 17663. | 39.6 | 7.96 | 0.2050 |
| 7.56 | 0.2807 | 63233. | 45614. | 17619. | 39.6 | 7.96 | 0.2052 |
| 7.96 | 0.2807 | 63235. | 45658. | 17577. | 39.7 | 7.96 | 0.2052 |
| 8.36 | 0.2802 | 63245. | 45702. | 17543. | 39.8 | 7.96 | 0.2058 |
| 8.76 | 0.2798 | 63174. | 45721. | 17452. | 39.8 | 7.96 | 0.2051 |
| 9.16 | 0.2796 | 63264. | 45782. | 17482. | 39.9 | 7.97 | 0.2064 |
| 9.56 | 0.2798 | 63257. | 45814. | 17443. | 39.8 | 7.97 | 0.2062 |
| 9.96 | 0.2793 | 63251. | 45846. | 17406. | 39.9 | 7.97 | 0.2067 |
| DELTAT | = 2.50, Pf | RINTING EVE | RY 10 STE | EPS . | | | |
| 34.96 | 0.2715 | 63214. | 46521. | 16692. | 41.6 | 7.95 | 0.2152 |
| 59.96 | 0.2686 | 63192. | 46702. | 16490. | 42.2 | 7.95 | 0.2184 |
| 84.96 | 0.2659 | 63173. | 46776. | 16398. | 42.8 | 7.95 | 0.2212 |
| 109.96 | 0.2635 | 63167. | 46753. | 16414. | 43.2 | 7.96 | 0.2238 |
| 134.96 | 0.2617 | 63167. | 46724. | 16443. | 43.6 | 7.95 | 0.2256 |
| 159.96 | 0.2599 | 63161. | 46697. | 16464. | 44.0 | 7.95 | 0.2276 |
| 184.96 | 0.2589 | 63155. | 46642. | 16513. | 44.2 | 7.94 | 0.2286 |
| 209.96 | 0.2568 | 63124. | 46598. | 16526. | 44.6 | 7.95 | 0.2308 |
| 234.96 | 0.2555 | 63136. | 46575. | 16561. | 44.8 | 7.97 | 0.2321 |
| 259.96 | 0.2542 | 63133. | 46547. | 16586. | 45.1 | 7.96 | 0.2335 |
| 284.96 | 0.2525 | 63108. | 46509: | 16599. | 45.5 | 7.96 | 0.2352 |
| 309.96 | 0.2515 | 63108. | 46477. | 16631. | 45.6 | 7.95 | 0.2362 |
| 334.96 | 0.2504 | 63189. | 46509. | 16680. | 45.9 | 7.94 | 0.2373 |
| 359.96 | 0.2491 | 63173. | 46499. | 16674. | 46.1 | 7.95 | 0.2386 |
| 384.96 | 0.2480 | 63195. | 46509. | 16686. | 46.3 | 7.97 | 0.2398 |
| 409.96 | 0.2471 | 63192. | 46515. | 16677. | 46.5 | 7.97 | 0.2407 |
| 434.96 | 0.2459 | 63208. | 46525. | 16683. | 46.7 | 7.96 | 0.2419 |
| 459.96 | 0.2445 | 63192. | 46544. | 16647. | 47.0 | 7.95 | 0.2432 |
| 484.96 | 0.2433 | 63191. | 46567. | 16624. | 47.2 | 7.96 | 0.2445 |
| 509.96 | 0.2426 | 63214. | 46566. | 16648. | 47.4 | 7.95 | 0.2451 |
| 534.96 | 0.2415 | 63205. | 46563. | 16642. | 47.6 | 7.94 | 0.2463 |
| 559.96 | 0.2407 | 63171. | 46575. | 16595. | 47.7 | 7.95 | 8.2471 |
| 584.96 | 0.2398 | 63133. | 46566. | 16567. | 47.9 | 7.95 | 0.2480 |
| 609.96 | 0.2389 | 63085. | 46552. | 16533. | 48.1 | 7.96 | 0.2488 |
| 634.96 | 0.2379 | 63055. | 46547. | 16508. | 48.3 | 7.95 | 0.2499 |
| | | | | | | | |



INITIAL HEIGHT OF BED 203.4 MM MASS OF PROPELLANT 0.8755 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|---------|-----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | N | N | N | MM | MPA | |
| DEL TAT | - 0.04 | PRINTING EVE | DV CTCD | | | | |
| DELIHI | = 0.04, 1 | PRINTING EVE | KI SIEF | | | | |
| 0.00 | 0.4574 | 104. | 126. | -21. | 0.0 | 2.17 | 0.0000 |
| 0.04 | 0.4575 | <i>9</i> 5. | 132. | -37. | -0.0 | 2.17 | -0.0002 |
| 0.08 | 0.4574 | 98. | 132. | -34. | 0.0 | 2.17 | 0.0001 |
| 0.12 | 0.4574 | 101. | 129. | -28. | 0.0 | 1.18 | 0.0001 |
| 0.16 | 0.4574 | 123. | 138. | -16. | -0.0 | 1.49 | -0.0000 |
| 0.20 | 0.4573 | 182. | 151. | 31. | 0.1 | 1.56 | 0.0003 |
| 0.24 | 0.4569 | 418. | 227. | 191. | 0.2 | 1.55 | 0.0009 |
| 0.28 | 0.4556 | 713. | 348. | 366. | 0.7 | 1.57 | 0.0034 |
| 0.32 | 0.4543 | 1074. | 504. | 570. | 1.2 | 1.56 | 0.0058 |
| 0.36 | 0.4523 | 1546. | 704. | 843. | 1.9 | 1.58 | 0.0094 |
| 0.40 | 0.4497 | 2155. | 957. | 1198. | 2.8 | 1.59 | 0.0140 |
| 0.44 | 0.4468 | 2923. | 1291. | 1632. | 3.9 | 1.61 | 0.0191 |
| 0.48 | 0.4431 | 3862. | 1713. | 2149. | 5.2 | 1.65 | 0.0258 |
| 0.52 | 0.4392 | 4962. | 2157. | 2805. | 6.6 | 1.68 | 0.0324 |
| 0.56 | 0.4350 | 6143. | 2604. | 3538. | 8.1 | 1.72 | 0.0397 |
| 0.60 | 0.4308 | 7324. | 3059. | 4265. | 9.5 | 1.76 | 0.0468 |
| 0.64 | 0.4268 | 8518. | 3535. | 4983. | 10.9 | 1.80 | 0.0534 |
| 0.68 | 0.4229 | 9640. | 4036. | 5603. | 12.2 | 1.83 | 0.0599 |
| 0.72 | 0.4191 | 10659. | 4512. | 6147. | 13.4 | 1.87 | 0.0660 |
| 0.76 | 0.4157 | 11563. | 4950. | 6613. | 14.5 | 1.90 | 0.0715 |
| 0.80 | 0.4126 | 12353. | 5325. | 7028. | 15.5 | 1.93 | 0.0763 |
| 0.84 | 0.4098 | 13018. | 5658. | 7360. | 16.4 | 1.95 | 0.0307 |
| 0.88 | 0.4070 | 13581. | 5941. | 7640. | 17.3 | 1.97 | 0.0350 |
| 0.92 | 0.4047 | 14044. | 6169. | 7874. | 18.0 | 1.99 | 0.0886 |
| 0.96 | 0.4026 | 14435. | 6366. | 8069. | 18.7 | 2.00 | 0.0918 |
| 1.00 | 0.4007 | 14761. | 6531. | 8230. | 19.2 | 2.02 | 0.0946 |
| 1.04 | 0.3990 | 15022. | 6658. | ø365 . | 19.8 | 2.04 | 0.0972 |
| 1.08 | 0.3974 | 15249. | 6769. | 848 0. | 20.3 | 2.05 | 0.0997 |
| 1.12 | 0.3958 | 15430. | 6858. | 8572. | 20.7 | 2.06 | 0.1020 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.3948 | 15585. | 6937. | 8648. | 21.1 | 2.06 | 0.1035 |
| 1.56 | 0.3862 | 16222. | 7293. | 8930. | 23.6 | 2.10 | 0.1160 |
| 1.96 | 0.3818 | 16278. | 7325. | 8954. | 24.9 | 2.12 | 0.1224 |
| 2.36 | 0.3786 | 16340. | 7353. | 8987. | 25.8 | 2.12 | 0.1269 |
| 2.76 | 0.3762 | 16390. | 7366. | 9024. | 26.5 | 2.12 | 0.1303 |
| 3.16 | 8.3743 | 16418. | 7369. | 9849. | 27.0 | 2.12 | 0.1328 |
| 3.56 | 0.3727 | 16446. | 7375. | 9071. | 27.5 | 2.13 | 0.1351 |
| 3.30 | 0.0121 | .0-1-101 | . 3. 5. | | <u> </u> | | |

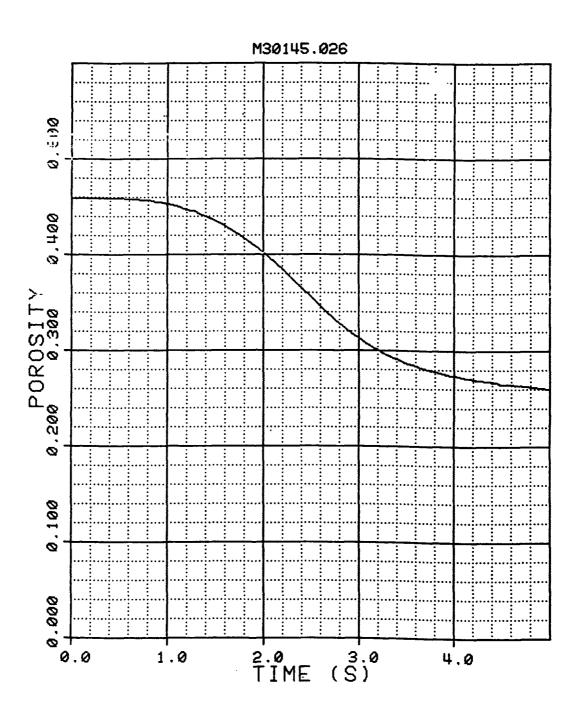
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE 110VED | OIL PRESSURE | HIFSTTZ |
|------------------|------------------|---------------------------|---------------------------|--------------------|-------------------------------|-----------------------|------------------|
| S | - | N | H | N | MM | MPA | - |
| 3.96 4.36 | 0.3712 0.3701 | 16468. 16477. | 7375. 7372. | 9092. 9105. | 27.9 28.2 | 2.12 2.13 | 0.1371 0.1386 |
| 4.76 | 0.3690 | 16487. | 7369. | 9118. | 28.5 | 2.13 | 0.1402 |
| 5.16 | 0.3680 | 16499. | 7372. | 9127. | 28.8 | 2.13 2.13 | 0.1415 0.1427 |
| 5.56 5.96 | 0.3671 0.3663 | 16511. 16521. | 7375. 7379. | 9136. 9142. | 29.0 29.3 | 2.13 | 0.1438 |
| 6.36 | 0.3655 | 16530. | 7385. | 9145. | 29.5 | 2.14 | 0.1449 |
| 6.76 | 0.3648 | 16539. | 7388. | 9151. | 29.7 | 2.13 | 0.1458 |
| 7.16 | 0.3642 | 16549. | 7391. | 9158. | 29.8 | 2.13 | 0.1466 |
| 7.56 | 0.3637 | 16555. | 7394. | 9160. | 30.0 | 2.15 | 0.1473 0.1483 |
| 7.96 | 0.3629 | 16564. | 7401. | 9163. | 30.2 30.3 | 2.15 2.14 | 0.1483 |
| 8.36 | 0.3625 0.3618 | 16576. 16586. | 7410. 7413. | 9166. 9173. | 30.5 | 2.14 | 0.1498 |
| 8.76 9.16 | 0.3614 | 16592. | 7420. | 9172. | 30.6 | 2.15 | 0.1503 |
| 9.56 | 0.3611 | 16602. | 7420 | 9182. | 30.7 | 2.14 | 0.1508 |
| 9.96 | 0.3605 | 16611. | 7426. | 9184. | 30.8 | 2.14 | 0.1516 |
| DELTAT | = 1.00, P | RINTING EVE | ERY 10 ST | EPS | | | |
| 19.96 | 0.3541 | 16698. | 7496. | 9202. | 32.5 | 2.15 | 0.1599 |
| 29.96 | 0.3496 | 16754. | 7572. | 9182. | 33.7 | 2.12 | 0.1658 0.1692 |
| 39.96 | 0.3469 | 16760. | 7613. | 9147. 9112. | 34.4 35.0 | 2.11 2. 0 9 | 0.1722 |
| 49.96 59.96 | 0.3446 0.3430 | 16760. 16751. | 7648. 7683. | 9068. | 35. <i>4</i> | 2.11 | 0.1742 |
| 69.96 | 0.3430 | 16741. | 7711. | 9030. | 35.8 | 2.15 | 0.1759 |
| 79.96 | 0.3405 | 16729. | 7737. | 8992. | 36.1 | 2.13 | 0.1774 |
| 89.96 | 0.3392 | 16707. | 7759. | 8948. | 36.4 | 2.15 | 0.1789 |
| 99.96 | 0.3383 | 16692. | 7772. | 892 0. | 36.6 | 2.14 | 0.1800 |
| 109.96 | 0.3373 | 16670. | 7791. | 8879. | 36.9 | 2.13 | 0.1813 |
| 119.96 | 0.3365 | 16648. | 7804. | 8845. | 37.1 | 2.10 | 0.1822 0.1831 |
| 129.96 | 0.3358 0.3354 | 16620. | 7816. 7836. | 8804. 8763. | 37.2 37.3 | 2.13 2.13 | 0.1836 |
| 139.96 149.96 | 0.3354 0.3346 | 16598. 16564. | 7842. | 8722. | 37.5 | 2.13 | 0.1846 |
| 159.96 | 0.3340 | 16539. | 7848 | 8691. | 37.7 | 2.11 | 0.1853 |
| 169.96 | 0.3335 | 16508. | 7858. | 8651. | 37.8 | 2.10 | 0.1860 |
| 179.96 | 0.3330 | 16487. | 7861. | 8626. | 37.9 | 2.09 | 0.1866 |
| 189.96 | 0.3323 | 16455. | 7870. | 8585. | 38.1 | 2.08 | 0.1874 |
| 199.96 | 0.3320 | 16421. | 7873. | 8548. | 38.2 | 2.89 | 0.1877 |
| 209.96 | 0.3320 | 16384. | 7867. | 8517. 8486 | 38.2 30.7 | 2.09 2.10 | 0.1878 0.1886 |
| 219.96 | 0.3313 | 16362. | 7876. | 8486. 8461. | 38.3 38.5 | 2.10 | 0.1891 |
| 229.96 239.96 | 0.3309 0.3304 | 16344. 16319. | 7883. 7880. | 8439. | 38.6 | 2.10 | 0.1897 |
| 249.96 | 0.3304 | 16303. | 7879. | 8424. | 38.5 | 2.10 | 0.1892 |
| 259.96 | 0.3301 | 16306. | 7896. | 8411. | 38.7 | 2.09 | 0.1901 |



INITIAL HEIGHT OF BED 204.0 MM MASS OF PROPELLANT 0.8756 KG

| TIME | POROSITY | UPPER FORCE | LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------|------------------|----------------|----------------|--------------------|------------------------------|-----------------|------------------|
| S | _ | И | N | N | MM | MPA | - |
| DELTAT | = 0.04. | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4590 | 153. | 139. | 15. | 0.0 | 2.10 | 0.0300 |
| 0.04 | 0.4589 | 154. | 139. | 15. | 0.8 | 2.11 | 0.0302 |
| 0.08 0.12 | 0.4589 0.4589 | 153. 150. | 135. 135. | 18. 15. | 0.0 0.0 | 2.06 1.13 | 0.0002 0.0002 |
| 0.12 | 0.4589 | 157. | 135. | 21. | 0.0 0.0 | 1.13 | 0.0002 |
| 0.20 | 0.4590 | 160. | 133. | 21. | 0.0 | 1.36 | 0.0000 |
| 0.24 | 0.4589 | 169. | 138. | 31. | 0.0 | 1.35 | 0.0002 |
| 0.28 | 0.4588 | 169. | 142. | 28. | 0.1 | 1.34 | 0.0004 |
| 0.32 | 0.4589 | 178. | 142. | 37. | 0.0 | 1.33 | 0.0003 |
| 0.36 | 0.4588 | 185. | 142. | 43. | 0.1 | 1.32 | 0.0004 |
| 0.40 | 0.4589 | 191. | 145. | 46. | 0.0 | 1.32 | 0.0002 |
| 0.44 | 0.4588 | 209. | 145. | 64. | 0.1 | 1.31 | 0.0003 |
| 0.48 | 0.4588 | 247. | 154. | 93. | 0.1 | 1.31 | 0.0005 |
| 0.52 | 0.4587 | 287. | 167. | 120. | 0.1 | 1.31 | 0.0006 |
| 0.56 | 0.4583 | 324. | 167. | 157. | 0.3 | 1.31 | 0.0013 |
| 0.60 | 0.4582 | 362. | 183. | 178. | 0.3 | 1.31 | 0.0015 |
| 0.64 | 0.4580 | 405. | 196. | 210. | 9.4 | 1.31 | 0.0018 |
| 0.68 | 0.4576 | 436. | 215. | 222. | 0.5 | 1.31 | 0.0025 |
| 0.72 | 0.4575 | 480. | 234. | 246. | 0.6 | 1.31 | 0.0028 |
| 0.76 | 0.4569 | 520. | 256. | 264. | 0.8 | 1.31 | 0.0039 |
| 0.80 | 0.4566 | 573. | 284. | 288. | 0.9 | 1.31 | 0.0045 |
| 0.84 | 0.4559 | 619. | 313. | 306. | 1.2 | 1.31 | 0.0058 |
| 0.88 | 0.4552 | 675. | 345. | 331. | 1.4 | 1.31 | 0.0070 |
| 0.92 | 0.4546 | 728. | 370. | 358. | 1.6 | 1.31 | 0.0080 |
| 0.96 1.00 | 0.4538 0.4530 | 794. | 408. | 386. | 2.0 2.2 | 1.31 1.31 | 0.0096 |
| 1.04 | 0.4520 | 856. 924. | 446. 484. | 409. 440. | 2.6 | 1.32 | 0.0110 0.0128 |
| 1.08 | 0.4510 | 983. | 52 5 . | 458. | 3.0 | 1.32 | 0.0126 |
| 1.12 | 0.4498 | 1061. | 574. | 487. | 3.4 | 1.32 | 0.0168 |
| | NG EVERY | | 51 4. | 401 . | 3.4 | 1132 | 0.0100 |
| 1.16 | 0.4485 | 1136. | 618. | 518. | 3.9 | 1.32 | 0.0191 |
| 1.56 | 0.4316 | 2133. | 1192. | 940. | 9.8 | 1.35 | 0.0482 |
| 1.96 | 0.4052 | 4022. | 2290. | 1732. | 18.4 | 1.42 | 0.0904 |
| 2.36 | 0.3695 | 7075. | 4041. | 3033. | 29.0 | 1.52 | 0.1420 |
| 2.76 | 0.3313 | 10709. | 6178. | 4532, | 38.9 | 1.68 | 0.1909 |
| 3.16 | 0.3024 | 13683. | 7977. | 5706. | 45.8 | 1.84 | 0.2245 |
| 3.56 | 0.2847 | 15056. | 8834. | 6223. | 49.7 | 1.93 | 0.2437 |

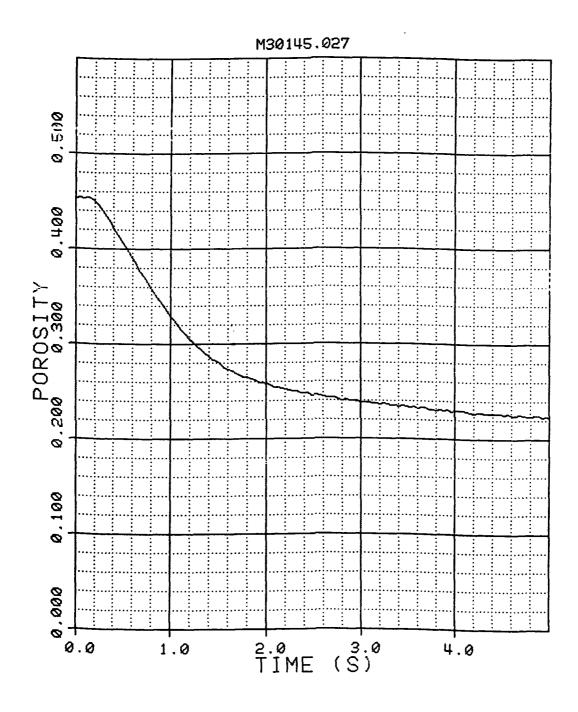
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | N | MM | MPA | - |
| 3.96 | 0.2743 | 15581. | 9183. | 6399. | 51.9 | 1.97 | 0.2545 |
| 4.36 | 0.2676 | 15812. | 9351. | 6461. | 53.3 | 1.99 | 0.2614 |
| 4.76 | 0.2627 | 15964. | 9456. | 6508. | 54.3 | 2.00 | 0.2663 |
| 5.16 | 0.2585 | 16054. | 9539. | 6515. | 55.2 | 2.01 | 0.2704 |
| 5.56 | 0.2556 | 16116. | 9586. | 6530. | 55.7 | 2.01 | 0.2733 |
| 5.96 | 0.2531 | 16150. | 9624. | 6526. | 56.2 | 2.02 | 0.2757 |
| 6.36 | 0.2510 | 16157. | 9649. | | 56.7 | | 0.2777 |
| 6.76 | 0.2492 | 16144. | 9658. | 6486. | 57.0 | 2.03 | 0.2795 |
| 7.16 | 0.2477 | 16147. | 9675. | 6473. | 57.3 | 2.03 | 0.2809 |
| 7.56 | 0.2462 | 16157. | 9687. | 6469. | 57.6 | 2.03 | 0.2823 |
| 7.96 | 0.2449 | 16178. | 9709. | 6469. | 57.8 | 2.03 | 0.2836 |
| 8.36 | 0.2432 | 16203. | 9735. | 6468. | 58.2 | 2.03 | 0.2851 |
| 8.76 | 0.2426 | 16209. | | 6471. | 58.3 | 2.03 | 0.2858 |
| 9, 16 | 0.2417 | 16222. | 9754. | | 58,5 | 2.03 | 0.2866 |
| 9.56 | 0.2406 | 16240. | 9773. | 6467. | 58.7 | 2.03 | 0.2877 |
| 9.96 | 0.2399 | 16256. | 9786. | 6470. | 58.8 | 2.03 | 0.2883 |
| DELTAT | = 1.00, PI | RINTING EVE | RY 10 ST | EPS | | | |
| 19.96 | 0.2278 | 16421. | 9992. | | 61.1 | 2.06 | 0.2995 |
| 29.96 | 0.2211 | 16520. | 10112. | | 62.3 | 2.05 | 0.3054 |
| 39.96 | 0.2169 | 16573. | 10186. | | 63.1 | 2.07 | 0.3091 |
| 49.96 | 0.2135 | 16607. | 10230. | 6377. | 63.7 | 2.07 | 0.3121 |
| 59.96 | 0.2113 | 16616. | 10262. | 6354. | 64.1 | 2.08 | 0.3141 |
| 69.96 | 0.2093 | 16613. | 10284. | | | 2.08 | |
| 79.96 | 0.2077 | 16613. | 10293. | | 64.7 | | 0.3172 |
| 89.96 | 0.2066 | 16597. | 10309. | 6288. | 64.9 | 2.07 | 0.3181 |
| 99.96 | 0.2054 | 16582. | 10313. | 6269. | 65.1 | 2.07 | 0.3191 |
| 109.96 | 0.2043 | 16563. | 10316. | 6248. | 65.3 | 2.07 | 0.3201 |
| 119.96 | 0.2034 | 16538. | 10316. | 6223. | 65 .5 | 2.07 2.07 | 0.3209 |
| 129.96 | 0.2028 | 16520. | 10312. | 6200. | 65.6 65.3 | 2.0r 2.06 | 0.3214 0.3221 |
| 139.96 | 0.2019 | 16492. | 10309. | 6183. | 65.7 65.8 | 2.06 | 0.3221 |
| 149.96 | 0.2014 | 16476. | 10303. | 6174. 6152. | 65.9 | 2.06 | Ø.3233 |
| 159.96 | 0.2005 | 16449. | 10296. | 6134. | 66.0 | 2.06 | 0.3238 |
| 169.96 | 0.2000 | 16424. | 10290. | 6124. | 66.2 | 2.06 | 0.3244 |
| 179.96 | 0.1992 | 16405. | 10281. | 6103. | 66.3 | 2.06 | 0.3249 |
| 189.96 | 0.1987 | 16377. | 10274. | 6096. | 66.3 | 2.07 | 0.3251 |
| 199.96 | 0.1984 | 16368. | 10271. | 6097. | 66.4 | 2.05 | 0.3255 |
| 209.96 | 0.1979 | 16358. | 10262. | 6097. | 66.5 | 2.03 | 0.3259 |
| 219.96 | 0.1975 | 16352. | 10255. | 6090. | 66.5 | 2.04 | 0.3260 |
| 229.96 | 0.1974 | 16352. | 10262. | 6085. | 66.6 | 2.05 | 0.3263 |
| 239.96 | 0.1970 | 16349. | 10265. 10262. | 6088. | 66.6 | 2.03 | 0.3265 |
| 249.96 | 0.1968 | 16349. 16349. | 10268. | 6081. | 66.7 | 2.05 | 0.3268 |
| 259.96 | 0.1964 | 10347. | 10500. | 00011 | | | |



INITIAL HEIGHT OF BED 202.0 MM MASS OF PROPELLANT 0.8760 KG

| TIME | POROSITY | UPPER | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------|----------|--------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | | FORCE N | N | N | MM | MPA | - |
| 5 | - | 11 | ,,, | •• | | | |
| DELTAT | - 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4533 | 88. | 83. | 4. | 0.0 | 2.13 | 0.0300 |
| 0.04 | 0.4540 | 92. | 74. | 17. | -0.3 | 2.12 | -0.0013 |
| 0.08 | 0.4531 | 82. | 71. | 11. | 0.1 | 2.09 | 0.0004 |
| 0.12 | 0.4537 | 104. | 80. | 23. | -0.1 | 1.15 | -0.0006 |
| 0.16 | 0.4531 | 172. | 100. | 72. | 0.1 | 1.40 | 0.0003 |
| 0.20 | 0.4497 | 536. | 242. | 293. | 1.3 | 1.43 | 0.0066 |
| 0.24 | 0.4456 | 840. | 366. | 474. | 2.8 | 1.41 | 0.0140 |
| 0.28 | 0.4397 | 1151. | 500. | 652. | 4.9 | 1.44 | 0.0243 |
| 0.32 | 0.4339 | 1474. | 636. | 838. | 6.9 | 1.43 | 0.0343 0.0444 |
| 0.36 | 0.4279 | 1844. | 795. | 1049. | 9.0 | 1.44 | 0.0551 |
| 0.40 | 0.4214 | 2214. | 940. | 1274. | 11.1 | 1.45 | 0.0531 |
| 0.44 | 0.4154 | 2608. | 1137. | 1471. | 13.1 | 1.45 | 0.0040 |
| 0.48 | 0.4094 | 3060. | 1318. | 1742. | 15.0 | 1.44 | 0.0847 |
| 0.52 | 0.4027 | 3514. | 1534. | 1980. | 17.1 | 1.48 1.47 | 0.0939 |
| 0.56 | 0.3967 | 3974. | 1709. | 2265. | 19.0 | 1.47 | 0.1038 |
| 0.60 | 0.3900 | 4464. | 1928. | 2537. | 21.0 | 1.50 | 0.1036 |
| 0.64 | 0.3839 | 4959. | 2131. | 2828. | 22.7 | | 0.1126 |
| 0.68 | 0.3765 | 5462. | 2365. | 3096. | 24.9 | 1.56 1.55 | 0.1232 |
| 0.72 | 0.3711 | 5981. | 2584. | 3397. | 26.4 | 1.57 | 0.1392 |
| 0.76 | 0.3649 | 6538. | 2835. | 3702. | 28.1 | | 0.1332 |
| 0.80 | 0.3584 | 7069. | 3076. | 3992. | 29.9 | 1.60 | 0.1560 |
| 0.84 | 0.3522 | 7600. | 3331. | 4269. | 31.5 | 1.62 | |
| 0.88 | 0.3456 | 8150. | 3575. | 4575. | 33.2 | 1.66 | 0.1646 |
| 0.92 | 0.3410 | 8700. | 3819. | 4881. | 34.4 | 1.65 | 0.1704 |
| 0.96 | 0.3349 | 9219. | 4079. | 5140. | 35.9 | 1.69 | 0.1780 |
| 1.00 | 0.3290 | 9725. | 4324. | 5401. | 37.4 | 1.72 | 0.1852 |
| 1.04 | 0.3248 | 10260. | 4555. | 5705. | 38.4 | 1.72 | 0.1904 |
| 1.08 | 0.3190 | 10767. | 4825. | 5941. | 39.8 | 1.74 | 0.1972 |
| 1.12 | 0.3139 | 11232. | 5054. | 6179. | 41.0 | 1.78 | 0.2032 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.3103 | 11708. | 5266. | 6442. | 41.9 | 1.78 | 0.2074 |
| 1.56 | 0.3754 | 14828. | 6834. | 7994. | 49.6 | 1.97 | 0.2456 |
| 1.96 | 0.2589 | 15861. | 7425. | 8436. | 53.0 | 2.00 | 0.2623 |
| 2.36 | 0.2369 | 16201. | 7729. | 8473. | 55.1 | 2.06 | 0.2730 |
| 2.76 | 0.2414 | 16364. | 7878. | 8486. | 56.4 | 2.05 | 0.2793 |
| | 0.2370 | 16466. | 8027. | 8439. | 57.3 | 2.08 | 0.2835 |
| 3.16 3.56 | 0.2336 | 16513. | 8110. | 8403. | 57.9 | 2.06 | 0.2866 |
| 3.36 | U. 2335 | 10313. | 0110. | U40J. | J, 13 | | |

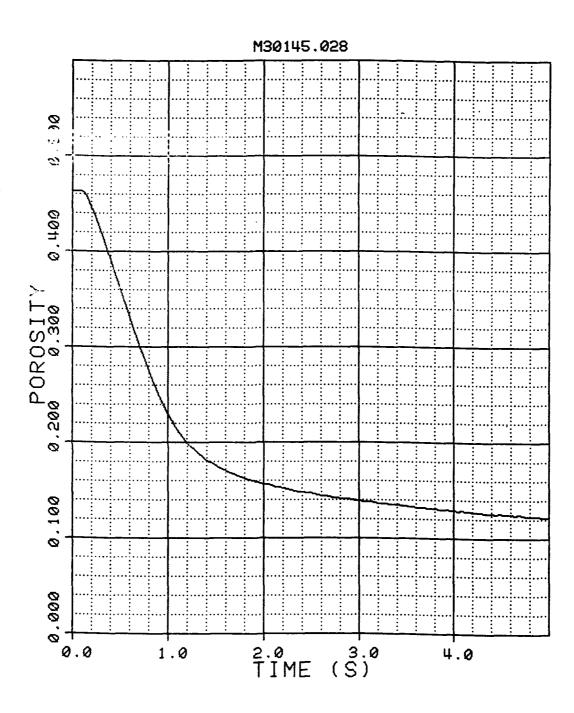
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AYERAGE DISTANCE MOVED | OIL PRESSURE | MIFSME |
|------------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | | H | H | Н | MM | MPA | ~ |
| 3.96 | 0.2294 | 16543. | 8224. | 8319. | 58.7 | 2.09 | 0.2905 |
| 4.36 | 0.2268 | 16565. | 8288. | 8278. | 59.2 | 2.09 | 0.2929 |
| 4.76 | 0.2240 | 16600. | 8351. | 8248. | 59.7 | 2.11 | 0.2955 |
| 5.16 | 0.2227 | 16616. | 8386. | 8230. | 59 . 9 | 2.07 | 0.2967 |
| 5.56 | 0.2208 | 16619. | 8433. | 8185. | 60.3 | 2.09 | 0.2384 |
| 5.96 | 0.2188 | 16630. | 8506. | 8124. | 60.6 | 2.11 | 0.3002 |
| 6.36 | 0.2185 | 16675. | 8534. | 8140. | 60.7 | 2.09 | 0.3005 |
| 6.76 | 0.2159 | 16671. | 8589. | 8082. | 61.1 | 2.10 | 0.3028 |
| 7.16 | 0.2147 | 16693. | 8620. | 8072. | 61.4 | 2.10 | 0.3038 |
| 7.56 | 0.2133 | 16677. | 8652. | 8025. | 61 .6 | 2.10 | 0.3351 |
| 7.96 | 0.2129 | 16699. | 8672. | 8028. | 61.7 | 2.08 | 0.3054 |
| 8.36 | 0.2125 | 16696. | 8687. | 8009. | 61.8 | 2.08 | 0.3058 |
| 8.76 | 0.2105 | 16696. | 8722. | 7974. | 62.1 | 2.10 | 0.3075 |
| 9.16 | 0.2101 | 16724. | 8757. | 7967. | 62.2 | 2.09 | 0.3079 |
| 9.56 | 0.2077 | 16715. | 877 0. | 7945. | 62.6 | 2.11 | 0.3100 |
| 9.96 | 0.2075 | 16708. | 8805. | 7903. | 62.6 | 2.10 | 0.3102 |
| DELTAT | = 1.00, P | RINTING EV | ERY 10 ST | EPS | | | |
| 19.96 | 0.1945 | 16817. | 9182. | 7635. | 64.9 | 2.13 | 0.3213 |
| 29.96 | 0.1867 | 16845. | 9398. | 7446. | 66.2 | 2.13 | 0.3278 |
| 39.96 | 0.1811 | 16880. | 9528. | 7352. | 67.1 | 2.13 | 0.3324 |
| 49.96 | 0.1790 | 16890. | 9611. | 7279. | 67.5 | 2.09 | 0.3341 |
| 59.96 | 0.1760 | 16898. | 9693. | 7205. | 68.0 | 2.10 | 9.3366 9.3366 |
| 69.96 | 0.1721 | 16877. | 9738. | 7139. | 68.6 | 2.11 2.12 | 0.3397 0.3413 |
| 79.96 | 0.1700 | 16839. | 9779. | 7060. | 68.9 | 2.12 | 0.3413 |
| 89.96 | 0.1691 | 16876. | 9826. | 7050. | 69.1 69.3 | 2.08 | 0.3431 |
| 99.96 | 0.1678 | 16827. | 9820. 9846. | 7007. 6963. | 69.4 | 2.09 | 0.3437 |
| 109.96 | 0.1670 | 16809. 16771. | 9865. | 6906. | 69.8 | 2.11 | 0.3458 |
| 119.96 129.96 | 0.1644 0.1637 | 16750. | 9855. | 6895. | 69.9 | 2.10 | 0.3463 |
| 139.96 | 0.1638 | 16730. | 9871. | 6859. | 69.9 | 2.09 | 0.3463 |
| 149.96 | 0.1631 | 16687. | 9874. | 6813. | 70.0 | 2.08 | 0.3468 |
| 159.96 | 0.1625 | 16681. | 9865. | 6817. | 70.1 | 2.06 | 0.3472 |
| 169.96 | 0.1602 | 16631. | 9865. | 6766. | 70.5 | 2.09 | 0.3490 |
| 179.96 | 0.1599 | 16610. | 9861. | 6748. | 70.5 | 2.07 | 0.3493 |
| 189.96 | 0.1601 | 16578. | 9871. | 6707. | 70.5 | 2.09 | 0.3491 |
| 199.96 | 0.1587 | 16578. | 9858. | 6720. | 70.7 | 2.87 | 0.3502 |
| 209.96 | 0.1586 | 16571. | 9887. | 6684. | 70.7 | 2.08 | 0.3502 |
| 219.96 | | | | | | | |
| 229.96 | | 16575. | 9900. | 66/3. | (0.0 | 2.09 | 0.3507 |
| | 0.1580 | 16575. 16559. | 9900. 9903. | 6675. 6656. | 70.8 70.9 | 2.09 | 0.3511 |
| | 0.1580 0.1575 | 16559. | 9903. | 6656. | | | |
| 239.96 249.96 | 0.1580 | | | | 78.9 | 2.09 | 0.3511 |



INITIAL HEIGHT OF BED 205.8 MM MASS OF PROPELLANT 0.8773 KG

| TIME | POROSITY | Y AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------|------------------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | H | N | N | MM | MPA | - |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4627 | 202. | 67. | 135. | 0.0 | 4.17 | 0.0300 |
| 0.04 | 0.4626 | 199. | 70. | 129. | 0.1 | 4.18 | 0.0303 |
| 0.08 | 0.4628 | 196. | 64. | 132. | -0.0 | | -0.0002 |
| 0.12 | 0.4620 | 364. | 108. | 256. | 0.3 | 2.57 | 0.0013 |
| 0.16 | 0.4556 | 896. | 362. | 534. | 2.7 | 2.99 | 0.0131 |
| 0.20 | 0.4459 | 1461. | 622. | 839. | 6.2 | 3.03 | 0.0303 |
| 0.24 | 0.4358 | 2092. | 889. | 1204. | 9.8 | 3.03 | 0.0478 |
| 0.28 | 0.4251 | 2838. | 1223. | 1616. | 13.5 | 3.05 | 0.0655 |
| 0.32 | 0,4137 | 3656. | 1578. | 2078. | 17.2 | 3.05 | 0.0837 |
| 0.36 | 0.4024 | 4542. | 1971. | 2570. | 20.8 | 3.07 | 0.1009 |
| 0.40 | 0.3905 | 5542. | 2426. | 3117. | 24.4 | 3.10 | 0.1184 |
| 0.44 0.48 | 0.3786 | 6627. | 2911. | 3716. | 27.9 | 3.12 | 0.1354 |
| 0.52 | 0.3670 0.3549 | 7796. | 3426. | 4370. | 31.1 | 3.16 | 0.1512 |
| 0.56 | 0.3428 | 9039. 10369. | 3975. | 5064. | 34.4 | 3.20 | 0.1672 |
| 0.56 0.60 | 0.3428 | | 4562. | 5807. | 37.6 | 3.24 | 0.1825 |
| 0.64 | 0.3309 | 11777. 13241. | 5187. 5831. | 6590. 7410. | 40.6 43.4 | 3.28 | 0.1971 |
| 0.68 | 0.3081 | 14742. | 6498. | 8244. | 43.4 46.0 | 3.33 3.38 | 0.2109 |
| 0.72 | 0.3061 | 16263. | 7164. | 9098. | 48.7 | 3.38 3.42 | 0.2235 0.2365 |
| 0.76 | 0.2855 | 17761. | 7828. | 9933. | 51.0 | 3.42 3.46 | 0.2363 0.2480 |
| 0.80 | 0.2749 | 19262 | 8472. | 10790. | 53.3 | 3.52 | 0.2590 |
| 0.84 | 0.2647 | 20757. | 9107. | 11650. | 55.4 | 3.57 | 0.2693 |
| 0.88 | 0.2556 | 22177. | 9713. | 12464. | 57 .3 | 3.61 | 0.2783 |
| 0.92 | 0.2459 | 23526. | 10288. | 13238. | 59.2 | 3.66 | 0.2875 |
| 0.96 | 0.2377 | 24779. | 10824. | 13954. | 60.7 | 3.71 | 0.2952 |
| 1.00 | 0.2300 | 25904. | 11291. | 14613. | 62.2 | 3.75 | 0.2932 |
| 1.04 | 0.2226 | 26911. | 11713. | 15198. | 63.6 | 3.80 | 0.3022 |
| 1.08 | 0.2163 | 27790. | 12081. | 15709. | 64.7 | 3.83 | 0.3144 |
| 1.12 | 0.2101 | 28561. | 12395. | 16166. | 65.8 | 3.86 | 0.3199 |
| PRINTIN | IG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.2048 | 29214. | 12668. | 16545. | 66.8 | 3.68 | 0.3244 |
| 1.56 | 0.1722 | 31868. | 13928. | 17940. | 72.2 | 4.05 | 0.3510 |
| 1.96 | 0.1574 | 32396. | 14366. | 18030. | 74.6 | 4.06 | 0.3624 |
| 2.36 | 0.1484 | 32629. | 14684. | 17945. | 76.0 | 4.11 | 0.3624 |
| 2.76 | 0.1422 | 32751. | 14916. | 17835. | 76.9 | 4.11 | 0.3737 |
| 3.16 | 0.1369 | 32835. | 15115. | 17719. | 77.7 | 4.12 | 0.3775 |
| 3.56 | 0.1330 | 32912. | 15306. | 17606. | 78.3 | 4.15 | 0.3803 |
| - | | | | | , -10 | 7.10 | 5505 |

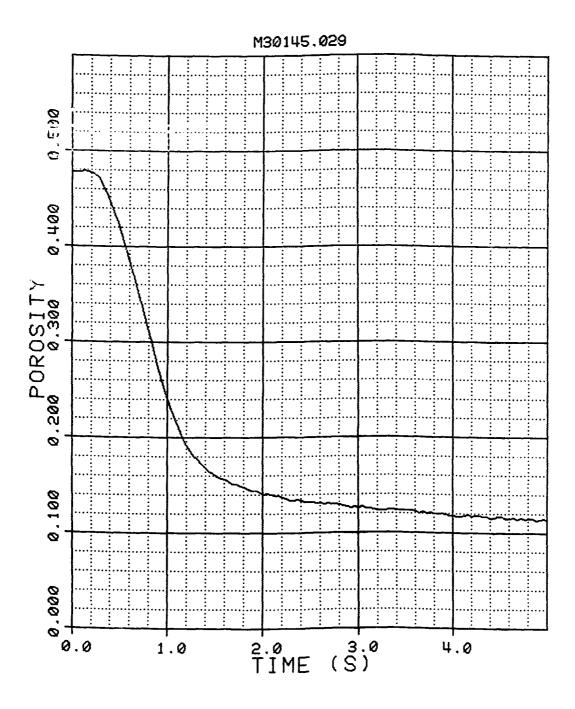
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | Н | N | MM | MPA | - |
| 3.96 | 0.1295 | 32974. | 15468. | 17507. | 78.8 | 4.13 | 0.3828 |
| 4.36 | 0.1264 | 33021. | 15620. | 17401. | 79.2 | 4.15 | 0.3850 |
| 4.76 | 0.1235 | 33062. | 15760. | 17302. | 79.6 | 4.15 | 0.3970 |
| 5.16 | 0.1209 | 33099. | 15893. | 17206. | e0.0 | 4.17 | 0.3388 |
| 5.56 | 0.1191 | 33124. | 16014. | 17110. | 80.3 | 4.15 | 0.3901 |
| 5.96 | 0.1171 | 33143. | 16118. | 17025. | 80.6 | 4.15 | 0.3915 |
| 6.36 | 0.1151 | 33164. | 16223. | 16941. | 80.8 | 4.14 | 0.3929 |
| 6.76 | 0.1137 | 33182. | 16328. | 16855. | 81.0 | 4.17 | 0.3938 |
| 7.16 | 0.1117 | 33204. | 16416. | 16788. | 81.3 | 4.15 | 0.3951 |
| 7.56 | 0.1105 | 33220. | 16509. | 16711. | 81.5 | 4.18 | 0.3360 |
| 7.96 | 0.1092 | 33226. | 16585. | 16641. | 81.7 | 4.17 | 0.3969 |
| 8.36 | 0.1080 | 33242. | 16671. | 16571. | 81.8 | 4.18 | 0.3977 |
| 8.76 | 0.1069 | 33254. | 16738. | 16517. | 82.0 | 4.16 | 0.3984 |
| 9.16 | 0.1057 | 33270. | 16807. | 16462. | 82.1 | 4.17 | 0.3992 |
| 9.56 | 0.1045 | 33273. | 16871. | 16402. | 82.3 | 4.17 | 0.4000 |
| 9.96 | 0.1033 | 33254. | 16931. | 16323. | 82.5 | 4.18 | 0.4008 |
| DELTAT | = 1.00, P | RINTING EVE | RY 10 ST | EPS | | | |
| 19.96 | 0.0882 | 33270. | 17874. | 15396. | 84.5 | 4.20 | 9.4107 |
| 29.96 | 0.0788 | 33295. | 18477. | 14818. | 85.8 | 4.20 | 0.4167 |
| 39.96 | 0.0731 | 33304. | 18880. | 14424. | 86.5 | 4.17 | 0.4203 |
| 49.96 | 0.0686 | 33313. | 19181. | 14132. | 87.1 | 4.17 | 0.4231 |
| 59.96 | 0.0650 | 33320. | 19413. | 13907. | 87.5 | 4.18 | 0.4254 |
| 69.96 | 0.0622 | 33325. | 19600. | 13725. | 87.9 | 4.18 | 0.4271 |
| 79.96 | 0.0599 | 33329. | 19750. | 13579. | 88.2 | 4.18 | 0.4285 |
| 89.96 | 0.0578 | 33323. | 19879. | 13443. | 88.4 | 4.20 | 0.4298 |
| 99.96 | 0.0552 | 33316. | 20000. | 13315. | 88.8 | 4.19 | 0.4313 |
| 109.96 | 0.0537 | 33325. | 20099. | 13226. | 89.0 | 4.20 | 0.4323 0.4324 |
| 119.96 | 0.0534 | 33348. | 20184. | 13163. | 89.0 | 4.16 4.20 | 0.4344 |
| 129.96 | 0.0504 | 33344. | 20254. | 13090. 13025. | 89.4 89.2 | 4.18 | 0.4334 |
| 139.96 | 0.0518 | 33333. | 20308. 20371. | 12956. | 89.4 | 4.20 | 0.4346 |
| 149.96 | 0.0497 | 33327. 33325. | 20371. | 12899. | 89.6 | 4.18 | 0.4352 |
| 159.96 169.96 | 0.0487 0.0475 | 33364. | 20425. | 12879. | 89.7 | 4.19 | 0.4359 |
| 179.96 | 8.8475 8.8465 | 33376. | 20533. | 12842. | 89.8 | 4.18 | 0.4366 |
| | 0.0450 | 33345. | 20533. | 12767. | 90.0 | 4.20 | 0.4374 |
| 189.96 199.96 | 0.0450 0.0459 | 33374. | 20590. | 12783. | 89.9 | 4.19 | 0.4369 |
| 209.96 | 0.0455 0.0441 | 33371. | 20626. | 12745. | 90.1 | 4.18 | 0.4380 |
| 219.96 | 0.0441 | 33394 | 20673. | 12721. | 90.3 | 4.18 | 0.4387 |
| 229.96 | 0.0427 0.0431 | 33413. | 20686. | 12727. | 90.2 | 4.17 | 0.4385 |
| 239.96 | 0.0431 | 33419. | 20727. | 12692. | 90.4 | 4.24 | 0.4394 |
| 249.96 | 0.0417 | 33435. | 20749. | 12686. | 90.4 | 4.18 | 0.4392 |
| 259.96 | 0.0414 | 334 3 5. | 20774. | 12660. | 90.4 | 4.17 | 0.4395 |
| 203.30 | 0.07.7 | | | | . = | | |



INITIAL HEIGHT OF BED 211.3 MM MASS OF PROPELLANT 0.8753 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AYERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | N | N | N | MM | MPA | - |
| | | | | | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4781 | 167. | 136. | 31. | 0.0 | 6.18 | 0.0300 |
| 0.04 | 0.4783 | 177. | 127. | 50. | -0.1 | 6.13 | -0.0004 |
| 0.08 | 0.4784 | 183. | 130. | 53. | -0.1 | 6.14 | -0.0305 |
| 0.12 | 0.4785 | 183. | 123. | 60. | -0.2 | 4.02 | -0.0008 |
| 0.16 | 0.4784 | 217. | 130. | 88. | -0.1 | 4.50 | -0.0005 |
| 0.20 | 0.4773 | 540. | 260. | 280. | 0.3 | 4.58 | 0.0015 |
| 8.24 | 0.4749 | 925. | 425. | 500. | 1.3 | 4.56 | 0.0060 |
| 0.28 | 0.4715 | 1389. | 663. | 726. | 2.6 | 4.52 | 0.0124 |
| 0.32 | 0.4651 | 1864. | 898. | 966. | 5.1 | 4.52 | 0.0243 |
| 0.36 | 0.4566 | 2498. | 1225. | 1273. | 8.4 | 4.52 | 0.0395 |
| 0.40 | 0.4472 | 3232. | 1619. | 1613. | 11.8 | 4.52 | 0.0559 |
| 0.44 | 0.4362 | 4095. | 2101. | 1994. | 15.7 | 4.56 | 0.0743 |
| 0.48 | 0.4247 | 5112. | 2634. | 2478. | 19.6 | 4.58 | 0.0928 |
| 0.52 | 0.4125 | 6256. | 3244. | 3012. | 23.6 | 4.63 | 0.1117 |
| 0.56 | 0.3984 | 7563. | 3965. | 3599. | 20.0 | 4.68 | 0.1325 |
| 0.60 | 0.3853 | 9046. | 4742. | 4304. | 31.9 | 4.69 | 0.1509 |
| 0.64 | 0.3711 | 10703. | 5666. | 5037. | 35.9 | 4.72 | 0.1701 |
| 0.68 | 0.3559 | 12580. | 6707. | 5874. | 40.1 | 4.77 | 0.1897 |
| 0.72 | 0.3415 | 14666. | 7878. | 6788. | 43.8 | 4.82 | 0.2075 |
| 0.76 | 0.3262 | 16916. | 9125. | 7790. | 47.6 | 4.89 | 0.2254 |
| 0.80 | 0.3110 | 19459. | 10541. | 8917. | 51.2 | 4.97 | 0.2425 |
| 0.84 | 0.2966 | 22165. | 12049. | 10116. | 54.5 | 5.06 | 0.2580 |
| 0.88 | 0.2804 | 24900. | 13546. | 11353. | 58.1 | 5.16 | 0.2747 |
| 0.92 | 0.2672 | 27641. | 14975. | 12666. | 60.8 | 5.23 | 0.2878 |
| 8.96 | 0.2526 | 30401. | 16387. | 14014. | 63.8 | 5.33 | 0.3016 |
| 1.00 | 0.2410 | 33090. | 17736. | 15354. | 66.0 | 5.38 | 0.3124 |
| 1.04 | 0.2291 | 35610. | 19016. | 16594. | 68.3 | 5.46 | 0.3230 |
| 1.08 | 0.2186 | 37923. | 20171. | 17752. | 70.2 | 5.52 | 0.3321 |
| 1.12 | 0.2100 | 39968. | 21212. | 18756. | 71.7 | 5.61 | 0.3393 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.1995 | 41686. | 22066. | 19620. | 73.5 | 5.69 | 0.3480 |
| 1.56 | 0.1572 | 47535. | 24988. | 22547. | 80.5 | 5.93 | 0.3807 |
| 1.96 | 0.1426 | 48253. | 25338. | 22915. | 82.7 | 6.00 | 0.3913 |
| 2.36 | 0.1350 | 48396. | 25465. | 22931. | 83.8 | 6.02 | 0.3967 |
| 2.76 | 0.1330 | 48592. | 25611. | 22981. | 84.6 | 6.04 | 0.4003 |
| 3.16 | 0.1237 | 48738. | 25763. | 22975. | 85.5 | 6.07 | 0.4044 |
| | 0.1236 | 48968. | 25887. | 22982. | 85.6 | 6.09 | 0.4052 |
| 3.56 | 0.1220 | 40000. | 20001. | LLJUE. | 00.0 | | J |

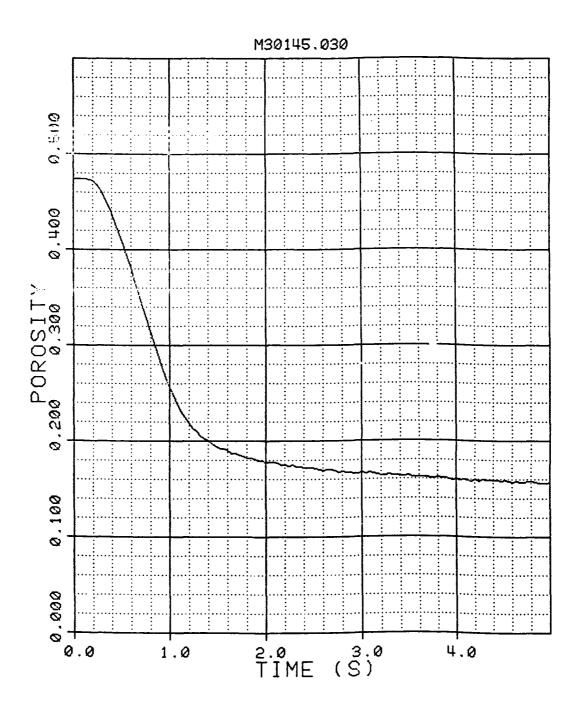
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AYERAGE DISTANCE MOVED | OIL PRESSURE | MIESTE |
|--------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| s | - | N | N | N | MM | MPA | - |
| 3.96 | 0.1181 | 48971. | 26011. | 22960. | 86.3 | 6.10 | 0.4082 |
| 4.36 | 0.1167 | 49086. | 26151. | 22935. | 86.5 | 6.09 | 0.4091 |
| 4.76 | 0.1144 | 49129. | 26242. | 22887. | 86.8 | 6.08 | 0.4106 |
| 5.16 | 0.1117 | 49182. | 26344. | 22838. | 87 .2 | 6.15 | 0.4125 |
| 5.56 | 0.1102 | 49229. | 26417. | 22812, | 87.4 | 6.15 | 0.4134 |
| 5.96 | 0.1102 | 49288. | 26528. | 22759. | 87.4 | 6.16 | 0.4134 |
| 6.36 | 0.1080 | 49232. | 26572. | 22659. | 87.7 | 6.16 | 0.4149 |
| 6.76 | 0.1072 | 49331. | 26652. | 22679. | 87.8 | 6.11 | 0.4154 |
| 7.16 | 0.1052 | 49359. | 26725. | 22635. | 88.1 | 6.16 | 0.4167 |
| 7.56 | 0.1051 | 49375. | 26785. | 22590. | 38.1 | 6.14 | 0.4168 |
| 7.96 | 0.1030 | 49365. | 26855. | 22510. | 88.4 | 6.14 | 0.4182 |
| 8.36 | 0.1023 | 49396. | 26928. | 22469. | 88.5 | 6.19 | 0.4186 |
| 8.76 | 0.1021 | 49381. | 26960. | 22421. | 88.5 | 6.13 | 0.4188 |
| 9.16 | 0.1004 | 49390. | 27023. | 22367. | 88.7 | 6.15 | 0.4198 |
| 9.56 | 0.1017 | 49406. | 27077. | 22329. | 88.6 | 6.14 | 0.4190 |
| 9.96 | 0.0990 | 49390. | 27115. | 22275. | 88.9 | 6.14 | 0.4207 |
| DELTAT | = 1.00, PR | INTING EVE | RY 10 STE | EPS | | | |
| 19.96 | 0.0899 | 49388. | 27875. | 21513. | 90.1 | 6.15 | 0.4265 |
| 29.96 | 0.0830 | 49387. | 28407. | 20980. | 91.1 | 6.18 | 0.4308 |
| 39.96 | 0.0808 | 49384. | 28741. | 20644. | 91.3 | 6.15 | 0.4322 |
| 49.96 | 0.0773 | 49388. | 29020. | 20368. | 91.8 | 6.14 | 0.4343 |
| 59.96 | 0.0739 | 49381. | 29242. | 20139. | 92.2 | 6.14 | 0.4365 |
| 69.96 | 0.0736 | 49363. | 29385. | 19978. | 92.3 | 6.17 | 0.4366 |
| 79.96 | 0.0700 | 49360. | 29557. | 19803. | 92.7 | 6.17 | 0.4388 |
| 89.96 | 0.0687 | 49359. | 29676. | 19683. | 92.9 | 6.10 | 0.4396 |
| 99.96 | 0.0681 | 49356. | 29794. | 19562. | 93.0 | 6.14 | 0.4400 |
| 109.96 | 0.0671 | 49345. | 29864. | 19481. | 93.1 | 6.11 | 0.4406 |
| 119.96 | 0.0663 | 49342. | 29960. | 19382. | 93.2 | 6.12 | 0.4410 |
| 129.96 | 0.0658 | 49357. | 30049. | 19308. | 93.3 | 6.16 | 0.4413 |
| 139.96 | 0.0641 | 49338. | 30124. | 19214. | 93.5 | 6.17 | 0.4423 |
| 149.96 | 0.0627 | 49338. | 30197. | 19140. | 93.7 | 6.08 | 0.4431 |
| 159.96 | 0.0633 | 49335. | 30232. | 19103. | 93.6 | 6.11 | 0.4428 |
| 169.96 | 0.0620 | 49319. | 30299. | 19020. | 93.8 | 6.10 | 0.4436 |
| 179.96 | 0.0617 | 49322. | 30356. | 18966. | 93.8 | 6.17 | 0.4437 |
| 189.96 | 0.0606 | 49326. | 30395. | 18931. | 93.9 | 6.18 | 0.4444 |
| 199.96 | 0.0599 | 49329. | 30458. | 18871. | 94.0 | 6.89 | 0.4448 |
| 209.96 | 0.0602 0.0603 | 49334. | 30505. | 18829. | 94.0 | 6.11 | 0.4447 |
| 219.96 | 0.0597 | 49317. | 30505. | 18811. | 94.0 | 6.12 6.12 | 0.4446 0.4450 |
| 229.96 | | 49335. 49322. | 30572. | 18763. | 94.0 | | 0.4450 |
| 239.96 | 0.0588 0.0589 | | 30600. | 18722. | 94.2 | 6.14 | 0.4455 0.4454 |
| 249.96 | | 49326. | 30620. | 18707. | 94.1 | 6.14 | |
| 259.96 | 0.0595 | 49351. | 30664. | 18687. | 94.1 | 6.11 | 0.4450 |



INITIAL HEIGHT OF BED 209.8 MM MASS OF PROPELLANT 0.8757 KG

| TIME | POROSITY | r average UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|---------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | H | N | H | MM | MPA | •• |
| חבו דמד | = 0 01 | PRINTING EVE | DV CTED | | | | |
| DECIM | 0.04, | TRAINTING EVE | XI 316 | | | | |
| 0.00 | 0.4741 | 112. | 105. | 8. | 0.0 | 6.12 | 0.0300 |
| 0.04 | 0.4740 | 138. | 118. | 20. | 0.0 | 6.10 | 0.0301 |
| 0.08 | 0.4741 | 138. | 114. | 24. | -0.0 | | -0.0301 |
| 0.12 | 0.4737 | 140. | 124. | 16. | 0.1 | 4.02 | 0.0007 |
| 0.16 | 0.4735 | 191. | 108. | 83. | 0.3 | 4.54 | 0.0013 |
| 0.20 | 0.4717 | 583. | 280. | 303. | 1.0 | 4.54 | 0.0046 |
| 0.24 | 0.4675 | 961. | 496. | 466. | 2.6 | 4.55 | 0.0123 |
| 0.28 | 0.4623 | 1400. | 718. | 682. | 4.6 | 4.53 | 0.0219 |
| 0.32 | 0.4548 | 1906. | 1016. | 889. | 7.4 | 4.56 | 0.0354 |
| 0.36 | 0.4467 | 2580. | 1388. | 1193. | 10.4 | 4.57 | 0.0496 |
| 0.40 | 0.4379 | 3447. | 1873. | 1575. | 13.5 | 4.60 | 0.0644 |
| 0.44 | 0.4273 | 4445. | 2448. | 1997. | 17.2 | 4.59 | 0.0818 |
| 0.48 | 0.4161 | 5592. | 3105. | 2488. | 20.9 | 4.64 | 0.0994 |
| 0.52 | 0.4048 | 6962. | 3930. | 3032. | 24.4 | 4.66 | 0.1165 |
| 0.56 | 0.3923 | 8601. | 4942. | 3659. | 28.2 | 4.71 | 0.1346 |
| 0.60 | 0.3807 | 10407. | 5987. | 4420. | 31.7 | 4.73 | 0.1509 |
| 0.64 | 0.3664 | 12393. | 7132. | 5260. | 35.7 | 4.84 | 0.1700 |
| 0.68 | 0.3541 | 14581. | 8377. | 6204. | 39.0 | 4.88 | 0.1858 |
| 0.72 | 0.3403 | 16899. | 9655. | 7244. | 42.6 | 4.95 | 0.2028 |
| 0.76 | 0.3280 | 19439. | 11061. | 8378. | 45.6 | 5.01 | 0.2175 |
| 0.80 | 0.3153 | 22025. | 12464. | 9560. | 48.7 | 5.08 | 0.2319 |
| 0.84 | 0.3017 | 24654. | 13861. | 10793. | 51.8 | 5.16 | 0.2469 |
| 0.88 | 0.2899 | 27314. | 15251. | 12063. | 54.4 | 5.24 | 0.2594 |
| 0.92 | 0.2771 | 29940. | 16612. | 13328. | 57.2 | 5.34 | 0.2725 |
| 0.96 | 0.2660 | 32483. | 17899. | 14584. | 59.5 | 5.43 | 0.2835 |
| 1.00 | 0.2559 | 34879. | 19098. | 15781. | 61.5 | 5.50 | 0.2933 |
| 1.04 | 0.2479 | 37089. | 20187. | 16902. | 63.1 | 5.54 | 0.3007 |
| 1.08 | 0.2385 | 39062. | 21187. | 17875. | 64.9 | 5.62 | 0.3094 |
| 1.12 | 0.2309 | 40794. | 22019. | 18775. | 66.4 | 5.66 | 0.3162 |
| PRINTIN | G EVERY | 10 STEPS | | | | | 1 |
| 1.16 | 0.2248 | 42264. | 22694. | 19570. | 67.5 | 5.71 | 0.3216 |
| 1.56 | 0.1917 | | 24659. | 22447. | 73.3 | 5.91 | 0.3494 |
| 1.96 | 0.1794 | | 24792. | 22944. | 75.4 | 5.98 | 0.3592 |
| 2.36 | 0.1730 | | 24801. | 23162. | 76.4 | 6.01 | 0.3641 |
| 2.76 | 0.1673 | | 24801. | 23249. | 77.3 | 6.04 | 0.3685 |
| 3.16 | 0.1647 | | 24862. | 23363, | 77.7 | 6.02 | 0.3704 |
| 3.56 | 0.1625 | | 24903. | 23449. | 78.1 | 6.04 | 0.3721 |

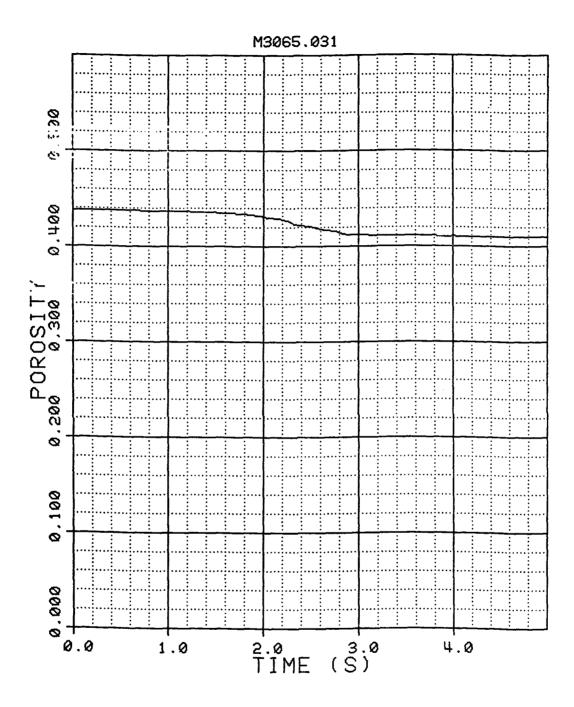
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|------------------------------|------------------------------|--------------------------------------|
| s | - | N | N | H | MM | MPA | ~ |
| 3.96 4.36 4.76 | 0.1594 0.1591 0.1577 | 48454. 48561. 48626. | 24966. 25018. 25055. | 23488. 23543. 23571. | 78.6 78.6 78.8 | 6.08 6.08 6.07 6.11 | 0.3744 0.3746 0.3757 0.3777 |
| 5.16 5.56 5.96 6.36 | 0.1550 0.1549 0.1526 0.1518 | 48687. 48725. 48743. 48763. | 25119. 25150. 25176. 25189. | 23568. 23575. 23567. 23574. | 79.3 79.3 79.6 79.7 | 6.10 6.11 6.10 | 0.3777 0.3794 0.3800 |
| 6.76 7.16 7.56 | 0.1514 0.1499 0.1493 | 48787. 48803. 48793. | 25230. 25246. 25270. | 23557. 23557. 23516. | 79.8 80.0 ୫୦.1 | 6.11 6.10 6.13 | 0.3303 0.3814 0.3318 |
| 7.96 8.36 8.76 | 0.1483 0.1481 0.1480 0.1461 | 48837. 48868. 48865. 48838. | 25319. 25351. 25357. 25360. | 23518. 23517. 23508. 23477. | 80.3 80.3 80.3 80.6 | 6.10 6.12 6.11 6.11 | 0.3826 0.3827 0.3828 0.3842 |
| 9.16 9.56 9.96 | 0.1467 0.1457 | 48868. 48871. | 25408. 25427. | 23461. 23445. | 80.5 80.7 | 6.10 6.11 | 0.3837 0.3844 |
| DELTAT | = 1.00, P | RINTING EVE | RY 10 ST | EPS | | | |
| 19.96 29.96 | 0.1364 0.1321 | 48834. 48840. | 25820. 26227. 26525. | 23014. 22613. 22299. | 82.1 82.7 83.2 | 6.12 6.11 6.15 | 0.3910 0.3940 0.3965 |
| 39.96 49.96 59.96 | 0.1286 0.1274 0.1255 0.1223 | 48824. 48837. 48834. 48806. | 26811. 27030. 27220. | 22026. 21804. 21585. | 83.4 83.7 84.1 | 6.11 6.11 6.11 | 0.3973 0.3986 0.4009 |
| 69.96 79.96 89.96 99.96 | 0.1213 0.1197 0.1182 | 48825. 48830. 48809. | 27388. 27553. 27664. | 21437. 21277. 21145. | 84.3 84.5 84.7 | 6.09 6.11 6.11 | 0.4015 0.4026 0.4037 |
| 109.96 119.96 129.96 | 0.1176 0.1166 0.1171 | 48800. 48815. 48803. | 27782. 27915. 28011. | 21018. 20900. 20793. | 84.8 84.9 84.9 | 6.11 6.10 6.14 | 0.4040 0.4047 0.4043 |
| 139.96 149.96 159.96 | 0.1160 0.1156 0.1149 | 48803. 48822. 48830. | 28093. 28198. 28299. | 20710. 20624. 20531. | 85.0 85.1 85.2 | 6.12 6.13 6.17 | 0.4051 0.4054 0.4058 |
| 169.96 179.96 189.96 | 0.1143 0.1135 0.1128 | 48812. 48806. 48812. | 28366. 28420. 28502. | 20446. 20387. 20310. | 85.2 85.4 85.5 85.5 | 6.17 6.12 6.10 6.14 | 0.4062 0.4068 0.4073 0.4073 |
| 199.96 209.96 219.96 | 0.1128 0.1128 0.1127 0.1117 | 48814. 48816. 48822. 48821. | 28572. 28614. 28687. 28737. | 20242. 20202. 20135. 20084. | 85.5 85.5 85.6 | 6.10 6.13 6.14 | 0.4073 0.4073 0.4080 |
| 229.96 239.96 249.96 259.96 | 0.1114 0.1117 0.1117 | 48822. 48819. 48822. | 28778. 28829. 28896. | 20043. 19990. 19935. | 85.7 85.6 85.6 | 6.12 6.10 6.14 | 0.4082 0.4080 0.4080 |



INITIAL HEIGHT OF BED 196.8 MM MASS OF PROPELLANT 0.8778 KG

| TIME | POROSITY | Y AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | N | N | N | MM | MPA | - |
| • | | ., | ••• | | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4378 | 117. | 296. | -179. | 0.0 | 2.13 | 0.0300 |
| 0.04 | 0.4376 | 123. | 296. | -173. | 0.1 | 2.14 | 0.0003 |
| 0.08 | 0.4376 | 123. | 286. | -163. | 0.1 | 2.03 | 0.0303 |
| 0.12 | 0.4376 | 127. | 286. | -159. | 0.0 | 1.04 | 0.0002 |
| 0.16 | 0.4378 | 137. | 280. | -143. | -0.0 | 1.17 | -0.0001 |
| 0.20 | 0.4377 | 135. | 320. | -184. | 0.0 | 1.19 | 0.0001 |
| 0.24 | 0.4376 | 145. | 343. | -198. | 0.0 | 1.18 | 0.0002 |
| 0.28 | 0.4376 | 148. | 346. | -198. | 0.0 | 1.17 | 0.0002 |
| 0.32 | 0.4375 | 157. | 346. | -188. | Ø. 1 | 1.17 | 0.0004 |
| 0.36 | 0.4378 | 173. | 346. | -173. | -0.0 | 1.15 | -0.0001 |
| 0.40 | 0.4377 | 179. | 355. | -176. | 0.0 | 1.16 | 0.0001 |
| 0.44 | 0.4375 | 189. | 358. | -169. | 0.1 | 1.15 | 0.0004 |
| 0.48 | 0.4375 | 201. | 364. | -163. | 0.1 | 1.15 | 0.0004 |
| 0.52 | 0.4376 | 207. | 374. | -167. | 9.1 | 1.15 | 0.0003 |
| 0.56 | 0.4375 | 220. | 367. | -148. | 0.1 | 1.15 | 0.0004 |
| 0.60 | 0.4376 | 226. | 377. | -152. | 0.0 | 1.15 | 0.0002 |
| 0.64 | 0.4375 | 244. | 387. | -142. | 0.1 | 1.15 | 0.0004 |
| 0.68 | 0.4375 | 272. | 399. | -127. | 0.1 | 1.15 | 0.0004 |
| 0.72 | 0.4374 | 304. | 418. | -114. | 0.1 | 1.15 | 0.0006 |
| 0.76 | 0.4373 | 341. | 438. | -97. | 0.1 | 1.16 | 0.0007 |
| 0.80 | 0.4374 | 375. | 450. | -75. | 0.1 | 1.16 | 0.F006 |
| 0.84 | 0.4372 | 418. | 473. | -54. | 0.2 | 1.15 | 0.5010 |
| 0.88 | 0.4372 | 453. | 495. | -42. | 0.2 | 1.16 | 0.0010 |
| 0.92 | 0.4370 | 493. | 511. | -17. | 0.2 | 1.16 | 0.0013 |
| 0.96 | 0.4369 | 540. | 529. | 10. | 0.3 | 1.16 | 0.0015 |
| 1.00 | 0.4371 | 586. | 558. | 28. | 0.2 | 1.16 | 0.0011 |
| 1.04 | 0.4368 | 633. | 577. | 56. | 0.3 | 1.16 | 0.0017 |
| 1.08 | 0.4368 | 683. | 616. | 67. | 0.4 | 1.16 | 0.0018 |
| 1.12 | 0.4366 | 745. | 651. | 93. | 0.4 | 1.17 | 0.0021 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.4365 | 801. | 676. | 125. | 0.4 | 1.17 | 0.0022 |
| 1.56 | 0.4352 | 1680. | 1220. | 459. | 0.9 | 1.21 | 0.0045 |
| 1.96 | 0.4317 | 3768. | 2564. | 1204. | 2.1 | 1.30 | 0.0106 |
| 2.36 | 0.4225 | 8652. | 5966. | 2686. | 5.2 | 1.56 | 0.0265 |
| 2.76 | 0.4157 | 14639. | 9713. | 4926. | 7.4 | 1.94 | 0.0377 |
| 3.16 | 0.4114 | 16005. | 11195. | 4810. | 8.8 | 2.04 | 0.0449 |
| 3.56 | 0.4107 | 16273. | 11395. | 4877. | 9.0 | 2.06 | 0.0459 |

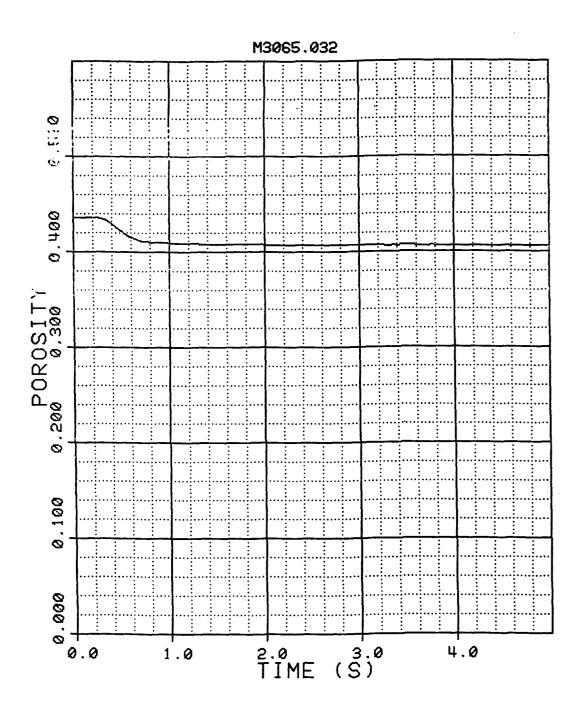
| TIME | POROSITY | AVERAGE UPPER FORCE | LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OTL PRESSURE | STRAIN |
|------------------|--------------------------|---------------------------|------------------|--------------------|------------------------------|-----------------|------------------|
| S | _ | N | N | N | MM | MPA | - |
| 3.96 | 0.4103 | 16440. | 11491. | 4949. | 9.1 | 2.08 | 0.0465 |
| 4.36 | 0.4102 | 16505. | 11539. | 4967. | 9.2 | 2.08 | 0.0468 |
| 4.76 | 0.4099 | 16558. | 11580. | 4978. | 9.3 | 2.09 | 0.0472 |
| 5.16 | 0.4098 | 16595. | 11609. | 4987. | 9.3 | 2.10 | 0.3474 |
| 5.56 | 0.4097 | 16627. | 11621. | 5005. | 9.4 | 2.10 | 0.0475 |
| 5.96 | 0.4095 | 16655. | 11647. | 5008. | 9.4 | 2.10 | 0.0478 |
| 6.36 | 0.4095 | 16673. | 11663. | 5011. | 9.4 | 2.10 | 0.0479 |
| 6.76 | 0.4093 | 16701. | 11682. | 5019. | 9.5 | 2.10 | 0.0481 |
| 7.16 | 0.4092 | 16711. | 11695. | 5016. | 9.5 | 2.10 | 0.0483 |
| 7.56 | 0.4091 | 16704. | 11710. | 4994. | 9.5 | 2.10 | 0.0484 |
| 7.96 | 0.4091 | 16701. | 11726. | 4975. | 9.6 | 2.10 | 0.0486 |
| 8.36 | 0.4090 | 16664. | 11730. | 4935. | 9.6 | 2.11 | 0.0487 |
| 8.76 | 0.4089 | 16639. | 11733. | 4907. | 9.6 | 2.11 | 0.0488 |
| 9.16 | 0.4088 | 16630. | 11733. | 4897. | 9.6 9.6 | 2.11 | 0.0489 0.0490 |
| 9.56 9.96 | 0.4088 0.4086 | 16642. 16645. | 11736. 11739. | 4906. 4906. | 9.7 | 2.11 2.11 | 0.0490 |
| 3.36 | 8.4886 | 10043. | 11735. | 4700. | 3.r | 2.11 | 0.0432 |
| DELTAT | = 1.00. PF | RINTING EVE | RY 10 STE | PS | | | |
| 19.96 | 0.4080 | 16714. | 11799. | 4914. | 9.9 | 2.12 | 0.0503 |
| 29.96 | 0.4076 | 16742. | 11870. | 4872. | 10.0 | 2.13 | 0.0509 |
| 39.96 | 0.4073 | 16760. | 12027. | 4733. | 10.1 | 2.12 | 0.0514 |
| 49.96 | 0.4070 | 16742. | 12036. | 4706. | 10.2 | 2.13 | 0.0519 |
| 59.96 | 0.4067 | 16742. | 12015. | 4726. | 10.3 | 2.13 | 0.0523 |
| 69.96 | 0.4067 | 16726. | 12026. | 4700. | 10.3 | 2.13 | 0.0523 |
| 79.96 | 0.4066 | 16701. | 11976. | 4725. | 10.3 | 2.12 | 0.0526 |
| 89.96 | 0.4065 | 16689. | 11928. | 4760. | 10.4 | 2.12 | 0.0527 |
| 99.96 | 0.4064 | 16689. | 11947. | 4742. | 10.4 | 2.12 | 0.0529 |
| 109.96 | 0.4062 | 16676. | 11919. | 4757. | 10.4 | 2.13 | 0.0531 |
| 119.96 | 0.4062 | 16664. | 11896. | 4767. | 10.5 | 2.13 | 0.0532 |
| 129.96 | 0.4060 | 16661. | 11801. | 4860. | 10.5 | 2.12 | 0.0534 |
| 139.96 | 0.4060 | 16667. | 11791. 11802. | 4876. | 10.5 | 2.12 2.12 | 0.0535 0.0537 |
| 149.96 | 0.4059 | 16655. | | 4852. 4879. | 10.6 10.6 | 2.12 | 0.0538 |
| 159.96 169.96 | 0.4058 0.40 58 | 16658. 16658. | 11778. 11772. | 4875. 4886. | 10.6 | 2.12 | 0.0538 |
| 179.96 | 0.4058 | 16664. | 11780. | 4884. | 10.6 | 2.12 | 0.0538 |
| 189.96 | 0.4055 | 16655. | 11776. | 4879. | 10.7 | 2.12 | 0.0543 |
| 199.96 | 0.4054 | 16655. | 11786. | 4869. | 10.7 | 2.12 | 0.0545 |
| 209.96 | 0.4054 | 16664. | 11793. | 4871. | 10.7 | 2.12 | 0.0545 |
| 219.96 | 0.4057 | 16655. | 11780. | 4875. | 10.6 | 2.12 | 0.0540 |
| 229.96 | 0.4053 | 16655. | 11756. | 4899. | 10.8 | 2.11 | 0.0546 |
| 239.96 | 0.4048 | 16667. | 11752. | 4915. | 10.9 | 2.12 | 0.0553 |
| 249.96 | 0.4050 | 16664. | 11748. | 4916. | 10.8 | 2.12 | 0.0550 |
| 259.96 | 0.4050 | 16661. | 11748. | 4913. | 10.8 | 2.12 | 0.0551 |
| | | | | | | - - | |



INITIAL HEIGHT OF BED 196.2 MM MASS OF PROPELLANT 0.8778 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|---------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | - | N | N | N | MM | MPA | - |
| DEL TOT | - 0 01 | PRINTING EVE | DV CTCD | | | | |
| DELIHI | - 0.84, | PRINTING EVE | KI SIEF | | | | |
| 0.00 | 0.4363 | 82. | 185. | -103. | 0.0 | 2.13 | 0.0300 |
| 0.04 | 0.4363 | 81. | 182. | -100. | -0.0 | 2.13 | -0.0002 |
| 0.08 | 0.4362 | 81. | 185. | -103. | 0.0 | 2.07 | 0.0001 |
| 0.12 | 0.4362 | 78. | 185. | -106. | 0.0 | 1.01 | 0.0001 |
| 0.16 | 0.4363 | 81. | 188. | -106. | -0.0 | 1.19 | -0.0001 |
| 0.20 | 0.4362 | 116. | 207. | -91. | 0.0 | 1.20 | 0.0001 |
| 0.24 | 0.4360 | 364. | 359. | 5. | 0.1 | 1.20 | 0.0005 |
| 0.28 | 0.4352 | 858. | 645. | 213. | 0.4 | 1.22 | 0.0018 |
| 0.32 | 0.4338 | 1657. | 1188. | 469. | 0.8 | 1.25 | 0.0043 |
| 0.36 | 0.4319 | 2847. | 2115. | 733. | 1.5 | 1.30 | 0.0077 |
| 0.40 | 0.4289 | 4414. | 3358. | 1055. | 2.5 | 1.38 | 0.0129 |
| 0.44 | 0.4258 | 6278. | 4809. | 1469. | 3.6 | 1.47 | 0.0182 |
| 0.48 | 0.4226 | 8419. | 6459. | 1960. | 4.7 | 1.58 | 0.0237 |
| 0.52 | 0.4196 | 10417. | 8020. | 2397. | 5.6 | 1.68 | 0.0286 |
| 0.56 | 0.4173 | 12113. | 9350. | 2764. | 6.4 | 1.78 | 0.0325 |
| 0.60 | 0.4150 | 13316. | 10359. | 2957. | 7.1 | 1.84 | 0.0363 |
| 0.64 | 0.4136 | 14462. | 11181. | 3281. | 7.6 | 1.92 | 0.0387 |
| 0.68 | 0.4122 | 15400. | 11872. | 3528. | 8.0 | 1.99 | 0.0409 |
| 0.72 | 0.4114 | 15932. | 12301. | 3631. | 8.3 | 2.03 | 0.0422 |
| 0.76 | 0.4110 | 16233. | 12558. | 3675. | 8.4. | 2.05 | 0.0429 |
| 0.80 | 0.4104 | 16407. | 12723. | 3684. | 8.6 | 2.05 | 0.0438 |
| 0.84 | 0.4102 | 16531. | 12840. | 3691. | B.7 | 2.07 | 0.0442 |
| 0.88 | 0.4099 | 16625. | 12919. | 3705. | 8.8 | 2.07 | 0.0446 |
| 0.92 | 0.4096 | 16696. | 12980. | 3716. | 8.9 | 2.08 | 0.0452 |
| 0.96 | 0.4096 | 16727. | 13021. | 3706. | 8.9 | 2.08 | 0.0451 |
| 1.00 | 0.4092 | 16765. | 13050. | 3715. | 9.0 | 2.09 | 0.0457 |
| 1.04 | 0.4092 | 16789. | 13075. | 3715. | 9.0 | 2.89 | 0.0457 |
| 1.08 | 0.4090 | 16814. | 13104. | 3711. | 9.0 | 2.09 | 0.0461 |
| 1.12 | 0.4086 | 16836. | 13116. | 3720. | 9.2 | 2.09 | 0.0467 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.4089 | 16857. | 13138. | 3719. | 9.1 | 2.10 | 0.0463 |
| 1.56 | 0.4081 | 16945. | 13214. | 3730. | 9.3 | 2.10 | 0.0475 |
| 1.96 | 0.4076 | 16968. | 13170. | 3790. | 9.5 | 2.10 | 0.0483 |
| 2.36 | 0.4072 | 16991. | 13234. | 3758. | 9.6 | 2.11 | 0.0490 |
| 2.76 | 0.4070 | 17000. | 13243. | 3757. | 9.7 | 2.11 | 0.0494 |
| 3.16 | 0.4068 | 17004. | 13256. | 3748. | 9.7 | 2.11 | 0.0496 |
| 3.56 | 0.4066 | 17010. | 13266. | 3744. | 9.8 | 2.11 | 0.0500 |
| J. JU | 0.4000 | | | O. 774 | J. 0 | | 5.5555 |

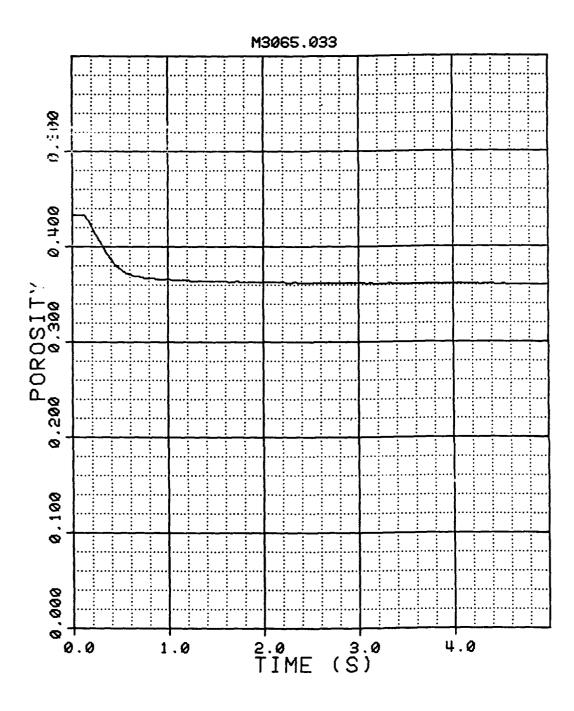
| TIME | POROSITY | AVERAGE UPPER | LOWER | RESISTIVE FORCE | AVERAGE DISTANCE | OTL Pressure | STRAIN |
|------------------|------------------|------------------|------------------|--------------------|---------------------|-----------------|------------------|
| S | - | FORCE N | FORCE N | N | MOVED MM | MPA | - |
| 3.96 | 0.4864 | 17022. | 13278. | 3744. | 9.9 | 2.11 | 0.0503 |
| 4.36 | 0.4063 | 17004. | 13278. | 3726. | 9.9 | 2.11 | 0.0505 |
| 4.76 | 0.4061 | 16994. | 13278. | 3716. | 10.0 | 2.11 | 0.0508 |
| 5.16 | 0.4060 | 17026. | 13288. | 3738. | 10.0 | 2.11 | 0.0310 |
| 5.56 | 0.4058 | 17022. | 13291. | 3732. | 10.1 | 2.11 | 0.0512 |
| 5.96 | 0.4057 | 17016. | 13294. | 3722. | 10.1 | 2.11 | 0.0514 |
| 6.36 | 0.4057 | 17004. | 13294. | 3710. | 10.1 | 2.12 | 0.0514 |
| 6.76 | 0.4056 | 16991. | 13281. | 3710. | 10.1 | 2.14 | 0.0515 |
| 7.16 | 0.4054 | 16982. | 13274. | 3708. | 10.2 | 2.15 | 0.0518 |
| 7.56 | 0.4055 | 16976. | 13274. | 3701. | 10.2 | 2.14 | 0.0317 |
| 7.96 | 0.4054 | 16982. | 13275. | 3707. | 10.2 | 2.12 | 0.0520 |
| 8.36 | 0.4054 | 16982. | 13278. | 3704. | 10.2 | 2.11 | 0.0520 |
| 8.76 | 0.4052 | 16982. | 13278. | 3704. | 10.2 | 2.11 | 0.0522 |
| 9.16 | 0.4052 | 16982. | 13281. | 3701. | 10.2 | 2.12 | 0.0522 |
| 9.56 | 0.4052 | 16988. | 13275. | 3713. | 10.3 | 2.12 | 0.0523 |
| 9.96 | 0.4050 | 16982. | 13281. | 3701. | 10.3 | 2.12 | 0.0525 |
| | = 1.00, PF | | | | | | |
| 19.96 | 0.4041 | 16970. | 13278. | 3692. | 10.6 | 2.15 | 0.0539 |
| 29.96 | 0.4036 | 16985. | 13275. | 3710. | 10.8 | 2.15 | 0.0548 |
| 39.96 | 0.4030 | 17001. | 13278. | 3722. | 10.9 | 2.15 | 0.0557 |
| 49.96 | 0.4027 | 16988. | 13268. | 3720. | 11.0 | 2.16 | 0.0562 |
| 59.96 | 0.4023 | 16976. | 13262. | 3714. | 11.1 | 2.15 | 0.0568 |
| 69.96 | 0.4020 | 16957. | 13249. | 3708. | 11.2 | 2.15 | 0.0573 |
| 79.96 | 0.4017 | 16929. | 13230. | 3699. | 11.3 | 2.15 | 0.0578 |
| 89.96 | 0.4016 | 16920. | 13211. | 3709. | 11.4 | 2.15 | 0.0579 |
| 99.96 | 0.4015 | 16901. | 13198. | 3703. | 11.4 | 2.15 2.15 | 0.0581 0.0585 |
| 109.96 | 0.4012 | 16886. | 13180. | 3706. | 11.5 11.6 | 2.15 | 0.0590 |
| 119.96 | 0.4009 | 16892. | 13221. | 3671. | 11.6 | 2.13 | 0.0593 |
| 129.96 | 0.4007 | 16858. | 13208. 13199. | 3650. 3650. | 11.7 | 2.14 | 0.0597 |
| 139.96 | 0.4005 0.4004 | 16848. 16839. | 13199. | 3650. | 11.7 | 2.13 | 0.0599 |
| 149.96 159.96 | 0.4004 0.4003 | 16839. | 13176. | 3663. | 11.8 | 2.14 | 0.0600 |
| 169.96 | 0.4003 0.4000 | 16836. | 13167. | 3669. | 11.8 | 2.13 | 0.0604 |
| 179.96 | 0.4000 | 16833. | 13158. | 367 5 . | 11.8 | 2.15 | 0.0604 |
| 189.96 | 0.3998 | 16833. | 13145. | 3688. | 11.9 | 2.14 | 0.0607 |
| 199.96 | 0.3998 | 16830. | 13141. | 3688. | 11.9 | 2.14 | 0.0608 |
| 209.96 | 0.3998 | 16833. | 13132. | 3701. | 11.9 | 2.14 | 0.0607 |
| 219.96 | 0.3996 | 16827. | 13126. | 3701. | 12.0 | 2.13 | 0.0610 |
| 229.96 | 0.3995 | 16833. | 13123. | 3710. | 12.0 | 2.14 | 0.0612 |
| 239.96 | 0.3993 | 16836. | 13113. | 3723. | 12.1 | 2.14 | 0.0616 |
| 249.96 | 0.3992 | 16833. | 13107. | 3727. | 12.1 | 2.14 | 0.0616 |
| 259.96 | 0.3991 | 16836. | 13104. | 3732. | 12.1 | 2.14 | 0.0619 |
| | | | | | | | |



INITIAL HEIGHT OF BED 194.7 MM MASS OF PROPELLANT 0.8762 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE NOVED | OIL PRESSURE | STRAIN |
|--------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|--------|
| S | _ | N | N | н | MM | MPA | - |
| _ | | •• | ., | •• | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4329 | 213. | 262. | -49. | 0.0 | 4.12 | 0.0000 |
| 0.04 | 0.4329 | 213. | 272. | -59. | 0.0 | 4.12 | 0.0001 |
| 0.08 | 0.4328 | 213. | 269. | -56. | 0.0 | 4.06 | 0.0002 |
| 0.12 | 0.4325 | 577. | 495. | 82. | 0.1 | 2.33 | 0.0007 |
| 0.15 | 0.4281 | 2544. | 1993. | 552. | 1.6 | 2.63 | 0.0085 |
| 0.20 | 0.4212 | 5717. | 4506. | 1211. | 3.9 | 2.78 | 0.0202 |
| 0.24 | 0.4134 | 7805. | 6391. | 1414. | 6.5 | 2.80 | 0.0333 |
| 0.28 | 0.4055 | 10376. | 8076. | 2300. | 9.0 | 2.95 | 0.0461 |
| 0.32 | 0.3987 | 14546. | 11205. | 3341. | 11.1 | 3.11 | 0.0569 |
| 0.36 | 0.3922 | 17759. | 13689. | 4070. | 13.0 | 3.25 | 0.0669 |
| 0.40 | 0.3870 | 21513. | 16263. | 5250. | 14.6 | 3.43 | 0.0749 |
| 0.44 | 0.3824 | 22661. | 17608. | 5053. | 15.9 | 3.45 | 0.0818 |
| 0.48 | 0.3783 | 25695. | 19334. | 6361. | 17.1 | 3.65 | 0.0878 |
| 0.52 | 0.3752 | 27056. | 20537. | 6519. | 18.0 | 3.71 | 0.0924 |
| 0.56 | 0.3724 | 29290. | 21657. | 7633. | 18.8 | 3.85 | 0.0964 |
| 0.60 | 0.3709 | 30536. | 22434. | 8101. | 19.2 | 3.93 | 0.0986 |
| 0.64 | 0.3695 | 31204. | 22872. | 8332. | 19.6 | 3.98 | 0.1006 |
| 0.68 | 0.3686 | 31542. | 23142. | 8401. | 19.8 | 4.00 | 0.1018 |
| 0.72 | 8.3688 | 31760. | 23319. | 8440. | 20.0 | 4.02 | 0.1027 |
| 0.76 | 0.3674 | 31947. | 23440. | 8507. | 20.1 | 4.03 | 0.1035 |
| 0.80 | 0.3671 | 32061. | 23503. | 8558. | 20.2 | 4.04 | 0.1039 |
| 0.84 | 0.3668 | 32139. | 23544. | 8595. | 20.3 | 4.05 | 0.1945 |
| 0.88 | 0.3662 | 31887. | 23519. | 8368. | 20.5 | 4.03 | 0.1053 |
| 0.92 | 0.3662 | 32149. | 23599. | 8550. | 20.5 | 4.05 | 0.1052 |
| Ø.96 | 0.3656 | 32270. | 23637. | 8633. | 20.6 | 4.06 | 0.1060 |
| 1.00 | 0.3656 | 32288. | 23652. | 8636. | 20.7 | 4.07 | 0.1061 |
| 1.04 | 0.3653 | 32307. | 23662. | 8645. | 20.7 | 4.07 | 0.1065 |
| 1.08 | 0.3651 | 32332. | 23668. | 8663. | 20.8 | 4.07 | 0.1069 |
| 1.12 | 0.3652 | 32350. | 23678. | 8672. | 20.8 | 4.07 | 0.1067 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.3647 | 32360. | 23688. | 8672. | 20.9 | 4.07 | 0.1073 |
| 1.56 | 0.3636 | 32456. | 23716. | 8740. | 21.2 | 4.07 | 0.1090 |
| 1.96 | 0.3629 | 32496. | 23738. | 8758. | 21.4 | 4.08 | 0.1099 |
| 2.36 | 0.3624 | 32490. | 23757. | 8733. | 21.5 | 4.09 | 0.1106 |
| 2.76 | 0.3618 | 32490. | 23773. | 8717. | 21.7 | 4.09 | 0.1114 |
| 3.16 | 0.3615 | 32506. | 23792. | 8714. | 21.8 | 4.10 | 0.1119 |
| 3.56 | 0.3611 | 32521. | 23818. | 8704. | 21.9 | 4.10 | 0.1123 |

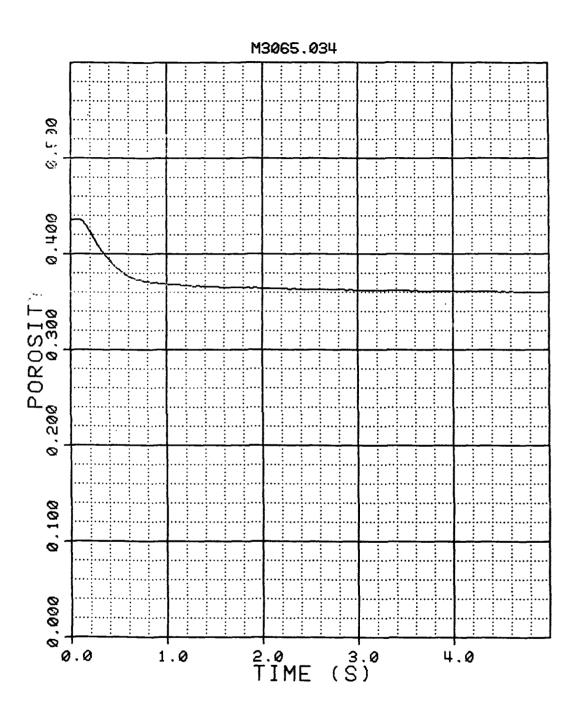
| TIME | POROSITY | AVERAGE UPPER | LOWER | RESISTIVE FORCE | AYERAGE DISTANCE | OIL PRESSURE | STR IIN |
|------------------|------------------|------------------|------------------|--------------------|---------------------|-----------------|------------------|
| S | - | FORCE N | FORCE N | н | 110VED MM | MPA | - |
| 3.96 | 0.3608 | 32543. | 23837. | 8706. | 22.0 | 4.11 | 0.1128 |
| 4.36 | 0.3605 | 32559. | 23855. | 8703. | 22.0 | 4.11 | 0.1131 |
| 4.76 | 0.3603 | 32568. | 23875. | 8693. | 22.1 | 4.09 | 0.1135 |
| 5.16 | 0.3601 | 32583. | 23897. | 8687. | 22.1 | 4.10 | 6.1137 |
| 5.56 | 0.3598 | 32590. | 23916. | 8674. | 22.2 | 4.10 | 0.1141 |
| 5.96 | 0.3596 | 32599. | 23932. | 8667. | 22.3 | 4.11 | 0.1144 |
| 6.36 | 0.3595 | 32608. | 23948. | 8661. | 22.3 | 4.10 | 0.1146 |
| 6.76 | 0.3593 | 32608. | 23960. | 8648. | 22.4 | 4.11 | 0.1149 |
| 7.16 | 0.3587 | 32624. | 23986. | 8638. | 22.5 | 4.10 | 0.1158 |
| 7.56 | 0.3589 | 32621. | 23986. | 8635. | 22.5 | 4.10 | 0.1154 |
| 7.96 | 0.3588 | 32627. | 24002. | 8625. | 22.5 | 4.11 | 0.1156 |
| 8.36 | 0.3586 | 32611. | 24008. | 8604. | 22.6 | 4.10 | 0.1158 |
| 8.76 | 0.3585 | 32599. | 24017. | 8581. | 22.6 | 4.10 | 0.1160 |
| 9.16 | 0.3583 | 32627. | 24027. | 8600. | 22.6 | 4.10 | 0.1162 |
| 9.56 | 0.3583 | 32658. | 24846. | 8612. | 22.6 | 4.10 | 0.1162 |
| 9.96 | 0.3581 | 32679. | 24065. | 8614. | 22.7 | 4.11 | 0.1165 |
| DELTAT | = 1.00, PF | RINTING EVE | RY 10 STI | EPS | | | |
| 19.96 | 0.3563 | 32630. | 24176. | 8454. | 23.2 | 4.11 | 0.1191 |
| 29.96 | 0.3548 | 32611. | 24218. | 8394. | 23.6 | 4.12 | 0.1211 |
| 39.96 | 0.3538 | 32608. | 24262. | 8346. | 23.8 | 4.11 | 0.1224 |
| 49.96 | 0.3529 | 32599. | 24278. | 8321. | 24.1 | 4.11 | 0.1236 |
| 59.96 | 0.3523 | 32602. | 24303. | 8299. | 24.2 | 4.11 | 0.1244 |
| 69.96 | 0.3512 | 32611. | 24370. | 8241. | 24.5 | 4.12 | 0.1259 |
| 79.96 | 0.3512 | 32605. | 24379. | 8226. | 24.5 | 4.12 | 0.1260 |
| 89 .9 6 | 0.3501 | 32611. | 24430. | 8181. | 24.8 | 4.11 | 0.1274 |
| 99.96 | 0.3495 | 32617. | 24452. | 8165. | 25.0 | 4.12 | 0.1282 |
| 109.96 | 0.3491 | 32615. | 24459. | 8156. | 25.1 | 4.11 | 0.1287 |
| 119.96 | 0.3486 | 32615. | 24468. | 8147. | 25.2 | 4.12 | 0.1295 |
| 129.96 | 0.3482 | 32617. | 24471. | 8146. | 25.3 | 4.12 | 0.1299 |
| 139.96 | 0.3479 | 32614. | 24474. | 8140. | 25.4 | 4.11 | 0.1304 |
| 149.96 | 0.3474 | 32614. | 24449. | 8165. | 25.5 | 4.11 | 0.1311 |
| 159.96 | 0.3471 | 32617. | 24455. | 8162. | 25.6 | 4.11 | 0.1314 |
| 169.96 | 0.3468 | 32617. | 24455. | 8162. | 25.7 | 4.12 | 0.1318 |
| 179.96 | 0.3464 | 32624. | 24462. | 8162. | 25.8 | 4.12 | 0.1324 |
| 189.96 | 0.3461 | 32627. | 24468. | 8159. | 25.8 | 4.12 | 0.1327 |
| 199.96 209.96 | 0.3458 | 32630. | 24468. | 8162. | 25.9 26.0 | 4.12 | 0.1332 0.1335 |
| 219.96 | 0.3455 0.3453 | 32636. | 24471. 24471. | 8165. 8168. | 26.8 | 4.12 4.11 | 0.1335 0.1338 |
| 229.96 | 0.3453 0.3449 | 32639. 32642. | 24471. 24481. | 8162. | 26.2 | 4.11 | 0.1336 0.1344 |
| 239.96 | 0.3445 0.3446 | 32642. 32646. | 24481. 24487. | 8159. | 26.2 | 4.13 | 0.1344 |
| 249.96 | 0.3445 | 32645. | 24487. | 8159. | 26.3 | 4.13 | 0.1347 |
| 259.96 | 0.3441 | 32649. | 24493. | 8156. | 26.3 | 4.13 | 0.1353 |
| -JJ, JO | 0.0441 | J2043. | C7733. | 0130. | 20.3 | -7. 1Z | U. 13J3 |



INITIAL HEIGHT OF BED 195.6 MM MASS OF PROPELLANT 0.8755 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL Pressure | STRAIN |
|--------|----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | _ | N | N | N | MM | MPA | _ |
| J | | •• | •• | •• | | • • • • • | |
| DELTAT | = 0.04. | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4358 | 222. | 212. | 10. | 0.0 | 4.11 | 0.0000 |
| 0.04 | 0.4358 | 225. | 224. | 1. | 0.0 | 4.12 | 0.0001 |
| 0.08 | 0.4357 | 228. | 221. | 7. | 0.0 | 4.06 | 0.0002 |
| 0.12 | 0.4352 | 766. | 516. | 249. | 0.2 | 2.33 | 0.0012 |
| 0.16 | 0.4299 | 2944. | 2103. | 841. | 2.0 | 2.63 | 0.0104 |
| 0.20 | 0.4229 | 6627. | 4867. | 1760. | 4.4 | 2.82 | 0.0224 |
| 0.24 | 0.4159 | 11142. | 8319. | 2823. | 6.7 | 2.99 | 0.0342 |
| 0.28 | 0.4093 | 15088. | 11311. | 3777. | 8.8 | 3.14 | 0.0449 |
| 0.32 | 0.4034 | 18158. | 13536. | 4622. | 10.6 | 3.27 | 0.0543 |
| 0.36 | 0.3980 | 20964. | 15554. | 5410. | 12.3 | 3.39 | 0.0628 |
| 0.40 | 0.3939 | 22884. | 16895. | 5988. | 13.5 | 3.47 | 0.0692 |
| 0.44 | 0.3892 | 23228. | 17346. | 5882. | 14.9 | 3.47 | 0.0763 |
| 0.48 | 0.3853 | 25199. | 18797. | 6402. | 16.1 | 3.60 | 0.0823 |
| 0.52 | 0.3820 | 25901. | 19348. | 6552. | 17.0 | 3.63 | 0.0871 |
| 0.56 | 0.3788 | 28303. | 20592. | 7711. | 18.0 | 3.78 | 0.0918 |
| 0.60 | 0.3765 | 29555. | 21468. | 8086. | 18.6 | 3.85 | 0.0952 |
| 0.64 | 0.3747 | 30450. | 22080. | 8370. | 19.1 | 3.91 | 0.0978 |
| 0.68 | 0.3734 | 31037. | 22480. | 8557. | 19.5 | 3.95 | 0.0997 |
| 0.72 | 0.3725 | 31400. | 22734. | 8666. | 19.7 | 3.97 | 0.1009 |
| 0.76 | 0.3715 | 31636. | 22918. | 8719. | 20.0 | 3.98 | 0.1024 |
| 0.80 | 0.3708 | 31814. | 23071. | 8743. | 20.2 | 4.00 | 0.1034 |
| 0.84 | 0.3700 | 32041. | 23194. | 8847. | 20.4 | 4.02 | 0.1044 |
| 0.88 | 0.3695 | 32190. | 23273. | 8916. | 20.6 | 4.03 | 0.1052 |
| 0.92 | 0.3694 | 32196. | 23289. | 8986. | 20.6 | 4.03 | 0.1053 |
| 0.96 | 0.3686 | 32305. | 23337. | 8968. | 20.8 | 4.05 | 0.1065 |
| 1.00 | 0.3685 | 32357. | 23375. | 8983. | 20.9 | 4.06 | 0.1067 |
| 1.04 | 0.3680 | 32385. | 23394. | 8991. | 21.0 | 4.06 | 0.1073 |
| 1.08 | 0.3677 | 32429. | 23417. | 9012. | 21.1 | 4.06 | 0.1078 |
| 1.12 | 0.3677 | 32457. | 23429. | 9028. | 21.1 | 4.06 | 0.1078 |
| • | NG EVERY | | | | | ,,,,, | |
| 1.16 | 0.3672 | 32491. | 23442. | 9049. | 21.2 | 4.06 | 0.1085 |
| 1.56 | 0.3653 | 32584. | 23527. | 9057. | 21.7 | 4.07 | 0.1111 |
| 1.96 | 0.3642 | 32631. | 23575. | 9056. | 22.0 | 4.06 | 0.1127 |
| 2.36 | 0.3631 | 32656. | 23600. | 9056. | 22.3 | 4.08 | 0.1142 |
| 2.76 | 0.3626 | 32662. | 23635. | 9027. | 22.5 | 4.08 | 0.1149 |
| 3.16 | 0.3619 | 32653. | 23657. | 8996. | 22.7 | 4.08 | 0.1159 |
| 3.56 | 0.3614 | 32650. | 23686. | 8964. | 22.8 | 4.08 | 0.1155 0.1166 |
| J.J0 | 0.3014 | 32030. | 23000. | 0304. | ۵۵،۵ | 4.00 | 0.1100 |

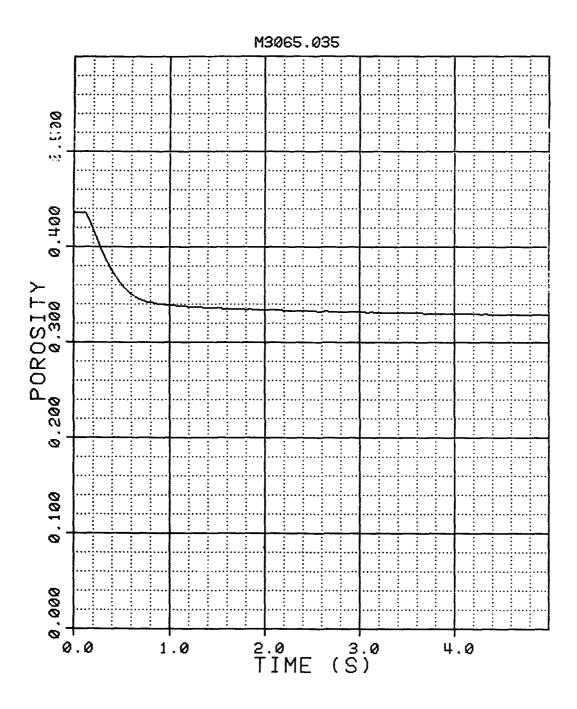
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | N | N | MM | MPA | - |
| 3.96 | 0.3612 | 32650. | 23708. | 8942. | 22.9 | 4.08 | 0.1169 |
| 4.36 | 0.3606 | 32656. | 23737. | 8919. | 23.0 | 4.08 | 0.1177 |
| 4.76 | 0.3603 | 32656. | 23743. | 8913. | 23.1 | 4.10 | 0.1181 |
| 5.16 | 0.3600 | 32662. | 23768. | 8894. | 23.2 | 4.09 | 0.1185 |
| 5.56 | 0.3596 | 32668. | 23788. | 8881. | 23.3 | 4.09 | 0.1190 |
| 5.96 | 0.3593 | 32665. | 23810. | 8855. | 23.4 | 4.09 | 0.1194 |
| 6.36 | 0.3590 | 32672. | 23825. | 8846. | 23.4 | 4.09 | 0.1199 |
| 6.76 | 0.3587 | 32681. | 23845. | 8836. | 23.5 | 4.09 | 0.1203 |
| 7.16 | 0.3583 | 32681. | 23864. | 8817. | 23.6 | 4.09 | 0.1208 |
| 7.56 | 0.3582 | 32687. | 23876. | 8311. | 23.7 | 4.09 | 0.1299 |
| 7.96 | 0.3579 | 32690. | 23895. | 8795. | 23.7 | 4.09 | 0.1214 |
| 8.36 | 0.3578 | 32693. | 23908. | 8785. | 23.8 | 4.10 | 0.1215 |
| 8.76 | 0.3576 | 32696. | 23927. | 8769. | 23.8 | 4.09 | 0.1218 |
| 9.16 | 0.3574 | 32699. | 23943. | 8757. | 23.9 | 4.09 | 0.1221 |
| 9.56 | 0.3571 | 32696. | 23959. | 8737. | 23.9 | 4.08 | 0.1224 |
| 9.96 | 0.3570 | 32699. | 23975. | 8725. | 24.0 | 4.09 | 0.1226 |
| DELTAT | = 1.00, PF | RINTING F'Æ | RY 10 ST | | | | |
| 19.96 | 0.3545 | 32F78. | 24187. | 8490. | 24.7 | 4.09 | 0.1261 |
| 29.96 | 0.3525 | 32/18. | 24318. | 8400. | 25.2 | 4.09 | 0.1288 |
| 39.96 | 0.3512 | 32715. | 24397. | 8318. | 25.5 | 4.09 | 0.1305 |
| 49.96 | 0.350 3 | 32715. | 24416. | 8299. | 25.8 | 4.10 | 0.1317 |
| 59.96 | 0.3492 | 32709. | 24473. | 8236. | 26.0 | 4.10 | 0.1331 |
| 69.96 | 0.3486 | 32699. | 24501. | 8198. | 26.2 | 4.09 | 0.1339 |
| 79.96 | 0.3481 | 32699. | 24524. | 8176. | 26.3 | 4.10 | 0.1347 |
| 89.96 | 0.3471 | 32699. | 24543. | 8156. | 26.6 | 4.10 | 0.1359 |
| 99.96 | 0.3465 | 32687. | 24565. | 8122. | 26.7 | 4.10 | 0.1367 |
| 109.96 | 0.3460 | 32696. | 24587. | 8109. | 26.9 | 4.09 | 0.1374 |
| 119.96 | 0.3454 | 32690. | 24600. | 8090. | 27.0 | 4.09 | 0.1382 |
| 129.96 | 0.3449 | 32693. | 24609. | 8084. | 27.1 | 4.09 | 0.1383 |
| 139.96 | 0.3445 | 32697. | 24622. | 8075. | 27.3 | 4.09 | 0.1394 |
| 149.96 | 0.3440 | 32693. | 24631. | 8062. | 27.4 | 4.10 4.09 | 0.1400 |
| 159.96 | 0.3436 | 32680. | 24638. | 8042. | 27.5 | | 0.1406 |
| 169.96 | 0.3434 | 32699. | 24650. | 8049. | 27.5 | 4.08 4.09 | 0.1408 |
| 179.96 | 0.3428 | 32693. | 24660. | 8033. | 27.7 | | 0.1416 |
| 189.96 | 0.3425 | 32696. | 24670. | 8027. | 27.8 | 4.11 | 0.1428 |
| 199.96 | 0.3421 | 32699. | 24670. | 8030. | 27.9 27.9 | 4.10 4.09 | 0.1425 |
| 209.96 | 0.3418 | 32693. | 24682. | 8011. 8004. | 28.0 | 4.05 | 0.1429 |
| 219.96 | 0.3415 | 32690. | 24685. | | | 4.10 | 0.1432 0.1437 |
| 229.96 | 0.3412 0.3407 | 32693. | 24698. | 7995. 7952. | 28.1 28.2 | 4.10 | 0.1437 |
| 239.96 | | 32667. 32690. | 24714. | 7952. 7983. | 28.2 28.3 | 4.12 | 0.1445 |
| 249.96 259.96 | 0.3406 0.3401 | 32690. | 247 07. 24711. | 7979. | 28.4 | 4.09 | 0.1443 |
| でつま・まむ | U. 340 I | 320JU. | 24(11. | (3(3. | 20.4 | 4.10 | U • 140 I |



INITIAL HEIGHT OF BED 195.9 MM MASS OF PROPELLANT 0.8767 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|---------|-----------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|----------|
| S | - | N | N | N | M11 | MPA | - |
| DELTAT | - 0.04. | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4361 | 165. | 217. | -52. | 0.9 | 6.05 | 0.0300 |
| 0.04 | 0.4363 | 162. | 210. | -49. | -0.1 | 6.05 | -0.0304 |
| 0.08 | 0.4361 | 162. | 210. | -49. | 0.0 | 6.04 | 0.0000 |
| 0.12 | 0.4356 | 606. | 430. | 176. | 0.2 | 3.62 | 0.0008 |
| 0.16 | 0.4289 | 3192. | 2127. | 1065. | 2.5 | 3.95 | 0.0125 |
| 0.20 | 0.4188 | 7349. | 4872. | 2478. | 5.8 | 4.16 | 0.0296 |
| 0.24 | 0.4090 | 13204. | 8997. | 4206. | 9.0 | 4.38 | 0.0457 |
| 0.28 | 0.3993 | 18896. | 12836. | 6060. | 12.0 | 4.58 | 0.0611 |
| 0.32 | 0.3910 | 24075. | 16494. | 7581. | 14.5 | 4.76 | 0.0740 |
| 0.36 | 0.3829 | 26050. | 18353. | 7697. | 16.9 | 4.81 | 0.0861 |
| 0.40 | 0.3754 | 30535. | 20714. | 9821. | 19.0 | 5.05 | 0.0970 |
| 0.44 | 0.3693 | 33275. | 22830. | 10445. | 20.7 | 5.14 | 0.1059 |
| 0.48 | 0.3632 | 35471. | 24311. | 11160. | 22.4 | 5.21 | 0.1144 |
| 0.52 | 0.3580 | 37659. | 25463. | 12196. | 23.8 | 5.35 | 0.1215 |
| 0.56 | 0.3536 | 40608. | 27199. | 13409. | 25.0 | 5.52 | 0.1275 |
| 0.60 | 0.3499 | 43035. | 28573. | 14462. | 26.0 | 5.65 | 0.1325 |
| 0.64 | 0.3476 | 44342. | 29397. | 14945. | 26.6 | 5.72 | 0.1356 |
| 0.68 | 0.3452 | 45315. | 30000. | 15315. | 27.2 | 5.78 | 0.1387 |
| 0.72 | 0.3438 | 46138. | 30502. | 15636. | 27.5 | 5.84 | 0.1406 |
| 0.76 | 0.3425 | 46613. | 30765. | 15849. | 27.9 | 5.87 | 0.1423 |
| 0.80 | 0.3416 | 46915. | 30933. | 15982. | 28.1 | 5.90 | 0.1435 |
| 0.84 | 0.3410 | 47166. | 31101. | 16066. | 28.3 | 5.92 | 0.1442 |
| 0.88 | 0.3402 | 47328. | 31215. | 16113. | 28.5 | 5.93 | 0.1453 |
| 0.92 | 0.3398 | 47437. | 31298. | 16139. | 28.6 | 5.94 | 0.1458 |
| 0.96 | 0.3392 | 47524. | 31348. | 16176. | 28.7 | 5.94 | 0.1466 |
| 1.00 | 0.3388 | 47601. | 31399. | 16202. | 28.8 | 5.96 | 0.1471 |
| 1.04 | 0.3387 | 47648. | 31434. | 16214. | 28.8 | 5.96 | 0.1472 |
| 1.08 | 0.3382 | 47701. | 31469. | 16232. | 29.0 | 5.96 | 0.1479 |
| 1.12 | 0.3379 | 47757. | 31523. | 16234. | 29 .0 | 5.96 | 0.1483 |
| PRINTIN | G EVERY 1 | 0 STEPS | | | | | |
| 1.16 | 0.3376 | 47782. | 31551. | 16230. | 29.1 | 5.96 | 0.1486 |
| 1.56 | 0.3354 | 48015. | 31796. | 16219. | 29.7 | 5.99 | 0.1515 |
| 1.96 | 0.3340 | 48102. | 31910. | 16191. | 30.0 | 6.00 | 0.1532 |
| 2.36 | 0.3330 | 48151. | 32008. | 16143. | 30.3 | 6.00 | 0.1545 |
| 2.76 | 0.3321 | 48192. | 32117. | 16075. | 30.5 | 6.01 | 0.1556 |
| 3.16 | 0.3314 | 48223. | 32164. | 16059. | 30.7 | 6.02 | 0.1565 |
| 3.56 | 0.3309 | 48139. | 31986. | 16153. | 30.8 | 6.01 | 0.1572 |

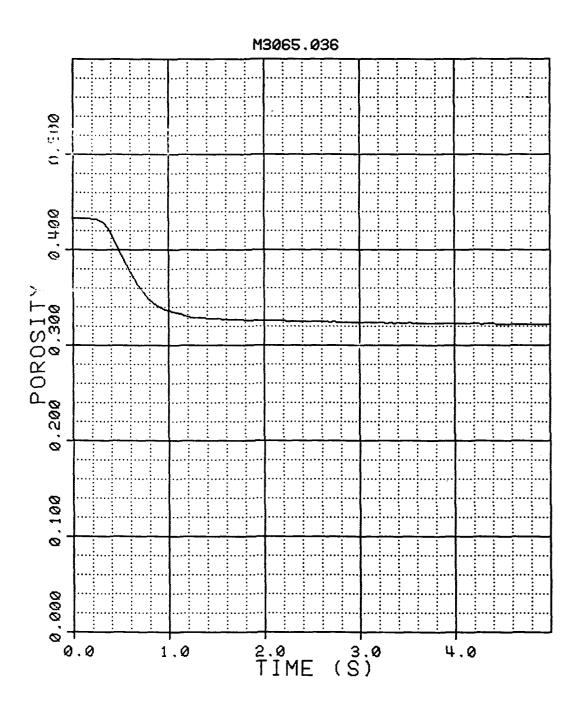
| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|------------------|------------------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|------------------|
| S | - | N | И | N | MM | MPA | - |
| 3.96 | 0.3300 | 48282. | 32101. | 16181. | 31.0 | 6.02 | 0.1583 |
| 4.36 | 0.3293 | 48307. | 32177. | 16130. | 31.2 | 6.02 | 0.1591 |
| 4.76 | 0.3288 | 48331. | 32278. | 16053. | 31.3 | 6.03 | Й.1598 |
| 5.16 | 0.3284 | 48356. | 32354. | 16002. | 31.4 | 6.04 | 0.1603 |
| 5.56 | 0.3281 | 48400. | 32415. | 15985. | 31.5 | 6.04 | 0.1607 |
| 5.96 | 0.3277 | 48403. | 32472. | 15931. | 31.6 | 6.04 | 0.1612 |
| 6.36 | 0.3272 | 48403. | 32513. | 15890. | 31.7 | 6.04 | 0.1617 |
| 6.76 | 0.3270 | 48403. | 32545. | 15858. | 31.7 | 6.03 | 0.1620 |
| 7.16 | 0.3265 | 48409. | 32589. | 15820. | 31.9 | 6.04 | 0.1626 |
| 7.56 | 0.3263 | 48412. | 32627. | 15785. | 31.9 | 6.04 | 0.1629 |
| 7.96 | 0.3262 | 48416. | 32637. | 15779. | 32.0 | 6.04 | 0.1631 |
| 8.36 | 0.3257 | 48412. | 32574. | 15839. | 32.1 | 6.04 | 0.1636 |
| 8.76 | 0.3252 | 48412. | 32592. | 15820. | 32.2 | 6.05 | 0.1643 |
| 9.16 | 0.3249 | 48425. | 32672. | 15753. | 32.3 | 6.05 | 0.1646 |
| 9.56 | 0.3245 | 48431. | 32716. | 15715. | 32.3 | 6.04 | 0.1651 |
| 9.96 | 0.3244 | 48431. | 32744. | 15687. | 32.4 | 6.06 | 0.1652 |
| DELTAT | = 1.00, PR | RINTING EVE | RY 10 ST | EPS | | | |
| 19.96 | 0.3204 | 48437. | 33072. | 15366. | 33.3 | 6.05 | 0.1702 |
| 29.96 | 0.3179 | 48425. | 33160. | 15265. | 33.9 | 6.05 | 0.1732 |
| 39.96 | 0.3161 | 48416. | 33268. | 15148. | 34.4 | 6.05 | 0.1754 |
| 49.96 | 0.3145 | 48403. | 33351. | 15053. | 34.7 | 6.05 | 0.1773 |
| 59.96 | 0.3133 | 48397. | 33407. | 14990. | 35.0 | 6.07 | 0.1788 |
| 69.96 | 0.3121 | 48394. | 33452. | 14942. | 35.3 | 6.08 | 0.1801 |
| 79.96 | 0.3113 | 48388. | 33493. | 14894. | 35.5 | 6.07 | 0.1812 |
| 89.96 | 0.3108 | 48381. | 33529. | 14852. | 35.6 | 6.07 | 0.1818 |
| 99.96 | 0.3098 | 48385. | 33547. | 14837. | 35.8 | 6.07 | 0.1830 |
| 109.96 | 0.3091 | 48378. | 33563. | 14815. | 36.0 | 6.08 | 0.1838 |
| 119.96 | 0.3083 | 48375. | 33579. | 14797. | 36.2 | 6.09 | 0.1847 |
| 129.96 | 0.3074 | 48375. | 33586. | 14789. | 36.4 36.6 | 6.08 | 0.1858 0.1867 |
| 139.96 149.96 | 0.3066 0.3062 | 48369. 48369. | 33598. 33598. | 14771. 14771. | 36.7 | 6.07 6.07 | 0.1867 0.1872 |
| 159.96 | 0.3056 | 48363. | 33604. | 14759. | 36.8 | 6.06 | 0.1878 |
| 169.96 | 0.3050 | 48360. | 33604. | 14755. | 36.9 | 6.07 | 0.1885 |
| 179.96 | 0.3044 | 48357. | 33608. | 14749. | 37.1 | 6.08 | 0.1893 |
| 189.96 | 0.3041 | 48347. | 33608. | 14739. | 37.1 | 6.06 | 0.1896 |
| 199.96 | 0.3036 | 48341. | 33604. | 14737. | 37.3 | 6.08 | 0.1902 |
| 209.96 | 0.3032 | 48341. | 33608. | 14733. | 37.4 | 6.06 | 0.1906 |
| 219.96 | 0.3027 | 48338. | 33604. | 14733. | 37.5 | 6.06 | 0.1912 |
| 229.96 | 0.3021 | 48335. | 33604. | 14730. | 37.6 | 6.06 | 0.1920 |
| 239.96 | 0.3016 | 48335. | 33598. | 14737. | 37.7 | 6.07 | 0.1926 |
| 249.96 | 0.3010 | 48338. | 33601. | 14737. | 37.9 | 6.08 | 0.1932 |
| 259.96 | 0.3006 | 48335. | 33595. | 14740. | 37.9 | 6.06 | 0.1936 |
| | | | | | | | |



INITIAL HEIGHT OF BED 194.5 MM MASS OF PROPELLANT 0.8751 KG

| TIME | POROSITY | AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|-----------|---------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | - | Н | N | N | MM | MPA | |
| | | | | | | | |
| DELTAT | = 0.04, [| PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4331 | 44. | 158. | -114. | 0.0 | 6.17 | 0.0300 |
| 0.04 | 0.4331 | 41. | 158. | -117. | 0.0 | 6.17 | 0.0300 |
| 0.08 | 0.4331 | 47. | 1 5 5. | -108. | -0.0 | 6.15 | -0.0000 |
| 0.12 | 0.4333 | 37. | 152. | -114. | -0.1 | 3.71 | -0.0003 |
| 0.16 | 0.4331 | 106. | 186. | -80. | -0.0 | 3.94 | -0.0300 |
| 0.20 | 0.4324 | 380. | 342. | 38. | 0.2 | 3.99 | 0.0012 |
| 0.24 | 0.4316 | 778. | 555. | 223. | 0.5 | 4.00 | 0.0027 |
| 0.28 | 0.4303 | 1443. | 917. | 526. | 1.0 | 4.02 | 0.0049 |
| 0.32 | 0.4280 | 2698. | 1723. | 976. | 1.7 | 4.06 | 0.0088 |
| 0.36 | 0.4233 | 5032. | 3309. | 1722. | 3.3 | 4.16 | 0.0170 |
| 0.40 | 0.4170 | 8969. | 6013. | 2956. | 5.4 | 4.32 | 0.0277 |
| 0.44 | 0.4090 | 13860. | 9437. | 4423. | 7.9 | 4.51 | 0.0408 |
| 0.48 | 0.4004 | 18754. | 12947. | 5808. | 10.6 | 4.68 | 0.0545 |
| 0.52 | 0.3925 | 24528. | 16475. | 8053. | 13.0 | 4.91 | 0.0668 |
| 0.56 | 0.3842 | 25465. | 18759. | 6706. | 15 .5 | 4.88 | 0.0794 |
| 0.60 | 0.3768 | 29797. | 20447. | 9350. | 17.6 | 5.10 | 0.0904 |
| 0.64 | 0.3696 | 31689. | 21484. | 10205. | 19.6 | 5.16 | 0.1007 |
| 0.68 | 0.3632 | 35670. | 23369. | 12301. | 21.3 | 5.37 | 0.1097 |
| 0.72 | 0.3578 | 36595. | 24352. | 12243. | 22.8 | 5.38 | 0.1172 |
| 0.76 | 0.3521 | 38010. | 24901. | 13109. | 24.3 | 5.51 | 0.1250 |
| 0.80 | 0.3473 | 41127. | 25983. | 15143. | 25.6 | 5,65 | 0.1314 |
| 0.84 | 0.3437 | 42826. | 27170. | 15656. | 26.5 | 5.71 | 0.1362 |
| 0.88 | 0.3406 | 44302. | 27757. | 16545. | 27.3 | 5.81 | 0.1403 |
| 0.92 | 0.3388 | 45890. | 28502. | 17387. | 27.7 | 5.92 | 0.1426 |
| 0.96 | 0.3371 | 46794. | 29099. | 17695. | 28.2 | 5.97 | 0.1448 |
| 1.00 | 0.3361 | 46884. | 29242. | 17642. | 28.4 | 5.97 | 0.1460 |
| 1.04 | 0.3351 | 47275. | 29581. | 17694. | 28.7 | 6.01 | 0.1473 |
| 1.08 | 0.3345 | 47623. | 29816. | 17807. | 28.8 | 6.03 | 0.1482 |
| 1.12 | 0.3332 | 42945. | 29171. | 13773. | 29.1 | 5.62 | 0.1498 |
| PRINTI | NG EVERY | 10 STEPS | | | | | |
| 1.16 | 0.3310 | 46661. | 29816. | 16845. | 29.7 | 5.99 | 0.1526 |
| 1.56 | 0.3274 | 48195. | 30460. | 17735. | 30.6 | 6.07 | 0.1572 |
| 1.96 | 0.3259 | 48363. | 30612. | 17751. | 30.9 | 6.09 | 0.1590 |
| 2.36 | 0.3251 | 48472. | 30667. | 17805. | 31.1 | 6.11 | 0.1600 |
| 2.76 | 0.3244 | 48571. | 30742. | 17829. | 31.3 | 6.11 | 0.1609 |
| 3.16 | 0.3238 | 48605. | 30806. | 17800. | 31.4 | 6.12 | 0.1616 |
| 3.56 | 0.3232 | 48580. | 30793. | 17787. | 31.6 | 6.13 | 0.1623 |

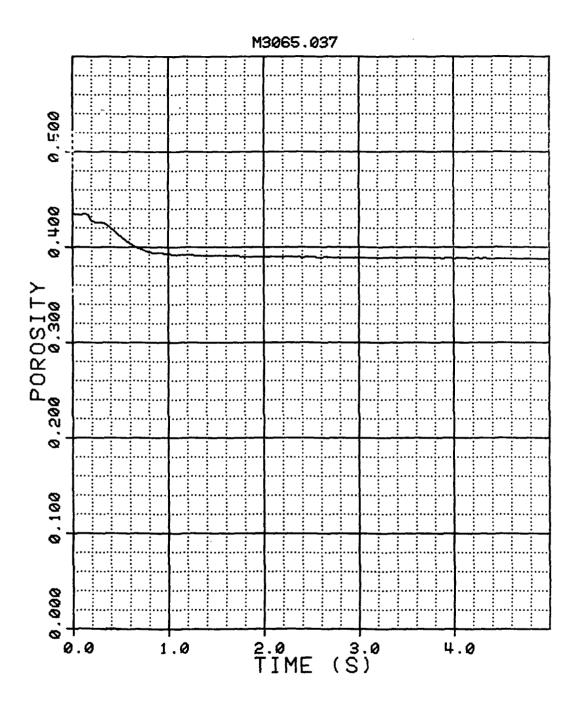
| FORCE FORCE 110VED S - N N N MM MPA | 0.1627 0.1632 0.1636 |
|---|----------------------------|
| | 0.1632 |
| 3.96 0.3229 48590. 30832. 17758. 31.7 6.14 | 0.1632 |
| 4.36 0.3225 48630. 30876. 17754. 31.7 6.14 | |
| 4.76 0.3222 48667, 30911, 17757, 31.8 6.15 | סכםו.ט |
| 5.16 0.3218 48689. 30942. 17747. 31.9 6.15 | 0.1541 |
| 5.56 0.3217 48723. 30971. 17752. 32.0 6.15 | 0.1643 |
| 5.96 0.3213 48745. 30996. 17749. 32.0 6.17 | 0.1647 |
| 6.36 0.3210 48757. 31002. 17755. 32.1 6.16 | 0.1651 |
| 6.76 0.3208 48776. 31025, 17751. 32.1 6.17 | 0.1653 |
| 7.16 0.3207 48792. 31044. 17747. 32.2 6.16 | 0.1654 |
| 7.56 0.3205 48792. 31066. 17725. 32.2 6.16 | 0.1656 |
| 7.96 0.3203 48785. 31070. 17716. 32.3 6.17 | 0.1660 |
| 8.36 0.3202 48779. 31085. 17694. 32.3 6.15 | 0.1661 |
| 8.76 0.3200 48736. 31082. 17654. 32.4 6.16 | 0.1663 |
| 9.16 0.3198 48726. 31034, 17692. 32.4 6.16 | 0.1666 |
| 9.56 0.3197 48723. 31034. 17689. 32.4 6.16 | 0.1667 |
| 9.96 0.3194 48717. 31063. 17654. 32.5 6.16 | 0.1670 |
| DELTAT = 1.00, PRINTING EVERY 10 STEPS | |
| | 0.1694 |
| | 0.1713 |
| | 0.1724 |
| | 0.1744 |
| 59.96 0.3132 48704. 31180. 17524. 33.9 6.17 69.96 0.3127 48701. 31187. 17515. 34.1 6.15 | 0.1745 |
| | 0.1752 |
| | 0.1757 |
| | 0.1763 |
| | 0.1769 |
| | 0.1775 0.1779 |
| AAA - A - A - A - A - A - A - A - A - A | 0.1783 |
| | 0.1787 |
| | 0.1790 |
| | 0.1795 |
| | 0.1797 |
| | 0.1800 |
| | 0.1803 |
| 199.96 0.3081 48717. 31266. 17451. 35.1 6.17 | 0.1807 |
| 209.96 0.3078 48714. 31275. 17439. 35.2 6.14 | 0.1810 |
| 219.96 0.3077 48714. 31278. 17436. 35.2 6.16 | 0.1811 |
| 229.96 0.3074 48717. 31292. 17425. 35.3 6.17 | 0.1814 |
| 239.96 0.3072 48720. 31294. 17426. 35.3 6.17 | 0.1817 |
| 249.96 0.3071 48720. 31304. 17416. 35.4 6.14 | 0.1819 |
| 259.96 0.3068 48729. 31307. 17422. 35.4 6.16 | 0.1822 |



INITIAL HEIGHT OF BED 195.3 MM MASS OF PROPELLANT 0.8760 KG

| TIME | POROSITY | ' AVERAGE UPPER FORCE | AVERAGE LOWER FORCE | RESISTIVE FORCE | AVERAGE DISTANCE MOVED | OIL PRESSURE | STRAIN |
|--------|------------------|-----------------------------|---------------------------|--------------------|------------------------------|-----------------|---------|
| S | _ | N | N | N | MM | MPA | _ |
| • | | •• | ••• | | | | |
| DELTAT | = 0.04, | PRINTING EVE | RY STEP | | | | |
| 0.00 | 0.4348 | 4. | 67. | -63. | 0.0 | 2.12 | 0.0300 |
| 0.04 | 0.4344 | 10. | 70. | -60. | 0.1 | 2.12 | 0.0007 |
| 0.08 | 0.4343 | 7. | 66. | -59. | 0.2 | 2.07 | 0.0009 |
| 0.12 | 0.4345 | 0. | 67. | -66. | 0.1 | 1.04 | 0.0006 |
| 0.16 | 0.4335 | 50. | 67. | -17. | 0.5 | 1.19 | 0.0023 |
| 0.20 | 0.4269 | 209. | 254. | -46. | 2.7 | 1.20 | 0.0139 |
| 0.24 | 0.4261 | 333. | 333. | -0. | 3.0 | 1.21 | 0.0153 |
| 0.28 | 0.4258 | 624. | 460. | 164. | 3.1 | 1.23 | 0.0157 |
| 0.32 | 0.4247 | 1144. | 755. | 389. | 3.4 | 1.24 | 0.0177 |
| 0.36 | 0.4227 | 1961. | 1333. | 628. | 4.1 | 1.28 | 0.0209 |
| 0.40 | 0.4202 | 3111. | 2219. | 892. | 4.9 | 1.34 | 0.0252 |
| 0.44 | 0.4171 | 4422. | 3228. | 1194. | 5.9 | 1.39 | 0.0305 |
| 0.48 | 0.4134 | 6159. | 4513. | 1646. | 7.1 | 1.48 | 0.0365 |
| 0.52 | 0.4101 | 8045. | 5823. | 2221. | 8.2 | 1.57 | 0.0419 |
| 0.56 | 0.4067 | 9819. | 7064. | 2755. | 9.3 | 1.67 | 0.0475 |
| 0.60 | 0.4037 | 11018. | 7997. | 3021. | 10.2 | 1.73 | 0.0521 |
| 0.64 | 0.4015 | 12531. | 9003. | 3529. | 10.9 | 1.82 | 0.0558 |
| 0.68 | 0.3992 | 13296. | 9520. | 3776. | 11.6 | 1.86 | 0.0593 |
| 0.72 | 0.3978 | 14274. | 10142. | 4133. | 12.0 | 1.93 | 0.0616 |
| 0.76 | 0.3962 | 14924. | 10602. | 4322. | 12.5 | 1.97 | 0.0639 |
| 0.80 | 0.3950 | 15461. | 10967. | 4495. | 12.9 | 2.02 | 0.0659 |
| 0.84 | 0.3945 | 15818. | 11224. | 4595. | 13.0 | 2.04 | 0.0666 |
| 0.88 | 0.3938 | 16045. | 11389. | 4656. | 13.2 | 2.05 | 0.0676 |
| 0.92 | 0.3935 | 16095. | 11484. | 4611. | 13.3 | 2.05 | 0.0681 |
| 0.96 | 0.3930 | 16222. | 11560. | 4662. | 13.5 | 2.07 | 0.0689 |
| 1.00 | 0.3926 | 16353. | 11630. | 4723. | 13.6 | 2.08 | 0.0695 |
| 1.04 | 0.3925 | 16415. | 11674. | 4740. | 13.6 | 2.08 | 0.0697 |
| 1.08 | 0.3921 | 16468. | 11716. | 4752. | 13.7 | 2.08 | 0.0702 |
| 1.12 | 0.3921 | 16508. | 11744. | 4764. | 13.7 | 2.09 | 0.0703 |
| PRINTI | NG EVERY | 10 STEPS | | | | | ; |
| 1.16 | 0.3918 | 16545. | 11773. | 4773. | 13.8 | 2.09 | 0.0707 |
| 1.56 | 0.3907 | 16688. | 11893. | 4795. | 14.1 | 2.10 | 0.0724 |
| 1.96 | 0.3901 | 16710. | 11935. | 4776. | 14.3 | 2.10 | 0.0733 |
| 2.36 | 0.3897 | 16788. | 11992. | 4796. | 14.4 | 2.11 | 0.0739 |
| 2.76 | 0.3893 | 16813. | 12023. | 4789. | 14.6 | 2.10 | 0.0746 |
| 3.16 | 0.3892 | 16835. | 12052. | 4782. | 14.6 | 2.10 | 0.0748 |
| 3.56 | 0.3892 0.3888 | 16841. | 12074. | 4767. | 14.7 | 2.11 | 0.0754 |
| 3,30 | 0.3000 | 10041. | 15014. | 4101. | 1-7.1 | 6.11 | 9.01.54 |

| TIME S | POROSITY | AVERAGE UPPER FORCE N | AVERAGE LOWER FORCE N | RESISTIVE FORCE N | AVERAGE DISTANCE MSVED MM | OIL PRESSURE MPA | STR4IN |
|-----------|-----------|--------------------------------|---|-------------------------|------------------------------------|------------------------|--------|
| 3 | | ** | • | •• | • • • • | • • • • • | |
| 3.96 | 0.3886 | 16850. | 12093. | 4757. | 14.8 | 2.11 | 0.0757 |
| 4.36 | 0.3883 | 16835. | 12106. | 4729. | 14.9 | 2.11 | 0.0761 |
| 4.76 | 0.3882 | 16816. | 12112. | 4784. | 14.9 | 2.11 | 0.0762 |
| 5.16 | 0.3881 | 16822. | 12128. | 4694. | 14.9 | 2.11 | 0.0764 |
| 5.56 | 0.3879 | 16822. | 12134. | 4688. | 15.0 | 2.11 | 0.0767 |
| 5.96 | 0.3878 | 16828. | 12144. | 4685. | 15.0 | 2.11 | 0.0769 |
| 6.36 | 0.3876 | 16837. | 12147. | 4690. | 15.1 | 2.11 | 0.0771 |
| 6.76 | 0.3875 | 16841. | 12141. | 4700. | 15.1 | 2.11 | 0.0773 |
| 7.16 | 0.3874 | 16844. | 12150. | | 15.1 | 2.11 | 0.0774 |
| 7.56 | 0.3872 | 16853. | 12163. | 4690. | 15.2 | 2.12 | 0.0777 |
| 7.96 | 0.3871 | 16853. | 12159. | 4694. | 15.2 | 2.12 | 0.0778 |
| 8.36 | 0.3871 | 16850. | 12182. | 4668. | 15.2 | 2.12 | 0.0779 |
| 8.76 | 0.3870 | 16847. | 12192. | 4655. | 15.2 | 2.12 | 0.0780 |
| 9.16 | 0.3868 | 16850. | 12201. | 4649. | 15.3 | 2.12 | 0.0783 |
| 9.56 | 0.3867 | 16856. | 12204. | 4652. | 15.3 | 2.12 | 0.0785 |
| 9.96 | 0.3867 | 16863. | 12217. | 4646. | 15.3 | 2.12 | 0.0784 |
| DELTAT | = 1.00, P | RINTING EVE | RY 10 ST | EPS | | | |
| 19.96 | 0.3854 | 16878. | 12318. | 4560. | 15.7 | 2.12 | 0.0804 |
| 29.96 | 0.3845 | 16866. | 12372. | 4493. | 16.0 | 2.12 | 0.0817 |
| 39.96 | 0.3840 | 16869. | 12410. | 4458. | 16.1 | 2.13 | 0.0826 |
| 49.96 | 0.3834 | 16878. | 12439. | 4439. | 16.3 | 2.12 | 0.0834 |
| 59.96 | 0.3829 | 16860. | 12448. | 4411. | 16.4 | 2.12 | 0.0841 |
| 69.96 | 0.3825 | 16859. | 12471. | 4389. | 16.5 | 2.12 | 0.0847 |
| 79.96 | 0.3822 | 16872. | 12490. | 4382. | 16.7 | 2.13 | 0.0853 |
| 89.96 | 0.3818 | 16872. | 12502. | 4370. | 16.8 | 2.13 | 0.0858 |
| 99.96 | 0.3815 | 16894. | 12518. | 4375. | 16.8 | 2.12 | 0.0862 |
| 109.96 | 0.3812 | 16884. | 12525. | 4360. | 16.9 | 2.12 | 0.0866 |
| 119.96 | 0.3809 | 16872. | 12534. | 4338. | 17.0 | 2.12 | 0.0872 |
| 129.96 | 0.3809 | 16872. | 12534. | 4338. | 17.0 | 2.13 | 0.0871 |
| 139.96 | 0.3806 | 16875. | 12540. | 4335. | 17.1 | 2.11 | 0.0875 |
| 149.96 | 0.3802 | 16884. | 12547. | 4338. | 17.2 | 2.12 | 0.0882 |
| 159.96 | 0.3800 | 16875. | 12556. | 4319. | 17.3 | 2.11 | 0.0884 |
| 169.96 | 0.3800 | 16878. | 12556. | 4322. | 17.3 | 2.11 | 0.0885 |
| 179.96 | 0.3797 | 16875. | 12566. | 4309. | 17.4 | 2.11 | 0.0888 |
| 189.96 | 0.3795 | 16888. | 12572. | 4315. | 17.4 | 2.12 | 0.0891 |
| 199.96 | 0.3793 | 16891. | 12576. | 4315. | 17.5 | 2.12 | 0.0895 |
| 209.96 | 0.3793 | 16903. | 12585. | 4318. | 17.5 | 2.12 | 0.0895 |
| 219.96 | 0.3791 | 16887. | 12588. | 4299. | 17.5 | 2.12 | 0.0897 |
| 229.96 | 0.3789 | 16906. | 12591. | 4315. | 17.6 | 2.12 | 0.0900 |
| 239.96 | 0.3789 | 16894. | 12595. | 4299. | 17.6 | 2.12 | 0.0901 |
| 249.96 | 0.3785 | 16891. | 12591. | 4299. | 17.7 | 2.12 | 0.0906 |
| 259.96 | 0.3784 | 16903. | 12601. | 4302. | 17.7 | 2.12 | 0.0908 |



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